SAFETY DATA SHEET

Date of issue/Date of revision 29 July 2024

Version2.07

Section 1. Identification

Product code	: 000001099951			
Product name	: SIGMAGLIDE 1290 HARDENER			
CAS number	: Not applicable.			
EC number	: Mixture.			
Other means of identification 00332868; 00419878				
Product type	: Liquid.			
Relevant identified uses of the substance or mixture and uses advised against				
Product use	 Fardener.; Coating. Professional applications, Used by spraying. 			
Uses advised against	: Product is not intended, labelled or packaged for consumer use.			
Supplier's details	: PPG Yung Chi Coatings Co. Ltd Lot 219, Amata Street, Long Binh IZ Bien Hoa City, Dong Nai Province Vietnam Tel : +84 61 3936121/22			
Emergency telephone number (with hours of operation)	: CHEMTREC +(84)-444581938 (CCN 17704)			

Section 2. Hazards identification

 FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 GERM CELL MUTAGENICITY - Category 2 TOXIC TO REPRODUCTION - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 2 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 AQUATIC TOXICITY (ACUTE) - Category 3 AQUATIC TOXICITY (CHRONIC) - Category 2 Percentage of the mixture consisting of ingredient(s) of unknown acute oral toxicity: 30.9% Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 30.9% Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 8.7% Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 71.2%
aquatic environment: 71.2%

Section 2. Hazards identification

GHS label elements		
Hazard pictograms	:	
Signal word	:	Danger
Hazard statements	:	Flammable liquid and vapor. Harmful if swallowed, in contact with skin or if inhaled. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Suspected of causing genetic defects. May damage fertility or the unborn child. May cause damage to organs. May cause damage to organs through prolonged or repeated exposure. (immune system) Harmful to aquatic life. Toxic to aquatic life with long lasting effects.
Precautionary statements		
Prevention	:	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
Response		Collect spillage. IF exposed or concerned: Call a POISON CENTER or doctor. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. IF SWALLOWED: Call a POISON CENTER or doctor if you feel unwell. Rinse mouth. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
Storage	4	Store locked up.
Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Routes of entry		Not available.
Other hazards which do not result in classification		

Section 3. Composition/information on ingredients

Substance/mixture	;	Mixture
CAS number/other identifiers CAS number EC number		Not applicable. Mixture.
EC number	ł	Mixture.

Version 2.07

Product name SIGMAGLIDE 1290 HARDENER

Section 3. Composition/information on ingredients

Ingredient name	CAS number	Chemical formula	%
pentane-2,4-dione Siloxanes and Silicones, di-Me, 3-hydroxypropyl Me, ethers with polyethylene glycol mono-Me ether	123-54-6 68938-54-5	C5-H8-O2 -	≥25 - ≤39 ≥10 - ≤25
dibutylbis(pentane-2,4-dionato-O,O')tin toluene octamethylcyclotetrasiloxane	22673-19-4 108-88-3 556-67-2	C18H32O4Sn C7-H8 C8-H24-O4-Si4	<2.5 <1 <1

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

SUB codes represent substances without registered CAS Numbers.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	 Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	 If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

<u>Most important symptoms/enects, acute and delayed</u>			
Potential acute health effect	<u>S</u>		
Eye contact	: Causes serious eye irritation.		
Inhalation	: Harmful if inhaled.		
Skin contact	: Harmful in contact with skin. May cause damage to organs following a single exposure in contact with skin. Causes skin irritation. May cause an allergic skin reaction.		
Ingestion	: Harmful if swallowed. May cause damage to organs following a single exposure if swallowed.		
Over-exposure signs/symptoms			
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness		
Inhalation	: Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations		
Skin contact	: Adverse symptoms may include the following: irritation redness reduced fetal weight increase in fetal deaths skeletal malformations		

Section 4. First aid measures

Ingestion	:	Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations
Indication of immediate me	dica	l attention and special treatment needed, if necessary
Notes to physician	:	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides metal oxide/oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.	For non-emergency personnel	Provide adequate ventilation. Wear appropriate respirator when ventilation is
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Section 6. Accidental release measures

For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
Methods and materials for co	nt	ainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 7. Handling and storage

 Conditions for safe storage, including any incompatibilities Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name		Exposure limits
pentane-2,4-dione dibutylbis(pentane-2,4-dionato-O,O')tin		ACGIH TLV (United States, 7/2023). Absorbed through skin. TWA: 25 ppm 8 hours. Ministry of Health (Viet Nam, 6/2019). [tin (organic)] TWA: 0.1 mg/m ³ 8 hours.
toluene		STEL: 0.2 mg/m ³ 15 minutes. Ministry of Health (Viet Nam, 6/2019). STEL: 300 mg/m ³ 15 minutes. TWA: 100 mg/m ³ 8 hours.
Recommended monitoring : procedures		priate monitoring standards. Reference to tho the termination of hazardous
Appropriate engineering : controls	ventilation or other engineering contr contaminants below any recommend	Jse process enclosures, local exhaust ols to keep worker exposure to airborne led or statutory limits. The engineering controls concentrations below any lower explosive n equipment.
Environmental exposure : controls		
Individual protection measures	i i	
Hygiene measures :	eating, smoking and using the lavato Appropriate techniques should be us Contaminated work clothing should r	oughly after handling chemical products, before ry and at the end of the working period. ed to remove potentially contaminated clothing. not be allowed out of the workplace. Wash g. Ensure that eyewash stations and safety location.
Eye/face protection : Skin protection	Chemical splash goggles.	

Section 8. Exposure controls/personal protection

Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	: butyl rubber
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

Appearance

		Viet Nam Pa	age: 7/13
Viscosity	÷	Kinematic (40°C): >21 mm²/s	
Decomposition temperature	-	Not available.	
Auto-ignition temperature		Not available.	
Partition coefficient: n- octanol/water		Not applicable.	
Solubility(ies)	1	cold water Not soluble	
-		Media Result	
Relative density	:	1.04	
Vapor density	:	Not available.	
Vapor pressure	:	Not available.	
Lower and upper explosive (flammable) limits	1	Greatest known range: Lower: 2.4% Upper: 11.6% (pentane-2,4-dione)	
Flammability (solid, gas)	1	Not available.	
Evaporation rate	:	Not available.	
Flash point		Closed cup: 34°C (93.2°F)	
Boiling point		>37.78°C (>100°F)	
Melting point		Not available.	
рН	1	Not applicable.	
Odor threshold	:	Not available.	
Odor	1	Amine-like.	
Color	1	Colorless.	
Physical state	1	Liquid.	
Appearance			

Section 9. Physical and chemical properties

Viscosity

: 30 - <40 s (ISO 6mm)

Section 10. Stabil	ity and reactivity
Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposu	ire
pentane-2,4-dione	LC50 Inhalation Vapor	Rat	5.1 mg/l	4 hours	;
	LD50 Dermal	Rat	790 mg/kg	-	
	LD50 Oral	Rat	570 mg/kg	-	
dibutylbis(pentane-	LD50 Dermal	Rat	>2000 mg/kg	-	
2,4-dionato-O,O')tin	LD50 Oral	Rat	1964 mg/kg		
			1864 mg/kg	- 4 hours	
toluene	LC50 Inhalation Vapor	Rat	49 g/m ³	4 nours	5
	LD50 Dermal	Rabbit	8.39 g/kg	-	
atamathylayalatatraailayana	LD50 Oral	Rat Rat	5580 mg/kg	- 4 hours	
octamethylcyclotetrasiloxane	LC50 Inhalation Vapor LD50 Dermal	Rat	36 g/m³ >2375 mg/kg	4 nours	
	LD50 Oral	Rat	>4800 mg/kg	-	
<u>rritation/Corrosion</u> <u>Conclusion/Summary</u>					
Skin	: There are no data availabl	o on the mixture i	teolf		
Eyes	: There are no data availabl				
Respiratory	: There are no data availabl	e on the mixture i	tself.		
<u>ensitization</u>					
Skin	: There are no data availabl	e on the mixture i	tself.		
Respiratory	: There are no data availabl	e on the mixture i	tself.		
<u>Mutagenicity</u>					
Conclusion/Summary	: There are no data availabl	e on the mixture i	tself.		
Carcinogenicity					
Conclusion/Summary	: There are no data availabl	e on the mixture i	tself.		
			Viet N	Nam	Page: 8/13

Section 11. Toxicological information

Reproductive toxicity

Conclusion/Summary

: There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name		Route of exposure	Target organs
dibutylbis(pentane-2,4-dionato-O,O')tin toluene	Category 1 Category 3	-	- Narcotic effects

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
	Category 1 Category 2	-	immune system -

Aspiration hazard

Name	Result
toluene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure	;	Not available.
Potential acute health effects	2	
Eye contact	:	Causes serious eye irritation.
Inhalation	1	Harmful if inhaled.
Skin contact	:	Harmful in contact with skin. May cause damage to organs following a single exposure in contact with skin. Causes skin irritation. May cause an allergic skin reaction.
Ingestion	:	Harmful if swallowed. May cause damage to organs following a single exposure if swallowed.
Symptoms related to the phy	<u>'sic</u>	cal, chemical and toxicological characteristics
Eye contact	:	Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	:	Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations
Skin contact	:	Adverse symptoms may include the following: irritation redness reduced fetal weight increase in fetal deaths skeletal malformations

Section 11. Toxicological information

:	Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations
ts	and also chronic effects from short and long term exposure
;	There are no data available on the mixture itself.
1	There are no data available on the mixture itself.
1	There are no data available on the mixture itself.
:	There are no data available on the mixture itself.
ect	<u>s</u>
1	May cause damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
:	No known significant effects or critical hazards.
:	Suspected of causing genetic defects.
:	May damage fertility or the unborn child.
	: : : : : : : :

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	1035.94 mg/kg
Dermal	1434.82 mg/kg
Inhalation (vapors)	10.47 mg/l
Inhalation (dusts and mists)	6.09 mg/l

Other information

Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death.

Section 12. Ecological information

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Toxicity

Product/ingredient name	Result	Species	Exposure
octamethylcyclotetrasiloxane	Chronic NOEC 100 mg/l Fresh water	Daphnia - <i>Daphnia magna</i>	21 days

Persistence and degradability

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
toluene	-	-	Readily

Bioaccumulative potential

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Section 12. Ecological information

Product/ingredient name	LogPow	BCF	Potential
pentane-2,4-dione	0.68	-	Low
toluene	2.73	8.32	Low
octamethylcyclotetrasiloxane	6.488	-	High

Mobility in soil

Soil/water partition	: Not available.
coefficient (Koc)	

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

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Disposal methods
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: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group	III		III
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(Siloxanes and Silicones, di- Me, 3-hydroxypropyl Me, ethers with polyethylene glycol mono-Me ether)	Not applicable.

Additional information

UN IMDG : None identified.

: The marine pollutant mark is not required when transported in sizes of ≤ 5 L or ≤ 5 kg.

Section 14. Transport information

ΙΑΤΑ

: The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

Safety, health and environmental regulations specific for the product : No known specific national and/or regional regulations applicable to this product (including its ingredients).

Circular no. 05/1999/TT-BYT

Ingredient name	Category	Notes
benzene toluene	Category 1 Category 2	

Toxic classification (TCVN : 3

3164-79)

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Section 16. Other information

<u>History</u>		
Date of issue/Date of revision	29 July 2024	
Date of previous issue	7/2/2024	
Version	2.07	
Prepared by	EHS	
Key to abbreviations	ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations	
References	Not available.	

V Indicates information that has changed from previously issued version.

Notice to reader

Product code 000001099951

Section 16. Other information

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.