SAFETY DATA SHEET



Date of issue 8/8/2024 (month/day/year)

Version 1.02

Section 1. Chemical product and company identification

A. Product name : SIGMAGUARD CSF 650 HARDENER CLEAR Product code : 000001099226

Other means of identification 00148999

в.	Relevant identified uses of the substance or mixture and uses advised against			
	Product use	:	Professional applications, Used by spraying.	
	Use of the substance/ mixture	:	Hardener.; Coating.	
	Uses advised against	:	Product is not intended, labelled or packaged for consumer use.	
C.	Supplier's or Importer's information	:	PPG SSC (680-090) 19, Yeocheon-ro 217beon-gil, Nam-gu, Ulsan, Korea Tel: +82-52-210-8222 Korea.MSDS@PPG.COM	
	Emergency telephone number:	:	+82-52-210-8331	

Section 2. Hazards identification

A. Hazard classification	: FLAMMABLE LIQUIDS - Category 3
	CORROSIVE TO METALS - Category 1
	ACUTE TOXICITY (oral) - Category 4
	ACUTE TOXICITY (dermal) - Category 3
	ACUTE TOXICITY (inhalation) - Category 3
	SKIN CORROSION - Category 1A
	SERIOUS EYE DAMAGE - Category 1
	SKIN SENSITIZATION - Category 1
	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
	AQUATIC HAZARD (LONG-TERM) - Category 2

This product is classified in accordance with the Industrial Safety and Health Act and the Chemical Control Act.

B. GHS label elements, including precautionary statements
 Symbol : Improve the symbol is the symbol is

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Product name SIGMAGUARD CSF 650 HARDENER CLEAR

Section 2. Hazards identification

Hazard statements	 H226 - Flammable liquid and vapor. H290 - May be corrosive to metals. H302 - Harmful if swallowed. H311 + H331 - Toxic in contact with skin or if inhaled. H314 - Causes severe skin burns and eye damage. H317 - May cause an allergic skin reaction. H373 - May cause damage to organs through prolonged or repeated exposure. H411 - Toxic to aquatic life with long lasting effects.
Precautionary statements	
Prevention	 P280 - Wear protective gloves, protective clothing and eye or face protection. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P241 - Use explosion-proof electrical, ventilating or lighting equipment. P242 - Use non-sparking tools. P243 - Take action to prevent static discharges. P234 - Keep only in original packaging. P273 - Avoid release to the environment. P260 - Do not breathe vapor. P270 - Do not eat, drink or smoke when using this product. P264 - Wash thoroughly after handling.
Response	 P391 - Collect spillage. P390 - Absorb spillage to prevent material damage. P304 + P340, P310 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. P301 + P310, P330, P331 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. P303 + P361 + P353, P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. P363 - Wash contaminated clothing before reuse. P302 + P312, P352 - IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. Wash with plenty of water. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	P403 + P235 - Store in a well-ventilated place. Keep cool.
Disposal	P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
Other hazards which do not result in	Prolonged or repeated contact may dry skin and cause irritation.

classification

Section 3. Composition/information on ingredients

CAS number/other identifiers

CAS number :

: Not applicable.

Product name SIGMAGUARD CSF 650 HARDENER CLEAR

Section 3. Composition/information on ingredients

Chemical name	Common name	Identifiers	%
2,2'-dimethyl-4,4'-methylenebis (cyclohexylamine) benzyl alcohol methyl ethyl ketone 2,4,6-tris(dimethylaminomethyl)phenol N-(3-(trimethoxysilyl)propyl) ethylenediamine	diaminodicyclohexylmethane BENZYL ALCOHOL BUTANONE / ETHYL METHYL KETONE 2,4,6-tris(dimethylaminomethyl)phenol	CAS: 100-51-6	70 - <80 10 -<20 5 - <10 1 - <5 1 - <5

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Α.	Eye contact	:	Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
В.	Skin contact	:	Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
C.	Inhalation	:	Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
D.	Ingestion	:	If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
Е.	Notes to physician		In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
	Specific treatments	÷	No specific treatment.
	Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Α.	Extinguishing media	
	Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
	Unsuitable extinguishing media	: Do not use water jet.

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Section 5. Fire-fighting measures

В.	Specific hazards arising from the chemical	:	Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
	Hazardous thermal decomposition products	:	Decomposition products may include the following materials: carbon oxides nitrogen oxides metal oxide/oxides Formaldehyde.
C.	Special equipment for fire-fighting	:	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
	Fire-fighting procedures	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Section 6. Accidental release measures

A. Personal precautions, protective equipment and emergency procedures	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
B. Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
C. Methods and materials for	СС	ontainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Absorb spillage to prevent material damage. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Absorb spillage to prevent material damage. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

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Section 7. Handling and storage

Α.	Precautions for safe handling	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container. Absorb spillage to prevent material damage.
в.	Conditions for safe storage, including any	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store

storage, including any incompatibilities Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store in a corrosion resistant container with a resistant inner liner. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep away from metals. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

A. Occupational exposure limits

Ingredient name		Exposure limits
methyl ethyl ketone		Ministry of Employment and Labor (Republic of Korea, 1/2020). STEL: 300 ppm 15 minutes. TWA: 200 ppm 8 hours.
Recommended monitoring procedures		iate monitoring standards. Reference to nods for the determination of hazardous
Appropriate engineering controls	contaminants below any recommende	Is to keep worker exposure to airborne d or statutory limits. The engineering controls concentrations below any lower explosive
Environmental exposure controls		

C. Personal protective equipment

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Section 8. Exposure controls/personal protection

Respiratory protection	 Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Chemical splash goggles and face shield.
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	: nitrile neoprene
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Α.	Appearance		
	Physical state	:	Liquid.
	Color	:	Colorless.
В.	Odor	:	Aromatic.
C.	Odor threshold	:	Not available.
D.	рН	:	Not applicable.
Ε.	Melting/freezing point	:	Not available.
F.	Boiling point/boiling range	:	>37.78°C (>100°F)
G.	Flash point	:	Closed cup: 52°C (125.6°F)
н.	Evaporation rate	:	Not available.
I.	Flammability (solid, gas)	:	Not available.
J.	Lower and upper explosive (flammable) limits	:	Greatest known range: Lower: 1.3% Upper: 13% (benzyl alcohol)
K.	Vapor pressure	÷	

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Section 9. Physical and chemical properties

			Vapo	r Pressu	re at 20°C	Va	oor press	ure at 50°C
		Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
		butanone	78.7564	10.5				
. Solubility(ies)		Media	Re	sult	•	•		
		cold water	No	t soluble				
Solubility in water	:	Not available.						
Vapor density	1	Not available.						
Relative density	:	0.96						
-								
Partition coefficient: n-	:	Not applicable.						
Partition coefficient: n-	:	Not applicable.						
Partition coefficient: n- octanol/water Auto-ignition		Not applicable.		°C	°F		Method	
Partition coefficient: n- octanol/water Auto-ignition			enebis	° C 275	°F 527		Method	
Partition coefficient: n- octanol/water Auto-ignition	:	Ingredient name 2,2'-dimethyl-4,4'-methyl	enebis				Method	
 Partition coefficient: n- octanol/water Auto-ignition temperature Decomposition temperature Viscosity 	:	Ingredient name 2,2'-dimethyl-4,4'-methyl (cyclohexylamine)		275	527	I	Method	
 Partition coefficient: n- octanol/water Auto-ignition temperature Decomposition temperature 	:	Ingredient name 2,2'-dimethyl-4,4'-methyl (cyclohexylamine) Not available.		275	527	I	Method	

Section 10. Stability and reactivity

Α.	Chemical stability	1	The product is stable.
	Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
В.	Conditions to avoid	:	When exposed to high temperatures may produce hazardous decomposition products.
C.	Incompatible materials	:	Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
D.	Hazardous decomposition products	:	Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides Formaldehyde. metal oxide/oxides

Section 11. Toxicological information

Α.	Information on the likely	: Not available.
	routes of exposure	

Potential acute health effects

Inhalation	: Toxic if inhaled.
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Ingestion : Harmful if swallowed.

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Section 11. Toxicological information

Skin contact	: Causes severe burns. Toxic in contact with skin. Defatting to the skin. May cause an allergic skin reaction.
Eye contact	: Causes serious eye damage.
Over-exposure signs/	symptoms
Inhalation	: No specific data.
Ingestion	: Adverse symptoms may include the following: stomach pains
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Eye contact	: Adverse symptoms may include the following: pain watering redness

B. Health hazards

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
2,2'-dimethyl-4,4'-methylenebis	LC50 Inhalation Dusts and	Rat	420 mg/m ³	4 hours
(cyclohexylamine)	mists		0	
	LD50 Dermal	Rabbit	>0.2 g/kg	-
	LD50 Oral	Rat	>0.32 g/kg	-
benzyl alcohol	LC50 Inhalation Dusts and	Rat	>4178 mg/m ³	4 hours
	mists		Ū Ū	
	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1.23 g/kg	-
methyl ethyl ketone	LD50 Dermal	Rabbit	6480 mg/kg	-
	LD50 Oral	Rat	2737 mg/kg	-
2,4,6-tris(dimethylaminomethyl)phenol	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
N-(3-(trimethoxysilyl)propyl) ethylenediamine	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	2413 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Conclusion/Summary	
Skin	: There are no data available on the mixture itself.
Eyes	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.

Sensitization

Conclusion/Summary	
Skin	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.

Mutagenicity

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Section 11. Toxicological information

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Classification	Route of exposure	Target organs
methyl ethyl ketone N-(3-(trimethoxysilyl)propyl)ethylenediamine	Category 3 Category 3		Narcotic effects Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name	Classification	Route of exposure	Target organs
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	Category 2	-	-

Aspiration hazard

Name	Result
benzyl alcohol	ASPIRATION HAZARD - Category 2

Potential chronic health effects

General	: May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Additional information

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C (140F). Avoid contact with skin and clothing. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

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Section 11. Toxicological information

Chemical name	Identifiers	GHS Classification
2,2'-dimethyl-4,4'-methylenebis (cyclohexylamine)	CAS: 6864-37-5	ACUTE TOXICITY (oral) - Category 4
		ACUTE TOXICITY (dermal) - Category 3
		ACUTE TOXICITY (inhalation) - Category 3
		SKIN CORROSION - Category 1A
		SERIOUS EYE DAMAGE - Category 1
		SPECIFIC TARGET ORGAN TOXICITY
		(REPEATED EXPOSURE) - Category 2
		AQUATIC HAZARD (LONG-TERM) - Category 2
benzyl alcohol	CAS: 100-51-6	ACUTE TOXICITY (oral) - Category 4
		ACUTE TOXICITY (dermal) - Category 4
		ACUTE TOXICITY (inhalation) - Category 4
		EYE IRRITATION - Category 2A
methyd othyd lesten o	CAC. 70 02 2	ASPIRATION HAZARD - Category 2
methyl ethyl ketone	CAS: 78-93-3	FLAMMABLE LIQUIDS - Category 2
		EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE
		EXPOSURE) (Narcotic effects) - Category 3
2,4,6-tris(dimethylaminomethyl)phenol	CAS: 90-72-2	CORROSIVE TO METALS - Category 1
	0/10:00 /2 2	ACUTE TOXICITY (oral) - Category 4
		ACUTE TOXICITY (dermal) - Category 4
		SKIN CORROSION - Category 1C
		SERIOUS EYE DAMAGE - Category 1
N-(3-(trimethoxysilyl)propyl) ethylenediamine	CAS: 1760-24-3	SERIOUS EYE DAMAGE - Category 1
,		SKIN SENSITIZATION - Category 1B
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE
		EXPOSURE) (Respiratory tract irritation) - Category 3

Section 12. Ecological information

A. <u>Ecotoxicity</u>

Product/ingredient name	Result	Species	Exposure
2,4,6-tris (dimethylaminomethyl) phenol	Acute LC50 >100 mg/l	Daphnia	48 hours
N-(3-(trimethoxysilyl)propyl) ethylenediamine	Acute LC50 >100 mg/l EC50 597 mg/l	Fish Fish	96 hours 96 hours

B. Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
2,4,6-tris (dimethylaminomethyl) phenol	OECD 301D Ready Biodegradability - Closed Bottle Test	4 % - Not readily - 28 days	-	-

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Section 12. Ecological information

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
benzyl alcohol 2,4,6-tris (dimethylaminomethyl) phenol	-	-	Readily Not readily

C. Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
2,2'-dimethyl-4,4'- methylenebis (cyclohexylamine)	1.8	-	Low
benzyl alcohol methyl ethyl ketone 2,4,6-tris (dimethylaminomethyl) phenol	0.87 0.3 0.219	- - -	Low Low Low

D. Mobility in soil

Soil/water partition : Not available. coefficient (Koc)

E. <u>Other adverse effects</u> : No known significant effects or critical hazards.

Section 13. Disposal considerations

Α.	Disposal methods	:	The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
В.	Disposal precautions	:	This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

Product name SIGMAGUARD CSF 650 HARDENER CLEAR

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
A. UN number	UN2922	UN2922	UN2922
B. UN proper shipping name	CORROSIVE LIQUID, TOXIC, N.O.S.	CORROSIVE LIQUID, TOXIC, N.O.S.	Corrosive liquid, toxic, n.o.s.
	(2,2'-dimethyl-4,4'- methylenebis (cyclohexylamine), 2,4,6-tris (dimethylaminomethyl)phenol)	(2,2'-dimethyl-4,4'- methylenebis (cyclohexylamine), 2,4,6-tris (dimethylaminomethyl)phenol)	(2,2'-dimethyl-4,4'- methylenebis (cyclohexylamine), 2,4,6-tris (dimethylaminomethyl)phenol)
C. Transport hazard class(es)	8 (6.1)	8 (6.1)	8 (6.1)
D. Packing group	II	II	II
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
E. Marine pollutant substances	Not applicable.	(2,2'-dimethyl-4,4'- methylenebis (cyclohexylamine))	Not applicable.

Additional information

UN	: None identified.
IMDG	: The marine pollutant mark is not required when transported in sizes of \leq 5 L or \leq 5 kg.
ΙΑΤΑ	: The environmentally hazardous substance mark may appear if required by other transportation regulations.

F. Special precaution which a user to be aware of or needs to comply with in connection with transport or transportation

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

A. Regulation according to ISHA
 ISHA article 117 : None of the components are listed.
 (Harmful substances prohibited from manufacture)
 ISHA article 118 : None of the components are listed.
 (Harmful substances requiring permission)
 Article 2 of Youth Protection Act on Substances Hazardous to Youth
 Ista article 118 : It is not allowed to sell to persons under the age of 19.

Exposure Limits of Chemical Substances and Physical Factors

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Section 15. Regulatory information

ection 15. Regula	atory information
The following components methyl ethyl ketone	s have an OEL:
ISHA Enforcement Regs Annex 19 (Exposure standards established for harmful factors)	: None of the components are listed.
ISHA Enforcement Regs Annex 21 (Harmful factors subject to Work Environment Measurement)	: The following components are listed: methyl ethyl ketone
ISHA Enforcement Regs Annex 22 (Harmful Factors Subject to Special Health Check- up)	: The following components are listed: Methyl ethyl ketone
Standard of Industrial Safety and Health Annex 12 (Hazardous substances subject to control)	: The following components are listed: methyl ethyl ketone
. Regulation according to	Chemicals Control Act

B. <u>Regulation according to Chemicals Control Act</u>

	Article 11 (TRI)	:	The following components are listed: Methyl ethyl ketone
	Article 18 Prohibited (K- Reach Article 27)	:	None of the components are listed.
	Article 19 Subject to authorization (K-Reach Article 25)	-	None of the components are listed.
	Article 20 Restricted (K- Reach Article 27)	1	None of the components are listed.
	Article 20 Toxic Chemicals (K-Reach Article 20)	:	Not applicable
	Korea inventory	1	All components are listed or exempted.
	Article 39 (Accident Precaution Chemicals)	:	None of the components are listed.
C.	Dangerous Materials Safety Management Act	:	Class: Class 4 - Flammable Liquid Item: 4. Class 2 petroleums - Water-insoluble liquid Threshold: 1000 L Danger category: III Signal word: Contact with sources of ignition prohibited
D.	Wastes regulation	1	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Ε.	Regulation according to o	oth	er foreign laws
	Safety, health and environmental regulations specific for the product	:	No known specific national and/or regional regulations applicable to this product (including its ingredients).

Date of issue 8/8/2024 (month/day/year)

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Section 16. Other information

A. References	 Korean Ministry of Environment; Chemical Control Act Korean Ministry of Labor; Industrial Safety and Health Act NIER Notice Registry of Toxic Effects of Chemical Substances (RTECS) U.S. Environmental Protection Agency, AQUIRE (Aquatic toxicity Information Retrieval) ECOTOX Database System.
B. First issue date	: 6/18/2024
C. Date of issue/Date of revision	: 8/8/2024
D. Version	: 1.02
Prepared by	: EHS

E. Other

✓ Indicates information that has changed from previously issued version.

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