

SAFETY DATA SHEET



Date of issue/Date of revision : 13 August 2024 Version : 1.01

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : SIGMATHERM 540 ALUMINIUM/RAL9006

Product code : 00437532

Other means of identification

Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

**Use of the substance/
mixture** : Coating.

Uses advised against : Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL
Tweemontstraat 104
B-2100 Deurne
Belgium
Telephone +32-33606311
Fax +32-33606435

**e-mail address of person
responsible for this SDS** : Product.Stewardship.EMEA@ppg.com

1.4 Emergency telephone number

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226

Skin Irrit. 2, H315

Eye Dam. 1, H318

STOT SE 3, H335

Aquatic Chronic 3, H412

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

Code : 00437532

Date of issue/Date of revision

: 13 August 2024

SIGMATHERM 540 ALUMINIUM/RAL9006

SECTION 2: Hazards identification

2.2 Label elements

Hazard pictograms

:



Signal word

: Danger

Hazard statements

: Flammable liquid and vapour.
Causes skin irritation.
Causes serious eye damage.
May cause respiratory irritation.
Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention

: Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Response

: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

Storage

: Store in a well-ventilated place. Keep container tightly closed.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

P280, P210, P305 + P351 + P338, P310, P403 + P233, P501

Hazardous ingredients

: xylene
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane

Supplemental label elements

: Not applicable.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

: Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant fastenings

: Not applicable.

Tactile warning of danger

: Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB

: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification

: Prolonged or repeated contact may dry skin and cause irritation.

Code : 00437532

Date of issue/Date of revision

: 13 August 2024

SIGMATHERM 540 ALUMINIUM/RAL9006

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	% by weight	Classification	Specific Conc. Limits, M-factors and ATEs	Type
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7	≥10 - ≤25	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Dermal] = 1700 mg/kg ATE [Inhalation (vapours)] = 11 mg/l	[1] [2]
Wollastonite	EC: 237-772-5 CAS: 13983-17-0	≥10 - ≤25	Not classified.	-	[2]
Solvent naphtha (petroleum), heavy arom. Nota(s) P	REACH #: 01-2119451097-39 EC: 265-198-5 CAS: 64742-94-5 Index: 649-424-00-3	≥5.0 - ≤9.5	STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066	-	[1]
1-methoxy-2-propanol	REACH #: 01-2119457435-35 EC: 203-539-1 CAS: 107-98-2 Index: 603-064-00-3	≥5.0 - ≤8.6	Flam. Liq. 3, H226 STOT SE 3, H336	-	[1] [2]
[3-(2,3-epoxypropoxy) propyl]trimethoxysilane	EC: 219-784-2 CAS: 2530-83-8	≥5.0 - ≤10	Eye Dam. 1, H318 Aquatic Chronic 3, H412	-	[1]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Inhalation (vapours)] = 17.8 mg/l	[1] [2]
1-Butanol, titanium(4+) salt (4:1), homopolymer	CAS: 9022-96-2	≤1.7	Flam. Liq. 3, H226 Acute Tox. 4, H302 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336	ATE [Oral] = 500 mg/kg	[1]
toluene	REACH #: 01-2119471310-51 EC: 203-625-9 CAS: 108-88-3 Index: 601-021-00-3	≤0.30	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Repr. 2, H361d STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304	-	[1] [2]
methanol	REACH #: 01-2119433307-44 EC: 200-659-6 CAS: 67-56-1	≤0.24	Flam. Liq. 2, H225 Acute Tox. 3, H301 Acute Tox. 3, H311 Acute Tox. 3, H331	ATE [Oral] = 100 mg/kg ATE [Dermal] = 300 mg/kg	[1] [2]

Code : 00437532	Date of issue/Date of revision : 13 August 2024
SIGMATHERM 540 ALUMINIUM/RAL9006	

SECTION 3: Composition/information on ingredients

	Index: 603-001-00-X		STOT SE 1, H370	ATE [Inhalation (vapours)] = 3 mg/l STOT SE 1, H370: C ≥ 10% STOT SE 2, H371: 3% ≤ C < 10%	
			See Section 16 for the full text of the H statements declared above.		

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Xylene: Several REACH registrations cover the REACH registered substance with xylene isomers, ethylbenzene (and toluene). The other REACH Registrations include: 01-211955267-33 reaction mass of ethylbenzene and m-xylene and p-xylene, 01-2119486136-34 Aromatic hydrocarbons, C8, 01-2119539452-40 reaction mass of ethylbenzene and xylene.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : May cause respiratory irritation.
- Skin contact** : Causes skin irritation. Defatting to the skin.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness

Code : 00437532

Date of issue/Date of revision

: 13 August 2024

SIGMATHERM 540 ALUMINIUM/RAL9006

SECTION 4: First aid measures

- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
dryness
cracking
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO₂, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous combustion products** : Decomposition products may include the following materials:
carbon oxides
metal oxide/oxides

5.3 Advice for firefighters

- Special precautions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

Code : 00437532

Date of issue/Date of revision

: 13 August 2024

SIGMATHERM 540 ALUMINIUM/RAL9006

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- 6.2 Environmental precautions** : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and material for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

- 6.4 Reference to other sections** : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Code : 00437532

Date of issue/Date of revision

: 13 August 2024

SIGMATHERM 540 ALUMINIUM/RAL9006

SECTION 7: Handling and storage

7.2 Conditions for safe storage, including any incompatibilities

: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
xylene	EU OEL (Europe, 1/2022). [xylene, mixed isomers] Absorbed through skin. STEL: 442 mg/m ³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 221 mg/m ³ 8 hours. TWA: 50 ppm 8 hours.
Wollastonite	ACGIH TLV (United States, 7/2023). TWA: 1 mg/m ³ 8 hours. Form: Inhalable fraction
1-methoxy-2-propanol	EU OEL (Europe, 1/2022). Absorbed through skin. STEL: 568 mg/m ³ 15 minutes. STEL: 150 ppm 15 minutes. TWA: 375 mg/m ³ 8 hours. TWA: 100 ppm 8 hours.
ethylbenzene	EU OEL (Europe, 1/2022). Absorbed through skin. STEL: 884 mg/m ³ 15 minutes. STEL: 200 ppm 15 minutes. TWA: 442 mg/m ³ 8 hours. TWA: 100 ppm 8 hours.
toluene	EU OEL (Europe, 1/2022). Absorbed through skin. STEL: 384 mg/m ³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 192 mg/m ³ 8 hours. TWA: 50 ppm 8 hours.
methanol	EU OEL (Europe, 1/2022). Absorbed through skin. TWA: 260 mg/m ³ 8 hours. TWA: 200 ppm 8 hours.

Code : 00437532

Date of issue/Date of revision

: 13 August 2024

SIGMATHERM 540 ALUMINIUM/RAL9006

SECTION 8: Exposure controls/personal protection

Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs

Product/ingredient name	Type	Exposure	Value	Population	Effects	
xylene	DNEL	Long term Oral	5 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Local	
	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Systemic	
	DNEL	Long term Dermal	125 mg/kg bw/day	General population	Systemic	
	DNEL	Long term Dermal	212 mg/kg bw/day	Workers	Systemic	
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Local	
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Systemic	
	DNEL	Short term Inhalation	260 mg/m ³	General population	Local	
	DNEL	Short term Inhalation	260 mg/m ³	General population	Systemic	
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Local	
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Systemic	
	DNEL	Long term Oral	0.03 mg/kg bw/day	General population	Systemic	
	Solvent naphtha (petroleum), heavy arom. Nota(s) P	DNEL	Long term Dermal	0.28 mg/kg bw/day	General population	Systemic
		DNEL	Long term Inhalation	0.69 mg/m ³	General population	Local
DNEL		Long term Inhalation	0.69 mg/m ³	General population	Systemic	
DNEL		Long term Dermal	0.95 mg/kg bw/day	Workers	Systemic	
DNEL		Long term Inhalation	2.31 mg/m ³	Workers	Local	
DNEL		Long term Inhalation	2.31 mg/m ³	Workers	Systemic	
DNEL		Short term Oral	25.6 mg/kg bw/day	General population	Systemic	
DNEL		Short term Inhalation	143.5 mg/m ³	General population	Local	
DNEL		Short term Inhalation	160.23 mg/m ³	Workers	Local	
DNEL		Short term Inhalation	226 mg/m ³	General population	Systemic	
DNEL		Short term Inhalation	384 mg/m ³	Workers	Systemic	
1-methoxy-2-propanol		DNEL	Long term Oral	33 mg/kg bw/day	General population	Systemic
		DNEL	Long term Inhalation	43.9 mg/m ³	General population	Systemic
		DNEL	Long term Dermal	78 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	183 mg/kg bw/day	Workers	Systemic	
	DNEL	Long term Inhalation	369 mg/m ³	Workers	Systemic	
	DNEL	Short term Inhalation	553.5 mg/m ³	Workers	Local	
	DNEL	Short term Inhalation	553.5 mg/m ³	Workers	Systemic	
	[3-(2,3-epoxypropoxy)propyl] trimethoxysilane	DNEL	Short term Inhalation	147 mg/m ³	Workers	Systemic
		DNEL	Short term Dermal	21 mg/kg bw/day	Workers	Systemic
		DNEL	Long term Oral	5 mg/kg bw/day	General population	Systemic
		DNEL	Long term Dermal	5 mg/kg bw/day	General population	Systemic
		DNEL	Long term Dermal	10 mg/kg bw/day	Workers	Systemic
		DNEL	Long term Inhalation	17 mg/m ³	General population	Systemic
		DNEL	Long term Inhalation	70.5 mg/m ³	Workers	Systemic
DNEL		Short term Inhalation	26400 mg/m ³	General population	Systemic	
ethylbenzene		DMEL	Long term Inhalation	442 mg/m ³	Workers	Local
		DMEL	Short term Inhalation	884 mg/m ³	Workers	Systemic
		DNEL	Long term Oral	1.6 mg/kg bw/day	General population	Systemic
		DNEL	Long term Inhalation	15 mg/m ³	General population	Systemic
		DNEL	Long term Inhalation	77 mg/m ³	Workers	Systemic

Code : 00437532

Date of issue/Date of revision

: 13 August 2024

SIGMATHERM 540 ALUMINIUM/RAL9006

SECTION 8: Exposure controls/personal protection

toluene	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	293 mg/m ³	Workers	Local
	DNEL	Long term Oral	8.13 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	56.5 mg/m ³	General population	Local
	DNEL	Long term Inhalation	56.5 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	192 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	192 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	226 mg/kg bw/day	General population	Systemic
	DNEL	Short term Inhalation	226 mg/m ³	General population	Local
	DNEL	Short term Inhalation	226 mg/m ³	General population	Systemic
methanol	DNEL	Long term Dermal	384 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	384 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	384 mg/m ³	Workers	Systemic
	DNEL	Short term Oral	4 mg/kg bw/day	General population	Systemic
	DNEL	Long term Oral	4 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	4 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	4 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	20 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Dermal	20 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	26 mg/m ³	General population	Local
	DNEL	Long term Inhalation	26 mg/m ³	General population	Local
	DNEL	Short term Inhalation	26 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	26 mg/m ³	General population	Systemic
	DNEL	Short term Inhalation	130 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	130 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	130 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	130 mg/m ³	Workers	Systemic

PNECs

Product/ingredient name	Type	Compartment Detail	Value	Method Detail
xylene	-	Fresh water	0.327 mg/l	-
	-	Marine water	0.327 mg/l	-
	-	Sewage Treatment Plant	6.58 mg/l	-
	-	Fresh water sediment	12.46 mg/kg dwt	-
	-	Marine water sediment	12.46 mg/kg dwt	-
	-	Soil	2.31 mg/kg	-
1-methoxy-2-propanol	-	Fresh water	10 mg/l	Assessment Factors
	-	Marine water	1 mg/l	Assessment Factors
	-	Sewage Treatment Plant	100 mg/l	Assessment Factors
	-	Fresh water sediment	41.6 mg/kg	Equilibrium Partitioning
	-	Marine water sediment	4.17 mg/kg	Equilibrium Partitioning
	-	Soil	2.47 mg/kg	Equilibrium Partitioning
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	-	Fresh water	1 mg/l	Assessment Factors
	-	Marine water	0.1 mg/l	Assessment Factors
	-	Sewage Treatment Plant	10 mg/l	Assessment Factors
	-	Fresh water sediment	3.6 mg/kg dwt	Equilibrium Partitioning
	-	Marine water sediment	0.36 mg/kg dwt	Equilibrium Partitioning
	-	Soil	0.14 mg/kg dwt	Equilibrium Partitioning
ethylbenzene	-	Fresh water	0.1 mg/l	Assessment Factors
	-	Marine water	0.01 mg/l	Assessment Factors
	-	Sewage Treatment Plant	9.6 mg/l	Assessment Factors
	-	Fresh water sediment	13.7 mg/kg dwt	Equilibrium Partitioning
	-	Marine water sediment	1.37 mg/kg dwt	Equilibrium Partitioning
	-	Soil	2.68 mg/kg dwt	Equilibrium Partitioning
toluene	-	Secondary Poisoning	20 mg/kg	-
	-	Fresh water	0.68 mg/l	Sensitivity Distribution

Code : 00437532	Date of issue/Date of revision : 13 August 2024
SIGMATHERM 540 ALUMINIUM/RAL9006	

SECTION 8: Exposure controls/personal protection

methanol	-	Marine water	0.68 mg/l	Sensitivity Distribution
	-	Sewage Treatment Plant	13.61 mg/l	Sensitivity Distribution
	-	Fresh water sediment	16.39 mg/kg dwt	Equilibrium Partitioning
	-	Marine water sediment	16.39 mg/kg dwt	-
	-	Fresh water	20.8 mg/l	Assessment Factors
	-	Marine water	2.08 mg/l	Assessment Factors
	-	Sewage Treatment Plant	100 mg/l	Assessment Factors
	-	Fresh water sediment	77 mg/kg	Equilibrium Partitioning
	-	Marine water sediment	7.7 mg/kg	Equilibrium Partitioning
	-	Soil	100 mg/kg	Assessment Factors

8.2 Exposure controls

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Chemical splash goggles and face shield. Use eye protection according to EN 166.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Gloves : For prolonged or repeated handling, use the following type of gloves:

Not recommended: nitrile rubber
 Recommended: polyvinyl alcohol (PVA), butyl rubber, Viton®

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Code : 00437532

Date of issue/Date of revision

: 13 August 2024

SIGMATHERM 540 ALUMINIUM/RAL9006

SECTION 8: Exposure controls/personal protection

- Respiratory protection** : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

- Physical state** : Liquid.
- Colour** : White.
- Odour** : Aromatic.
- Odour threshold** : Not available.
- Melting point/freezing point** : May start to solidify at the following temperature: -49°C (-56.2°F) This is based on data for the following ingredient: Solvent naphtha (petroleum), heavy arom.. Weighted average: -85.94°C (-122.7°F)
- Initial boiling point and boiling range** : >37.78°C
- Flammability** : Not available.
- Upper/lower flammability or explosive limits** : Greatest known range: Lower: 1.48% Upper: 13.74% (1-methoxy-2-propanol)
- Flash point** : Closed cup: 30°C
- Auto-ignition temperature** :

Ingredient name	°C	°F	Method
Solvent naphtha (petroleum), heavy arom.	220 to 250	428 to 482	ASTM E 659

- Decomposition temperature** : Stable under recommended storage and handling conditions (see Section 7).
- pH** : Not applicable. insoluble in water.
- Viscosity** : Kinematic (40°C): >21 mm²/s
- Solubility(ies)** :

Media	Result
cold water	Not soluble

- Partition coefficient: n-octanol/ water** : Not applicable.

- Vapour pressure** :

Ingredient name	Vapour Pressure at 20°C			Vapour pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
Ethylbenzene	9.30076	1.2				

Code : 00437532 Date of issue/Date of revision : 13 August 2024
SIGMATHERM 540 ALUMINIUM/RAL9006

SECTION 9: Physical and chemical properties

- Evaporation rate** : Highest known value: 0.84 (ethylbenzene) Weighted average: 0.79 compared with butyl acetate
- Relative density** : 1.18
- Vapour density** : Highest known value: 3.7 (Air = 1) (xylene). Weighted average: 3.57 (Air = 1)
- Explosive properties** : The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.
- Oxidising properties** : Product does not present an oxidizing hazard.
- Particle characteristics**
- Median particle size** : Not applicable.

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

- 10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- 10.2 Chemical stability** : The product is stable.
- 10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- 10.4 Conditions to avoid** : When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
- 10.5 Incompatible materials** : Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
- 10.6 Hazardous decomposition products** : Depending on conditions, decomposition products may include the following materials: carbon oxides metal oxide/oxides

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
Solvent naphtha (petroleum), heavy arom. Nota(s) P	LC50 Inhalation Dusts and mists	Rat	>5.2 mg/l	4 hours
	LD50 Oral	Rat	>5 g/kg	-
1-methoxy-2-propanol	LC50 Inhalation Vapour	Rat	>7000 ppm	6 hours
	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-
[3-(2,3-epoxypropoxy)propyl] trimethoxysilane	LC50 Inhalation Dusts and mists	Rat	>5.3 mg/l	4 hours
	LD50 Oral	Rat	7.01 g/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
toluene	LC50 Inhalation Vapour	Rat	49 g/m ³	4 hours
	LD50 Dermal	Rabbit	8.39 g/kg	-
	LD50 Oral	Rat	5580 mg/kg	-

Code : 00437532	Date of issue/Date of revision : 13 August 2024
SIGMATHERM 540 ALUMINIUM/RAL9006	

SECTION 11: Toxicological information

methanol	LC50 Inhalation Vapour LD50 Dermal LD50 Oral	Rat Rabbit Rat	64000 ppm 15800 mg/kg 5600 mg/kg	4 hours - -
----------	----------------------------------------------------	----------------------	----------------------------------------	-------------------

Conclusion/Summary : There are no data available on the mixture itself.

Acute toxicity estimates

Route	ATE value
Oral	25125.8 mg/kg
Dermal	7869.88 mg/kg
Inhalation (vapours)	46.46 mg/l

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitisation

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
Solvent naphtha (petroleum), heavy arom. Nota(s) P	Category 3	-	Narcotic effects
1-methoxy-2-propanol	Category 3	-	Narcotic effects
1-Butanol, titanium(4+) salt (4:1), homopolymer	Category 3	-	Respiratory tract irritation
toluene	Category 3	-	Narcotic effects
methanol	Category 1	-	-

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs
toluene	Category 2	-	-

Aspiration hazard

Code : 00437532	Date of issue/Date of revision : 13 August 2024
SIGMATHERM 540 ALUMINIUM/RAL9006	

SECTION 11: Toxicological information

Product/ingredient name	Result
xylene	ASPIRATION HAZARD - Category 1
Solvent naphtha (petroleum), heavy arom. Nota(s) P	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1
toluene	ASPIRATION HAZARD - Category 1

Information on likely routes of exposure : Not available.

Potential acute health effects

- Inhalation** : May cause respiratory irritation.
- Ingestion** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation. Defatting to the skin.
- Eye contact** : Causes serious eye damage.

Symptoms related to the physical, chemical and toxicological characteristics

- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
- Ingestion** : Adverse symptoms may include the following:
stomach pains
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
dryness
cracking
blistering may occur
- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Potential chronic health effects

Not available.

- Conclusion/Summary** : Not available.
- General** : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Reproductive toxicity** : No known significant effects or critical hazards.
- Other information** : Not available.

Code : 00437532 Date of issue/Date of revision : 13 August 2024
SIGMATHERM 540 ALUMINIUM/RAL9006

SECTION 11: Toxicological information

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness. Avoid contact with skin and clothing.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
☑ Solvent naphtha (petroleum), heavy arom. Nota(s) P 1-methoxy-2-propanol	NOEL 0.48 mg/l Fresh water Acute LC50 23300 mg/l Acute LC50 >4500 mg/l Fresh water	Daphnia Daphnia Fish	21 days 48 hours 96 hours
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	Acute EC50 255 mg/l Fresh water Acute EC50 473 mg/l	Algae Daphnia	72 hours 48 hours
ethylbenzene	Acute LC50 55 mg/l Acute EC50 1.8 mg/l Fresh water Chronic NOEC 1 mg/l Fresh water	Fish Daphnia Daphnia - <i>Ceriodaphnia dubia</i>	96 hours 48 hours -
methanol	Acute LC50 13 mg/l Fresh water	Fish	96 hours

Conclusion/Summary : There are no data available on the mixture itself.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
☑ [3-(2,3-epoxypropoxy)propyl]trimethoxysilane	-	37 % - Not readily - 28 days	-	-
ethylbenzene	-	79 % - Readily - 10 days	-	-

Conclusion/Summary : There are no data available on the mixture itself.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
☑ Xylene	-	-	Readily
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane	-	-	Not readily
ethylbenzene	-	-	Readily
toluene	-	-	Readily

12.3 Bioaccumulative potential

Code : 00437532 Date of issue/Date of revision : 13 August 2024
 SIGMATHERM 540 ALUMINIUM/RAL9006

SECTION 12: Ecological information

Product/ingredient name	LogP _{ow}	BCF	Potential
Xylene	3.12	7.4 to 18.5	Low
Solvent naphtha (petroleum), heavy arom. Nota(s) P	2.8 to 6.5	-	High
1-methoxy-2-propanol	<1	-	Low
ethylbenzene	3.6	79.43	Low
toluene	2.73	8.32	Low
methanol	-0.77	-	Low

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : Yes.

European waste catalogue (EWC)

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	European waste catalogue (EWC)
Container	15 01 06 mixed packaging

Code : 00437532

Date of issue/Date of revision

: 13 August 2024

SIGMATHERM 540 ALUMINIUM/RAL9006

SECTION 13: Disposal considerations

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	No.	Yes.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.	Not applicable.

Additional information

ADR/RID : None identified.

Tunnel code : (D/E)

ADN : The product is only regulated as an environmentally hazardous substance when transported in tank vessels.

IMDG : None identified.

IATA : None identified.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO instruments : Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

[EU Regulation \(EC\) No. 1907/2006 \(REACH\)](#)

[Annex XIV - List of substances subject to authorisation](#)

[Annex XIV](#)

None of the components are listed.

[Substances of very high concern](#)

Code : 00437532

Date of issue/Date of revision

: 13 August 2024

SIGMATHERM 540 ALUMINIUM/RAL9006

SECTION 15: Regulatory information

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Explosive precursors : This product is regulated by Regulation (EU) 2019/1148. All suspicious transactions, and significant disappearances and thefts should be reported to the relevant national contact point.

Ozone depleting substances (1005/2009/EU)

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category

P5c

15.2 Chemical safety assessment : No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms

ATE = Acute Toxicity Estimate

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]

DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement

PNEC = Predicted No Effect Concentration

RRN = REACH Registration Number

PBT = Persistent, Bioaccumulative and Toxic

vPvB = Very Persistent and Very Bioaccumulative

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway

IMDG = International Maritime Dangerous Goods

IATA = International Air Transport Association

Full text of abbreviated H statements

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H311	Toxic in contact with skin.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.

Code : 00437532	Date of issue/Date of revision : 13 August 2024
SIGMATHERM 540 ALUMINIUM/RAL9006	

SECTION 16: Other information

H336 H361d H370 H373	May cause drowsiness or dizziness. Suspected of damaging the unborn child. Causes damage to organs. May cause damage to organs through prolonged or repeated exposure.
H411 H412 EUH066	Toxic to aquatic life with long lasting effects. Harmful to aquatic life with long lasting effects. Repeated exposure may cause skin dryness or cracking.

[Full text of classifications \[CLP/GHS\]](#)

Acute Tox. 3 Acute Tox. 4 Aquatic Chronic 2 Aquatic Chronic 3 Asp. Tox. 1 Eye Dam. 1 Eye Irrit. 2 Flam. Liq. 2 Flam. Liq. 3 Repr. 2 Skin Irrit. 2 STOT RE 2	ACUTE TOXICITY - Category 3 ACUTE TOXICITY - Category 4 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3 ASPIRATION HAZARD - Category 1 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2 FLAMMABLE LIQUIDS - Category 2 FLAMMABLE LIQUIDS - Category 3 REPRODUCTIVE TOXICITY - Category 2 SKIN CORROSION/IRRITATION - Category 2 SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 1	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 1
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

History

Date of issue/ Date of revision	: 13 August 2024
Date of previous issue	: 10 March 2023
Prepared by	: EHS
Version	: 1.01

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.