SAFETY DATA SHEET

Europe

Date of issue/Date of revision : 27 August 2024



Version : 4 SECTION 1: Identification of the substance/mixture and of the company/ undertaking **1.1 Product identifier Product name** : SIGMATHERM 230 HARDENER **Product code** : 00429451 Other means of identification Not available. 1.2 Relevant identified uses of the substance or mixture and uses advised against : Professional applications, Used by spraying. **Product use** Use of the substance/ : Coating. mixture **Uses advised against** : Product is not intended, labelled or packaged for consumer use. 1.3 Details of the supplier of the safety data sheet PPG Coatings Belgium BV/SRL Tweemontstraat 104 B-2100 Deurne Belgium Telephone +32-33606311 Fax +32-33606435 e-mail address of person : Product.Stewardship.EMEA@ppg.com responsible for this SDS 1.4 Emergency telephone number Supplier +31 20 4075210 **SECTION 2: Hazards identification** 2.1 Classification of the substance or mixture Product definition : Mixture Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS] Flam. Liq. 3, H226

Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Repr. 1B, H360F STOT SE 3, H335 Aquatic Chronic 2, H411

English (GB)

1/21

Code	: 00429451	Date of issue/Date of revision	: 27 August 2024

SIGMATHERM 230 HARDENER

SECTION 2: Hazards identification

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms	
Signal word	: Danger
Hazard statements	 Fammable liquid and vapour. Harmful if swallowed. Causes severe skin burns and eye damage. May cause an allergic skin reaction. May cause respiratory irritation. May damage fertility. Toxic to aquatic life with long lasting effects.
Precautionary statements	
Prevention	: Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment.
Response	: Collect spillage.
Storage	: Store in a well-ventilated place. Keep container tightly closed.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
	P280, P210, P273, P391, P403 + P233, P501
Hazardous ingredients	 penzyl alcohol xylene Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol m-phenylenebis(methylamine) Formaldehyde, polymer with N,N-dimethyl-1,3-propanediamine and phenol 2-methylpropan-1-ol 2,4,6-tris(dimethylaminomethyl)phenol N-(3-(trimethoxysilyl)propyl)ethylenediamine oxirane, mono[(C12-14-alkyloxy)methyl] derivs. bisphenol A 3-aminopropyldimethylamine
Supplemental label elements	: Not applicable.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	: Restricted to professional users.
Special packaging requiren	
Containers to be fitted with child-resistant fastenings	: Not applicable.

Code : 00429451 SIGMATHERM 230 HARDENER	Date of issue/Date of revision	:27 August 2024
SECTION 2: Hazards identification		
Tactile warning of danger : Not applicable.		

2.3 Other hazards

for PBT or vPvB

Product meets the criteria : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification : Prolonged or repeated contact may dry skin and cause irritation. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C/140F. May cause endocrine disruption.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

3.2 Mixtures	: Mixture				
Product/ingredient name	Identifiers	% by weight	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
penzyl alcohol	REACH #: 01-2119492630-38 EC: 202-859-9 CAS: 100-51-6 Index: 603-057-00-5	≥10 - ≤25	Acute Tox. 4, H302 Acute Tox. 4, H332 Eye Irrit. 2, H319	ATE [Oral] = 1230 mg/ kg ATE [Inhalation (dusts and mists)] = 1.5 mg/l	[1] [2]
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7	≥10 - ≤25	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Dermal] = 1700 mg/kg ATE [Inhalation (vapours)] = 11 mg/l	[1] [2]
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	REACH #: 01-2119454392-40 EC: 500-006-8 CAS: 9003-36-5	≥10 - ≤25	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411	-	[1]
m-phenylenebis (methylamine)	REACH #: 01-2119480150-50 EC: 216-032-5 CAS: 1477-55-0	≥10 - ≤22	Acute Tox. 4, H302 Acute Tox. 4, H332 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1B, H317 Aquatic Chronic 3, H412 EUH071	ATE [Oral] = 930 mg/ kg ATE [Inhalation (gases)] = 4500 ppm	[1] [2]
Formaldehyde, polymer with N,N-dimethyl- 1,3-propanediamine and phenol	CAS: 445498-00-0	≥5.0 - ≤8.8	Acute Tox. 4, H302 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	ATE [Oral] = 500 mg/ kg M [Acute] = 1 M [Chronic] = 1	[1]
2-methylpropan-1-ol	REACH #: 01-2119484609-23 EC: 201-148-0 CAS: 78-83-1 Index: 603-108-00-1	≥5.0 - ≤10	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336	-	[1] [2]
English (GB)			Europe		3/21

Code : 00429451 SIGMATHERM 230 HARDENER Date of issue/Date of revision

: 27 August 2024

SIGMATHERM 230 HARDENER

SECTION 3: Composition/information on ingredients

			- <u>J</u>		
2,4,6-tris (dimethylaminomethyl) phenol	REACH #: 01-2119560597-27 EC: 202-013-9 CAS: 90-72-2	≥1.0 - ≤5.0	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1C, H314 Eye Dam. 1, H318	ATE [Oral] = 1200 mg/ kg ATE [Dermal] = 1280 mg/kg	[1]
N-(3-(trimethoxysilyl)propyl) ethylenediamine	EC: 217-164-6 CAS: 1760-24-3	≥1.0 - ≤5.0	Eye Dam. 1, H318 Skin Sens. 1B, H317 STOT SE 3, H335	-	[1]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Inhalation (vapours)] = 17.8 mg/l	[1] [2]
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	REACH #: 01-2119485289-22 EC: 271-846-8 CAS: 68609-97-2 Index: 603-103-00-4	≥1.0 - ≤5.0	Skin Irrit. 2, H315 Skin Sens. 1, H317	-	[1]
bisphenol A	REACH #: 01-2119457856-23 EC: 201-245-8 CAS: 80-05-7 Index: 604-030-00-0	≤1.6	Eye Dam. 1, H318 Skin Sens. 1, H317 Repr. 1B, H360F STOT SE 3, H335 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M [Acute] = 1 M [Chronic] = 10	[1] [2] [3]
salicylic acid	REACH #: 01-2119486984-17 EC: 200-712-3 CAS: 69-72-7 Index: 607-732-00-5	≥1.0 - <3.0	Acute Tox. 4, H302 Eye Dam. 1, H318 Repr. 2, H361d	ATE [Oral] = 891 mg/ kg	[1]
bis[(dimethylamino)methyl] phenol	EC: 275-162-0 CAS: 71074-89-0	≥1.0 - ≤5.0	Skin Corr. 1B, H314 Eye Dam. 1, H318	-	[1]
3-aminopropyldimethylamine	REACH #: 01-2119486842-27 EC: 203-680-9 CAS: 109-55-7 Index: 612-061-00-6	≤0.30	Flam. Liq. 3, H226 Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 See Section 16 for the full text of the H statements declared above.	ATE [Oral] = 410 mg/ kg ATE [Dermal] = 1100 mg/kg	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Туре

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Substance of equivalent concern

Occupational exposure limits, if available, are listed in Section 8.

Code : 00429451

Date of issue/Date of revision

: 27 August 2024

SIGMATHERM 230 HARDENER

SECTION 3: Composition/information on ingredients

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact	: Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

	······································
Potential acute health e	effects
Eye contact	: Causes serious eye damage.
Inhalation	: May cause respiratory irritation.
Skin contact	: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: 📕 armful if swallowed.
<u>Over-exposure signs/s</u>	<u>ymptoms</u>
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing reduced foetal weight increase in foetal deaths skeletal malformations
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur reduced foetal weight increase in foetal deaths skeletal malformations
Ingestion	: Adverse symptoms may include the following: stomach pains reduced foetal weight increase in foetal deaths skeletal malformations

Code : 00429451 SIGMATHERM 230 HARD	Date of issue/Date of revision : 27 August 2024 ENER : 27 August 2024			
SECTION 4: First aid measures				
4.3 Indication of any imm	ediate medical attention and special treatment needed			
Notes to physician	 In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. 			

Specific treatment	S
--------------------	---

: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
5.2 Special hazards arising f	rom the substance or mixture
Hazards from the substance or mixture	: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous combustion products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds metal oxide/oxides Formaldehyde.
5.3 Advice for firefighters	
Special precautions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, pro	stective equipment and emergency procedures
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
6.2 Environmental precautions	: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

English (GB)	Europe	6/21
--------------	--------	------

 Code
 <th::00429451</th>
 Date of issue/Date of revision
 : 27 August 2024

 SIGMATHERM 230 HARDENER

SECTION 6: Accidental release measures

6.3 Methods and material for containment and cleaning up

Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spill product.
6.4 Reference to other sections	 See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
7.2 Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Co	ode : 00429451	Date of issue/Date of revision	: 27 August 2024
SI	GMATHERM 230 HARDENER		

SECTION 7: Handling and storage

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values		
penzyl alcohol	IPEL (-).		
-	TWA: 5 ppm		
	STEL: 10 ppm		
xylene	EU OEL (Europe, 1/2022). [xylene, mixed isomers] Absorbed		
	through skin.		
	STEL: 442 mg/m ³ 15 minutes.		
	STEL: 100 ppm 15 minutes.		
	TWA: 221 mg/m ³ 8 hours.		
	TWA: 50 ppm 8 hours.		
n-phenylenebis(methylamine)	ACGIH TLV (United States, 7/2023). Absorbed through skin.		
	C: 0.018 ppm		
2-methylpropan-1-ol	ACGIH TLV (United States, 7/2023).		
	TWA: 152 mg/m ³ 8 hours.		
	TWA: 50 ppm 8 hours.		
ethylbenzene	EU OEL (Europe, 1/2022). Absorbed through skin.		
	STEL: 884 mg/m ³ 15 minutes.		
	STEL: 200 ppm 15 minutes.		
	TWA: 442 mg/m ³ 8 hours.		
	TWA: 100 ppm 8 hours.		
pisphenol A	EU OEL (Europe, 1/2022).		
	TWA: 2 mg/m ³ 8 hours. Form: Inhalable fraction		

Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs

Product/ingredient name	Туре	Exposure	Value	Population	Effects
penzyl alcohol	DNEL	Long term Oral	4 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	4 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	5.4 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	8 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Oral	20 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	20 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	22 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	27 mg/m ³	General population	Systemic
	DNEL	Short term Dermal	40 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	110 mg/m ³	Workers	Systemic
xylene	DNEL	Long term Oral	5 mg/kg bw/day	General population	Systemic
English (GB)			Europe		8/21

Code : 00429451 SIGMATHERM 230 HARDENER Date of issue/Date of revision

: 27 August 2024

ECTION 8: Exposure	cont	rols/personal pro	otection		
	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Local
	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	125 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	212 mg/kg bw/day	Workers	Systemic
					•
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	260 mg/m ³	General population	Local
	DNEL	Short term Inhalation	260 mg/m ³	General population	Systemic
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Systemic
ormaldehyde, oligomeric	DMEL	Short term Dermal	8.3 µg/cm²	Workers	Local
eaction products with					
-chloro-2,3-epoxypropane					
and phenol					
-	DNEL	Long term Oral	6.25 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	8.7 mg/m ³	General population	Systemic
	DNEL	0	29.39 mg/m ³	Workers	Systemic
		Long term Inhalation			
	DNEL	Long term Dermal	62.5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	104.15 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	0.2 mg/m ³	Workers	Local
	DNEL	Long term Dermal	0.33 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	1.2 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	55 mg/m ³	General population	Local
	DNEL	Long term Inhalation	310 mg/m ³	Workers	Local
	DNEL	Long term Oral	0.075 mg/kg bw/day	General population	Systemic
dimethylaminomethyl)phenol		Long term oran	0.075 mg/kg bw/day		Oysterine
	DNEL	Short term Dermal	0.075 mg/kg bw/dov	Conorol population	Svotomic
			0.075 mg/kg bw/day	General population	
	DNEL	Long term Dermal	0.075 mg/kg bw/day	General population	Systemic
	DNEL	Short term Inhalation	0.13 mg/m ³	General population	
	DNEL	Long term Inhalation	0.13 mg/m ³	General population	
	DNEL	Long term Dermal	0.15 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	0.53 mg/m ³	Workers	Systemic
	DNEL	Short term Dermal	0.6 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	2.1 mg/m^3	Workers	Systemic
N-(3-(trimethoxysilyl)propyl)	DNEL	Long term Inhalation	0.1 mg/m ³	General population	Local
ethylenediamine					
	DNEL	Long term Inhalation	0.6 mg/m ³	Workers	Local
	DNEL	Long term Oral	4 mg/kg bw/day	General population	Systemic
	DNEL	Short term Inhalation	4 mg/m ³	General population	
	DNEL	Short term Inhalation	5.36 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	26 mg/m ³	General population	Systemic
	DNEL		130 mg/m ³	Workers	Systemic
		Long term Inhalation			
	DNEL	Short term Inhalation	26400 mg/m ³	General population	Systemic
5	DMEL	Long term Inhalation	442 mg/m ³	Workers	Local
	DMEL	Short term Inhalation	884 mg/m³	Workers	Systemic
	DNEL	Long term Oral	1.6 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	15 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	77 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	293 mg/m ³	Workers	Local
	DNEL	Long term Oral	0.5 mg/kg bw/day	General population	Systemic
C12-14-alkyloxy)methyl]	DINEL		0.5 mg/kg bw/day	General population	Systemic
derivs.					0
	DNEL	Long term Dermal	0.5 mg/kg bw/day	General population	•
	DNEL	Long term Inhalation	0.87 mg/m³	General population	Systemic
	DNEL	Long term Dermal	1 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	3.6 mg/m ³	Workers	Systemic
	DNEL	Short term Dermal	24 µg/kg bw/day	General population	
,			1.0.1.0.5		
			Europe		9/21

Code : 00429451 SIGMATHERM 230 HARDENER Date of issue/Date of revision

: 27 August 2024

SECTION 8: Exposure controls/personal protection

SECTION 0. Exposure controls/personal protection								
	DNEL	Long term Dermal	24 µg/kg bw/day	General population	Systemic			
	DNEL	Short term Oral	53 µg/kg bw/day	General population	Systemic			
	DNEL	Long term Oral	53 µg/kg bw/day	General population	Systemic			
	DNEL	Short term Dermal	66 µg/kg bw/day	Workers	Systemic			
	DNEL	Long term Dermal	66 µg/kg bw/day	Workers	Systemic			
	DNEL	Short term Inhalation	1 mg/m³	General population	Local			
	DNEL	Long term Inhalation	1 mg/m³	General population	Local			
	DNEL	Short term Inhalation	1 mg/m³	General population	Systemic			
	DNEL	Long term Inhalation	1 mg/m³	General population	Systemic			
	DNEL	Short term Inhalation	2 mg/m³	Workers	Local			
	DNEL	Long term Inhalation	2 mg/m³	Workers	Local			
	DNEL	Short term Inhalation	2 mg/m³	Workers	Systemic			
	DNEL	Long term Inhalation	2 mg/m³	Workers	Systemic			
salicylic acid	DNEL	Long term Dermal	2.3 mg/kg bw/day	Workers	Systemic			
	DNEL	Long term Oral	1 mg/kg bw/day	General population	Systemic			
	DNEL	Long term Dermal	1 mg/kg bw/day	General population	Systemic			
	DNEL	Short term Oral	4 mg/kg bw/day	General population	Systemic			
	DNEL	Long term Inhalation	4 mg/m³	General population	Systemic			
	DNEL	Long term Inhalation	5 mg/m³	Workers	Local			
	DNEL	Long term Inhalation	5 mg/m³	Workers	Systemic			
3-aminopropyldimethylamine	DNEL	Long term Inhalation	1.2 mg/m³	Workers	Systemic			

PNECs

Product/ingredient name	Туре	Compartment Detail	Value	Method Detail
xylene	-	Fresh water	0.327 mg/l	-
	-	Marine water	0.327 mg/l	-
	-	Sewage Treatment Plant	6.58 mg/l	-
	-	Fresh water sediment	12.46 mg/kg dwt	-
	-	Marine water sediment	12.46 mg/kg dwt	-
	-	Soil	2.31 mg/kg	-
2-methylpropan-1-ol	-	Fresh water	0.4 mg/l	Assessment Factors
	-	Marine water	0.04 mg/l	Assessment Factors
	-	Sewage Treatment Plant	10 mg/l	Assessment Factors
	-	Fresh water sediment	1.56 mg/kg dwt	Equilibrium Partitioning
	-	Marine water sediment	0.156 mg/kg dwt	-
	-	Soil	0.076 mg/kg dwt	Equilibrium Partitioning
ethylbenzene	-	Fresh water	0.1 mg/l	Assessment Factors
	-	Marine water	0.01 mg/l	Assessment Factors
	-	Sewage Treatment Plant	9.6 mg/l	Assessment Factors
	-	Fresh water sediment	13.7 mg/kg dwt	Equilibrium Partitioning
	-	Marine water sediment	1.37 mg/kg dwt	Equilibrium Partitioning
	-	Soil	2.68 mg/kg dwt	Equilibrium Partitioning
	-	Secondary Poisoning	20 mg/kg	-
bisphenol A	-	Fresh water	0.018 mg/l	Sensitivity Distribution
	-	Marine water	0.018 mg/l	Sensitivity Distribution
	-	Sewage Treatment Plant	320 mg/l	Assessment Factors
	-	Fresh water sediment	1.2 mg/kg dwt	Assessment Factors
	-	Marine water sediment	0.24 mg/kg dwt	Assessment Factors
	-	Soil	3.7 mg/kg dwt	Assessment Factors
3-aminopropyldimethylamine	-	Fresh water	0.034 mg/l	Assessment Factors
	-	Marine water	0.003 mg/l	Assessment Factors
	-	Sewage Treatment Plant	69.5 mg/l	Assessment Factors
	-	Fresh water sediment	0.221 mg/kg dwt	Equilibrium Partitioning
	-	Marine water sediment	0.022 mg/kg dwt	Equilibrium Partitioning
	-	Soil	0.024 mg/kg dwt	Equilibrium Partitioning

8.2 Exposure controls

English (GB) Europe 10	0/21
------------------------	------

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU)	
2020/878	

2020/878		
Code : 00429451 SIGMATHERM 230 HARDENER	R	Date of issue/Date of revision : 27 August 2024
SECTION 8: Exposure	C	controls/personal protection
Appropriate engineering controls	:	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Individual protection measur	es	
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	1	Chemical splash goggles and face shield. Use eye protection according to EN 166.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
Gloves	÷	nitrile neoprene
Body protection		Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti- static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
Other skin protection		Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Code	: 00429451	Date of issue/Date of revision	: 27 August 2024
SIGMATHER	M 230 HARDENER		

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.2 Other information							
Median particle size	: Not applicable.						
Oxidising properties Particle characteristics	: Product does not pro		лиглид	nazaru.			
	vapour or dust with	air is poss	ble.			งหมดอากเค เเ	
Explosive properties	1) The product itself is		, ,	- ,	-		
Vapour density	: Highest known value	ə: 3.7 (Air	= 1) (be	enzyl alcohol)	. Weigh	nted average	ge: 3.55 (Air :
Relative density	: 1						
Evaporation rate	: Highest known value butyl acetate	e: 0.84 (et	nylbenze	ne) Weighte	d averaç	ge: 0.42co	mpared with
	2 methylpropan-1-ol	<12.00102	<1.6	DIN EN 13016-2			
	Ingredient name	mm Hg		Method	mm Hg	kPa	Method
Vapour pressure	•	Vanci	r Droco	ure at 20°C	Var		sure at 50°C
water	. Not applicable.						
Partition coefficient: n-octanol/							
cold water	Not soluble						
Media	Result						
Viscosity Solubility(ies)	: Kinematic (40°C): >2	21 mm ⁻ /S					
pH Viacosity	: Not applicable. insol		ter.				
Decomposition temperature : Stable under recommended stora				nd handling c	ondition	s (see Sec	tion 7).
.							
	Ingredient name 2 ,4,6-tris(dimethylaminor	mothyllabor	°C 01 382	° F 719.6		Method EU A.15	
Auto-ignition temperature	:			05			
Flash point	: Closed cup: 37°C						
Upper/lower flammability or explosive limits	: Greatest known ran	ge: Lower	1.3% L	Jpper: 13% (r	enzyi al	conol)	
Flammability	: Not available.		4 00/ 1	Inner 400/ //	اراسم		
Initial boiling point and boiling range	: >37.78°C						
Melting point/freezing point	 May start to solidify at the following temperature: 14°C (57.2°F) This is based data for the following ingredient: m-phenylenebis(methylamine). Weighted av -39.44°C (-39°F) 						
Odour threshold	: Not available.				°0 (57 0		L
Odour	: Characteristic.						
Colour	: Not available.						
Physical state	: Liquid.						
<u>Appearance</u>							

Code : 00429451 Dat

Date of issue/Date of revision :

SIGMATHERM 230 HARDENER

: 27 August 2024

SECTION 9: Physical and chemical properties

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: The product is stable.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
10.5 Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
10.6 Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides halogenated compounds Formaldehyde. metal oxide/ oxides

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008 Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposur
penzyl alcohol	LC50 Inhalation Dusts and	Rat	>4178 mg/m ³	4 hours
,	mists		Ŭ	
	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1.23 g/kg	-
kylene	LD50 Dermal	Rabbit	1.7 g/kg	-
,	LD50 Oral	Rat	4.3 g/kg	_
ormaldehyde, oligomeric reaction	LD50 Oral	Rat	>10000 mg/kg	_
products with 1-chloro-2,3-epoxypropane				
and phenol				
n-phenylenebis(methylamine)	LC50 Inhalation Gas.	Rat	700 ppm	1 hours
	LD50 Dermal	Rat - Male,	>3100 mg/kg	-
		Female	o roo mg/ng	
	LD50 Oral	Rat	930 mg/kg	_
2-methylpropan-1-ol	LC50 Inhalation Vapour	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	_
2,4,6-tris(dimethylaminomethyl)phenol	LD50 Dermal	Rat	1280 mg/kg	_
	LD50 Oral	Rat	1200 mg/kg	_
N-(3-(trimethoxysilyl)propyl)	LD50 Dermal	Rabbit	>2000 mg/kg	_
ethylenediamine		T CODDIT	2000 mg/ng	
	LD50 Oral	Rat	2413 mg/kg	
thylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	- 4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	- 110013
	LD50 Oral	Rat	3.5 g/kg	
oxirane, mono[(C12-14-alkyloxy)methyl]	LD50 Oral	Rat	17100 mg/kg	
derivs.		i lai	17 TOO HIG/NG	Ē
pisphenol A	LD50 Dermal	Rabbit	3600 mg/kg	_
	LD50 Oral	Rat	3.25 g/kg	
salicylic acid	LD50 Oral	Rat	0.891 g/kg	
		i lai	0.031 g/kg	Ē
English (GB)	Europe			13/21

Code	: 00429451	Date of issue/Date of revision	: 27 August 2024
SIGMATHER	M 230 HARDENER		

SECTION 11: Toxicological information

3-aminopropyldimethylamine	LD50 Dermal LD50 Oral	Rabbit Rat	>1000 mg/kg 410 mg/kg	-	
----------------------------	--------------------------	---------------	--------------------------	---	--

: There are no data available on the mixture itself. **Conclusion/Summary**

Acute toxicity estimates

Route	ATE value
Øral	1910.87 mg/kg
Dermal	7006.02 mg/kg
Inhalation (gases)	38793.1 ppm
Inhalation (vapours)	55.57 mg/l
Inhalation (dusts and mists)	6.76 mg/l

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
₩ylene	Skin - Moderate irritant	Rabbit		24 hours 500 mg	-
m-phenylenebis(methylamine)	Skin - Severe irritant	Rat		4 hours	4 hours

Conclusion/Summary

Skin	: There are no data available on the mixture itself.
Eyes	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.

: There are no data available on the mixture itself.

Sensitisation

Product/ingre	dient name	Route of exposure	Species	Result
n-phenylenebis(methylamine) oxirane, mono[(C12-14-alkyloxy)methyl] derivs.		skin skin	Mouse Guinea pig	Sensitising Sensitising
Conclusion/Summary				
Skin Respiratory	: There are no data av : There are no data av			
Mutagenicity				
Conclusion/Summary Carcinogenicity	: There are no data av	ailable on the mixtu	re itself.	
Conclusion/Summary	: There are no data av	ailable on the mixtu	re itself.	
<u>Reproductive toxicity</u> Conclusion/Summary	: There are no data available on the mixture itself.			
Teratogenicity				
Conclusion/Summary	: There are no data available on the mixture itself.			
Specific target organ toxi	<u>city (single exposure)</u>			

Product/ingredient name	Category	Route of exposure	Target organs
xylene 2-methylpropan-1-ol	Category 3 Category 3 Category 3	-	Respiratory tract irritation Respiratory tract irritation Narcotic effects
N-(3-(trimethoxysilyl)propyl)ethylenediamine bisphenol A	Category 3 Category 3	-	Respiratory tract irritation Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

English (GB) Europe 14/21	English (GB)	Europe	14/21
---------------------------	--------------	--------	-------

Code : 00429451 SIGMATHERM 230 HARDENER	Date of issue/Date of revision	: 27 August 2024
SECTION 11: Toxicological inform	mation	

Product/ingredient name 0		Catego	ory	Route of exposure	Target organs
ethylbenzene Catego		Categor	y 2	-	hearing organs
Aspiration hazard				1	
Product/i	ngredient name			F	Result
xylene ethylbenzene				RATION HAZARD RATION HAZARD	
Information on likely routes of exposure	: Not available.				
Potential acute health effect	t <u>s</u>				
Inhalation	: May cause respiratory irri	itation.			
Ingestion	: Harmful if swallowed.				
Skin contact	: Causes severe burns. De	efatting to	the sl	kin. May cause an	allergic skin reaction.
Eye contact	: Causes serious eye dama	age.			
Symptoms related to the ph	ysical, chemical and toxico	ological c	harac	<u>teristics</u>	
Inhalation	: Adverse symptoms may i respiratory tract irritation coughing reduced foetal weight increase in foetal deaths skeletal malformations	include th	e follov	wing:	
Ingestion	: Adverse symptoms may i stomach pains reduced foetal weight increase in foetal deaths skeletal malformations	include th	e follov	wing:	
Skin contact	: Adverse symptoms may i pain or irritation redness dryness cracking blistering may occur reduced foetal weight increase in foetal deaths skeletal malformations	include th	e follov	wing:	
Eye contact	: Adverse symptoms may i pain watering redness	include th	e follov	wing:	
Delayed and immediate effe	cts as well as chronic effec	ts from s	hort a	and long-term exp	<u>osure</u>
Short term exposure					
Potential immediate effects	: Not available.				
Potential delayed effects	: Not available.				
Long term exposure Potential immediate effects	: Not available.				
Potential delayed effects	: Not available.				

Code : 00429451	Date of issue/Date of revision	: 27 August 2024
SIGMATHERM 230 HARDE	NER	

SECTION 11: Toxicological information

Potential chronic health effects	
Natavallable	

Not available.

Conclusion/Summary	: Not available.
General	 Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: May damage fertility.
Other information	: Not available.

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C/140F. Avoid contact with skin and clothing. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

May cause endocrine disruption.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
rmaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Acute LC50 2.54 mg/l	Fish	96 hours
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
2,4,6-tris(dimethylaminomethyl)phenol	Acute LC50 >100 mg/l	Daphnia	48 hours
	Acute LC50 >100 mg/l	Fish	96 hours
N-(3-(trimethoxysilyl)propyl)ethylenediamine	EC50 597 mg/l	Fish	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh	Daphnia	48 hours
	water		
	Chronic NOEC 1 mg/l Fresh	Daphnia -	-
	water	Ceriodaphnia dubia	
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	LC50 >100 mg/l	Fish	96 hours
bisphenol A	Acute LC50 0.885 mg/l Fresh	Crustaceans	48 hours
	water		
	Acute LC50 8.11 mg/l Fresh water	Daphnia - <i>Daphnia</i> <i>magna</i> - Neonate	48 hours
	Acute LC50 4.6 mg/l Fresh	Fish	96 hours
	water		
	Chronic NOEC 0.000174 mg/ I Fresh water	Fish	5 months
salicylic acid	Acute EC50 1147.57 mg/l	Daphnia - <i>Daphnia</i>	48 hours
-	Fresh water	<i>longispina</i> - Neonate	
	Chronic NOEC 5.6 mg/l	Daphnia - <i>Daphnia</i>	21 days
	Fresh water	<i>magna</i> - Neonate	
English (GB)	Europe		16/21

Code : 00429451 SIGMATHERM 230 HARDENER	Date of issue/Date of revis	ion : 27	August 2024
SECTION 12: Ecological information			
3-aminopropyldimethylamine	Acute LC50 122 mg/l	Fish	96 hours

3-aminopropyldimethylamine

Acute LC50 122 mg/l

Conclusion/Summary : There are no data available on the mixture itself.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
₹,4,6-tris (dimethylaminomethyl)phenol	OECD 301D Ready Biodegradability - Closed Bottle Test	4 % - Not readily - 28 days	-	-
ethylbenzene 3-aminopropyldimethylamine	- OECD 301D	79 % - Readily - 10 days 69 % - Readily - 20 days	-	-

Conclusion/Summary : There are no data available on the mixture itself.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
benzyl alcohol	-	-	Readily
xylene	-	-	Readily
2,4,6-tris(dimethylaminomethyl)phenol	-	-	Not readily
ethylbenzene	-	-	Readily
bisphenol A	-	-	Readily
3-aminopropyldimethylamine	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
penzyl alcohol	0.87	-	Low
xylene	3.12	7.4 to 18.5	Low
Formaldehyde, oligomeric reaction products with	2.7	-	Low
1-chloro-2,3-epoxypropane and phenol			
m-phenylenebis(methylamine)	0.18	2.69	Low
2-methylpropan-1-ol	1	-	Low
2,4,6-tris(dimethylaminomethyl)phenol	0.219	-	Low
ethylbenzene	3.6	79.43	Low
oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	3.77	-	Low
bisphenol A	3.4	43.65	Low
salicylic acid	2.21 to 2.26	-	Low
3-aminopropyldimethylamine	-0.352	-	Low

12.4 Mobility in soil

Soil/water partition	: Not available.
coefficient (Koc)	
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

May cause endocrine disruption.

Code : 00429451	Date of issue/Date of revision	: 27 August 2024
SIGMATHERM 230 HARDENER		

SECTION 12: Ecological information

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal: The generation of waste should be avoided or minimised wherever possible. Disposal
of this product, solutions and any by-products should at all times comply with the
requirements of environmental protection and waste disposal legislation and any
regional local authority requirements. Dispose of surplus and non-recyclable products
via a licensed waste disposal contractor. Waste should not be disposed of untreated to
the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste

European waste catalogue (EWC)

Waste code	Waste designation	
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances	
Packaging Methods of disposal	The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.	
Type of packaging	European waste catalogue (EWC)	
Container	15 01 06 mixed packaging	
Special precautions	 This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. 	

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	ΙΑΤΑ
14.1 UN number or ID number	U N3470	UN3470	UN3470	VN3470
14.2 UN proper shipping name	AINT, CORROSIVE, FLAMMABLE	AINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE	AINT, CORROSIVE, FLAMMABLE
14.3 Transport hazard class(es)	8 (3)	8 (3)	8 (3)	8 (3)
14.4 Packing group				
14.5 Environmental hazards	Yes.	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
English (G	B)	Euro	ope	18/21

Code <th::< th="">: 00429451Date of issue/Date of revision: 27 August 2024SIGMATHERM 230 HARDENER</th::<>			27 August 2024	
SECTION 14: Transport information				
Marine pollutant substances	Not applicable.	Not applicable.	(Epoxy Resin)	Not applicable.

Additional information

ADR/RID	 The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg. 		
Tunnel code			
ADN	: The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.		
IMDG	: The marine pollutant mark is not required when transported in sizes of ≤ 5 L or ≤ 5 kg.		
ΙΑΤΑ	: The environmentally hazardous substance mark may appear if required by other transportation regulations.		
14.6 Special pred user	cautions for : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.		
14.7 Maritime tra bulk according to			

instruments

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

Intrinsic property	Ingredient name	Status	Reference number	Date of revision
Toxic to reproduction	4,4'-isopropylidenediphenol	Recommended	ED/01/2018	10/1/2019
Endocrine disrupting properties for human health	4,4'-isopropylidenediphenol	Recommended	ED/01/2018	10/1/2019
Endocrine disrupting properties for environment	4,4'-isopropylidenediphenol	Recommended	ED/01/2018	10/1/2019

Annex XVII - Restrictions: Restricted to professional users.on the manufacture,
placing on the market
and use of certain
dangerous substances,
mixtures and articles: Restricted to professional users.Explosive precursors: Not applicable.

Ozone depleting substances (1005/2009/EU)

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Code	: 00429451	Date of issue/Date of revision	: 27 August 2024
SIGMATHER	M 230 HARDENER		

SECTION 15: Regulatory information

Danger criteria

Category

P5c E2

15.2 Chemical safety assessment

: No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms

ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement PNEC = Predicted No Effect Concentration RRN = REACH Registration Number PBT = Persistent, Bioaccumulative and Toxic vPvB = Very Persistent and Very Bioaccumulative ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway IMDG = International Maritime Dangerous Goods

IATA = International Air Transport Association

Full text of abbreviated H statements

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H360F	May damage fertility.
H361d	Suspected of damaging the unborn child.
H373	May cause damage to organs through prolonged or repeated
	exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
EUH071	Corrosive to the respiratory tract.

Full text of classifications [CLP/GHS]

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation	on (EU)
2020/878	

2020/878	
Code : 00429451 SIGMATHERM 230 HARDENER	Date of issue/Date of revision : 27 August 2024
SECTION 16: Other information	
Acute Tox. 4 Aquatic Acute 1 Aquatic Chronic 1 Aquatic Chronic 2 Aquatic Chronic 3 Asp. Tox. 1 Eye Dam. 1 Eye Irrit. 2 Flam. Liq. 2 Flam. Liq. 3 Repr. 1B Repr. 2	ACUTE TOXICITY - Category 4 SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3 ASPIRATION HAZARD - Category 1 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2 FLAMMABLE LIQUIDS - Category 2 FLAMMABLE LIQUIDS - Category 3 REPRODUCTIVE TOXICITY - Category 1B REPRODUCTIVE TOXICITY - Category 2
Skin Corr. 1B Skin Corr. 1C Skin Irrit. 2 Skin Sens. 1 Skin Sens. 1B STOT RE 2 STOT SE 3	SKIN CORROSION/IRRITATION - Category 18 SKIN CORROSION/IRRITATION - Category 1C SKIN CORROSION/IRRITATION - Category 1 SKIN SENSITISATION - Category 1 SKIN SENSITISATION - Category 1B SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

Н	<u>istory</u>	

Date of issue/ Date of revision	: 27 August 2024
Date of previous issue	: 24 November 2023
Prepared by	: EHS
Version	: 4

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.