SAFETY DATA SHEET

Safety Data Sheet according to GB/T 16483-2008 and GB/T 17519-2013



Date of issue/Date of revision

28 August 2024

Version 1.02

Section 1. Chemical product and company identification

Product code : 000001011160

Product name : SIGMAGUARD CSF 650 HARDENER GREEN **Product name** : SIGMAGUARD CSF 650 HARDENER GREEN

Other means of : 00140724; 00141885; 00151142; 00191154; 00204681; 00314992

identification

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/

mixture

: Hardener.

: Not applicable. **Uses advised against**

Supplier's details : PPG Coatings (Kunshan) Co., Ltd

53 Jinyang Road, Lujia Town,

215331 Kunshan City, Jiangsu Province, P.R. China Tel: 86 512 57678859 Fax: 86 512 57678857

Emergency telephone number (with hours of

operation)

: 00 86 532 83889090

Section 2. Hazards identification

Classification of the substance or mixture according to GB 13690-2009 and GB 30000-2013

Emergency overview

Liquid. Green.

Aromatic. [Strong]

Flammable liquid and vapor.

Harmful if swallowed.

May be harmful if swallowed and enters airways.

Toxic in contact with skin or if inhaled.

Causes severe skin burns and eve damage.

May cause an allergic skin reaction.

Causes serious eye damage.

May cause damage to organs through prolonged or repeated exposure.

Toxic to aquatic life with long lasting effects.

Prolonged or repeated contact may dry skin and cause irritation.

IF INHALED: Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. IF ON SKIN (or hair): Immediately call a POISON CENTER or doctor. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Immediately call a POISON CENTER or doctor.

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Product name SIGMAGUARD CSF 650 HARDENER GREEN

Section 2. Hazards identification

See Section 12 for environmental precautions.

Classification of the substance or mixture

: FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 3 ACUTE TOXICITY (inhalation) - Category 3 SKIN CORROSION/IRRITATION - Category 1A

SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1

SKIN SENSITIZATION - Category 1

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

ASPIRATION HAZARD - Category 2

AQUATIC HAZARD (LONG-TERM) - Category 2

Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation

toxicity: 6.5%

Percentage of the mixture consisting of ingredient(s) of unknown hazards to the

aquatic environment: 19.7%

GHS label elements
Hazard pictograms











Signal word

Hazard statements

: Danger

: Flammable liquid and vapor.

Harmful if swallowed.

May be harmful if swallowed and enters airways.

Toxic in contact with skin or if inhaled.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

Causes serious eye damage.

May cause damage to organs through prolonged or repeated exposure.

Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention

: Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

Response

: Collect spillage. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. Wash contaminated clothing before reuse. IF ON SKIN: Call a POISON CENTER or doctor if you feel unwell. Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

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Section 2. Hazards identification

Suitable extinguishing

media

: Use dry chemical, CO2, water spray (fog) or foam.

Storage : Store locked up. Store in a well-ventilated place. Keep cool.

: Dispose of contents and container in accordance with all local, regional, national **Disposal**

and international regulations.

Physical and chemical

hazards

: Flammable liquid and vapor.

: Harmful if swallowed. May be harmful if swallowed and enters airways. Toxic in **Health hazards**

contact with skin or if inhaled. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Prolonged or

repeated contact may dry skin and cause irritation.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

> pain watering redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur

Ingestion : Adverse symptoms may include the following:

> stomach pains nausea or vomiting

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Environmental hazards : Toxic to aquatic life with long lasting effects.

result in classification

Other hazards which do not : Prolonged or repeated contact may dry skin and cause irritation.

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Product name SIGMAGUARD CSF 650 HARDENER GREEN

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Other means of identification

: 00140724; 00141885; 00151142; 00191154; 00204681; 00314992

CAS number/other identifiers

CAS number : Not applicable.

| Ingredient name | % | CAS number |
|--|----------|------------|
| 2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine) | 70 - 100 | 6864-37-5 |
| benzyl alcohol | 10 - <25 | 100-51-6 |
| 2-butanone | 1 - <10 | 78-93-3 |
| 2,4,6-tris(dimethylaminomethyl)phenol | 1 - <10 | 90-72-2 |
| N-(3-(trimethoxysilyl)propyl)ethylenediamine | 1 - <10 | 1760-24-3 |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact: Check for and remove any contact lenses. Immediately flush eyes with running

water for at least 15 minutes, keeping eyelids open. Seek immediate medical

attention.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by

trained personnel.

Skin contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and

water or use recognized skin cleanser. Do NOT use solvents or thinners.

Ingestion: If swallowed, seek medical advice immediately and show this container or label.

Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : Toxic if inhaled.

Skin contact : Causes severe burns. Toxic in contact with skin. Defatting to the skin. May cause

an allergic skin reaction.

Ingestion : Harmful if swallowed. May be harmful if swallowed and enters airways.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation : No specific data.

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Product name SIGMAGUARD CSF 650 HARDENER GREEN

Section 4. First aid measures

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur

Ingestion: Adverse symptoms may include the following:

stomach pains nausea or vomiting

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate

is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing

thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

Unsuitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

: Do not use water jet.

Specific hazards arising from the chemical

: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products

: Decomposition products may include the following materials:

carbon oxides nitrogen oxides metal oxide/oxides Formaldehyde.

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

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Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not swallow. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

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Section 7. Handling and storage

including any incompatibilities

Conditions for safe storage, : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

| Ingredient name | Exposure limits |
|-----------------|---|
| 2-butanone | GBZ 2.1 (China, 11/2022). PC-STEL: 600 mg/m³ 15 minutes. PC-TWA: 300 mg/m³ 8 hours. |

Recommended monitoring procedures

Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye protection Skin protection

Hand protection

: Chemical splash goggles and face shield.

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately

estimated.

Gloves : nitrile neoprene

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Section 8. Exposure controls/personal protection

Body protection: Personal protective equipment for the body should be selected based on the task

being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static

discharges, clothing should include anti-static overalls, boots and gloves.

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be

approved by a specialist before handling this product.

Respiratory protection: Respirator selection must be based on known or anticipated exposure levels, the

hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is

necessary.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.
Color : Green.

Odor : Aromatic. [Strong]

Boiling point : >37.78°C (>100°F)

Flash point : Closed cup: 52°C (125.6°F)

Lower and upper explosive

Other skin protection

(flammable) limits

: Greatest known range: Lower: 1.3% Upper: 13% (benzyl alcohol)

Relative density : 0.96

Solubility(ies) : Media Result

cold water Not soluble

Auto-ignition temperature : 426°C (798.8°F)

Viscosity : Kinematic (40°C): <14 mm²/s

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition

products.

Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions:

oxidizing agents, strong alkalis, strong acids.

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Product name SIGMAGUARD CSF 650 HARDENER GREEN

Section 10. Stability and reactivity

Hazardous decomposition products

Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides Formaldehyde. metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

| Product/ingredient name | Result | Species | Dose | Exposure |
|---|---------------------------------|---------|-------------|----------|
| 2,2'-dimethyl-4,4'-methylenebis (cyclohexylamine) | LC50 Inhalation Dusts and mists | Rat | 420 mg/m³ | 4 hours |
| | LD50 Dermal | Rabbit | >0.2 g/kg | - |
| | LD50 Oral | Rat | >0.32 g/kg | - |
| benzyl alcohol | LC50 Inhalation Dusts | Rat | >4178 mg/m³ | 4 hours |
| | and mists | | | |
| | LD50 Dermal | Rabbit | 2000 mg/kg | - |
| | LD50 Oral | Rat | 1.23 g/kg | - |
| 2-butanone | LD50 Dermal | Rabbit | 6480 mg/kg | - |
| | LD50 Oral | Rat | 2737 mg/kg | - |
| 2,4,6-tris(dimethylaminomethyl) phenol | LD50 Dermal | Rat | 1280 mg/kg | - |
| | LD50 Oral | Rat | 1200 mg/kg | - |
| N-(3-(trimethoxysilyl)propyl) ethylenediamine | LD50 Dermal | Rabbit | >2000 mg/kg | - |
| | LD50 Oral | Rat | 2413 mg/kg | - |

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

| Name | Category | Route of exposure | Target organs |
|--|--------------------------|-------------------|---|
| 2-butanone N-(3-(trimethoxysilyl)propyl)ethylenediamine | Category 3 Category 3 | - | Narcotic effects Respiratory tract irritation |

Specific target organ toxicity (repeated exposure)

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Product name SIGMAGUARD CSF 650 HARDENER GREEN

Section 11. Toxicological information

| Name | , , , , , , , , , , , , , , , , , , , | Route of exposure | Target organs |
|--|---------------------------------------|-------------------|---------------|
| 2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine) | Category 2 | - | - |

Aspiration hazard

| Name | Result |
|----------------|--------------------------------|
| benzyl alcohol | ASPIRATION HAZARD - Category 2 |

Information on the likely

routes of exposure

: Not available.

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : Toxic if inhaled.

Skin contact : Causes severe burns. Toxic in contact with skin. Defatting to the skin. May cause

an allergic skin reaction.

Ingestion : Harmful if swallowed. May be harmful if swallowed and enters airways.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur

Ingestion: Adverse symptoms may include the following:

stomach pains nausea or vomiting

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

General: May cause damage to organs through prolonged or repeated exposure. Prolonged

or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when

subsequently exposed to very low levels.

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Section 11. Toxicological information

Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

| Product/ingredient name | Oral (mg/ kg) | Dermal (mg/kg) | Inhalation (gases) (ppm) | Inhalation (vapors) (mg/l) | Inhalation (dusts and mists) (mg/l) |
|--|------------------|-------------------|--------------------------------|----------------------------------|--|
| SIGMAGUARD CSF 650 HARDENER GREEN 2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine) benzyl alcohol 2-butanone | 623.7 | 401.9 | N/A | N/A | 0.66 |
| | 500 | 300 | N/A | N/A | 0.5 |
| | 1230 | 2000 | N/A | N/A | 1.5 |
| | 2737 | 6480 | N/A | N/A | N/A |
| 2,4,6-tris(dimethylaminomethyl)phenol | 1200 | 1280 | N/A | N/A | N/A |
| N-(3-(trimethoxysilyl)propyl)ethylenediamine | 2413 | 2500 | N/A | N/A | N/A |

Other information

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C (140F). Avoid contact with skin and clothing. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

Section 12. Ecological information

Toxicity

| Product/ingredient name | Result | Species | Exposure |
|---|---------------------------------------|--------------|----------------------|
| 2,4,6-tris (dimethylaminomethyl)phenol | Acute LC50 >100 mg/l | Daphnia | 48 hours |
| N-(3-(trimethoxysilyl)propyl) ethylenediamine | Acute LC50 >100 mg/l EC50 597 mg/l | Fish Fish | 96 hours 96 hours |

Persistence/degradability

| Product/ingredient name | Test | Result | Dose | Inoculum |
|---|------|-----------------------------|------|----------|
| 2,4,6-tris (dimethylaminomethyl)phenol | | 4 % - Not readily - 28 days | - | - |

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Product name SIGMAGUARD CSF 650 HARDENER GREEN

Section 12. Ecological information

| Product/ingredient name | Aquatic half-life | Photolysis | Biodegradability |
|-----------------------------|-------------------|------------|------------------|
| benzyl alcohol | - | - | Readily |
| 2,4,6-tris | - | - | Not readily |
| (dimethylaminomethyl)phenol | | | |

Bioaccumulative potential

| Product/ingredient name | LogPow | BCF | Potential |
|-------------------------------------|--------|-----|-----------|
| 2,2'-dimethyl-4,4'- methylenebis | 1.8 | - | Low |
| (cyclohexylamine) | | | |
| benzyl alcohol | 0.87 | - | Low |
| 2-butanone | 0.3 | - | Low |
| 2,4,6-tris | 0.219 | - | Low |
| (dimethylaminomethyl)phenol | | | |

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

| | China | UN | IMDG | IATA |
|-------------------------|------------------------------------|------------------------------------|------------------------------------|---------------------------------|
| UN number | UN2922 | UN2922 | UN2922 | UN2922 |
| UN proper shipping name | CORROSIVE LIQUID, TOXIC, N.O.S. | CORROSIVE LIQUID, TOXIC, N.O.S. | CORROSIVE LIQUID, TOXIC, N.O.S. | Corrosive liquid, toxic, n.o.s. |

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Product name SIGMAGUARD CSF 650 HARDENER GREEN

Section 14. Transport information

| | (2,2'-dimethyl-4,4'-methylenebis (cyclohexylamine), 2,4,6-tris (dimethylaminomethyl) phenol) | (2,2'-dimethyl-4,4'-methylenebis (cyclohexylamine), 2,4,6-tris (dimethylaminomethyl) phenol) | (2,2'-dimethyl-4,4'-methylenebis (cyclohexylamine), 2,4,6-tris (dimethylaminomethyl) phenol) | (2,2'-dimethyl-4,4'-methylenebis (cyclohexylamine), 2,4,6-tris (dimethylaminomethyl) phenol) |
|-----------------------------|--|--|--|--|
| Transport hazard class(es) | 8 (6.1) | 8 (6.1) | 8 (6.1) | 8 (6.1) |
| Packing group | II | II | Ш | II |
| Environmental hazards | Yes. The environmentally hazardous substance mark is not required. | Yes. The environmentally hazardous substance mark is not required. | Yes. | Yes. The environmentally hazardous substance mark is not required. |
| Marine pollutant substances | Not applicable. | Not applicable. | (2,2'-dimethyl-4,4'- methylenebis (cyclohexylamine)) | Not applicable. |

Additional information

CN : None identified.UN : None identified.

IMDG: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IATA : The environmentally hazardous substance mark may appear if required by other transportation

regulations.

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

Transport in bulk according: Not applicable.

to IMO instruments

Section 15. Regulatory information

China inventory (IECSC) : All components are listed or exempted.

References : Production Safety Law of the People's Republic of China

Code of Occupational Disease Prevention of the People's Republic of China

Environmental Protection Law of the People's Republic of China

Fire Control Law of the People's Republic of China

Regulations on the Control over Safety of Dangerous Chemicals

Occupational exposure limits for hazardous agents in the workplace chemical

hazardous agents (GBZ2.1)

General rule for classification and hazard communication of chemicals (GB13690) Safety data sheet for chemical products - Content and order of sections (GB/

T16483)

Guidance on the compilation of safety data sheet for chemical products (GB/

T17519)

General rule for preparation of precautionary label for chemicals (GB15258)

Safety rules for classification, precautionary labeling and precautionary statements

of chemicals (GB30000.2-29)

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Product name SIGMAGUARD CSF 650 HARDENER GREEN

Section 15. Regulatory information

Section 16. Other information

History

Date of issue/Date of : 28 August 2024

revision

Date of previous issue : 8/27/2024

Version : 1.02

EHS

Key to abbreviations

: ADN = European Provisions concerning the International Carriage of Dangerous

Goods by Inland Waterway

ADR = The European Agreement concerning the International Carriage of

Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

RID = The Regulations concerning the International Carriage of Dangerous Goods

by Rail

UN = United Nations

Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

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