SAFETY DATA SHEET



Date of issue 8/28/2024 (month/day/year)

Version 1.02

Section 1. Chemical product and company identification

A. Product name : SIGMALINE 403 HS (41) HARDENER

Product code : 000001088461

Other means of identification

00332837; 00350158

B. Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/

mixture

: Hardener.

Uses advised against: Product is not intended, labelled or packaged for consumer use.

C. Supplier's or Importer's

information

Email Address

: PPG SSC

(680-090)

19, Yeocheon-ro 217beon-gil, Nam-gu,

Ulsan, Korea

Tel: +82-52-210-8222 Korea.MSDS@PPG.COM

Emergency telephone

number:

: +82-52-210-8331

Section 2. Hazards identification

A. Hazard classification : FLAMMABLE LIQUIDS - Category 3

CORROSIVE TO METALS - Category 1
ACUTE TOXICITY (inhalation) - Category 4

SKIN CORROSION - Category 1C SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

This product is classified in accordance with the Industrial Safety and Health Act and the Chemical Control Act.

B. GHS label elements, including precautionary statements

Symbol :









Signal word : Danger

Korea (GHS) Page: 1/14

Product name SIGMALINE 403 HS (41) HARDENER

Section 2. Hazards identification

Hazard statements: H226 - Flammable liquid and vapor.

H290 - May be corrosive to metals.

H314 - Causes severe skin burns and eye damage.

H317 - May cause an allergic skin reaction.

H332 - Harmful if inhaled.

H351 - Suspected of causing cancer.

H373 - May cause damage to organs through prolonged or repeated exposure.

(central nervous system (CNS), kidneys, liver)

Precautionary statements

Prevention

: P202 - Do not handle until all safety precautions have been read and understood.

P280 - Wear protective gloves, protective clothing and eye or face protection.

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition

sources. No smoking.

P241 - Use explosion-proof electrical, ventilating or lighting equipment.

P242 - Use non-sparking tools.

P243 - Take action to prevent static discharges.

P234 - Keep only in original packaging.

P260 - Do not breathe vapor.

Response

: P390 - Absorb spillage to prevent material damage.

P308 + P313 - IF exposed or concerned: Get medical advice or attention. P304 + P310 - IF INHALED: Immediately call a POISON CENTER or doctor. P301 + P310, P330, P331 - IF SWALLOWED: Immediately call a POISON

CENTER or doctor. Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353, P310 - IF ON SKIN (or hair): Take off immediately all

contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER

or doctor.

P363 - Wash contaminated clothing before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of water.

P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a POISON CENTER or doctor.

Storage: \(\textstyle{\pi}403 + P235 - Store \) in a well-ventilated place. Keep cool.

Disposal : P501 - Dispose of contents and container in accordance with all local, regional,

national and international regulations.

C. Other hazards which do

not result in classification

: Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

CAS number/other identifiers

CAS number : Not applicable.

Korea (GHS) Page: 2/14

Product code 000001088461	Date of issue 8/28/2024 (month/day/year)	Version 1.02
Product name SIGMALINE 403 HS (4	41) HARDENER	

Section 3. Composition/information on ingredients

Chemical name	Common name	Identifiers	%
Epoxy Amine Resin	EPOXY AMINE RESIN	CAS: SUB127764	40 - <50
benzyl alcohol	BENZYL ALCOHOL	CAS: 100-51-6	10 -<20
Poly[oxy(methyl-1,2-ethanediyl)], α-	POLYOXY PROPYLENE DIAMINE	CAS: 9046-10-0 (n	10 -<20
(2-aminomethylethyl)-ω-		= 2-6)	
(2-aminomethylethoxy)-			
ethylbenzene	ETHYLBENZENE	CAS: 100-41-4	5 - <10
Xylene	XYLENES	CAS: 1330-20-7	5 - <10
2-methylpropan-1-ol	ISOBUTYL ALCOHOL	CAS: 78-83-1	1 - <5
cyclohexanone	cyclohexanone	CAS: 108-94-1	1 - <5

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

S	ection 4. First aid		measures
Α.	Eye contact	:	Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
В.	Skin contact	:	Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
C.	Inhalation	:	Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
D.	Ingestion	:	If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
E.	Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
	Specific treatments	:	No specific treatment.
	Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Korea (GHS) Page: 3/14

Product name SIGMALINE 403 HS (41) HARDENER

Section 5. Fire-fighting measures

A. Extinguishing media

Suitable extinguishing

media

Unsuitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

: Do not use water jet.

from the chemical

B. Specific hazards arising: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.

Hazardous thermal decomposition products

: Decomposition products may include the following materials: carbon oxides

nitrogen oxides

C. Special equipment for fire-fighting

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Fire-fighting procedures :

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Section 6. Accidental release measures

A. Personal precautions, protective equipment and emergency procedures

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

B. Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

C. Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Absorb spillage to prevent material damage. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Absorb spillage to prevent material damage. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

> Korea (GHS) Page: 4/14

Section 7. Handling and storage

A. Precautions for safe handling

- : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container. Absorb spillage to prevent material damage.
- B. Conditions for safe storage, including any incompatibilities
- : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store in a corrosion resistant container with a resistant inner liner. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep away from metals. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

A. Occupational exposure limits

Ingredient name	Exposure limits
ethylbenzene	Ministry of Employment and Labor
	(Republic of Korea, 1/2020).
	STEL: 125 ppm 15 minutes.
	TWA: 100 ppm 8 hours.
Xylene	Ministry of Employment and Labor
	(Republic of Korea, 1/2020). [Xylene]
	STEL: 150 ppm 15 minutes.
	TWA: 100 ppm 8 hours.
2-methylpropan-1-ol	Ministry of Employment and Labor
	(Republic of Korea, 1/2020).
	TWA: 50 ppm 8 hours.
cyclohexanone	Ministry of Employment and Labor
	(Republic of Korea, 1/2020). Absorbed
	through skin.
	TWA: 25 ppm 8 hours.
	STEL: 50 ppm 15 minutes.

Recommended monitoring procedures

Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Korea (GHS) Page: 5/14

Date of issue 8/28/2024 (month/day/year) Version 1.02

Product name SIGMALINE 403 HS (41) HARDENER

Section 8. Exposure controls/personal protection

controls

Product code 000001088461

B. Appropriate engineering: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

C. Personal protective equipment

Respiratory protection

: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Eye protection Hand protection

- Chemical splash goggles and face shield.
- : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves

: nitrile neoprene

Body protection

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

A. Appearance

Physical state : Liquid. Color : Colorless. B. Odor : Aromatic. C. Odor threshold Not available. D. pH : Not applicable. E. Melting/freezing point : Not available.

> Korea (GHS) Page: 6/14

Product name SIGMALINE 403 HS (41) HARDENER

Section 9. Physical and chemical properties

F. Boiling point/boiling

range

: >37.78°C (>100°F)

G. Flash point

: Closed cup: 34°C (93.2°F)

H. Evaporation rate

: Not available.

Flammability (solid, gas) : Not available.

J. Lower and upper

explosive (flammable)

i

limits

: Greatest known range: Lower: 1.3% Upper: 13% (benzyl alcohol)

K. Vapor pressure

	Vapoi	Vapor Pressure at 20°C			Vapor pressur	
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
2-methylpropan-1-ol	<12.00102	<1.6	DIN EN 13016-2			

L. Solubility(ies)

Media Result

cold water

Not soluble

Solubility in water Vapor density

: Not available.

Not available.

Relative density

Partition coefficient: n-

: Not applicable.

octanol/water

Auto-ignition

temperature

Ingredient name	°C	°F	Method
2-methylpropan-1-ol	415	779	

Decomposition

temperature

: Not available.

Viscosity

: Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)

Flow time (ISO 2431)

: Not available.

Molecular weight S.

: Not applicable.

Section 10. Stability and reactivity

A. Chemical stability

: The product is stable.

Possibility of hazardous

: Under normal conditions of storage and use, hazardous reactions will not occur.

B. Conditions to avoid

reactions

: When exposed to high temperatures may produce hazardous decomposition products.

C. Incompatible materials

: Keep away from the following materials to prevent strong exothermic reactions:

oxidizing agents, strong alkalis, strong acids.

D. Hazardous decomposition products Depending on conditions, decomposition products may include the following

materials: carbon oxides nitrogen oxides

Korea (GHS) Page: 7/14

Product name SIGMALINE 403 HS (41) HARDENER

Section 11. Toxicological information

A. Information on the likely routes of exposure

: Not available.

Potential acute health effects

Inhalation : Harmful if inhaled.

Ingestion : No known significant effects or critical hazards.

Skin contact: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.

Eye contact : Causes serious eye damage.

Over-exposure signs/symptoms

Inhalation : No specific data.

Ingestion : Adverse symptoms may include the following:

stomach pains

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur

Eye contact : Adverse symptoms may include the following:

pain watering redness

B. Health hazards

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
benzyl alcohol	LC50 Inhalation Dusts and mists	Rat	>4178 mg/m³	4 hours
	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1.23 g/kg	-
Poly[oxy(methyl-1,2-ethanediyl)], α- (2-aminomethylethyl)-ω-	LD50 Dermal	Rat	2980 mg/kg	-
(2-aminomethylethoxy)-	LD50 Oral	Pot	2005 mg/kg	
ethylbenzene	LC50 Inhalation Vapor LD50 Dermal LD50 Oral	Rat Rat Rabbit Rat	2885 mg/kg 17.8 mg/l 17.8 g/kg 3.5 g/kg	4 hours
Xylene	LD50 Dermal LD50 Oral	Rabbit Rat	1.7 g/kg 4.3 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapor LD50 Dermal LD50 Oral	Rat Rabbit Rat	24.6 mg/l 2460 mg/kg 2830 mg/kg	4 hours -
cyclohexanone	LC50 Inhalation Gas. LD50 Dermal LD50 Oral	Rat Rabbit Rat	8000 ppm 1100 mg/kg 1800 mg/kg	4 hours - -

Conclusion/Summary: There are no data available on the mixture itself.

Irritation/Corrosion

Korea (GHS) Page: 8/14

Product name SIGMALINE 403 HS (41) HARDENER

Section 11. Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
Xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500	-
				mg	

Conclusion/Summary

Skin: There are no data available on the mixture itself.Eyes: There are no data available on the mixture itself.Respiratory: There are no data available on the mixture itself.

Sensitization

Conclusion/Summary

Skin : There are no data available on the mixture itself.Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary: There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary: There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Classification	Route of exposure	Target organs
Xylene 2-methylpropan-1-ol	Category 3 Category 3	-	Narcotic effects Respiratory tract irritation
cyclohexanone	Category 3 Category 3	-	Narcotic effects Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name	Classification	Route of exposure	Target organs
Xylene	Category 1		central nervous system (CNS), kidneys, liver

Aspiration hazard

Name	Result
ethylbenzene	ASPIRATION HAZARD - Category 2 ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 2

Korea (GHS) Page: 9/14

Product name SIGMALINE 403 HS (41) HARDENER

Section 11. Toxicological information

Potential chronic health effects

General: May cause damage to organs through prolonged or repeated exposure. Prolonged or

repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to

very low levels.

Carcinogenicity : Suspected of causing cancer. Risk of cancer depends on duration and level of

exposure.

Mutagenicity : No known significant effects or critical hazards.Reproductive toxicity : No known significant effects or critical hazards.

Additional information

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Chemical name	Identifiers	GHS Classification
Epoxy Amine Resin	CAS: SUB127764	EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1B
benzyl alcohol	CAS: 100-51-6	ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 EYE IRRITATION - Category 2A ASPIRATION HAZARD - Category 2
Poly[oxy(methyl-1,2-ethanediyl)], α- (2-aminomethylethyl)-ω- (2-aminomethylethoxy)-	CAS: 9046-10-0 (n = 2-6)	CORROSIVE TO METALS - Category 1
		SKIN CORROSION - Category 1C SERIOUS EYE DAMAGE - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3
ethylbenzene	CAS: 100-41-4	FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 CARCINOGENICITY - Category 2 ASPIRATION HAZARD - Category 1
Xylene	CAS: 1330-20-7	AQUATIC HAZARD (LONG-TERM) - Category 3 FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4
2-methylpropan-1-ol	CAS: 78-83-1	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 FLAMMABLE LIQUIDS - Category 3 SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3

Korea (GHS) Page: 10/14

Section 11. Toxicological information					
Product name SIGMALINE 403 HS (41) HARDENER					
Product code 000001088461	Date of issue 8/28/2024 (month/day/year)	Version 1.02			

	ASPIRATION HAZARD - Category 2
CAS: 108-94-1	FLAMMABLE LIQUIDS - Category 3
	ACUTE TOXICITY (oral) - Category 4
	ACUTE TOXICITY (dermal) - Category 4
	ACUTE TOXICITY (inhalation) - Category 4
	SKIN IRRITATION - Category 2
	SERIOUS EYE DAMAGE - Category 1
	CARCINOGENICITY - Category 2
	SPECIFIC TARGET ORGAN TOXICITY (SINGLE
	EXPOSURE) (Respiratory tract irritation) -
	Category 3
	CAS: 108-94-1

Section 12. Ecological information

A. **Ecotoxicity**

Product/ingredient name	Result	Species	Exposure
Poly[oxy(methyl- 1,2-ethanediyl)], α- (2-aminomethylethyl)-ω- (2-aminomethylethoxy)-	EC50 15 mg/l	Algae	72 hours
ethylbenzene 2-methylpropan-1-ol	Acute EC50 1.8 mg/l Fresh water Chronic NOEC 1 mg/l Fresh water Acute EC50 1100 mg/l	Daphnia Daphnia - <i>Ceriodaphnia dubia</i> Daphnia	48 hours - 48 hours

B. Persistence and degradability

Due de cétic and die cétic acces	A (1 1 16116		Dhatabala		<u> </u>	and a la lilita
ethylbenzene	-	79 % - Rea	adily - 10 days	-		-
Product/ingredient name	Test	Result		Dose		Inoculum

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
benzyl alcohol	-	-	Readily
Poly[oxy(methyl-	-	-	Not readily
1,2-ethanediyl)], α-			
(2-aminomethylethyl)-ω-			
(2-aminomethylethoxy)-			
ethylbenzene	-	-	Readily
Xylene	-	-	Readily

C. Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
benzyl alcohol	0.87	-	Low
ethylbenzene	3.6	79.43	Low
Xylene	3.12	7.4 to 18.5	Low
2-methylpropan-1-ol	1	-	Low
cyclohexanone	0.86	-	Low

D. Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Korea (GHS) Page: 11/14

Product name SIGMALINE 403 HS (41) HARDENER

Section 12. Ecological information

E. Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

A. Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

B. Disposal precautions

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
A. UN number	UN3469	UN3469	UN3469
B. UN proper shipping name	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE
C. Transport hazard class(es)	3 (8)	3 (8)	3 (8)
D. Packing group	III	III	III
Environmental hazards	No.	No.	No.
E. Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

UN : None identified.IMDG : None identified.IATA : None identified.

F. Special precaution which a user to be aware of or needs to comply with in connection with transport or transportation

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Korea (GHS) Page: 12/14

Product name SIGMALINE 403 HS (41) HARDENER

Section 15. Regulatory information

A. Regulation according to ISHA

ISHA article 117 (Harmful substances prohibited from manufacture)

: None of the components are listed.

ISHA article 118 (Harmful substances requiring permission) : None of the components are listed.

Article 2 of Youth Protection Act on Substances Hazardous to Youth

: It is not allowed to sell to persons under the age of 19.

Exposure Limits of Chemical Substances and Physical Factors

The following components have an OEL: ethylbenzene

Xvlene

2-methylpropan-1-ol cyclohexanone

Annex 19 (Exposure standards established for harmful factors)

ISHA Enforcement Regs : The following components are listed: cyclohexanone

ISHA Enforcement Regs

Annex 21 (Harmful factors subject to Work

Environment Measurement) The following components are listed: ethyl benzene, xylene, isobutyl alcohol,

cyclohexanone

ISHA Enforcement Regs Annex 22 (Harmful

Factors Subject to Special Health Check-

up)

The following components are listed: Ethyl benzene, Xylene, Isobutyl alcohol, Cyclohexanone

Standard of Industrial **Safety and Health Annex 12 (Hazardous** substances subject to control)

: The following components are listed: ethyl benzene, xylene, isobutyl alcohol, cyclohexanone

B. Regulation according to Chemicals Control Act

Article 11 (TRI)

: The following components are listed: Ethylbenzene, Xylene including o-,m-,p- isomer

Article 18 Prohibited (K-

Reach Article 27)

: None of the components are listed.

Article 19 Subject to

authorization (K-Reach Article 25)

Article 20 Restricted (K-

: None of the components are listed.

: None of the components are listed.

Reach Article 27)

: Not applicable

Article 20 Toxic Chemicals (K-Reach

Article 20)

Korea (GHS) Page: 13/14

Product name SIGMALINE 403 HS (41) HARDENER

Section 15. Regulatory information

Korea inventory

Article 39 (Accident Precaution Chemicals) : At least one component is not listed.

: None of the components are listed.

C. Dangerous Materials Safety Management Act : Class: Class 4 - Flammable Liquid

Item: 4. Class 2 petroleums - Water-insoluble liquid

Threshold: 1000 L Danger category: III

Signal word: Contact with sources of ignition prohibited

D. Wastes regulation

Dispose of contents and container in accordance with all local, regional, national

and international regulations.

E. Regulation according to other foreign laws

Safety, health and environmental regulations specific for : No known specific national and/or regional regulations applicable to this product (including its ingredients).

the product

Section 16. Other information

A. References : Korean Ministry of Environment; Chemical Control Act

Korean Ministry of Labor; Industrial Safety and Health Act

NIER Notice

Registry of Toxic Effects of Chemical Substances (RTECS)

U.S. Environmental Protection Agency, AQUIRE (Aquatic toxicity Information

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> Korea (GHS) Page: 14/14