SAFETY DATA SHEET

Europe

Date of issue/Date of revision

: 28 August 2024

Version

: 2.13



SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier

- **Product name** : SIGMAPRIME 200 HARDENER
- **Product code**

: 000001015182

Other means of identification

00202389; 00254137; 00326824; 00467284

1.2 Relevant identified uses	of the substance or mixture and uses advised against
Product use	: Professional applications, Used by spraying.
Use of the substance/ mixture	: Hardener.
Uses advised against	: Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL Tweemontstraat 104 B-2100 Deurne Belgium Telephone +32-33606311 Fax +32-33606435

e-mail address of person : Product.Stewardship.EMEA@ppg.com responsible for this SDS

1.4 Emergency telephone number

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS] Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT SE 3, H335 STOT SE 3, H336 Aquatic Chronic 3, H412 The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

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English (US)
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Europe

Code	: 000001015182	Date of issue/Date of revision	: 28 August 2024
SIGMAPRIME	E 200 HARDENER		

SECTION 2: Hazards identification

See Section 16 for the full text of the H statements declared above. See Section 11 for more detailed information on health effects and symptoms.

2

2.2 Label elements

Hazard pictograms



Signal word	:	Danger
Hazard statements	:	Flammable liquid and vapor. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye damage. May cause respiratory irritation. May cause drowsiness or dizziness. Harmful to aquatic life with long lasting effects.
Precautionary statements		
Prevention	:	Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Response	:	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	:	Store in a well-ventilated place. Keep container tightly closed.
Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
		P280, P210, P305 + P351 + P338, P310, P403 + P233, P501
Hazardous ingredients	:	2-methylpropan-1-ol Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines 3,6-diazaoctanethylenediamin
Supplemental label elements	:	Not applicable.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	:	Not applicable.
Special packaging requirem	en	<u>ts</u>
Containers to be fitted with child-resistant fastenings	:	Not applicable.
Tactile warning of danger	:	Not applicable.
2.3 Other hazards		
Product meets the criteria for PBT or vPvB	:	This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
Other hazards which do not result in classification	:	Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.
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Europe

Code : 000001015182

Date of issue/Date of revision

: 28 August 2024

SIGMAPRIME 200 HARDENER

SECTION 2: Hazards identification

SECTION 3: Composition/information on ingredients

3.2 Mixtures	: Mixture				
Product/ingredient name	Identifiers	% by weight	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
-methylpropan-1-ol	REACH #: 01-2119484609-23 EC: 201-148-0 CAS: 78-83-1 Index: 603-108-00-1	≥25 - ≤50	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336	-	[1] [2]
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7	≥10 - ≤25	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Dermal] = 1700 mg/kg ATE [Inhalation (vapours)] = 11 mg/l	[1] [2]
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	CAS: 68410-23-1	≥10 - <25	Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1A, H317 Aquatic Chronic 2, H411	-	[1]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Inhalation (vapours)] = 17.8 mg/l	[1] [2]
2,4,6-tris (dimethylaminomethyl) phenol	REACH #: 01-2119560597-27 EC: 202-013-9 CAS: 90-72-2	≥1.0 - ≤3.5	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1C, H314 Eye Dam. 1, H318	ATE [Oral] = 1200 mg/ kg ATE [Dermal] = 1280 mg/kg	[1]
3,6-diazaoctanethylenediamin	EC: 203-950-6 CAS: 112-24-3 Index: 612-059-00-5	≤1.4	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412 See Section 16 for the full text of the H statements declared above.	ATE [Oral] = 1716 mg/ kg ATE [Dermal] = 1465 mg/kg	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

<u>Type</u>

Code : 000001015182 Date of issue/Date of revision

: 28 August 2024

SIGMAPRIME 200 HARDENER

SECTION 3: Composition/information on ingredients

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact	: Check for and remove any contact lenses. Immediately flush eyes with running water fo at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health ef	ffects
Eye contact	: Causes serious eye damage.
Inhalation	 Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.
Skin contact	: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: Corrosive to the digestive tract. Causes burns. Can cause central nervous system (CNS) depression.
Over-exposure signs/sy	<u>mptoms</u>
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains
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Code : 000001015 ⁴	182 Date of issue/Date of revision	: 28 August 2024
SIGMAPRIME 200 HARDE	NER	

SECTION 4: First aid measures

4.3 Indication of any immediate medical attention and special treatment needed		
Notes to physician	 In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. 	
Specific treatments	: No specific treatment.	

SECTION 5: Firefighting measures

5.1 Extinguishing media Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous combustion products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides
5.3 Advice for firefighters	
Special precautions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
6.2 Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and materials for containment and cleaning up

Code : 00000101 SIGMAPRIME 200 HARD			
SECTION 6: Accie	ental release measures		
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternative or if water-insoluble, absorb with an inert dry material and place in an appropriate was disposal container. Dispose of via a licensed waste disposal contractor.		
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewer water courses, basements or confined areas. Wash spillages into an effluent treatme plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.		
6.4 Reference to other sections	 See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information. 		

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
7.2 Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Europe

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

Code : 000001015182 Date of issue/Date of revision : 28 August 2024

SIGMAPRIME 200 HARDENER

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
₽-methylpropan-1-ol	ACGIH TLV (United States, 7/2023).
	TWA: 152 mg/m ³ 8 hours.
	TWA: 50 ppm 8 hours.
xylene	EU OEL (Europe, 1/2022). [xylene, mixed isomers] Absorbed
	through skin.
	STEL: 442 mg/m ³ 15 minutes.
	STEL: 100 ppm 15 minutes.
	TWA: 221 mg/m ³ 8 hours.
	TWA: 50 ppm 8 hours.
ethylbenzene	EU OEL (Europe, 1/2022). Absorbed through skin.
	STEL: 884 mg/m ³ 15 minutes.
	STEL: 200 ppm 15 minutes.
	TWA: 442 mg/m³ 8 hours.
	TWA: 100 ppm 8 hours.
3,6-diazaoctanethylenediamin	IPEL (-). Absorbed through skin.
	TWA: 1 ppm
procedures Standard E by inhalation	should be made to monitoring standards, such as the following: European EN 689 (Workplace atmospheres - Guidance for the assessment of exposure on to chemical agents for comparison with limit values and measurement European Standard EN 14042 (Workplace atmospheres - Guide for the

strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs

Product/ingredient name	Туре	Exposure	Value	Population	Effects
2-methylpropan-1-ol	DNEL	Long term Inhalation	55 mg/m³	General population	Local
	DNEL	Long term Inhalation	310 mg/m ³	Workers	Local
xylene	DNEL	Long term Oral	5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Local
	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	125 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	212 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	221 mg/m ³	Workers	Systemic
	DNEL	Short term Inhalation	260 mg/m ³	General population	Local
	DNEL	Short term Inhalation	260 mg/m³	General population	Systemic
	DNEL	Short term Inhalation	442 mg/m³	Workers	Local
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Systemic
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	DNEL	Long term Oral	0.56 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.56 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	0.97 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	1.1 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	3.9 mg/m ³	Workers	Systemic
ethylbenzene	DMEL	Long term Inhalation	442 mg/m ³	Workers	Local
English (US)			Europe		7/18

Code : 000001015182 SIGMAPRIME 200 HARDENER Date of issue/Date of revision

: 28 August 2024

SECTION 8: Exposure controls/personal protection

		• •			
	DMEL	Short term Inhalation	884 mg/m³	Workers	Systemic
	DNEL	Long term Oral	1.6 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	15 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	77 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	293 mg/m³	Workers	Local
2,4,6-tris	DNEL	Long term Oral	0.075 mg/kg bw/day	General population	Systemic
(dimethylaminomethyl)phenol		-			-
	DNEL	Short term Dermal	0.075 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.075 mg/kg bw/day	General population	Systemic
	DNEL	Short term Inhalation	0.13 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	0.13 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	0.15 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	0.53 mg/m ³	Workers	Systemic
	DNEL	Short term Dermal	0.6 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	2.1 mg/m ³	Workers	Systemic
3,6-diazaoctanethylenediamin	DNEL	Long term Dermal	28 µg/cm²	Workers	Local
	DNEL	Long term Dermal	0.25 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	0.29 mg/m³	General population	Systemic
	DNEL	Long term Oral	0.41 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.43 mg/cm ²	General population	Local
	DNEL	Long term Dermal	0.57 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Dermal	1 mg/cm ²	General population	Local
	DNEL	Long term Inhalation	1 mg/m ³	Workers	Systemic
	DNEL	Short term Dermal	8 mg/kg bw/day	General population	Systemic
	DNEL	Short term Oral	20 mg/kg bw/day	General population	Systemic
	DNEL	Short term Inhalation	1600 mg/m ³	General population	Systemic
	DNEL	Short term Inhalation	5380 mg/m ³	Workers	Systemic

PNECs

Product/ingredient name	Туре	Compartment Detail	Value	Method Detail
2-methylpropan-1-ol	-	Fresh water	0.4 mg/l	Assessment Factors
	-	Marine water	0.04 mg/l	Assessment Factors
	-	Sewage Treatment Plant	10 mg/l	Assessment Factors
	-	Fresh water sediment	1.56 mg/kg dwt	Equilibrium Partitioning
	-	Marine water sediment	0.156 mg/kg dwt	-
	-	Soil	0.076 mg/kg dwt	Equilibrium Partitioning
xylene	-	Fresh water	0.327 mg/l	-
	-	Marine water	0.327 mg/l	-
	-	Sewage Treatment Plant	6.58 mg/l	-
	-	Fresh water sediment	12.46 mg/kg dwt	-
	-	Marine water sediment	12.46 mg/kg dwt	-
	-	Soil	2.31 mg/kg	-
ethylbenzene	-	Fresh water	0.1 mg/l	Assessment Factors
	-	Marine water	0.01 mg/l	Assessment Factors
	-	Sewage Treatment Plant	9.6 mg/l	Assessment Factors
	-	Fresh water sediment	13.7 mg/kg dwt	Equilibrium Partitioning
	-	Marine water sediment	1.37 mg/kg dwt	Equilibrium Partitioning
	-	Soil	2.68 mg/kg dwt	Equilibrium Partitioning
	-	Secondary Poisoning	20 mg/kg	-

8.2 Exposure controls

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU)
2020/878

2020/878		
Code : 000001015182 SIGMAPRIME 200 HARDENEF		Date of issue/Date of revision : 28 August 2024
SECTION 8: Exposure	e c	controls/personal protection
Appropriate engineering controls	:	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Individual protection measu	<u>ires</u>	·
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	:	Chemical splash goggles and face shield. Use eye protection according to EN 166.
Skin protection		
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
Gloves	:	butyl rubber
Body protection		Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti- static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
Other skin protection		Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapor (Type A) and particulate filter P3
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Code	: 000001015182	Date of issue/Date of revision	: 28 August 2024
SIGMAPR	ME 200 HARDENER		

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance	
Physical state	: Liquid.
Color	: Yellow.
Odor	: Amine-like.
Odor threshold	: Not available.
Melting point/freezing point	: May start to solidify at the following temperature: 12°C (53.6°F) This is based on data for the following ingredient: 3,6-diazaoctanethylenediamin. Weighted averag -84.56°C (-120.2°F)
Initial boiling point and boiling range	: >37.78°C
Flammability	: Not available.
Upper/lower flammability or explosive limits	: Greatest known range: Lower: 1.7% Upper: 10.9% (2-methylpropan-1-ol)
Flash point	: Closed cup: 25°C
Auto-ignition temperature	: 430°C (806°F)
Decomposition temperature	: Stable under recommended storage and handling conditions (see Section 7).
рН	: Not applicable. insoluble in water.
Viscosity	: Kinematic (room temperature): >400 mm²/s Kinematic (40°C): >21 mm²/s
Viecesity	: 60 - 100 s (ISO 6mm)
Viscosity	

N	Media	Result
C	cold water	Not soluble

Partition coefficient: n-octanol/ : Not applicable. water

.

Vapor pressure

			Vapor Pressure at 20°C		Vapor pressure at 50°		ure at 50°C	
		Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
		₽-methylpropan-1-ol	<12.00102	<1.6	DIN EN 13016-2			
Evaporation rate	:	Highest known value butyl acetate	e: 0.84 (et	hylbenz	ene) Weighte	d averag	e: 0.71co	mpared with
Relative density	:	0.95						
Vapor density	:	: Highest known value: 5.04 (Air = 1) (3,6-diazaoctanethylenediamin). Weighted average: 3.17 (Air = 1)						
Explosive properties	:	: The product itself is not explosive, but the formation of an explosible mixture of vapor or dust with air is possible.						
Oxidizing properties	:	Product does not pr	esent an c	xidizing	j hazard.			
Particle characteristics								
raiticle characteristics								
Median particle size	:	Not applicable.						
	:	Not applicable.						

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 Date of issue/Date of revision
 : 28 August 2024

 SIGMAPRIME 200 HARDENER
 Image: Comparison of the second second

SECTION 10: Stability and reactivity

10.1 Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	:	The product is stable.
10.3 Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	:	When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
10.5 Incompatible materials	:	Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
10.6 Hazardous decomposition products	:	Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
₽-methylpropan-1-ol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
•	LD50 Oral	Rat	4.3 g/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
-	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
2,4,6-tris(dimethylaminomethyl)phenol	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
3,6-diazaoctanethylenediamin	LD50 Dermal	Rabbit	1465 mg/kg	-
	LD50 Oral	Rat	1716 mg/kg	-

Conclusion/Summary

: There are no data available on the mixture itself.

Acute toxicity estimates

Route	ATE value	
Oral	37508.2 mg/kg	
Dermal	6197.43 mg/kg	
Inhalation (vapors)	43.22 mg/l	

Irritation/Corrosion

Product/ingredient name		Result	Species	Score	Exposure	Observation	
x ylene		Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-	
Conclusion/Summary						1	
Skin	: There are no data available on the mixture itself.						
Eyes	: There are no data available on the mixture itself.						
Respiratory	: There are no data available on the mixture itself.						
Sensitization							

Code : 000001015182 SIGMAPRIME 200 HARDENER Date of issue/Date of revision

: 28 August 2024

SECTION 11: Toxicological information

Product/ingredient name		Route of exposure	Species	Result		
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines 3,6-diazaoctanethylenediamin		skin skin	Mouse Guinea pig	Sensitizing Sensitizing		
Conclusion/Summary						
Skin	: There are no data ava	ailable on the mixtu	re itself.			
Respiratory	: There are no data ava	ailable on the mixtu	re itself.			
Mutagenicity						
Conclusion/Summary	y : There are no data available on the mixture itself.					
Carcinogenicity						
Conclusion/Summary	: There are no data ava	ailable on the mixtu	re itself.			
Reproductive toxicity						
Conclusion/Summary	: There are no data ava	ailable on the mixtu	re itself.			
Teratogenicity						
Conclusion/Summary	Conclusion/Summary : There are no data available on the mixture itself.					
Specific target organ toxi	<u>city (single exposure)</u>					

Product/ingredient name	Category	Route of exposure	Target organs
2-methylpropan-1-ol xylene	Category 3 Category 3 Category 3		Respiratory tract irritation Narcotic effects Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Product/ingredient name	Result
xylene	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1

Information on the likely : Not available.

routes of exposure

Potential acute health effects

: Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.

Ingestion : Corrosive to the digestive tract. Causes burns. Can cause central nervous system (CNS) depression.

Skin contact

Inhalation

: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Eye contact : Causes serious eye damage.

Symptoms related to the physical, chemical and toxicological characteristics

Code : 000001015182 SIGMAPRIME 200 HARDENE	
SECTION 11: Toxico	ogical information
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness
Ingestion	: Adverse symptoms may include the following: stomach pains
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Eye contact Delaved and immediate effe	: Adverse symptoms may include the following: pain watering redness cts and also chronic effects from short and long term exposure
Short term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health effe	ects
Not available.	
Conclusion/Summary	: Not available.
General	: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.
Other information	: Not available.

Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
✓methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	EC50 4.11 mg/l Fresh water	Algae	72 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
2,4,6-tris(dimethylaminomethyl)phenol	Acute LC50 >100 mg/l Acute LC50 >100 mg/l	Daphnia Fish	48 hours 96 hours

Conclusion/Summary

: There are no data available on the mixture itself.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
Atty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines ethylbenzene 2,4,6-tris (dimethylaminomethyl)phenol	- OECD 301D Ready Biodegradability - Closed Bottle Test	15 % - 28 days 79 % - Readily - 10 days 4 % - Not readily - 28 days	-	-

Conclusion/Summary : There are no data available on the mixture itself.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
x ylene	-	-	Readily
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	-	-	Not readily
ethylbenzene	-	-	Readily
2,4,6-tris(dimethylaminomethyl)phenol	-	-	Not readily

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
2-methylpropan-1-ol	1	-	Low
xylene	3.12	7.4 to 18.5	Low
ethylbenzene	3.6	79.43	Low
2,4,6-tris(dimethylaminomethyl)phenol	0.219	-	Low
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	Low

12.4 Mobility in soil

Soil/water partition	: Not available.
coefficient (Koc)	
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

English (US)	Europe	14/18
• • •		

Code<th::</th>: 000001015182Date of issue/Date of revision: 28 August 2024SIGMAPRIME 200 HARDENER

SECTION 12: Ecological information

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste

European waste catalogue (EWC)

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

Methods of disposal

: The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	European waste catalogue (EWC) 15 01 06 mixed packaging	
Container		
Special precautions	taken when Empty conta residues ma Do not cut, v	I and its container must be disposed of in a safe way. Care should be handling emptied containers that have not been cleaned or rinsed out. iners or liners may retain some product residues. Vapor from product y create a highly flammable or explosive atmosphere inside the container. veld or grind used containers unless they have been cleaned thoroughly void dispersal of spilled material and runoff and contact with soil, waterways, ewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	ΙΑΤΑ
14.1 UN number or ID number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL
14.3 Transport hazard class(es)	3	3	3	3
English (U	 S)	Eur	ope	15/18

Conforms to Regulation ((EC) No. 1907/	2006 (REACH),	Annex II, as ame	ended by Commis	sion Regulation (EU	I)
2020/878						

Code	: 000001015182	Date of issue/Date of revision	: 28 August 2024
SIGMAPRIM	E 200 HARDENER		

SECTION 14: Transport information

14.4 Packing group	III	III		III
14.5 Environmental hazards	No.	Yes.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.	Not applicable.

Additional information

ADR/RID	This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.2.3.1.5.1.
Tunnel code	: (D/E)
ADN	: The product is only regulated as an environmentally hazardous substance when transported in tank vessels. This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.2.3.1.5.1.
IMDG	: This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.3.2.5.
ΙΑΤΑ	: None identified.
14.6 Special pre	cautions for : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in

14.7 Maritime transport in : Not applicable.

bulk according to IMO

instruments

user

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture EU Regulation (EC) No. 1907/2006 (REACH) Annex XIV - List of substances subject to authorization Annex XIV None of the components are listed. Substances of very high concern None of the components are listed. Annex XVII - Restrictions : Not applicable. on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles **Explosive precursors** : Not applicable. Ozone depleting substances (1005/2009/EU) Not listed. **Seveso Directive** This product is controlled under the Seveso Directive.

the event of an accident or spillage.

Danger criteria

Code: 000001015182Date of issue/Date of revision: 28 August 2024SIGMAPRIME 200 HARDENER

SECTION 15: Regulatory information

Category

P5c

15.2 Chemical Safety

: No Chemical Safety Assessment has been carried out.

Assessment

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms

ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]

DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement

PNEC = Predicted No Effect Concentration

RRN = REACH Registration Number

PBT = Persistent, Bioaccumulative and Toxic

vPvB = Very Persistent and Very Bioaccumulative

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway

IMDG = International Maritime Dangerous Goods

IATA = International Air Transport Association

Full text of abbreviated H statements

H225	Highly flammable liquid and vapor.
H226	Flammable liquid and vapor.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated
	exposure.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS]

English (US)	Europe	17/18	
Skin Sens. 1A	SKIN SENSITIZATION - Category 1A		
Skin Sens. 1	SKIN SENSITIZATION - Category 1		
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2	SKIN CORROSION/IRRITATION - Category 2	
Skin Corr. 1C	SKIN CORROSION/IRRITATION - Category 1C		
Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B		
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3		
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2		
Eye Irrit. 2	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2	
Eye Dam. 1	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category	/ 1	
Asp. Tox. 1	ASPIRATION HAZARD - Category 1		
Aquatic Chronic 3	AQUATIC HAZARD (LONG-TERM) - Category 3		
Aquatic Chronic 2	AQUATIC HAZARD (LONG-TERM) - Category 2		
Acute Tox. 4	ACUTE TOXICITY - Category 4		

Code : 000001015182 SIGMAPRIME 200 HARDENER	Date of issue/Date of revision : 28 August 2024		
SECTION 16: Other information			
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2		
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 3		
History			
Date of issue/ Date of : 28 Aug revision	gust 2024		

Date of previous issue	: 17 April 2024
Prepared by	: EHS
Version	: 2.13

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