

SAFETY DATA SHEET



Date of issue/Date of revision : 30 July 2024 Version : 1.04

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : SIGMATHERM 350 (SIGMATHERM SILACRYL)

Product code : 000001026765

Other means of identification

00294094; 00340129; 00344415; 00345628; 00345629

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/mixture : Coating.

Uses advised against : Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL
Tweemontstraat 104
B-2100 Deurne
Belgium
Telephone +32-33606311
Fax +32-33606435

e-mail address of person responsible for this SDS : Product.Stewardship.EMEA@ppg.com

1.4 Emergency telephone number

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 2, H225

Skin Irrit. 2, H315

Eye Irrit. 2, H319

STOT SE 3, H335

STOT SE 3, H336

Aquatic Chronic 3, H412

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

Code : 000001026765

Date of issue/Date of revision

: 30 July 2024

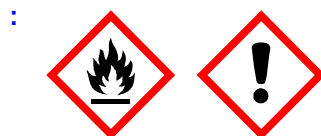
SIGMATHERM 350 (SIGMATHERM SILACRYL)

SECTION 2: Hazards identification

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms



Signal word

: Danger

Hazard statements

: Highly flammable liquid and vapor.
Causes skin irritation.
Causes serious eye irritation.
May cause respiratory irritation.
May cause drowsiness or dizziness.
Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention

: Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment.

Response

: IF INHALED: Call a POISON CENTER or doctor if you feel unwell.

Storage

: Store in a well-ventilated place. Keep container tightly closed.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.
P280, P210, P273, P304 + P312, P403 + P233, P501

Hazardous ingredients

: xylene
Solvent naphtha (coal)
n-butyl acetate
ethyl acetate

Supplemental label elements

: Not applicable.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

: Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant fastenings

: Not applicable.

Tactile warning of danger

: Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB

: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification

: Prolonged or repeated contact may dry skin and cause irritation.

Code : 000001026765 Date of issue/Date of revision : 30 July 2024
SIGMATHERM 350 (SIGMATHERM SILACRYL)

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

| Product/ingredient name | Identifiers | % by weight | Classification | Specific Conc. Limits, M-factors and ATEs | Type |
|-------------------------|---|-------------|--|---|---------|
| xylene | REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7 | ≥10 - ≤25 | Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3, H412 | ATE [Dermal] = 1700 mg/kg ATE [Inhalation (vapours)] = 11 mg/l | [1] [2] |
| Solvent naphtha (coal) | EC: 266-013-0 CAS: 65996-79-4 Index: 648-020-00-4 | ≥10 - <25 | STOT SE 3, H335 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066 | - | [1] |
| n-butyl acetate | REACH #: 01-2119485493-29 EC: 204-658-1 CAS: 123-86-4 Index: 607-025-00-1 | ≥5.0 - ≤10 | Flam. Liq. 3, H226 STOT SE 3, H336 EUH066 | - | [1] [2] |
| ethyl acetate | REACH #: 01-2119475103-46 EC: 205-500-4 CAS: 141-78-6 Index: 607-022-00-5 | ≥1.0 - ≤5.0 | Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH066 | - | [1] [2] |
| butanone | REACH #: 01-2119457290-43 EC: 201-159-0 CAS: 78-93-3 Index: 606-002-00-3 | ≥1.0 - ≤5.0 | Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH066 See Section 16 for the full text of the H statements declared above. | - | [1] [2] |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Code : 000001026765 Date of issue/Date of revision : 30 July 2024
SIGMATHERM 350 (SIGMATHERM SILACRYL)

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.
- Skin contact** : Causes skin irritation. Defatting to the skin.
- Ingestion** : Can cause central nervous system (CNS) depression.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
dryness
cracking
- Ingestion** : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.

Code : 000001026765 Date of issue/Date of revision : 30 July 2024
SIGMATHERM 350 (SIGMATHERM SILACRYL)

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products : Decomposition products may include the following materials:
carbon oxides

5.3 Advice for firefighters

Special precautions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Code : 000001026765 Date of issue/Date of revision : 30 July 2024
SIGMATHERM 350 (SIGMATHERM SILACRYL)

SECTION 6: Accidental release measures

- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.
- 6.4 Reference to other sections** : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

- : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

| | |
|---|--|
| Code : 000001026765 | Date of issue/Date of revision : 30 July 2024 |
| SIGMATHERM 350 (SIGMATHERM SILACRYL) | |

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

| Product/ingredient name | Exposure limit values |
|-------------------------|---|
| xylene | EU OEL (Europe, 1/2022). [xylene, mixed isomers] Absorbed through skin. STEL: 442 mg/m ³ 15 minutes. STEL: 100 ppm 15 minutes. TWA: 221 mg/m ³ 8 hours. TWA: 50 ppm 8 hours. |
| n-butyl acetate | EU OEL (Europe, 1/2022). STEL: 150 ppm 15 minutes. STEL: 723 mg/m ³ 15 minutes. TWA: 241 mg/m ³ 8 hours. TWA: 50 ppm 8 hours. |
| ethyl acetate | EU OEL (Europe, 1/2022). STEL: 400 ppm 15 minutes. STEL: 1468 mg/m ³ 15 minutes. TWA: 200 ppm 8 hours. TWA: 734 mg/m ³ 8 hours. |
| butanone | EU OEL (Europe, 1/2022). STEL: 900 mg/m ³ 15 minutes. STEL: 300 ppm 15 minutes. TWA: 600 mg/m ³ 8 hours. TWA: 200 ppm 8 hours. |

Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs

| Product/ingredient name | Type | Exposure | Value | Population | Effects |
|-------------------------|------------------------|-----------------------|------------------------|--------------------|----------|
| xylene | DNEL | Long term Oral | 5 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Inhalation | 65.3 mg/m ³ | General population | Local |
| | DNEL | Long term Inhalation | 65.3 mg/m ³ | General population | Systemic |
| | DNEL | Long term Dermal | 125 mg/kg bw/day | General population | Systemic |
| | DNEL | Long term Dermal | 212 mg/kg bw/day | Workers | Systemic |
| | DNEL | Long term Inhalation | 221 mg/m ³ | Workers | Local |
| | DNEL | Long term Inhalation | 221 mg/m ³ | Workers | Systemic |
| | DNEL | Short term Inhalation | 260 mg/m ³ | General population | Local |
| | DNEL | Short term Inhalation | 260 mg/m ³ | General population | Systemic |
| | DNEL | Short term Inhalation | 442 mg/m ³ | Workers | Local |
| | DNEL | Short term Inhalation | 442 mg/m ³ | Workers | Systemic |
| | Solvent naphtha (coal) | DNEL | Long term Dermal | 0.34 mg/kg bw/day | Workers |
| DNEL | | Long term Oral | 0.03 mg/kg bw/day | General population | Systemic |
| DNEL | | Long term Dermal | 0.28 mg/kg bw/day | General population | Systemic |
| DNEL | | Long term Inhalation | 0.69 mg/m ³ | General population | Local |

| | |
|---|--|
| Code : 000001026765 | Date of issue/Date of revision : 30 July 2024 |
| SIGMATHERM 350 (SIGMATHERM SILACRYL) | |

SECTION 8: Exposure controls/personal protection

| | | | | | | |
|-----------------|---------------|-----------------------|--------------------------|-----------------------|--------------------|----------|
| n-butyl acetate | DNEL | Long term Inhalation | 0.69 mg/m ³ | General population | Systemic | |
| | DNEL | Long term Inhalation | 2.31 mg/m ³ | Workers | Local | |
| | DNEL | Long term Inhalation | 2.31 mg/m ³ | Workers | Systemic | |
| | DNEL | Short term Oral | 25.6 mg/kg bw/day | General population | Systemic | |
| | DNEL | Short term Inhalation | 143.5 mg/m ³ | General population | Local | |
| | DNEL | Short term Inhalation | 160.23 mg/m ³ | Workers | Local | |
| | DNEL | Long term Inhalation | 300 mg/m ³ | Workers | Systemic | |
| | DNEL | Long term Dermal | 11 mg/m ³ | Workers | Systemic | |
| | DNEL | Long term Oral | 2 mg/kg bw/day | General population | Systemic | |
| | DNEL | Short term Oral | 2 mg/kg bw/day | General population | Systemic | |
| | DNEL | Long term Dermal | 3.4 mg/kg bw/day | General population | Systemic | |
| | DNEL | Short term Dermal | 6 mg/kg bw/day | General population | Systemic | |
| | DNEL | Long term Dermal | 7 mg/kg bw/day | Workers | Systemic | |
| | DNEL | Short term Dermal | 11 mg/kg bw/day | Workers | Systemic | |
| | DNEL | Long term Inhalation | 12 mg/m ³ | General population | Systemic | |
| | DNEL | Long term Inhalation | 35.7 mg/m ³ | General population | Local | |
| | DNEL | Long term Inhalation | 48 mg/m ³ | Workers | Systemic | |
| | ethyl acetate | DNEL | Short term Inhalation | 300 mg/m ³ | General population | Local |
| | | DNEL | Short term Inhalation | 300 mg/m ³ | General population | Systemic |
| DNEL | | Long term Inhalation | 300 mg/m ³ | Workers | Local | |
| DNEL | | Short term Inhalation | 600 mg/m ³ | Workers | Local | |
| DNEL | | Short term Inhalation | 600 mg/m ³ | Workers | Systemic | |
| DNEL | | Long term Oral | 4.5 mg/kg bw/day | General population | Systemic | |
| DNEL | | Long term Dermal | 37 mg/kg bw/day | General population | Systemic | |
| DNEL | | Long term Dermal | 63 mg/kg bw/day | Workers | Systemic | |
| DNEL | | Long term Inhalation | 367 mg/m ³ | General population | Local | |
| DNEL | | Long term Inhalation | 367 mg/m ³ | General population | Systemic | |
| DNEL | | Short term Inhalation | 734 mg/m ³ | General population | Local | |
| DNEL | | Short term Inhalation | 734 mg/m ³ | General population | Systemic | |
| DNEL | | Long term Inhalation | 734 mg/m ³ | Workers | Local | |
| DNEL | | Long term Inhalation | 734 mg/m ³ | Workers | Systemic | |
| DNEL | | Short term Inhalation | 1468 mg/m ³ | Workers | Local | |
| DNEL | | Short term Inhalation | 1468 mg/m ³ | Workers | Systemic | |
| butanone | | DNEL | Long term Oral | 31 mg/kg bw/day | General population | Systemic |
| | | DNEL | Long term Inhalation | 106 mg/m ³ | General population | Systemic |
| | | DNEL | Long term Dermal | 412 mg/kg bw/day | General population | Systemic |
| | DNEL | Short term Inhalation | 450 mg/m ³ | General population | Systemic | |
| | DNEL | Long term Inhalation | 600 mg/m ³ | Workers | Systemic | |
| | DNEL | Short term Inhalation | 900 mg/m ³ | Workers | Systemic | |
| | DNEL | Long term Dermal | 1161 mg/kg bw/day | Workers | Systemic | |

PNECs

| Product/ingredient name | Type | Compartment Detail | Value | Method Detail |
|-------------------------|------|------------------------|-----------------|--------------------|
| xylene | - | Fresh water | 0.327 mg/l | - |
| | - | Marine water | 0.327 mg/l | - |
| | - | Sewage Treatment Plant | 6.58 mg/l | - |
| | - | Fresh water sediment | 12.46 mg/kg dwt | - |
| | - | Marine water sediment | 12.46 mg/kg dwt | - |
| | - | Soil | 2.31 mg/kg | - |
| n-butyl acetate | - | Fresh water | 0.18 mg/l | - |
| | - | Marine water | 0.018 mg/l | - |
| | - | Fresh water sediment | 0.981 mg/kg | - |
| | - | Marine water sediment | 0.0981 mg/kg | - |
| | - | Sewage Treatment Plant | 35.6 mg/l | - |
| | - | Soil | 0.0903 mg/kg | - |
| ethyl acetate | - | Fresh water | 0.24 mg/l | Assessment Factors |
| | - | Marine water | 0.024 mg/l | Assessment Factors |

| | |
|---|--|
| Code : 000001026765 | Date of issue/Date of revision : 30 July 2024 |
| SIGMATHERM 350 (SIGMATHERM SILACRYL) | |

SECTION 8: Exposure controls/personal protection

| | | | | |
|----------|---|------------------------|------------------|--------------------------|
| butanone | - | Sewage Treatment Plant | 650 mg/l | Assessment Factors |
| | - | Fresh water sediment | 1.15 mg/kg dwt | - |
| | - | Marine water sediment | 0.115 mg/kg dwt | - |
| | - | Soil | 0.148 mg/kg dwt | - |
| | - | Fresh water | 55.8 mg/l | Sensitivity Distribution |
| | - | Marine water | 55.8 mg/l | Sensitivity Distribution |
| | - | Sewage Treatment Plant | 709 mg/l | Sensitivity Distribution |
| | - | Fresh water sediment | 284.74 mg/kg dwt | Equilibrium Partitioning |
| | - | Marine water sediment | 284.7 mg/kg dwt | Equilibrium Partitioning |
| | - | Soil | 22.5 mg/kg dwt | Equilibrium Partitioning |

8.2 Exposure controls

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Chemical splash goggles. Use eye protection according to EN 166.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Gloves : For prolonged or repeated handling, use the following type of gloves:

Not recommended: nitrile rubber
 Recommended: polyvinyl alcohol (PVA), Viton®, butyl rubber

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Code : 000001026765 Date of issue/Date of revision : 30 July 2024
 SIGMATHERM 350 (SIGMATHERM SILACRYL)

SECTION 8: Exposure controls/personal protection

- Respiratory protection** : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapor (Type A) and particulate filter P3
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

- Physical state** : Liquid.
- Color** : Various
- Odor** : Characteristic.
- Odor threshold** : Not available.
- Melting point/freezing point** : May start to solidify at the following temperature: <-30°C (<-22°F) This is based on data for the following ingredient: Solvent naphtha (coal). Weighted average: -79.3°C (-110.7°F)
- Initial boiling point and boiling range** : >37.78°C
- Flammability** : Not available.
- Upper/lower flammability or explosive limits** : Greatest known range: Lower: 1.8% Upper: 11.5% (butanone)
- Flash point** : Closed cup: 21°C
- Auto-ignition temperature** : 300°C (572°F)
- Decomposition temperature** : Stable under recommended storage and handling conditions (see Section 7).
- pH** : Not available.
- Viscosity** : Kinematic (40°C): >21 mm²/s
- Solubility(ies)** :

| Media | Result |
|------------|---------|
| cold water | Soluble |

Partition coefficient: n-octanol/ water : Not applicable.

Vapor pressure :

| Ingredient name | Vapor Pressure at 20°C | | | Vapor pressure at 50°C | | |
|-----------------|------------------------|------|--------|------------------------|-----|--------|
| | mm Hg | kPa | Method | mm Hg | kPa | Method |
| ethyl acetate | 81.59163 | 10.9 | | | | |

Evaporation rate : Highest known value: 4.94 (ethyl acetate) Weighted average: 1.38 compared with butyl acetate

Relative density : 1.21

Code : 000001026765 Date of issue/Date of revision : 30 July 2024
SIGMATHERM 350 (SIGMATHERM SILACRYL)

SECTION 9: Physical and chemical properties

- Vapor density** : Highest known value: 4 (Air = 1) (n-butyl acetate). Weighted average: 3.57 (Air = 1)
- Explosive properties** : The product itself is not explosive, but the formation of an explosible mixture of vapor or dust with air is possible.
- Oxidizing properties** : Product does not present an oxidizing hazard.
- Particle characteristics**
- Median particle size** : Not applicable.

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

- 10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- 10.2 Chemical stability** : The product is stable.
- 10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- 10.4 Conditions to avoid** : When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
- 10.5 Incompatible materials** : Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
- 10.6 Hazardous decomposition products** : Depending on conditions, decomposition products may include the following materials: carbon oxides

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

| Product/ingredient name | Result | Species | Dose | Exposure |
|-------------------------|-----------------------|---------|------------------------|----------|
| xylene | LD50 Dermal | Rabbit | 1.7 g/kg | - |
| | LD50 Oral | Rat | 4.3 g/kg | - |
| Solvent naphtha (coal) | LC50 Inhalation Vapor | Rat | >5000 g/m ³ | 4 hours |
| | LD50 Oral | Rat | >2 g/kg | - |
| n-butyl acetate | LC50 Inhalation Vapor | Rat | >21.1 mg/l | 4 hours |
| | LC50 Inhalation Vapor | Rat | 2000 ppm | 4 hours |
| | LD50 Dermal | Rabbit | >17600 mg/kg | - |
| ethyl acetate | LD50 Oral | Rat | 10.768 g/kg | - |
| | LD50 Dermal | Rabbit | >5 g/kg | - |
| butanone | LD50 Oral | Rat | 5620 mg/kg | - |
| | LD50 Dermal | Rabbit | 6480 mg/kg | - |
| | LD50 Oral | Rat | 2737 mg/kg | - |

Conclusion/Summary : There are no data available on the mixture itself.

Acute toxicity estimates

| Route | ATE value |
|---------------------|---------------|
| Dermal | 6802.72 mg/kg |
| Inhalation (vapors) | 44.02 mg/l |

Code : 000001026765 Date of issue/Date of revision : 30 July 2024
 SIGMATHERM 350 (SIGMATHERM SILACRYL)

SECTION 11: Toxicological information

Irritation/Corrosion

| Product/ingredient name | Result | Species | Score | Exposure | Observation |
|-------------------------|--------------------------|---------|-------|-----------------|-------------|
| xylene | Skin - Moderate irritant | Rabbit | - | 24 hours 500 mg | - |

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitization

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

| Product/ingredient name | Category | Route of exposure | Target organs |
|-------------------------|------------|-------------------|------------------------------|
| xylene | Category 3 | - | Respiratory tract irritation |
| Solvent naphtha (coal) | Category 3 | - | Respiratory tract irritation |
| | Category 3 | - | Narcotic effects |
| n-butyl acetate | Category 3 | - | Narcotic effects |
| ethyl acetate | Category 3 | - | Narcotic effects |
| butanone | Category 3 | - | Narcotic effects |

Not available.

Aspiration hazard

| Product/ingredient name | Result |
|-------------------------|--------------------------------|
| xylene | ASPIRATION HAZARD - Category 1 |
| Solvent naphtha (coal) | ASPIRATION HAZARD - Category 1 |

Information on the likely routes of exposure : Not available.

Potential acute health effects

Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.

Ingestion : Can cause central nervous system (CNS) depression.

Skin contact : Causes skin irritation. Defatting to the skin.

Eye contact : Causes serious eye irritation.

Symptoms related to the physical, chemical and toxicological characteristics

Code : 000001026765

Date of issue/Date of revision

: 30 July 2024

SIGMATHERM 350 (SIGMATHERM SILACRYL)

SECTION 11: Toxicological information

- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness
- Ingestion** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
dryness
cracking
- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary : Not available.

General : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Other information : Not available.

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Not available.

Code : 000001026765 Date of issue/Date of revision : 30 July 2024
SIGMATHERM 350 (SIGMATHERM SILACRYL)

SECTION 12: Ecological information

12.1 Toxicity

| Product/ingredient name | Result | Species | Exposure |
|-------------------------|--------------------|---------|----------|
| n-butyl acetate | Acute LC50 18 mg/l | Fish | 96 hours |

Conclusion/Summary : There are no data available on the mixture itself.

12.2 Persistence and degradability

| Product/ingredient name | Test | Result | Dose | Inoculum |
|-------------------------|--------------------|--------------------------|------|----------|
| n-butyl acetate | TEPA and OECD 301D | 83 % - Readily - 28 days | - | - |

Conclusion/Summary : There are no data available on the mixture itself.

| Product/ingredient name | Aquatic half-life | Photolysis | Biodegradability |
|-------------------------|-------------------|------------|------------------|
| xylene | - | - | Readily |
| n-butyl acetate | - | - | Readily |

12.3 Bioaccumulative potential

| Product/ingredient name | LogP _{ow} | BCF | Potential |
|-------------------------|--------------------|-------------|-----------|
| xylene | 3.12 | 7.4 to 18.5 | Low |
| n-butyl acetate | 2.3 | - | Low |
| ethyl acetate | 0.68 | - | Low |
| butanone | 0.3 | - | Low |

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

| | |
|--------------------------------------|--|
| Code : 000001026765 | Date of issue/Date of revision : 30 July 2024 |
| SIGMATHERM 350 (SIGMATHERM SILACRYL) | |

SECTION 13: Disposal considerations

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste

European waste catalogue (EWC)

| Waste code | Waste designation |
|------------|--|
| 08 01 12 | waste paint and varnish other than those mentioned in 08 01 11 |

Packaging

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

| Type of packaging | European waste catalogue (EWC) |
|-------------------|--------------------------------|
| Container | 15 01 06 mixed packaging |

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

| | ADR/RID | ADN | IMDG | IATA |
|---------------------------------|-----------------|-----------------|-----------------|-----------------|
| 14.1 UN number or ID number | UN1263 | UN1263 | UN1263 | UN1263 |
| 14.2 UN proper shipping name | PAINT | PAINT | PAINT | PAINT |
| 14.3 Transport hazard class(es) | 3 | 3 | 3 | 3 |
| 14.4 Packing group | II | II | II | II |
| 14.5 Environmental hazards | No. | Yes. | No. | No. |
| Marine pollutant substances | Not applicable. | Not applicable. | Not applicable. | Not applicable. |

Additional information

ADR/RID : None identified.

Tunnel code : (D/E)

ADN : The product is only regulated as an environmentally hazardous substance when transported in tank vessels.

IMDG : None identified.

| | | |
|--------------|--------|-------|
| English (US) | Europe | 15/17 |
|--------------|--------|-------|

Code : 000001026765 Date of issue/Date of revision : 30 July 2024
SIGMATHERM 350 (SIGMATHERM SILACRYL)

SECTION 14: Transport information

IATA : None identified.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO instruments : Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
[EU Regulation \(EC\) No. 1907/2006 \(REACH\)](#)

[Annex XIV - List of substances subject to authorization](#)

[Annex XIV](#)

None of the components are listed.

[Substances of very high concern](#)

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Explosive precursors : Not applicable.

[Ozone depleting substances \(1005/2009/EU\)](#)

Not listed.

[Seveso Directive](#)

This product is controlled under the Seveso Directive.

[Danger criteria](#)

Category

P5c

15.2 Chemical Safety Assessment : No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

Abbreviations and acronyms

ATE = Acute Toxicity Estimate

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]

DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement

PNEC = Predicted No Effect Concentration

RRN = REACH Registration Number

PBT = Persistent, Bioaccumulative and Toxic

vPvB = Very Persistent and Very Bioaccumulative

Code : 000001026765 **Date of issue/Date of revision** : 30 July 2024
SIGMATHERM 350 (SIGMATHERM SILACRYL)

SECTION 16: Other information

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
IMDG = International Maritime Dangerous Goods
IATA = International Air Transport Association

Full text of abbreviated H statements

| | |
|--------|---|
| H225 | Highly flammable liquid and vapor. |
| H226 | Flammable liquid and vapor. |
| H304 | May be fatal if swallowed and enters airways. |
| H312 | Harmful in contact with skin. |
| H315 | Causes skin irritation. |
| H319 | Causes serious eye irritation. |
| H332 | Harmful if inhaled. |
| H335 | May cause respiratory irritation. |
| H336 | May cause drowsiness or dizziness. |
| H411 | Toxic to aquatic life with long lasting effects. |
| H412 | Harmful to aquatic life with long lasting effects. |
| EUH066 | Repeated exposure may cause skin dryness or cracking. |

Full text of classifications [CLP/GHS]

| | |
|-------------------|---|
| Acute Tox. 4 | ACUTE TOXICITY - Category 4 |
| Aquatic Chronic 2 | AQUATIC HAZARD (LONG-TERM) - Category 2 |
| Aquatic Chronic 3 | AQUATIC HAZARD (LONG-TERM) - Category 3 |
| Asp. Tox. 1 | ASPIRATION HAZARD - Category 1 |
| Eye Irrit. 2 | SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2 |
| Flam. Liq. 2 | FLAMMABLE LIQUIDS - Category 2 |
| Flam. Liq. 3 | FLAMMABLE LIQUIDS - Category 3 |
| Skin Irrit. 2 | SKIN CORROSION/IRRITATION - Category 2 |
| STOT SE 3 | SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 3 |

History

Date of issue/ Date of revision : 30 July 2024

Date of previous issue : 20 May 2024

Prepared by : EHS

Version : 1.04

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.