SAFETY DATA SHEET



Date of issue/Date of revision1 September 2024Version 4.01

Section 1. Identification		
Product code	: 00359394	
Product name	: SIGMADUR 550H BASE RAL 9001	
Product type	: Liquid.	
Relevant identified uses o	f the substance or mixture and uses advised against	
Product use	Coating. Professional applications, Used by spraying.	
Supplier's details	: PPG Industries (Singapore) Pte. Ltd., No. 1 Tuas Basin Close, Singapore 638803. Tel +65 68653737	
Emergency telephone number (with hours of operation)	: CHEMTREC +(65)-31581349 (CCN 17704)	

Section 2. Hazards identification

Classification of the substance or mixture	FLAMMABLE LIQUIDS - Category 3 SKIN CORROSION/IRRITATION - Category 2
Substance of mixture	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2

GHS label elements, including precautionary statements

Hazard pictograms	
Signal word	: Warning
Hazard statements	: Flammable liquid and vapour. Causes skin irritation. Toxic to aquatic life with long lasting effects.
Precautionary statements	
Prevention	: Wear protective gloves. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment. Wash thoroughly after handling.
Response	: Collect spillage. Take off contaminated clothing and wash it before reuse. IF ON SKIN: Wash with plenty of water.
Storage	: Not applicable.
Disposal	: Not applicable.

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Section 2. Hazards identification

Other hazards which do not : Prolonged or repeated contact may dry skin and cause irritation. **result in classification**

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

CAS number/other identifiers

CAS number	: Not applicable.
EC number	: Mixture.

Ingredient name	%	CAS number
Solvent naphtha (petroleum), light aromatic	5 - <10	64742-95-6
1,2,4-trimethylbenzene	3 - <5	95-63-6
n-butyl acetate	3 - <5	123-86-4
xylene	3 - <5	1330-20-7
Talc , not containing asbestiform fibres	1 - <3	14807-96-6
trizinc bis(orthophosphate)	1 - <3	7779-90-0
3-ethyltoluene	1 - <3	620-14-4
bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate	0.3 - <1	41556-26-7
propylidynetrimethanol	0.1 - <0.3	77-99-6

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necess	ary first aid measures
Eye contact	 Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects		
Eye contact	: No known significant effects or critical hazards.	
Inhalation	: No known significant effects or critical hazards.	
Skin contact	: Causes skin irritation. Defatting to the skin.	
Ingestion	: No known significant effects or critical hazards.	

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Section 4. First aid measures

Over-exposure signs/symptoms

Eye contact	Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.
Indication of immediate me	dical attention and special treatment needed, if necessary
Notes to physician	 Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Firefighting measures

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Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides sulfur oxides phosphorus oxides metal oxide/oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

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Section 5. Firefighting measures

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protec	tive equipment and emergency procedures
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
Methods and material for con	ntainment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling	g
Protective measures	: Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapour or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic

Section 7. Handling and storage

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		discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
7,2,4-trimethylbenzene	Workplace Safety and Health Act (Singapore, 2/2006). [Trimethyl benzene] PEL (long term): 123 mg/m ³ 8 hours. PEL (long term): 25 ppm 8 hours.
n-butyl acetate	Workplace Safety and Health Act
	(Singapore, 2/2006).
	PEL (short term): 950 mg/m ³ 15 minutes. PEL (short term): 200 ppm 15 minutes.
	PEL (long term): 713 mg/m ³ 8 hours. PEL (long term): 150 ppm 8 hours.
xylene	Workplace Safety and Health Act
	(Singapore, 2/2006). [Xylene]
	PEL (short term): 651 mg/m ³ 15 minutes.
	PEL (short term): 150 ppm 15 minutes.
	PEL (long term): 434 mg/m ³ 8 hours.
	PEL (long term): 100 ppm 8 hours.
Talc , not containing asbestiform fibres	Workplace Safety and Health Act (Singapore, 2/2006).
	PEL (long term): 2 mg/m ³ 8 hours.

procedures

Recommended monitoring : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

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Section 8. Exposure controls/personal protection

Appropriate engineering controls	: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering control also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.	
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.	
Individual protection measu	ires	
Hygiene measures	 Wash hands, forearms and face thoroughly after handling chemical products, befo eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. 	
Eye/face protection	: Chemical splash goggles.	
Skin protection		
Hand protection	Chemical-resistant, impervious gloves complying with an approved standard sho be worn at all times when handling chemical products if a risk assessment indica this is necessary. Considering the parameters specified by the glove manufactur check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.	
Gloves	: For prolonged or repeated handling, use the following type of gloves: Recommended: neoprene, natural rubber (latex), Chloroprene, polyvinyl alcohol (PVA), Viton® May be used: butyl rubber	
	Not recommended: nitrile rubber	
Body protection	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.	
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.	
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.	

Section 9. Physical and chemical properties

Appearance

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Physical state	:	Liquid.		
Colour	:	White.		
Odour	:	Characteristic.		
рН	1	insoluble in water.		
Boiling point	:	>37.78°C (>100°F)		
Flash point	:	Closed cup: 35°C (95°F)		
Evaporation rate	:	Highest known value: 1 (n-butyl acetate) Weighted average: 0.89compared with butyl acetate		
Flammability (solid, gas)	:	liquid		
Vapour pressure	:	Highest known value: 1.5 kPa (11.3 mm Hg) (at 20°C) (n-butyl acetate). Weighted average: 0.63 kPa (4.73 mm Hg) (at 20°C)		
Vapour density	:	Highest known value: 4.15 (Air = 1) (3-ethyltoluene). Weighted average: 3.97 (Air = 1)		
Relative density	:	1.51		
		Media	Result	
Solubility(ies)	:	cold water Not soluble		
Auto-ignition temperature	:	Lowest known value: 280 to 470°C (536 to 878°F) (Solvent naphtha (petroleum), light aromatic).		
Viscosity	:	Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)		

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingre-	dients.
Chemical stability	: The product is stable.	
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occ	cur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.	า
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reaction oxidising agents, strong alkalis, strong acids.	ns:
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides sulfur oxides phosphorus oxides metal oxide/oxid	

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Solvent naphtha (petroleum), light aromatic	LD50 Dermal	Rabbit	3.48 g/kg	-
-	LD50 Oral	Rat	8400 mg/kg	-
1,2,4-trimethylbenzene	LC50 Inhalation Vapour	Rat	18000 mg/m ³	4 hours
-	LD50 Oral	Rat	5 g/kg	-
n-butyl acetate	LC50 Inhalation Vapour	Rat	>21.1 mg/l	4 hours
	LC50 Inhalation Vapour	Rat	2000 ppm	4 hours
	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Oral	Rat	10.768 g/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
-	LD50 Oral	Rat	4.3 g/kg	-
trizinc bis(orthophosphate)	LC50 Inhalation Dusts and mists	Rat	>5.7 mg/l	4 hours
	LD50 Oral	Rat	>5000 mg/kg	-
bis(1,2,2,6,6-pentamethyl- 4-piperidyl) sebacate	LD50 Oral	Rat	3.125 g/kg	-
propylidynetrimethanol	LD50 Dermal	Rabbit	10 g/kg	-
· · · · · · · · · · · · · · · · · · ·	LD50 Oral	Rat	14000 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
x ylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
Conclusion/Summary				-	
Skin	: There are no data available	on the mixture	e itself.		
Eyes	: There are no data available	on the mixture	e itself.		
Respiratory	: There are no data available	on the mixture	e itself.		
Sensitisation					
Conclusion/Summary					
Skin	: There are no data available	on the mixture	e itself.		
Respiratory	: There are no data available	on the mixture	e itself.		
Mutagenicity					
Conclusion/Summary	: There are no data available	on the mixtu	re itself.		
Carcinogenicity					
Conclusion/Summary	: There are no data available	on the mixtu	re itself.		
Reproductive toxicity					
Conclusion/Summary	: There are no data available	on the mixtu	re itself.		
Teratogenicity					
Conclusion/Summary	: There are no data available	on the mixtu	re itself.		
Specific target organ toxic	<u> single exposure)</u>				

Section 11. Toxicological information

Name	Category	Route of exposure	Target organs
Solvent naphtha (petroleum), light aromatic	Category 3	-	Narcotic effects
1,2,4-trimethylbenzene	Category 3	-	Respiratory tract irritation
n-butyl acetate	Category 3	-	Narcotic effects
xylene	Category 3	-	Respiratory tract irritation
Talc , not containing asbestiform fibres	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Name	Result
Solvent naphtha (petroleum), light aromatic	ASPIRATION HAZARD - Category 1
xylene	ASPIRATION HAZARD - Category 1
3-ethyltoluene	ASPIRATION HAZARD - Category 1

Information on likely routes : Not available.

of exposure Potential acute health effects

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Eye contact	: No known significant effects or critical hazards.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Causes skin irritation. Defatting to the skin.
Ingestion	: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure Short term exposure

Potential immediate : Not available. effects

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Section 11. Toxicological information

Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health eff	<u>ects</u>
General	 Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Inhalation (vapours)	28717.25 mg/kg 59.33 mg/l 6.38 mg/l

Other information

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Section 12. Ecological information

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Toxicity

Product/ingredient name	Result	Species	Exposure
Solvent naphtha (petroleum), light aromatic	Acute LC50 8.2 mg/l	Fish	96 hours
n-butyl acetate	Acute LC50 18 mg/l	Fish	96 hours
trizinc bis(orthophosphate)	Acute LC50 0.112 mg/l	Fish	96 hours
	Chronic NOEC 0.026 mg/l	Fish	30 days
propylidynetrimethanol	Acute LC50 >1000 mg/l	Fish	96 hours
Conclusion/Summary	: There are no data available or	the mixture itself.	

Persistence/degradability

Product/ingredient name	Test	Result	Dose	Inoculum
┏-butyl acetate	TEPA and OECD 301D	83 % - Readily - 28 days	-	-

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Section 12. Ecological information

Conc	lusion	/Summary	
COLC	IUSIOII	Summary	

: There are no data available on the mixture itself.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
r butyl acetate xylene	-		Readily Readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
1,2,4-trimethylbenzene	3.63	120.23	Low
n-butyl acetate	2.3	-	Low
xylene	3.12	7.4 to 18.5	Low
3-ethyltoluene	3.98	-	Low
propylidynetrimethanol	-0.47	-	Low

Mobility in soil

Soil/water partition: Not available.coefficient (Koc)

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.
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Section 14. Transport information

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group	III		III
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	Solvent naphtha (petroleum), light aromatic)	Not applicable.

Additional information

UN	: None identified.
IMDG	: The marine pollutant mark is not required when transported in sizes of \leq 5 L or \leq 5 kg.
ΙΑΤΑ	: The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

Singapore - hazardous chemicals under government control

None.

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Section 16. Other information

<u>History</u>	
Date of issue/Date of revision	: 1 September 2024
Date of previous issue	: 10/21/2023
Version	: 4.01
Prepared by	: EHS
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.