SAFETY DATA SHEET



Date of issue 9/13/2024 (month/day/year)

Version 10

Section 1. Chemical product and company identification

A. Product name	: SIGMACOVER 256 BASE RAL (E/R) 3004
Product code	: 00345735

B. Relevant identified uses of the substance or mixture and uses advised against

Product u	ise :	Professional applications, Used by spraying.
Use of the mixture	e substance/	Coating.
Uses adv	ised against	Product is not intended, labelled or packaged for consumer use.
C. Supplier' informati Email Ad	ion	: PPG SSC (680-090) 19, Yeocheon-ro 217beon-gil, Nam-gu, Ulsan, Korea Tel: +82-52-210-8222 Korea.MSDS@PPG.COM
Emergen number:	cy telephone	: ₽ 82-52-210-8331

Section 2. Hazards identification

A. Hazard classification	: FLAMMABLE LIQUIDS - Category 3
	SKIN IRRITATION - Category 2
	EYE IRRITATION - Category 2A
	SKIN SENSITIZATION - Category 1
	CARCINOGENICITY - Category 1A
	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
	AQUATIC HAZARD (LONG-TERM) - Category 2
	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 1A SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

This product is classified in accordance with the Industrial Safety and Health Act and the Chemical Control Act.

B. GHS label elements, including precautionary statements

Symbol



Signal word

: Danger

Date of issue 9/13/2024 (month/day/year)

Product name SIGMACOVER 256 BASE RAL (E/R) 3004

Section 2. Hazards identification

	Hazard statements	:	 H226 - Flammable liquid and vapor. H315 - Causes skin irritation. H317 - May cause an allergic skin reaction. H319 - Causes serious eye irritation. H350 - May cause cancer. H373 - May cause damage to organs through prolonged or repeated exposure. (central nervous system (CNS), kidneys, liver) H411 - Toxic to aquatic life with long lasting effects.
	Precautionary statements	5	
	Prevention	:	 P202 - Do not handle until all safety precautions have been read and understood. P280 - Wear protective gloves, protective clothing and eye or face protection. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P241 - Use explosion-proof electrical, ventilating or lighting equipment. P242 - Use non-sparking tools. P243 - Take action to prevent static discharges. P273 - Avoid release to the environment. P260 - Do not breathe vapor. P264 - Wash thoroughly after handling.
	Response	:	 P391 - Collect spillage. P308 + P313 - IF exposed or concerned: Get medical advice or attention. P362 + P364 - Take off contaminated clothing and wash it before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of water. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 - If eye irritation persists: Get medical advice or attention.
	Storage	:	P403 + P235 - Store in a well-ventilated place. Keep cool.
	Disposal	:	P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
) .	Other hazards which do not result in	:	Prolonged or repeated contact may dry skin and cause irritation.

classification

С

Section 3. Composition/information on ingredients

CAS number/other identifiers

CAS number

: Not applicable.

Chemical name	Common name	Identifiers	%
Epoxy Resin	EPOXY RESIN	CAS: SUB110652	20 - <30
crystalline silica, respirable powder (<10 microns)	QUARTZ (<10 microns)	CAS: 14808-60-7	10 -<20
trizinc bis(orthophosphate)	ZINC ORTHOPHOSPHATE	CAS: 7779-90-0	5 - <10
Xylene	XYLENES	CAS: 1330-20-7	5 - <10
Talc , not containing asbestiform fibres	Talc, non-asbestos form	CAS: 14807-96-6	5 - <10
Solvent naphtha (petroleum), light aromatic	SOLVENT NAPHTHA (PETROLEUM), LIGHT AROMATIC	CAS: 64742-95-6	5 - <10
Epoxy resin (MW ≤ 700)	EPOXY RESIN (AVERAGE MOLECULAR WT < 700)	CAS: 25068-38-6	5 - <10
		Korea (GHS)	Page: 2/15

Date of issue 9/13/2024 (month/day/year)

Version 10

Product name SIGMACOVER 256 BASE RAL (E/R) 3004

Section 3. Composition/information on ingredients

1,2,4-trimethylbenzene
2-methoxy-1-methylethyl acetate
ethylbenzene
diiron trioxide
iron hydroxide oxide yellow
cumene

1,2,4-TRIMETHYL BENZENE 1-METHOXY-2-PROPYL ACETATE ETHYLBENZENE Diiron trioxide IRON HYDROXIDE OXIDE CUMENE

ì		
	CAS: 95-63-6	1 - <5
	CAS: 108-65-6	1 - <5
	CAS: 100-41-4	1 - <5
	CAS: 1309-37-1 CAS: 51274-00-1	0.1 - <1
	CAS: 51274-00-1	0.1 - <1
		0.1 - <1

Korea (GHS)

Page: 3/15

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Α.	Eye contact	:	Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
В.	Skin contact	:	Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
C .	Inhalation	:	Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
D.	Ingestion	:	If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
Е.	Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
	Specific treatments	1	No specific treatment.
	Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Α.	Extinguishing media	
	Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
	Unsuitable extinguishing media	: Do not use water jet.
в.	Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Product name SIGMACOVER 256 BASE RAL (E/R) 3004

Section 5. Fire-fighting measures

	Hazardous thermal decomposition products	:	Decomposition products may include the following materials: carbon oxides nitrogen oxides sulfur oxides phosphorus oxides halogenated compounds metal oxide/oxides
C.	Special equipment for fire-fighting	:	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
	Fire-fighting procedures	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Section 6. Accidental release measures

A. Personal precautions, protective equipment and emergency procedures	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
B. Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
C. Methods and materials for	СС	ontainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non- combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Date of issue 9/13/2024 (month/day/year)

Product name SIGMACOVER 256 BASE RAL (E/R) 3004

Section 7. Handling and storage

Α.	Precautions for safe handling	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
----	-------------------------------	--

B. Conditions for safe storage, including any incompatibilities
 Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

A. Occupational exposure limits

Ingredient name	Exposure limits			
rystalline silica, respirable powder (<10 microns)	Ministry of Employment and Labor			
	(Republic of Korea, 1/2020).			
	TWA: 0.05 mg/m ³ 8 hours. Form:			
	Respirable fraction			
Xylene	Ministry of Employment and Labor			
	(Republic of Korea, 1/2020). [Xylene]			
	STEL: 150 ppm 15 minutes.			
	TWA: 100 ppm 8 hours.			
Talc , not containing asbestiform fibres	Ministry of Employment and Labor			
	(Republic of Korea, 1/2020).			
	TWA: 2 mg/m ³ 8 hours. Form: fibers			
1,2,4-trimethylbenzene	Ministry of Employment and Labor			
	(Republic of Korea, 1/2020). [Trimethyl			
	benzene]			
	TWA: 25 ppm 8 hours.			
ethylbenzene	Ministry of Employment and Labor			
	(Republic of Korea, 1/2020).			
	STEL: 125 ppm 15 minutes.			
	TWA: 100 ppm 8 hours.			
diiron trioxide	Ministry of Employment and Labor			
	(Republic of Korea, 1/2020). [Iron oxide]			
	TWA: 5 mg/m³, (as Fe) 8 hours. Form:			
	Fume			
	TWA: 5 mg/m³, (as Fe) 8 hours.			
	Korea (GHS) Page: 5/15			

Product name SIGMACOVER 256 BASE RAL (E/R) 3004

Section 8. Exposure controls/personal protection iron hydroxide oxide yellow Ministry of Employment and Labor (Republic of Korea, 1/2020). [Iron oxide] TWA: 5 mg/m³, (as Fe) 8 hours. Form: Fume TWA: 5 mg/m³, (as Fe) 8 hours. Ministry of Employment and Labor cumene (Republic of Korea, 1/2020). Absorbed through skin. TWA: 50 ppm 8 hours. Recommended 5 Reference should be made to appropriate monitoring standards. Reference to monitoring procedures national guidance documents for methods for the determination of hazardous substances will also be required. **B.** Appropriate engineering : Use only with adequate ventilation. Use process enclosures, local exhaust controls ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment. Emissions from ventilation or work process equipment should be checked to ensure Environmental they comply with the requirements of environmental protection legislation. In some exposure controls cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels. C. Personal protective equipment **Respiratory protection** : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Chemical splash goggles. Eye protection 2 Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. Gloves butyl rubber **Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. : Wash hands, forearms and face thoroughly after handling chemical products, before **Hygiene measures** eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. Korea (GHS) Page: 6/15

Product name SIGMACOVER 256 BASE RAL (E/R) 3004

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Α.	Appearance								
	Physical state	:	Liquid.						
	Color	:	Red.						
В.	Odor	:	Aromatic.						
С.	Odor threshold	:	Not available.						
D.	рН	:	Not applicable.						
Ε.	Melting/freezing point	:	Not available.						
F.	Boiling point/boiling range	:	>37.78°C (>100°F)						
G.	Flash point	:	Closed cup: 32°C (89	9.6°F)					
н.	Evaporation rate	:	Not available.						
Т.	Flammability (solid, gas)	:	Not available.						
J.	Lower and upper explosive (flammable) limits	:	Greatest known rang light aromatic)	e: Lower:	1.4% U	pper: 7.6% (S	Solvent n	aphtha (po	etroleum),
Κ.	Vapor pressure	:		Vapor	r Pressu	re at 20°C	Vap	or pressu	ure at 50°C
			Ingredient name	mm Hg	kPa	Method	mm	kPa	Method

L.	So	lubi	lity(ies)	
----	----	------	-------	------	--

Solubility in water	
---------------------	--

- Vapor density Μ.
- **Relative density** Ν.
- Partition coefficient: n-0.
- octanol/water **Auto-ignition**
- Ρ. temperature

Ingredient name	°C	°F	Method
Solvent naphtha (petroleum), light aromatic	280 to 470	536 to 878	

1.2

Not soluble

Result

9.30076

- **Decomposition** Q. temperature
- Viscosity R.
- Flow time (ISO 2431)
- **Molecular weight** S.
- : Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)
- : Not available.

: Not available.

: Not applicable.

ethylbenzene

cold water

Not available.

: Not available.

: Not applicable.

Media

ż

2

ŝ

: 1.31

mm Hg

Version 10

Product name SIGMACOVER 256 BASE RAL (E/R) 3004

Section 10. Stability and reactivity

Α.	Chemical stability		The product is stable.
	Possibility of hazardous reactions	-	Under normal conditions of storage and use, hazardous reactions will not occur.
В.	Conditions to avoid	:	When exposed to high temperatures may produce hazardous decomposition products.
C.	Incompatible materials	:	Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
D.	Hazardous decomposition products	:	Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides sulfur oxides phosphorus oxides halogenated compounds metal oxide/oxides
_		_	

Section 11. Toxicological information

A. Information on the routes of exposure	
Potential acute health	<u>effects</u>
Inhalation	: No known significant effects or critical hazards.
Ingestion	: No known significant effects or critical hazards.
Skin contact	: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Eye contact	: Causes serious eye irritation.
Over-exposure signs/	<u>symptoms</u>
Inhalation	: No specific data.

Inhalation	: No specific data.
Ingestion	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness

B. Health hazards

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
rizinc bis(orthophosphate)	LC50 Inhalation Dusts and	Rat	>5.7 mg/l	4 hours
	mists			
	LD50 Oral	Rat	>5000 mg/kg	-
Xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
•	LD50 Oral	Rat	4.3 g/kg	-
Solvent naphtha (petroleum), light aromatic	LD50 Dermal	Rabbit	3.48 g/kg	-
	LD50 Oral	Rat	8400 mg/kg	-
Epoxy resin (MW ≤ 700)	LD50 Dermal	Rabbit	>2 g/kg	-
	LD50 Oral	Rat	>2 g/kg	-
	· · · · · · · · · · · · · · · · · · ·		Korea (GHS)	Page: 8/15

Date of issue 9/13/2024 (month/day/year)

Version 10

Product name SIGMACOVER 256 BASE RAL (E/R) 3004

Section 11. Toxicological information

1,2,4-trimethylbenzene	LC50 Inhalation Vapor	Rat	18000 mg/m ³	4 hours
•	LD50 Oral	Rat	5 g/kg	-
2-methoxy-1-methylethyl acetate	LC50 Inhalation Vapor	Rat	30 mg/l	4 hours
	LD50 Dermal	Rabbit	>5 g/kg	-
	LD50 Oral	Rat	6190 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
-	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
diiron trioxide	LC50 Inhalation Dusts and	Rat	>5 mg/l	4 hours
	mists		Ū.	
	LD50 Oral	Rat	10 g/kg	-
iron hydroxide oxide yellow	LC50 Inhalation Dusts and	Rat	>5.05 mg/l	4 hours
	mists		-	
	LD50 Oral	Rat	>10 g/kg	-
cumene	LC50 Inhalation Vapor	Rat	39000 mg/m ³	4 hours
	LD50 Dermal	Rabbit	12.3 g/kg	-
	LD50 Oral	Rat	2260 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Viene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
Epoxy resin (MW ≤ 700)	Eyes - Mild irritant Skin - Mild irritant	Rabbit Rabbit	-	-	-
<u>Conclusion/Summary</u> Skin :	There are no data available o	on the mixture i	tself.	•	••

Skin	: There are no data available on the mixture itself.
Eyes	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.

Sensitization

Product/ingredient name	e Route of exposur		Result	
Epoxy resin (MW ≤ 700)	skin	Mouse	Sensitizing	
Conclusion/Summary				
Skin	: There are n	o data available on the mix	kture itself.	
Respiratory	: There are n	o data available on the mix	kture itself.	
Mutagenicity Conclusion/Summary Carcinogenicity Conclusion/Summary		no data available on the mi no data available on the m		
Reproductive toxicity Conclusion/Summary	: There are	no data available on the m	ixture itself.	
Teratogenicity Conclusion/Summary	: There are	no data available on the m	ixture itself.	

Korea (GHS) Page: 9/15

Product name SIGMACOVER 256 BASE RAL (E/R) 3004

Section 11. Toxicological information

Specific target organ toxicity (single exposure)

Name	Classification	Route of exposure	Target organs
X ylene	Category 3	-	Narcotic effects
Talc , not containing asbestiform fibres	Category 3	-	Respiratory tract irritation
Solvent naphtha (petroleum), light aromatic	Category 3	-	Narcotic effects
1,2,4-trimethylbenzene	Category 3	-	Respiratory tract irritation
2-methoxy-1-methylethyl acetate	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	Classification	Route of exposure	Target organs
Xylene	Category 1		central nervous system (CNS), kidneys, liver

Aspiration hazard

Name	Result
	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Potential chronic health effects

General	: May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: May cause cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	: No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Additional information

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Chemical name	Identifiers	GHS Classification
Epoxy Resin	CAS: SUB110652	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A
crystalline silica, respirable powder (<10 microns)	CAS: 14808-60-7	SKIN SENSITIZATION - Category 1B CARCINOGENICITY - Category 1A
trizinc bis(orthophosphate)	CAS: 7779-90-0	AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1
Xylene	CAS: 1330-20-7	FLAMMABLE LIQUIDS - Category 3
		Korea (GHS) Page: 10/15

Date of issue 9/13/2024 (month/day/year)

Product name SIGMACOVER 256 BASE RAL (E/R) 3004

Section 11. Toxicological information

Section 11. Loxicologica	a information	
		ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY
Talc , not containing asbestiform fibres	CAS: 14807-96-6	(REPEATED EXPOSURE) - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
Solvent naphtha (petroleum), light aromatic	CAS: 64742-95-6	FLAMMABLE LIQUIDS - Category 3
		SKIN IRRITATION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 ASPIRATION HAZARD - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 2
Epoxy resin (MW ≤ 700)	CAS: 25068-38-6	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1B AQUATIC HAZARD (LONG-TERM) - Category 2
1,2,4-trimethylbenzene	CAS: 95-63-6	FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 AQUATIC HAZARD (LONG-TERM) - Category 2
2-methoxy-1-methylethyl acetate	CAS: 108-65-6	FLAMMABLE LIQUIDS - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
ethylbenzene	CAS: 100-41-4	FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 CARCINOGENICITY - Category 2 ASPIRATION HAZARD - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3
diiron trioxide	CAS: 1309-37-1	Not classified.
iron hydroxide oxide yellow	CAS: 51274-00-1	Not classified.
cumene	CAS: 98-82-8	FLAMMABLE LIQUIDS - Category 3 CARCINOGENICITY - Category 2

Section 12. Ecological information

A. <u>Ecotoxicity</u>

Version 10

Product name SIGMACOVER 256 BASE RAL (E/R) 3004

Section 12. Ecological information

Product/ingredient name	Result	Species	Exposure
trizinc bis(orthophosphate)	Acute LC50 0.112 mg/l	Fish	96 hours
	Chronic NOEC 0.026 mg/l	Fish	30 days
Solvent naphtha	Acute LC50 8.2 mg/l	Fish	96 hours
(petroleum), light aromatic	-		
Ëpoxy resin (MW ≤ 700)	Acute LC50 1.8 mg/l	Daphnia	48 hours
	Chronic NOEC 0.3 mg/l	Daphnia	21 days
2-methoxy-1-methylethyl acetate	Acute LC50 134 mg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
diiron trioxide	Acute EC50 >100 mg/l	Daphnia	48 hours
iron hydroxide oxide yellow	Acute LC50 >100000 mg/l	Fish	96 hours

B. Persistence and degradability

Product/ingredient name	Test	Result		Dose		Inoculum
Epoxy resin (MW ≤ 700) 2-methoxy-1-methylethyl acetate ethylbenzene	OECD 301F - -		ays adily - 28 days adily - 10 days	- - -		-
Product/ingredient name	Aquatic half-life		Photolysis		Biodeg	radability
ylene Epoxy resin (MW ≤ 700) 2-methoxy-1-methylethyl acetate ethylbenzene	- - -				Readily Not read Readily Readily	dily

C. Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Xylene	3.12	7.4 to 18.5	Low
Epoxy resin (MW ≤ 700)	3	31	Low
1,2,4-trimethylbenzene	3.63	120.23	Low
2-methoxy-1-methylethyl acetate	1.2	-	Low
ethylbenzene	3.6	79.43	Low
cumene	3.55	35.48	Low

D. Mobility in soil

Soil/water partition : Not available. coefficient (K_{oc})

E. <u>Other adverse effects</u> : No known significant effects or critical hazards.

Date of issue 9/13/2024 (month/day/year)

Product name SIGMACOVER 256 BASE RAL (E/R) 3004

Section 13. Disposal considerations

- A. Disposal methods
 The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
- B. Disposal precautions
 This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
A. UN number	UN1263	UN1263	UN1263
B. UN proper shipping name	PAINT	PAINT	PAINT
C. Transport hazard class(es)	3	3	3
D. Packing group	III	III	III
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
E. Marine pollutant substances	Not applicable.	(trizinc bis(orthophosphate))	Not applicable.

Additional information

IMDG

- UN : None identified.
 - : The marine pollutant mark is not required when transported in sizes of ≤ 5 L or ≤ 5 kg.
- **IATA** : The environmentally hazardous substance mark may appear if required by other transportation regulations.

F. Special precaution which a user to be aware of or needs to comply with in connection with transport or transportation

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Date of issue 9/13/2024 (month/day/year)

Version 10

Product name SIGMACOVER 256 BASE RAL (E/R) 3004

Section 15. Regulatory information

Α.	Regulation according to ISHA				
	ISHA article 117 (Harmful substances prohibited from manufacture)	:	None of the components are listed.		
	ISHA article 118 (Harmful substances requiring permission)	:	None of the components are listed.		
	Article 2 of Youth Protection Act on Substances Hazardous to Youth	:	It is not allowed to sell to persons under the age of 19.		
	Exposure Limits of Chemi	ica	I Substances and Physical Factors		
	The following components rystalline silica, respirable Xylene Talc, not containing asbes 1,2,4-trimethylbenzene	e p	owder (<10 microns)		
	ethylbenzene diiron trioxide iron hydroxide oxide yellow cumene	v			
	Annex 19 (Exposure standards established for harmful factors)	:	None of the components are listed.		
	ISHA Enforcement Regs Annex 21 (Harmful factors subject to Work Environment Measurement)	:	The following components are listed: quartz, xylene, talc / soapstone, ethyl benzene, iron oxide		
	ISHA Enforcement Regs Annex 22 (Harmful Factors Subject to Special Health Check- up)	:	The following components are listed: Xylene, Ethyl benzene, Iron oxide (dust, fume)		
		:	The following components are listed: zinc and its compounds, xylene, ethyl benzene		
В.	3. <u>Regulation according to Chemicals Control Act</u>				
	Article 11 (TRI)	:	The following components are listed: Zinc and its compounds, Xylene including o-,m-,p- isomer, Barium and its compounds, 4,4'-(1-Methylethylidene) bisphenol polymer with (chloromethyl)oxirane, Ethylbenzene		
	Article 18 Prohibited (K- Reach Article 27)	:	None of the components are listed.		
	Article 19 Subject to authorization (K-Reach Article 25)	:	None of the components are listed.		

Version 10

Product name SIGMACOVER 256 BASE RAL (E/R) 3004

Section 15. Regulatory information

	Article 20 Restricted (K- Reach Article 27)	:	None of the components are listed.
	Article 20 Toxic Chemicals (K-Reach Article 20)	:	Not applicable
	Korea inventory	:	All components are listed or exempted.
	Article 39 (Accident Precaution Chemicals)	:	None of the components are listed.
C.	Dangerous Materials Safety Management Act	:	Class: Class 4 - Flammable Liquid Item: 4. Class 2 petroleums - Water-insoluble liquid Threshold: 1000 L Danger category: III Signal word: Contact with sources of ignition prohibited
D.	Wastes regulation	:	Dispose of contents and container in accordance with all local, regional, national and international regulations.
E. Regulation according to other foreign laws			<u>er foreign laws</u>
	Safety, health and environmental	:	No known specific national and/or regional regulations applicable to this product (including its ingredients).

Section 16. Other information

regulations specific for

the product

Α.	References	Korean Ministry of Environment; Chemical Control Act Korean Ministry of Labor; Industrial Safety and Health Act NIER Notice Registry of Toxic Effects of Chemical Substances (RTECS) U.S. Environmental Protection Agency, AQUIRE (Aquatic toxicity Informatio Retrieval) ECOTOX Database System.	'n
В.	First issue date	3/30/2018	
C.	Date of issue/Date of revision	9/13/2024	
D.	Version	10	
	Prepared by	EHS	
-	011		

E. Other

✓ Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.