SAFETY DATA SHEET



Date of issue 10/2/2024 (month/day/year)

Version 5

Section 1. Chemical product and company identification

: SIGMAGUARD CSF 650 HARDENER GREEN A. Product name

Product code : 00393867

B. Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/

mixture

: Coating.

Uses advised against : Product is not intended, labelled or packaged for consumer use.

C. Supplier's or Importer's

information

Email Address

: PPG SSC (680-090)

19, Yeocheon-ro 217beon-gil, Nam-gu,

Ulsan, Korea

Tel: +82-52-210-8222 Korea.MSDS@PPG.COM

Emergency telephone

number:

: +82-52-210-8331

Section 2. Hazards identification

A. Hazard classification FLAMMABLE LIQUIDS - Category 4

> **CORROSIVE TO METALS - Category 1** ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 3 ACUTE TOXICITY (inhalation) - Category 3

SKIN CORROSION - Category 1A SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

AQUATIC HAZARD (LONG-TERM) - Category 2

This product is classified in accordance with the Industrial Safety and Health Act and

the Chemical Control Act.

B. GHS label elements, including precautionary statements

Symbol









Signal word : Danger

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Product name SIGMAGUARD CSF 650 HARDENER GREEN

Section 2. Hazards identification

Hazard statements : F227 - Combustible liquid.

H290 - May be corrosive to metals.

H302 - Harmful if swallowed.

H311 + H331 - Toxic in contact with skin or if inhaled. H314 - Causes severe skin burns and eye damage.

H317 - May cause an allergic skin reaction. H318 - Causes serious eye damage.

H373 - May cause damage to organs through prolonged or repeated exposure.

H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention

: P280 - Wear protective gloves, protective clothing and eye or face protection.

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition

sources. No smoking.

P234 - Keep only in original packaging. P273 - Avoid release to the environment.

P260 - Do not breathe vapor.

P270 - Do not eat, drink or smoke when using this product.

P264 - Wash thoroughly after handling.

Response

: P391 - Collect spillage.

P390 - Absorb spillage to prevent material damage.

P370 + P378 - In case of fire: Never use water to extinguish.

P304 + P340, P310 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. P301 + P310, P330, P331 - IF SWALLOWED: Immediately call a POISON

CENTER or doctor. Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353, P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Immediately call a POISON CENTER or doctor.

P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.

P363 - Wash contaminated clothing before reuse.

P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

P321 - Specific treatment (see the label).

Storage

: P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.

Disposal

: P501 - Dispose of contents and container in accordance with all local, regional,

national and international regulations.

C. Other hazards which do

not result in classification

: Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

CAS number/other identifiers

CAS number : Not applicable.

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Section 3. Composition/information on ingredients

Chemical name	Common name	Identifiers	%
2,2'-dimethyl-4,4'-methylenebis	3,3'-Dimethyl-4,4'-	CAS: 6864-37-5	70 -
(cyclohexylamine)	diaminodicyclohexylmethane		<80
		EC: 229-962-1	
benzyl alcohol	BENZYL ALCOHOL	CAS: 100-51-6	10 -<20
		EC: 202-859-9	
methyl ethyl ketone	BUTANONE / ETHYL METHYL KETONE		5 - <10
		EC: 201-159-0	_
2,4,6-tris(dimethylaminomethyl)phenol	2,4,6-tris(dimethylaminomethyl)phenol	CAS: 90-72-2	1 - <5
		EC: 202-013-9	
N-(3-(trimethoxysilyl)propyl)	N-(3-(trimethoxysilyl)propyl)	CAS: 1760-24-3	1 - <5
ethylenediamine	ethylenediamine		
		EC: 217-164-6	

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Se	ection 4. First aid		measures
Α.	Eye contact	:	Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
В.	Skin contact	:	Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
C.	Inhalation	:	Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
D.	Ingestion	:	If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
E.	Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
	Specific treatments	:	No specific treatment.
	Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person

thoroughly with water before removing it, or wear gloves.

providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing

See toxicological information (Section 11)

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Section 5. Fire-fighting measures

A. Extinguishing media

Suitable extinguishing

media

Unsuitable extinguishing media

: Use dry chemical, CO₂, water spray (fog) or foam.

: Do not use water jet.

B. Specific hazards arising from the chemical

: Combustible liquid. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products

: Decomposition products may include the following materials:

carbon oxides nitrogen oxides metal oxide/oxides Formaldehyde.

C. Special equipment for fire-fighting

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure

Fire-fighting procedures

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Section 6. Accidental release measures

A. Personal precautions, protective equipment and emergency procedures : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

B. Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

C. Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Absorb spillage to prevent material damage. Dispose of via a licensed waste disposal contractor.

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Product name SIGMAGUARD CSF 650 HARDENER GREEN

Section 6. Accidental release measures

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Absorb spillage to prevent material damage. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

- A. Precautions for safe handling
- : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous. Do not reuse container. Absorb spillage to prevent material damage.
- B. Conditions for safe storage, including any incompatibilities
- : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store in a corrosion resistant container with a resistant inner liner. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep away from metals. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

A. Occupational exposure limits

Ingredient name	Exposure limits
methyl ethyl ketone	ISHA Article 42 (Republic of Korea,
	1/2020) STEL 15 minutes: 300 ppm.
	TWA 8 hours: 200 ppm.

Recommended monitoring procedures

: Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

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Section 8. Exposure controls/personal protection

controls

B. Appropriate engineering: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

C. Personal protective equipment

Respiratory protection : Respirator selection must be based on known or anticipated exposure levels, the

hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Eye protection **Hand protection** Chemical splash goggles and face shield.

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately

estimated.

: nitrile neoprene **Gloves**

Body protection Personal protective equipment for the body should be selected based on the task

being performed and the risks involved and should be approved by a specialist

before handling this product.

: Wash hands, forearms and face thoroughly after handling chemical products, before **Hygiene measures**

eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety

showers are close to the workstation location.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

A. Appearance

: Liquid. Physical state Green. Color B. Odor : Aromatic. : Not available. C. Odor threshold : Not applicable. E. Melting/freezing point : Not available. F. Boiling point/boiling : >37.78°C (>100°F)

range

G. Flash point

: Closed cup: 63°C (145.4°F)

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Product name SIGMAGUARD CSF 650 HARDENER GREEN

Section 9. Physical and chemical properties

H. Evaporation rate : Not available.I. Flammability (solid, gas) : Not available.

J. Lower and upper explosive (flammable)

limits

: Not available.

K. Vapor pressure

	Vapor Pressure at 20°C			Vapo	r pressu	re at 50°C
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
butanone	78.7564	10.5				

L. Solubility(ies) : Media Result

cold water Not soluble

Solubility in water : Not available.

Vapor density : Not available.

Relative density : 0.95

Partition coefficient: n-

octanol/water

: Not applicable.

Auto-ignition

temperature

Ingredient name	°C	°F	Method
2,2'-dimethyl-4,4'-methylenebis (cyclohexylamine)	275	527	

Q. Decomposition temperature

temperatur

: Not available.

R. Viscosity

: Dynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)

Flow time (ISO 2431) : Not available.

Molecular weight : Not applicable.

Section 10. Stability and reactivity

A. Chemical stability

: The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

B. Conditions to avoid

: When exposed to high temperatures may produce hazardous decomposition products.

C. Incompatible materials

: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.

D. Hazardous decomposition products

: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides Formaldehyde. metal oxide/oxides

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Product name SIGMAGUARD CSF 650 HARDENER GREEN

Section 11. Toxicological information

A. Information on the likely routes of exposure

: Not available.

Potential acute health effects

Inhalation: Toxic if inhaled.Ingestion: Harmful if swallowed.

Skin contact : Causes severe burns. Toxic in contact with skin. Defatting to the skin. May cause an

allergic skin reaction.

Eye contact : Causes serious eye damage.

Over-exposure signs/symptoms

Inhalation : No specific data.

Ingestion : Adverse symptoms may include the following:

stomach pains

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur

Eye contact: Adverse symptoms may include the following:

pain watering redness

B. Health hazards

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
2,2'-dimethyl-4,4'-methylenebis	LC50 Inhalation Dusts and	Rat	420 mg/m ³	4 hours
(cyclohexylamine)	mists			
	LD50 Dermal	Rabbit	>0.2 g/kg	-
	LD50 Oral	Rat	>0.32 g/kg	-
benzyl alcohol	LC50 Inhalation Dusts and	Rat	>4178 mg/m ³	4 hours
	mists			
	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Rat	1.23 g/kg	-
methyl ethyl ketone	LD50 Dermal	Rabbit	6480 mg/kg	-
	LD50 Oral	Rat	2737 mg/kg	-
2,4,6-tris(dimethylaminomethyl)phenol	LD50 Dermal	Rat	1280 mg/kg	-
, , , , , , , , , , , , , , , , , , ,	LD50 Oral	Rat	1200 mg/kg	-
N-(3-(trimethoxysilyl)propyl)	LD50 Dermal	Rabbit	>2000 mg/kg	-
ethylenediamine				
•	LD50 Oral	Rat	2413 mg/kg	-

Conclusion/Summary: There are no data available on the mixture itself.

Irritation/Corrosion

Conclusion/Summary

Skin : There are no data available on the mixture itself.
Eyes : There are no data available on the mixture itself.
Respiratory : There are no data available on the mixture itself.

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Product name SIGMAGUARD CSF 650 HARDENER GREEN

Section 11. Toxicological information

Sensitization

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary: There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary: There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Classification	Route of exposure	Target organs
	Category 3 Category 3	-	Narcotic effects Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name	Classification	Route of exposure	Target organs
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	Category 2	-	-

Aspiration hazard

Name	Result
benzyl alcohol	ASPIRATION HAZARD - Category 2

Potential chronic health effects

General : May cause damage to organs through prolonged or repeated exposure. Prolonged or

repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to

very low levels.

Carcinogenicity: No known significant effects or critical hazards.

Mutagenicity: No known significant effects or critical hazards.

Reproductive toxicity: No known significant effects or critical hazards.

Additional information

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Section 11. Toxicological information

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C (140F). Avoid contact with skin and clothing. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

Chemical name	Identifiers	GHS Classification
2,2'-dimethyl-4,4'-methylenebis	CAS: 6864-37-5	ACUTE TOXICITY (oral) - Category 4
(cyclohexylamine)		
	EC: 229-962-1	ACUTE TOXICITY (dermal) - Category 3
		ACUTE TOXICITY (inhalation) - Category 3
		SKIN CORROSION - Category 1A
		SERIOUS EYE DAMAGE - Category 1
		SPECIFIC TARGET ORGAN TOXICITY
		(REPEATED EXPOSURE) - Category 2
h annud alaah al	040,400 54.0	AQUATIC HAZARD (LONG-TERM) - Category 2
benzyl alcohol	CAS: 100-51-6 EC: 202-859-9	ACUTE TOXICITY (oral) - Category 4
	EC. 202-009-9	ACUTE TOXICITY (dermal) - Category 4
		ACUTE TOXICITY (inhalation) - Category 4 EYE IRRITATION - Category 2A
		ASPIRATION + Category 2
methyl ethyl ketone	CAS: 78-93-3	FLAMMABLE LIQUIDS - Category 2
I Thousand	EC: 201-159-0	EYE IRRITATION - Category 2A
	20.201 100 0	SPECIFIC TARGET ORGAN TOXICITY (SINGLE
		EXPOSURE) (Narcotic effects) - Category 3
2,4,6-tris(dimethylaminomethyl)phenol	CAS: 90-72-2	CORROSIVÉ TO METALS - Category 1
	EC: 202-013-9	ACUTE TOXICITY (oral) - Category 4
		ACUTE TOXICITY (dermal) - Category 4
		SKIN CORROSION - Category 1C
		SERIOUS EYE DAMAGE - Category 1
N-(3-(trimethoxysilyl)propyl)	CAS: 1760-24-3	SERIOUS EYE DAMAGE - Category 1
ethylenediamine		
	EC: 217-164-6	SKIN SENSITIZATION - Category 1B
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE
		EXPOSURE) (Respiratory tract irritation) -
		Category 3

Section 12. Ecological information

A. Ecotoxicity

Product/ingredient name	Result	Species	Exposure
2,4,6-tris (dimethylaminomethyl) phenol	Acute LC50 >100 mg/l	Daphnia	48 hours
N-(3-(trimethoxysilyl)propyl) ethylenediamine	Acute LC50 >100 mg/l EC50 597 mg/l	Fish Fish	96 hours 96 hours

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Product name SIGMAGUARD CSF 650 HARDENER GREEN

Section 12. Ecological information

B. Persistence and degradability

Product/ingredient name	Test	Result		Dose		Inoculum
2,4,6-tris (dimethylaminomethyl) phenol	OECD 301D Ready Biodegradability - Closed Bottle Test	4 % - Not ı	readily - 28 days	-		-
Product/ingredient name	Aquatic half-life		Photolysis		Biodegradability	
penzyl alcohol 2,4,6-tris (dimethylaminomethyl)	-		-		Readily Not readily	

C. Bioaccumulative potential

phenol

Product/ingredient name	LogPow	BCF	Potential
2,2'-dimethyl-4,4'- methylenebis (cyclohexylamine)	1.8	-	Low
benzyl alcohol methyl ethyl ketone 2,4,6-tris (dimethylaminomethyl) phenol	0.87 0.3 0.219	- - -	Low Low Low

D. Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

E. Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

A. Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

B. Disposal precautions

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

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Product name SIGMAGUARD CSF 650 HARDENER GREEN

Section 14. Transport information

	UN	IMDG	IATA	
A. UN number	UN2922	UN2922	UN2922	
B. UN proper shipping name	CORROSIVE LIQUID, TOXIC, N.O.S.	CORROSIVE LIQUID, TOXIC, N.O.S.	CORROSIVE LIQUID, TOXIC, N.O.S.	
	(2,2'-dimethyl-4,4'- methylenebis (cyclohexylamine), 2,4,6-tris (dimethylaminomethyl)phenol)	(2,2'-dimethyl-4,4'- methylenebis (cyclohexylamine), 2,4,6-tris (dimethylaminomethyl)phenol)	(2,2'-dimethyl-4,4'-methylenebis (cyclohexylamine), 2,4,6-tris (dimethylaminomethyl)phenol)	
C. Transport hazard class(es)	8 (6.1)	8 (6.1)	8 (6.1)	
D. Packing group	II	II	II	
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.	
E. Marine pollutant substances	Not applicable.	(2,2'-dimethyl-4,4'- methylenebis (cyclohexylamine))	Not applicable.	

Additional information

UN : None identified.

IMDG: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IATA : The environmentally hazardous substance mark may appear if required by other transportation

regulations.

F. Special precaution which a user to be aware of or needs to comply with in connection with transport or transportation

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable.

to IMO instruments

Section 15. Regulatory information

A. Regulation according to ISHA

ISHA article 117 : None of the components are listed.

(Harmful substances prohibited from manufacture)

ISHA article 118 : None of the components are listed.

(Harmful substances requiring permission)

Article 2 of Youth Protection : It is not allowed to sell to persons under the age of 19.

Act on Substances Hazardous

to Youth

Exposure Limits of Chemical Substances and Physical Factors

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Product name SIGMAGUARD CSF 650 HARDENER GREEN

Section 15. Regulatory information

The following components have an OEL:

ISHA Enforcement Regs: None of the components are listed.

Annex 19 (Exposure standards established for harmful factors)

ISHA Enforcement Regs

Annex 11-5 (Harmful factors subject to Work

Environment Measurement) : The following components are listed: methyl ethyl ketone

Annex 22 (Harmful Factors Subject to Special Health Check-

ISHA Enforcement Regs : The following components are listed: Methyl ethyl ketone

up)

Standard of Industrial Safety and Health **Annex 12 (Hazardous** substances subject to control)

: The following components are listed: methyl ethyl ketone

B. Regulation according to Chemicals Control Act

Article 11 (TRI)

: The following components are listed: Methyl ethyl ketone

Article 18 Prohibited (K-

Reach Article 27)

: None of the components are listed.

Article 19 Subject to authorization (K-Reach

Article 25)

: None of the components are listed.

Article 20 Restricted (K-

Reach Article 27)

: None of the components are listed.

Article 20 Toxic Chemicals (K-Reach

Article 20)

: Not applicable

Korea inventory

: All components are listed or exempted. : None of the components are listed.

Article 39 (Accident Precaution Chemicals)

C. <u>Dangerous Materials</u> Safety Management Act : Class: Class 4 - Flammable Liquid

Item: 4. Class 2 petroleums - Water-insoluble liquid

Threshold: 1000 L Danger category: III

Signal word: Contact with sources of ignition prohibited

D. Wastes regulation : Dispose of contents and container in accordance with all local, regional, national and international regulations.

E. Regulation according to other foreign laws

Safety, health and environmental regulations specific for the product

: No known specific national and/or regional regulations applicable to this product (including its ingredients).

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Product name SIGMAGUARD CSF 650 HARDENER GREEN

Section 16. Other information

A. References : Korean Ministry of Environment; Chemical Control Act

Korean Ministry of Labor; Industrial Safety and Health Act

NIER Notice

Registry of Toxic Effects of Chemical Substances (RTECS)

U.S. Environmental Protection Agency, AQUIRE (Aquatic toxicity Information

Retrieval) ECOTOX Database System.

B. First issue date : 9/22/2017
 C. Date of issue/Date of : 10/2/2024

revision

D. Version : 5
Prepared by : EHS

E. Other

✓ Indicates information that has changed from previously issued version.

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