# SAFETY DATA SHEET



Date of issue 10/8/2024 (month/day/year)

Version 2

## Section 1. Chemical product and company identification

| Α. | Product name | 1 | SIGMADUR 550 Y HARDENER |
|----|--------------|---|-------------------------|
|    | Product code | 4 | 00419522                |

### B. Relevant identified uses of the substance or mixture and uses advised against

| Product use                             | : Professional applications, Used by spraying.   |
|---|--|
| Use of the substance/<br>mixture        | : 🖉 oating.; Hardener.   |
| Uses advised against                    | : Product is not intended, labelled or packaged for consumer use.  |
| C. Supplier's or Importer's information | : PPG SSC<br>(680-090)<br>19, Yeocheon-ro 217beon-gil, Nam-gu,<br>Ulsan, Korea<br>Tel: +82-52-210-8222<br>Korea.MSDS@PPG.COM |
| Email Autress                           | Kolea.MSDS@FFG.COM   |
| Emergency telephone<br>number:          | : <mark>⊭</mark> 82-52-210-8331  |

## Section 2. Hazards identification

| A. Hazard classification | : AMMABLE LIQUIDS - Category 3   |
|--------------------------|--|
|                          | ACUTE TOXICITY (inhalation) - Category 3   |
|                          | SKIN SENSITIZATION - Category 1  |
|                          | CARCINOGENICITY - Category 2   |
|                          | SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract  |
|                          | irritation) - Category 3   |
|                          | SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2  |
|                          | This product is classified in accordance with the Industrial Safety and Health Act and the Chemical Control Act. |

B. GHS label elements, including precautionary statements

Symbol



Signal word

: Danger

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# Section 2. Hazards identification

| Hazard statements        | <ul> <li>H226 - Flammable liquid and vapor.</li> <li>H317 - May cause an allergic skin reaction.</li> <li>H331 - Toxic if inhaled.</li> <li>H335 - May cause respiratory irritation.</li> <li>H351 - Suspected of causing cancer.</li> <li>H373 - May cause damage to organs through prolonged or repeated exposure.</li> <li>(central nervous system (CNS), kidneys, liver)</li> </ul>  |
|--------------------------|--|
| Precautionary statements | 5  |
| Prevention               | <ul> <li>P202 - Do not handle until all safety precautions have been read and understood.</li> <li>P280 - Wear protective gloves, protective clothing and eye or face protection.</li> <li>P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.</li> </ul>  |
|                          | <ul> <li>P241 - Use explosion-proof electrical, ventilating or lighting equipment.</li> <li>P241 - Use explosion-proof electrical, ventilating or lighting equipment.</li> <li>P242 - Use non-sparking tools.</li> <li>P243 - Take action to prevent static discharges.</li> <li>P240 - Ground and bond container and receiving equipment.</li> <li>P260 - Do not breathe vapor.</li> </ul>  |
| Response                 | <ul> <li>P370 + P378 - In case of fire: Never use water to extinguish.</li> <li>P308 + P313 - IF exposed or concerned: Get medical advice or attention.</li> <li>P304 + P340, P311 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor.</li> <li>P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower.</li> <li>P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.</li> <li>P321 - Specific treatment (see the label).</li> </ul> |
| Storage                  | <ul> <li>₽403 + P233 - Store in a well-ventilated place. Keep container tightly closed.</li> <li>P403 + P235 - Keep cool.</li> </ul>   |
| Disposal                 | : P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.   |
| Other hazards which do   | : <b>P</b> rolonged or repeated contact may dry skin and cause irritation.   |

not result in classification

# Section 3. Composition/information on ingredients

### **CAS number/other identifiers**

#### CAS number

### : Not applicable.

| Chemical name  | Common name  | Identifiers                                     | %           |
|--|--|---|-------------|
| ✓examethylene diisocyanate, oligomers<br>(Biuret type) | Hexamethylene diisocyanate, oligomers<br>(biuret type) | CAS: 28182-81-2                                 | 70 -<br><80 |
| 2-methoxy-1-methylethyl acetate                        | 1-METHOXY-2-PROPYL ACETATE                             | EC: 500-060-2<br>CAS: 108-65-6<br>EC: 203-603-9 | 10 -<20     |
| Xylene   | XYLENES  | CAS: 1330-20-7<br>EC: 215-535-7                 | 5 - <10     |
| ethylbenzene   | ETHYLBENZENE   | CAS: 100-41-4<br>EC: 202-849-4                  | 5 - <10     |
| hexamethylene diisocyanate                             | HEXAMETHYLENE-DI-ISOCYANATE                            | CAS: 822-06-0<br>EC: 212-485-8                  | 0.1 - <1    |

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# Section 3. Composition/information on ingredients

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

### Section 4. First aid measures

| Α. | Eye contact                | : | Remove contact lenses, irrigate copiously with clean, fresh water, holding the  |
|----|----------------------------|---|---|
|    |                            |   | eyelids apart for at least 10 minutes and seek immediate medical advice.  |
| В. | Skin contact               | : | Remove contaminated clothing and shoes. Wash skin thoroughly with soap and  |
|    |                            |   | water or use recognized skin cleanser. Do NOT use solvents or thinners.   |
| С. | Inhalation                 | ; | Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is  |
|    |                            |   | irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.   |
| D. | Ingestion                  | : | If swallowed, seek medical advice immediately and show this container or label.   |
|    |                            |   | Keep person warm and at rest. Do NOT induce vomiting.   |
| Е. | Notes to physician         | : | In case of inhalation of decomposition products in a fire, symptoms may be delayed.<br>The exposed person may need to be kept under medical surveillance for 48 hours.  |
|    | Specific treatments        | ÷ | No specific treatment.  |
|    | Protection of first-aiders | : | No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. |

See toxicological information (Section 11)

### Section 5. Fire-fighting measures

| Α. | Extinguishing media                        |   |   |
|----|--|---|---|
|    | Suitable extinguishing media               | : | Use dry chemical, CO <sub>2</sub> , water spray (fog) or foam.  |
|    | Unsuitable<br>extinguishing media          | : | Do not use water jet.   |
| В. | Specific hazards arising from the chemical | : | Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard.<br>In a fire or if heated, a pressure increase will occur and the container may burst, with<br>the risk of a subsequent explosion. |
|    | Hazardous thermal decomposition products   | : | Decomposition products may include the following materials:<br>carbon oxides<br>nitrogen oxides<br>Cyanate and isocyanate.<br>hydrogen cyanide  |

# Section 5. Fire-fighting measures

| C. | Special equipment for<br>fire-fighting | - | Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.  |
|----|--|---|--|
|    | Fire-fighting procedures               | : | Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool. |

# Section 6. Accidental release measures

| A. Personal precautions,<br>protective equipment and<br>emergency procedures | :  | No action shall be taken involving any personal risk or without suitable training.<br>Evacuate surrounding areas. Keep unnecessary and unprotected personnel from<br>entering. Do not touch or walk through spilled material. Shut off all ignition sources.<br>No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide<br>adequate ventilation. Wear appropriate respirator when ventilation is inadequate.<br>Put on appropriate personal protective equipment.  |
|--|----|---|
| B. Environmental<br>precautions  | :  | Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).   |
| C. Methods and materials for   | со | ntainment and cleaning up   |
| Small spill  | :  | Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.  |
| Large spill  | :  | Stop leak if without risk. Move containers from spill area. Use spark-proof tools<br>and explosion-proof equipment. Approach release from upwind. Prevent entry into<br>sewers, water courses, basements or confined areas. Wash spillages into an<br>effluent treatment plant or proceed as follows. Contain and collect spillage with non-<br>combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth<br>and place in container for disposal according to local regulations (see Section 13).<br>Dispose of via a licensed waste disposal contractor. Contaminated absorbent<br>material may pose the same hazard as the spilled product. Note: see Section 1 for<br>emergency contact information and Section 13 for waste disposal.   |
| Special provisions   | :  | Contain and collect spillage with non-combustible, absorbent material e.g. sand,<br>earth, vermiculite or diatomaceous earth and place in container for disposal<br>according to local regulations (see Section 13). Place in a suitable container. The<br>contaminated area should be cleaned immediately with a suitable decontaminant.<br>One possible (flammable) decontaminant comprises (by volume): water (45 parts),<br>ethanol or isopropyl alcohol (50 parts) and concentrated (d: 0,880) ammonia<br>solution (5 parts). A non-flammable alternative is sodium carbonate (5 parts) and<br>water (95 parts). Add the same decontaminant to the remnants and let stand for<br>several days until no further reaction in an unsealed container. Once this stage is<br>reached, close container and dispose of according to local regulations (see section<br>13). Do not allow to enter drains or watercourses. If the product contaminates lakes,<br>rivers, or sewers, inform the appropriate authorities in accordance with local<br>regulations. |

# Section 7. Handling and storage

| Α. | Precautions for safe<br>handling                                   | Fut on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container. |
|----|--|--|
| в. | Conditions for safe<br>storage, including any<br>incompatibilities | Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store   |

in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Precautions should be taken to minimize exposure to atmospheric humidity or water.  $CO_2$  will be formed, which, in closed containers, could result in pressurization.

also need to keep gas, vapor or dust concentrations below any lower explosive

## Section 8. Exposure controls/personal protection

#### A. Occupational exposure limits

| Ingredient name                      | 1  | Exposure limits  |
|--------------------------------------|--|--|
| Xylene                               |  | SHA Article 42 (Republic of Korea,<br>//2020) [Xylene]<br>STEL 15 minutes: 150 ppm.<br>TWA 8 hours: 100 ppm. |
| ethylbenzene                         |  | SHA Article 42 (Republic of Korea,<br>l/2020)<br>STEL 15 minutes: 125 ppm.<br>TWA 8 hours: 100 ppm.          |
| hexamethylene diisocya               |  | SHA Article 42 (Republic of Korea,<br>I/2020)<br>TWA 8 hours: 0.005 ppm.                                     |
| Recommended<br>monitoring procedures | : Reference should be made to appropriat national guidance documents for method substances will also be required.      |  |
| Appropriate engineering controls     | : Use only with adequate ventilation. Use ventilation or other engineering controls contaminants below any recommended |  |

limits. Use explosion-proof ventilation equipment.

### Section 8. Exposure controls/personal protection

|    | Environmental<br>exposure controls | :  | Emissions from ventilation or work process equipment should be checked to ensure<br>they comply with the requirements of environmental protection legislation. In some<br>cases, fume scrubbers, filters or engineering modifications to the process<br>equipment will be necessary to reduce emissions to acceptable levels.   |
|----|------------------------------------|----|---|
| C. | Personal protective equip          | me | ent   |
|    | Respiratory protection             |    | Se an air-fed respirator unless a site-specific assessment determines that an air-<br>fed respirator is not necessary, in which case the results of the risk assessment<br>should be utilized to determine whether respiratory protection is necessary and what<br>type of protection is appropriate. Respirator selection must be based on known or<br>anticipated exposure levels, the hazards of the product and the safe working limits<br>of the selected respirator.<br>Safety glasses with side shields.   |
|    | Eye protection                     |    |   |
|    | Hand protection                    | :  | Chemical-resistant, impervious gloves complying with an approved standard should<br>be worn at all times when handling chemical products if a risk assessment indicates<br>this is necessary. Considering the parameters specified by the glove manufacturer,<br>check during use that the gloves are still retaining their protective properties. It<br>should be noted that the time to breakthrough for any glove material may be<br>different for different glove manufacturers. In the case of mixtures, consisting of<br>several substances, the protection time of the gloves cannot be accurately<br>estimated. |
|    | Gloves                             | 1  | butyl rubber  |
|    | Body protection                    | :  | Personal protective equipment for the body should be selected based on the task<br>being performed and the risks involved and should be approved by a specialist<br>before handling this product. When there is a risk of ignition from static electricity,<br>wear anti-static protective clothing. For the greatest protection from static<br>discharges, clothing should include anti-static overalls, boots and gloves.   |
|    | Hygiene measures                   | :  | Wash hands, forearms and face thoroughly after handling chemical products, before<br>eating, smoking and using the lavatory and at the end of the working period.<br>Appropriate techniques should be used to remove potentially contaminated clothing.<br>Contaminated work clothing should not be allowed out of the workplace. Wash<br>contaminated clothing before reusing. Ensure that eyewash stations and safety<br>showers are close to the workstation location.   |
| F  | Restrictions on use                | :  | Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used.  |

### Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

| Α. | Appearance                     |                              |   |
|----|--------------------------------|------------------------------|---|
|    | Physical state                 | : Liquid.                    |   |
|    | Color                          | : Colorless.                 |   |
| В. | Odor                           | : Not available.             |   |
| С. | Odor threshold                 | : Not available.             |   |
| D. | рН                             | : Not applicable.            |   |
| Ε. | Melting/freezing point         | : Not available.             |   |
| F. | Boiling point/boiling<br>range | : >37.78°C (>100°F)          |   |
| G. | Flash point                    | : Closed cup: 41°C (105.8°F) | ) |
| н. | Evaporation rate               | : Not available.             |   |

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|-----------------------|--|------------------------|--|----------|-------------|----------|-----------|----------------|--|
| Ρι                    | oduct name SIGMADUR 55                             | 0 Y HARDENER           |  |          |             |          |           |                |  |
| S                     | ection 9. Physica                                  | l and chemica          | al prop  | oertie   | es          |          |           |                |  |
| I.                    | Flammability (solid, gas)                          | Not available.         |  |          |             |          |           |                |  |
| J.                    | Lower and upper<br>explosive (flammable)<br>limits | : Not available.       |  |          |             |          |           |                |  |
| K.                    | Vapor pressure                                     | :                      | Vapo   | r Press  | ure at 20°C | Va       | oor press | essure at 50°C |  |
|                       |  | Ingredient name        | mm Hg  | kPa      | Method      | mm<br>Hg | kPa       | Method         |  |
|                       |  | <b>et</b> hylbenzene   | 9.30076  | 1.2      |             |          |           |                |  |
| L.                    | Solubility(ies)                                    | Media                  | Re   | Result   |             |          |           |                |  |
|                       |  | old water              | Nc   | t solubl | е           |          |           |                |  |
|                       | Solubility in water                                | Not available.         |  |          |             |          |           |                |  |
| М.                    | Vapor density                                      | Not available.         |  |          |             |          |           |                |  |
| N.                    | Relative density                                   | : 1.07                 |  |          |             |          |           |                |  |
| ю.                    | Partition coefficient: n-<br>octanol/water         | : Not applicable.      |  |          |             |          |           |                |  |
| Ρ.                    | Auto-ignition<br>temperature                       | :                      |  |          |             |          |           |                |  |
|                       |  | Ingredient name        |  | °C       | °F          | 1        | Nethod    |                |  |
|                       |  | 2-methoxy-1-methylethy | l acetate  | 333      | 631.4       | C        | )IN 51794 |                |  |
| Q.                    | Decomposition<br>temperature                       | : Not available.       |  |          | I           | ł_       |           |                |  |
| R.                    | Viscosity  | Kinematic (room ter    | Øynamic (room temperature): Not available.<br>Kinematic (room temperature): >400 mm²/s (>400 cSt)<br>Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt) |          |             |          |           |                |  |
|                       | Flow time (ISO 2431)                               | : Not available.       |  |          |             |          |           |                |  |
| S.                    | Molecular weight                                   | : Not applicable.      |  |          |             |          |           |                |  |

# Section 10. Stability and reactivity

| Α. | Chemical stability<br>Possibility of hazardous<br>reactions |   | The product is stable.<br>Under normal conditions of storage and use, hazardous reactions will not occur.   |
|----|---|---|---|
| В. | Conditions to avoid   | : | In a fire, hazardous decomposition products may be produced.  |
| C. | Incompatible materials                                      | : | Keep away from: oxidizing agents, strong alkalis, strong acids, amines, alcohols, water. Uncontrolled exothermic reactions occur with amines and alcohols.  |
| D. | Hazardous<br>decomposition products                         | : | Depending on conditions, decomposition products may include the following materials: Cyanate and isocyanate. carbon oxides nitrogen oxides hydrogen cyanide |

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## Section 11. Toxicological information

| Α. | Information on the likely | : Not available. |
|----|---------------------------|------------------|
|    | routes of exposure        |                  |

### Potential acute health effects

| Inhalation         | : Toxic if inhaled. May cause respiratory irritation.  |
|--------------------|--|
| Ingestion          | : No known significant effects or critical hazards.  |
| Skin contact       | : Defatting to the skin. May cause skin dryness and irritation. May cause an allergic skin reaction. |
| Eye contact        | : No known significant effects or critical hazards.  |
| Over-exposure sign | <u>s/symptoms</u>  |
| Inhalation         | : Adverse symptoms may include the following:  |

|              | respiratory tract irritation<br>coughing  |
|--------------|---|
| Ingestion    | : No specific data.   |
| Skin contact | : Adverse symptoms may include the following:<br>irritation<br>redness<br>dryness<br>cracking |
| Eye contact  | : No specific data.   |

### **B. Health hazards**

#### Acute toxicity

| Product/ingredient name                             | Result                             | Species | Dose                  | Exposure |
|---|------------------------------------|---------|-----------------------|----------|
| Hexamethylene diisocyanate, oligomers (Biuret type) | LD50 Dermal                        | Rat     | >15800 mg/kg          | -        |
|   | LD50 Oral                          | Rat     | >5000 mg/kg           | -        |
| 2-methoxy-1-methylethyl acetate                     | LC50 Inhalation Vapor              | Rat     | 30 mg/l               | 4 hours  |
|   | LD50 Dermal                        | Rabbit  | >5 g/kg               | -        |
|   | LD50 Oral                          | Rat     | 6190 mg/kg            | -        |
| Xylene  | LD50 Dermal                        | Rabbit  | 1.7 g/kg              | -        |
|   | LD50 Oral                          | Rat     | 4.3 g/kg              | -        |
| ethylbenzene  | LC50 Inhalation Vapor              | Rat     | 17.8 mg/l             | 4 hours  |
| -   | LD50 Dermal                        | Rabbit  | 17.8 g/kg             | -        |
|   | LD50 Oral                          | Rat     | 3.5 g/kg              | -        |
| hexamethylene diisocyanate                          | LC50 Inhalation Dusts and<br>mists | Rat     | 124 mg/m <sup>3</sup> | 4 hours  |
|   | LC50 Inhalation Vapor              | Rat     | 151 mg/m <sup>3</sup> | 4 hours  |
|   | LD50 Dermal                        | Rabbit  | 0.57 g/kg             | -        |
|   | LD50 Oral                          | Rat     | 0.71 g/kg             | -        |

**Conclusion/Summary** : There are no data available on the mixture itself.

#### **Irritation/Corrosion**

| Product/ingredient name | Result   | Species | Score | Exposure           | Observation |
|-------------------------|--|---------|-------|--------------------|-------------|
| ₩ylene                  | Skin - Moderate irritant                             | Rabbit  | -     | 24 hours 500<br>mg | -           |
| Conclusion/Summary      |  |         |       |                    |             |
| Skin :                  | : There are no data available on the mixture itself. |         |       |                    |             |
| Eyes :                  | : There are no data available on the mixture itself. |         |       |                    |             |

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| Respiratory  | : There are no data available on the mixture itself.  |
|--|---|
| <u>Sensitization</u><br><u>Conclusion/Summary</u><br>Skin<br>Respiratory | <ul><li>There are no data available on the mixture itself.</li><li>There are no data available on the mixture itself.</li></ul> |
| <u>Mutagenicity</u><br>Conclusion/Summary                                | : There are no data available on the mixture itself.  |
| Carcinogenicity<br>Conclusion/Summary                                    | : There are no data available on the mixture itself.  |
| Reproductive toxicity<br>Conclusion/Summary                              | : There are no data available on the mixture itself.  |
| Teratogenicity   | . The second                  |

**Conclusion/Summary** : There are no data available on the mixture itself.

#### Specific target organ toxicity (single exposure)

| Name  | Classification                         | Route of exposure | Target organs   |
|---|--|-------------------|---|
| ₩examethylene diisocyanate, oligomers (Biuret type)                     | Category 3                             | -                 | Respiratory tract irritation  |
| 2-methoxy-1-methylethyl acetate<br>Xylene<br>hexamethylene diisocyanate | Category 3<br>Category 3<br>Category 3 | -<br>-            | Narcotic effects<br>Narcotic effects<br>Respiratory tract<br>irritation |

#### Specific target organ toxicity (repeated exposure)

| Name   |            | Route of exposure | Target organs                                      |
|--------|------------|-------------------|--|
| ▼ylene | Category 1 |                   | central nervous<br>system (CNS),<br>kidneys, liver |

#### **Aspiration hazard**

| Name         | Result                         |
|--------------|--------------------------------|
| ethylbenzene | ASPIRATION HAZARD - Category 1 |

#### Potential chronic health effects

| Carcinogenicity | <ul> <li>May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.</li> <li>Suspected of causing cancer. Risk of cancer depends on duration and level of</li> </ul> |
|-----------------|---|
| Mutagenicity    | <ul> <li>exposure.</li> <li>No known significant effects or critical hazards.</li> </ul>  |
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### Section 11. Toxicological information

**Reproductive toxicity** : No known significant effects or critical hazards.

### Additional information

Frolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitized persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Repeated exposure may lead to permanent respiratory disability. Moisture-sensitive material. Avoid contact with skin and clothing.

| Chemical name                                       | Identifiers                     | GHS Classification  |
|---|---------------------------------|---|
| Rexamethylene diisocyanate, oligomers (Biuret type) | CAS: 28182-81-2                 | ACUTE TOXICITY (inhalation) - Category 4  |
|   | EC: 500-060-2                   | SKIN SENSITIZATION - Category 1A<br>SPECIFIC TARGET ORGAN TOXICITY (SINGLE<br>EXPOSURE) (Respiratory tract irritation) -<br>Category 3  |
| 2-methoxy-1-methylethyl acetate                     | CAS: 108-65-6<br>EC: 203-603-9  | FLAMMABLE LIQUIDS - Category 3<br>SPECIFIC TARGET ORGAN TOXICITY (SINGLE<br>EXPOSURE) (Narcotic effects) - Category 3   |
| Xylene  | CAS: 1330-20-7<br>EC: 215-535-7 | FLAMMABLE LIQUIDS - Category 3<br>ACUTE TOXICITY (dermal) - Category 4<br>ACUTE TOXICITY (inhalation) - Category 4<br>SKIN IRRITATION - Category 2<br>EYE IRRITATION - Category 2A<br>SPECIFIC TARGET ORGAN TOXICITY (SINGLE<br>EXPOSURE) (Narcotic effects) - Category 3<br>SPECIFIC TARGET ORGAN TOXICITY<br>(REPEATED EXPOSURE) - Category 1   |
| ethylbenzene  | CAS: 100-41-4<br>EC: 202-849-4  | FLAMMABLE LIQUIDS - Category 2<br>ACUTE TOXICITY (inhalation) - Category 4<br>CARCINOGENICITY - Category 2<br>ASPIRATION HAZARD - Category 1<br>AQUATIC HAZARD (LONG-TERM) - Category 3   |
| hexamethylene diisocyanate                          | CAS: 822-06-0<br>EC: 212-485-8  | CORROSIVE TO METALS - Category 1<br>ACUTE TOXICITY (oral) - Category 4<br>ACUTE TOXICITY (dermal) - Category 3<br>ACUTE TOXICITY (inhalation) - Category 1<br>SKIN CORROSION - Category 1<br>SERIOUS EYE DAMAGE - Category 1<br>RESPIRATORY SENSITIZATION - Category 1<br>SKIN SENSITIZATION - Category 1<br>SPECIFIC TARGET ORGAN TOXICITY (SINGLE<br>EXPOSURE) (Respiratory tract irritation) -<br>Category 3 |

### Section 12. Ecological information

### A. Ecotoxicity

| Product/ingredient name                                   | Result                          | Species                            | Exposure |
|---|---------------------------------|------------------------------------|----------|
| Hexamethylene<br>diisocyanate, oligomers<br>(Biuret type) | Acute EC50 >1000 mg/l           | Algae - scenedesmus<br>subspicatus | 72 hours |
| (Blater type)   | Acute EC50 >100 mg/l            | Daphnia - <i>daphnia magna</i>     | 48 hours |
|   | Acute LC50 >100 mg/l            | Fish - Danio rerio (zebra fish)    | 96 hours |
| 2-methoxy-1-methylethyl acetate                           | Acute LC50 134 mg/l Fresh water | Fish - Oncorhynchus mykiss         | 96 hours |
| ethylbenzene  | Acute EC50 1.8 mg/l Fresh water | Daphnia                            | 48 hours |
| -   | Chronic NOEC 1 mg/l Fresh water | Daphnia - Ceriodaphnia dubia       | -        |

#### B. Persistence and degradability

| Product/ingredient name                                   | Test         | Result    |                 | Dose |                    | Inoculum   |
|---|--------------|-----------|-----------------|------|--------------------|------------|
| P-methoxy-1-methylethyl acetate                           | -            | 83 % - Re | adily - 28 days | -    |                    | -          |
| ethylbenzene  | -            | 79 % - Re | adily - 10 days | -    |                    | -          |
| Product/ingredient name                                   | Aquatic half | -life     | Photolysis      |      | Biodeg             | radability |
| Hexamethylene<br>diisocyanate, oligomers<br>(Biuret type) | -            |           | -               |      | Not rea            | dily       |
| 2-methoxy-1-methylethyl acetate                           | -            |           | -               |      | Readily            |            |
| Xylene<br>ethylbenzene                                    | -            |           | -<br> -         |      | Readily<br>Readily |            |

### C. Bioaccumulative potential

| Product/ingredient name                                   | LogPow              | BCF                       | Potential         |
|---|---------------------|---------------------------|-------------------|
| ✓examethylene<br>diisocyanate, oligomers<br>(Biuret type) | 5.54                | 3.2                       | Low               |
| 2-methoxy-1-methylethyl acetate                           | 1.2                 | -                         | Low               |
| Xylene<br>ethylbenzene<br>hexamethylene diisocyanate      | 3.12<br>3.6<br>0.02 | 7.4 to 18.5<br>79.43<br>- | Low<br>Low<br>Low |

#### D. Mobility in soil

Soil/water partition : Not available. coefficient (Koc)

E. <u>Other adverse effects</u> : No known significant effects or critical hazards.

### Section 13. Disposal considerations

- A. Disposal methods
   The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
- B. Disposal precautions
   This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

### Section 14. Transport information

|                                      | UN              | IMDG            | ΙΑΤΑ            |
|--------------------------------------|-----------------|-----------------|-----------------|
| A. UN number                         | UN1263          | UN1263          | UN1263          |
| B. UN proper<br>shipping name        | PAINT           | PAINT           | PAINT           |
| C. Transport<br>hazard class(es)     | 3               | 3               | 3               |
| D. Packing group                     | III             | III             |                 |
| Environmental<br>hazards             | No.             | No.             | No.             |
| E. Marine<br>pollutant<br>substances | Not applicable. | Not applicable. | Not applicable. |

### Additional information

| UN   | : This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.3.2.5.1.                     |
|------|--|
| IMDG | <ul> <li>This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to<br/>2.3.2.5.</li> </ul> |
| ΙΑΤΑ | : None identified.   |

# F. Special precaution which a user to be aware of or needs to comply with in connection with transport or transportation

**Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

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# Section 15. Regulatory information

| Α. | A. <u>Regulation according to ISHA</u>  |      |   |
|----|---|------|---|
|    | ISHA article 117<br>(Harmful substances<br>prohibited from<br>manufacture)                              | :    | None of the components are listed.  |
|    | ISHA article 118<br>(Harmful substances<br>requiring permission)  | :    | None of the components are listed.  |
|    | Article 2 of Youth Protection<br>Act on Substances Hazardous<br>to Youth                                | :    | It is not allowed to sell to persons under the age of 19.                           |
|    | Exposure Limits of Chem   | ica  | I Substances and Physical Factors   |
|    | The following components  | s ha | ave an OEL:   |
|    | Annex 19 (Exposure<br>standards established<br>for harmful factors)                                     | :    | None of the components are listed.  |
|    | ISHA Enforcement Regs<br>Annex 11-5 (Harmful<br>factors subject to Work<br>Environment<br>Measurement)  | :    | The following components are listed: xylene, ethyl benzene                          |
|    | ISHA Enforcement Regs<br>Annex 22 (Harmful<br>Factors Subject to<br>Special Health Check-<br>up)        | •    | The following components are listed: Xylene, Ethyl benzene                          |
|    | Standard of Industrial<br>Safety and Health<br>Annex 12 (Hazardous<br>substances subject to<br>control) | -    | The following components are listed: xylene, ethyl benzene                          |
| В. | Regulation according to (   | Che  | emicals Control Act   |
|    | Article 11 (TRI)  | :    | The following components are listed: Xylene including o-,m-,p- isomer, Ethylbenzene |
|    | Article 18 Prohibited (K-<br>Reach Article 27)  | :    | None of the components are listed.  |
|    | Article 19 Subject to<br>authorization (K-Reach<br>Article 25)  | :    | None of the components are listed.  |
|    | Article 20 Restricted (K-<br>Reach Article 27)  | :    | None of the components are listed.  |
|    | Article 20 Toxic<br>Chemicals (K-Reach<br>Article 20)   | :    | Not applicable  |
|    | Korea inventory   | :    | All components are listed or exempted.  |
|    | Article 39 (Accident<br>Precaution Chemicals)   | :    | None of the components are listed.  |

Date of issue 10/8/2024 (month/day/year)

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### Section 15. Regulatory information

| C. | Dangerous Materials<br>Safety Management Act                                   | :   | Class: Class 4 - Flammable Liquid<br>Item: 4. Class 2 petroleums - Water-insoluble liquid<br>Threshold: 1000 L<br>Danger category: III<br>Signal word: Contact with sources of ignition prohibited |
|----|--|-----|--|
| D. | Wastes regulation  | 1   | Dispose of contents and container in accordance with all local, regional, national and international regulations.  |
| Ε. | Regulation according to o  | oth | er foreign laws  |
|    | Safety, health and<br>environmental<br>regulations specific for<br>the product | :   | No known specific national and/or regional regulations applicable to this product (including its ingredients).   |

### Section 16. Other information

| Α. | References                     | : | Korean Ministry of Environment; Chemical Control Act<br>Korean Ministry of Labor; Industrial Safety and Health Act<br>NIER Notice<br>Registry of Toxic Effects of Chemical Substances (RTECS)<br>U.S. Environmental Protection Agency, AQUIRE (Aquatic toxicity Information<br>Retrieval) ECOTOX Database System. |
|----|--------------------------------|---|---|
| В. | First issue date               | : | 2/13/2020   |
| C. | Date of issue/Date of revision | : | 10/8/2024   |
| D. | Version                        | : | 2   |
|    | Prepared by                    | : | EHS   |
| Ε. | Other                          |   |   |

Indicates information that has changed from previously issued version.

#### **Disclaimer**

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.