# **SAFETY DATA SHEET**

Safety Data Sheet according to GB/T 16483-2008 and GB/T 17519-2013



Date of issue/Date of revision 9 October 2024

Version 21.01

Section 1. Chemical product and company identification			
Product code	: 00199281		
Product name	: PHENGUARD 965 HARDENER		
Product name	: PHENGUARD 965 HARDENER		
Product type	: Liquid.		
Relevant identified uses of	f the substance or mixture and uses advised against		
Product use	: Professional applications, Used by spraying.		
Use of the substance/ mixture	: 🖉oating.; Hardener.		
Uses advised against	: Not applicable.		
Supplier's details	: PPG Coatings (Kunshan) Co., Ltd 53 Jinyang Road, Lujia Town, 215331 Kunshan City, Jiangsu Province, P.R. China Tel: 86 512 57678859 Fax: 86 512 57678857		
Emergency telephone number (with hours of operation)	: 00 86 532 83889090		

# Section 2. Hazards identification

Classification of the substance or mixture according to GB 13690-2009 and GB 30000-2013

#### **Emergency overview**

Liquid. Clear.

Amine-like. [Strong]

Flammable liquid and vapor. Harmful if swallowed or if inhaled. May be harmful if swallowed and enters airways. May be harmful in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Suspected of causing cancer. May damage fertility or the unborn child. Toxic to aquatic life. Toxic to aquatic life with long lasting effects. Prolonged or repeated contact may dry skin and cause irritation.

✓ exposed or concerned: Get medical advice or attention. IF INHALED: Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. IF ON SKIN (or hair): Immediately call a POISON CENTER or doctor. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Immediately call a POISON CENTER or doctor.

### Section 2. Hazards identification

See Section 12 for environmental precautions.

Classification of the substance or mixture	: FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 5 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION/IRRITATION - Category 1C SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2 TOXIC TO REPRODUCTION - Category 1B ASPIRATION HAZARD - Category 2 AQUATIC HAZARD (ACUTE) - Category 2 AQUATIC HAZARD (LONG-TERM) - Category 2
	Percentage of the mixture consisting of ingredient(s) of unknown acute oral toxicity: 26.3% Percentage of the mixture consisting of ingredient(s) of unknown acute dermal toxicity: 35.7% Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 46.8%
	Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 48.5%
GHS label elements	
Hazard pictograms	
Signal word	: Danger
Hazard statements	<ul> <li>Flammable liquid and vapor. Harmful if swallowed or if inhaled. May be harmful if swallowed and enters airways. May be harmful in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Suspected of causing cancer. May damage fertility or the unborn child. Toxic to aquatic life. Toxic to aquatic life with long lasting effects.</li> </ul>
Precautionary statements	
Prevention	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Avoid breathing vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

# Product name PHENGUARD 965 HARDENER Section 2. Hazards identification

Response	: Collect spillage. IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. If skin irritation or rash occurs: Get medical advice or attention. Wash contaminated clothing before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Suitable extinguishing media	: Use dry chemical, CO <sub>2</sub> , water spray (fog) or foam.
Storage	: Store locked up. Store in a well-ventilated place. Keep cool.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Physical and chemical hazards	: Flammable liquid and vapor.
Health hazards	: Harmful if swallowed or if inhaled. May be harmful if swallowed and enters airways. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Suspected of causing cancer. May damage fertility or the unborn child. Prolonged or repeated contact may dry skin and cause irritation.
Symptoms related to the p	hysical, chemical and toxicological characteristics
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations
Ingestion	: Adverse symptoms may include the following: stomach pains nausea or vomiting reduced fetal weight increase in fetal deaths skeletal malformations
Delayed and immediate eff	ects and also chronic effects from short and long term exposure
Short term exposure	
Potential immediate effects	: Not available.

### Section 2. Hazards identification

Potential delayed effects Long term exposure	: Not available.
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Environmental hazards	: Toxic to aquatic life. Toxic to aquatic life with long lasting effects.
Other hazards which do not result in classification	: Prolonged or repeated contact may dry skin and cause irritation.

### Section 3. Composition/information on ingredients

Substance/mixture : Mixture

#### **CAS number/other identifiers**

CAS number : Not applicable.		
Ingredient name	%	CAS number
penzyl alcohol	10 - <25	100-51-6
xylene isomers mixture	10 - <25	1330-20-7
Formaldehyde, polymer with N,N-dimethyl-1,3-propanediamine and phenol	1 - <10	445498-00-0
2-methylpropan-1-ol	1 - <10	78-83-1
2,4,6-tris(dimethylaminomethyl)phenol	1 - <10	90-72-2
N-(3-(trimethoxysilyl)propyl)ethylenediamine	1 - <10	1760-24-3
ethylbenzene	1 - <10	100-41-4
m-phenylenebis(methylamine)	1 - <10	1477-55-0
bisphenol A	1 - <10	80-05-7
salicylic acid	1 - <10	69-72-7

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

### Section 4. First aid measures

<b>Description of necess</b>	ary first aid measures
Eye contact	<ul> <li>Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.</li> </ul>
Inhalation	<ul> <li>Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.</li> </ul>
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

### Section 4. First aid measures

Most important symptoms/	effects, acute and delayed	
Potential acute health effe	<u>ets</u>	
Eye contact	: Causes serious eye damage.	
Inhalation	: Harmful if inhaled.	
Skin contact	: Causes severe burns. May be harmful in contact with skin. Defatting to the skin. May cause an allergic skin reaction.	
Ingestion	: Harmful if swallowed. May be harmful if swallowed and enters airways.	
<u>Over-exposure signs/sym</u>	<u>otoms</u>	
Eye contact	: Adverse symptoms may include the following: pain watering redness	
Inhalation	: Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations	
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations	
Ingestion	: Adverse symptoms may include the following: stomach pains nausea or vomiting reduced fetal weight increase in fetal deaths skeletal malformations	
Indication of immediate me	dical attention and special treatment needed, if necessary	
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.	
Specific treatments	: No specific treatment.	
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.	

See toxicological information (Section 11)

### Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO <sub>2</sub> , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides metal oxide/oxides Formaldehyde.
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

### Section 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures : No action shall be taken involving any personal risk or without suitable training. For non-emergency Evacuate surrounding areas. Keep unnecessary and unprotected personnel from personnel entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment. For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel". **Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage. Methods and materials for containment and cleaning up Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and

explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

### Section 6. Accidental release measures

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

### Section 7. Handling and storage

Precautions for safe handling	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not swallow. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

### Section 8. Exposure controls/personal protection

#### **Control parameters**

#### **Occupational exposure limits**

Ingredient name	Exposure limits	
xylene	GBZ 2.1 (China, 11/2022) [Xylene]	
	PC-TWA 8 hours: 50 mg/m <sup>3</sup> .	
	PC-STEL 15 minutes: 100 mg/m <sup>3</sup> .	
2-methylpropan-1-ol	ACGIH TLV (United States, 7/2023)	
	TWA 8 hours: 50 ppm.	
	TWA 8 hours: 152 mg/m <sup>3</sup> .	
ethylbenzene	GBZ 2.1 (China, 11/2022)	
-	PC-TWA 8 hours: 100 mg/m <sup>3</sup> .	

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# Section 8. Exposure controls/personal protection

	PC-STEL 15 minutes: 150 mg/m <sup>3</sup> . ACGIH TLV (United States, 7/2023) Absorbed through skin. C: 0.018 ppm. GBZ 2.1 (China, 11/2022)	
	PC-TWA 8 hours: 5 mg/m <sup>3</sup> .	
Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.		
Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.		
Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.		
<u>s</u>		
Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.		
Chemical splash goggles and face shield.		
: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.		
: nitrile neoprene		
: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.		
	ional skin protection measures should be erformed and the risks involved and should be ndling this product.	
hazards of the product and the safe workers are exposed to concentrat appropriate, certified respirators. L	d on known or anticipated exposure levels, the e working limits of the selected respirator. If ions above the exposure limit, they must use Jse a properly fitted, air-purifying or air-fed ved standard if a risk assessment indicates this is	
	<ul> <li>national guidance documents for m substances will also be required.</li> <li>Use only with adequate ventilation. ventilation or other engineering cor contaminants below any recommer also need to keep gas, vapor or du limits. Use explosion-proof ventilat</li> <li>Emissions from ventilation or work they comply with the requirements cases, fume scrubbers, filters or er equipment will be necessary to red</li> <li>Wash hands, forearms and face th eating, smoking and using the lava Appropriate techniques should be to Contaminated work clothing should contaminated clothing before reusi showers are close to the workstatic.</li> <li>Chemical-resistant, impervious glob be worn at all times when handling this is necessary. Considering the check during use that the gloves ar should be noted that the time to bre different for different glove manufacts several substances, the protection estimated.</li> <li>nitrile neoprene</li> <li>Personal protective equipment for the being performed and the risks invo before handling this product. When wear anti-static protective clothing, discharges, clothing should include</li> <li>Appropriate footwear and any additi selected based on the task being paproved by a specialist before har.</li> <li>Respirator selection must be based hazards of the product and the safe workers are exposed to concentrat appropriate, certified respirators. Use the set of the product and the safe workers are exposed to concentrat appropriate, certified respirators.</li> </ul>	

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### Section 8. Exposure controls/personal protection

# Section 9. Physical and chemical properties

<u>Appearance</u>			
Physical state	: Liquid.		
Color	Clear.		
Odor	Amine-like. [Strong]		
Boiling point	: >37.78°C (>100°F)		
Flash point	: Closed cup: 28°C (82.4°F)		
Lower and upper explosive (flammable) limits	Not available.		
Relative density	1		
Solubility(ies)	Media Result		
	cold water Not soluble		
Viscosity	<ul> <li></li></ul>		

# Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides Formaldehyde. metal oxide/oxides

### Section 11. Toxicological information

Information on toxicological effects Acute toxicity

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### Section 11. Toxicological information

Product/ingredient name	Result	Species	Dose	Exposure
benzyl alcohol	LC50 Inhalation Dusts	Rat	>5 mg/l	4 hours
	and mists		-	
	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
xylene isomers mixture	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
2,4,6-tris(dimethylaminomethyl) phenol	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
N-(3-(trimethoxysilyl)propyl) ethylenediamine	LD50 Dermal	Rabbit	>2000 mg/kg	-
,	LD50 Oral	Rat	2413 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
m-phenylenebis(methylamine)	LC50 Inhalation Gas.	Rat	700 ppm	1 hours
	LD50 Dermal	Rat - Male,	>3100 mg/kg	-
		Female		
	LD50 Oral	Rat	930 mg/kg	-
bisphenol A	LD50 Dermal	Rabbit	3600 mg/kg	-
	LD50 Oral	Rat	3.25 g/kg	-
salicylic acid	LD50 Oral	Rat	0.891 g/kg	-

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
ylene isomers mixture	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
m-phenylenebis (methylamine)	Skin - Severe irritant	Rat	-	4 hours	4 hours

#### **Sensitization**

••••••	Route of exposure	Species	Result
phenylenebis (methylamine)	skin	Mouse	Sensitizing

#### **Mutagenicity**

Not available.

#### **Carcinogenicity**

Not available.

#### **Reproductive toxicity**

Not available.

#### **Teratogenicity**

Not available.

Specific target organ toxicity (single exposure)

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## Section 11. Toxicological information

Name	Category	Route of exposure	Target organs
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
N-(3-(trimethoxysilyl)propyl)ethylenediamine	Category 3	-	Respiratory tract irritation
bisphenol A	Category 3	-	Respiratory tract irritation

#### Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
ethylbenzene	Category 2	-	-

#### **Aspiration hazard**

Name	Result
	ASPIRATION HAZARD - Category 2 ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure	1	Not available.
Potential acute health effects		
Eye contact	:	Causes serious eye damage.
Inhalation	:	Harmful if inhaled.
Skin contact	:	Causes severe burns. May be harmful in contact with skin. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	;	Harmful if swallowed. May be harmful if swallowed and enters airways.
Symptoms related to the physical sector of the sector sect	sic	al, chemical and toxicological characteristics
Eye contact	:	Adverse symptoms may include the following: pain watering redness
Inhalation	:	Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations
Skin contact	:	Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

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### Section 11. Toxicological information

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Ingestion	: Adverse symptoms may include the following stomach pains nausea or vomiting reduced fetal weight increase in fetal deaths skeletal malformations	<b>j</b> :

#### Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure		
Potential immediate effects	Not available.	
Potential delayed effects	Not available.	
<u>Long term exposure</u>		
Potential immediate effects	Not available.	
Potential delayed effects	Not available.	
Potential chronic health eff	<u>'S</u>	
General	Prolonged or repeated contact can defat the skin and lead to irritation, cracking and or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.	/lc
Carcinogenicity	Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.	
Mutagenicity	No known significant effects or critical hazards.	
Mutagenicity Reproductive toxicity	No known significant effects or critical hazards. May damage fertility or the unborn child.	

#### Numerical measures of toxicity

#### Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
HENGUARD 965 HARDENER	1375.2	2173.3	82541.3	29.7	3.8
benzyl alcohol	1200	2500	N/A	N/A	N/A
xylene isomers mixture	4300	1700	N/A	11	1.5
Formaldehyde, polymer with N,N-dimethyl- 1,3-propanediamine and phenol	500	N/A	N/A	N/A	N/A
2-methylpropan-1-ol	2830	2460	N/A	24.6	N/A
2,4,6-tris(dimethylaminomethyl)phenol	1200	1280	N/A	N/A	N/A
N-(3-(trimethoxysilyl)propyl)ethylenediamine	2413	2500	N/A	N/A	N/A
ethylbenzene	3500	17800	N/A	17.8	1.5
m-phenylenebis(methylamine)	930	2500	4500	N/A	N/A
bisphenol A	3250	3600	N/A	N/A	N/A
salicylic acid	891	N/A	N/A	N/A	N/A

Other information

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### Section 11. Toxicological information

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C (140F). Avoid contact with skin and clothing. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

### Section 12. Ecological information

Product/ingredient name	Result	Species	Exposure
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
2,4,6-tris (dimethylaminomethyl)phenol	Acute LC50 >100 mg/l	Daphnia	48 hours
	Acute LC50 >100 mg/l	Fish	96 hours
N-(3-(trimethoxysilyl)propyl) ethylenediamine	EC50 597 mg/l	Fish	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
bisphenol A	Acute LC50 0.885 mg/l Fresh water	Crustaceans	48 hours
	Acute LC50 8.11 mg/l Fresh water	Daphnia - <i>Daphnia magna</i> - Neonate	48 hours
	Acute LC50 4.6 mg/l Fresh water	Fish	96 hours
	Chronic NOEC 0.000174 mg/l Fresh water	Fish	5 months
salicylic acid	Acute EC50 1147.57 mg/l Fresh water	Daphnia - <i>Daphnia longispina -</i> Neonate	48 hours
	Chronic NOEC 5.6 mg/l Fresh water	Daphnia - <i>Daphnia magna</i> - Neonate	21 days

#### Persistence/degradability

Product/ingredient name	Test	Result		Dose		Inoculum
2,4,6-tris (dimethylaminomethyl)phenol	OECD 301D Ready Biodegradability - Closed Bottle Test	4 % - Not re	eadily - 28 days	-		-
ethylbenzene	-	79 % - Rea	dily - 10 days	-		-
Product/ingredient name	Aquatic half-life		Photolysis		Biodeg	radability
penzyl alcohol xylene isomers mixture 2,4,6-tris (dimethylaminomethyl)phenol ethylbenzene bisphenol A	- - - -		- - - -		Readily Readily Not rea Readily Readily	, dily ,

#### **Bioaccumulative potential**

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### Section 12. Ecological information

Product/ingredient name	LogPow	BCF	Potential
penzyl alcohol	0.87	-	Low
xylene isomers mixture	3.12	7.4 to 18.5	Low
2-methylpropan-1-ol	1	-	Low
2,4,6-tris	0.219	-	Low
(dimethylaminomethyl)phenol			
ethylbenzene	3.6	79.43	Low
m-phenylenebis	0.18	2.69	Low
(methylamine)			
bisphenol A	3.4	43.65	Low
salicylic acid	2.21 to 2.26	-	Low

#### Mobility in soil

Soil/water partition: Not available.coefficient (Koc)

Other adverse effects

: No known significant effects or critical hazards.

### Section 13. Disposal considerations

**Disposal methods** 

The generation of waste should be avoided or minimized wherever possible. 2 Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

### Section 14. Transport information

	China	UN	IMDG	IATA
UN number	UN3469	UN3469	UN3469	UN3469
UN proper shipping name	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE
Transport hazard class(es)	3 (8)	3 (8)	3 (8)	3 (8)
Packing group	Ш	Ш	Ш	Ш
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.

Product code 00199281 Product name PHENGUARD 965 HARDENER		Date of issue 9 October 2024 Version 21.01		
Section 14.	Transport inf	ormation		
Marine pollutant substances	Not applicable.	Not applicable.	Formaldehyde, polymer with N,N- dimethyl- 1,3-propanediamine and phenol)	Not applicable.
Additional informa	tion			

UN	: None identified.
IMDG	: The marine pollutant mark is not required when transported in sizes of $\leq$ 5 L or $\leq$ 5 kg.
ΙΑΤΑ	: The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according	1	Not applicable.
to IMO instruments		

# Section 15. Regulatory information

China inventory (IECSC)	: All components are listed or exempted.
References	<ul> <li>Production Safety Law of the People's Republic of China Code of Occupational Disease Prevention of the People's Republic of China Environmental Protection Law of the People's Republic of China Fire Control Law of the People's Republic of China Regulations on the Control over Safety of Dangerous Chemicals Occupational exposure limits for hazardous agents in the workplace chemical hazardous agents (GBZ2.1) General rule for classification and hazard communication of chemicals (GB13690) Safety data sheet for chemical products - Content and order of sections (GB/ T16483) Guidance on the compilation of safety data sheet for chemical products (GB/ T17519) General rule for preparation of precautionary label for chemicals (GB15258) Safety rules for classification, precautionary labeling and precautionary statements of chemicals (GB30000.2-29)</li> </ul>

# Section 16. Other information

: 9 October 2024
: 7/12/2023
: 21.01
EHS

#### Product name PHENGUARD 965 HARDENER

### Section 16. Other information

Key to abbreviations	: ADN = European Provisions concerning the International Carriage of Dangerous
	Goods by Inland Waterway
	ADR = The European Agreement concerning the International Carriage of
	Dangerous Goods by Road
	ATE = Acute Toxicity Estimate
	BCF = Bioconcentration Factor
	GHS = Globally Harmonized System of Classification and Labelling of Chemicals
	IATA = International Air Transport Association
	IMDG = International Maritime Dangerous Goods
	LogPow = logarithm of the octanol/water partition coefficient
	MARPOL = International Convention for the Prevention of Pollution From Ships,
	1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
	RID = The Regulations concerning the International Carriage of Dangerous Goods
	by Rail
	UN = United Nations

Indicates information that has changed from previously issued version.

#### Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.