SAFETY DATA SHEET



Conforms to Official Mexican Standard NOM-018-STPS-2015

Date of revision 9 October 2024

Version 11

Date of issue 9 October 2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product name	: SIGMASHIELD 460 HARDENER
Product code	: 00191642
Other means of identification	: Not applicable.
Product type	: Liquid.
Relevant identified uses of	the substance or mixture and uses advised against
Product use	: Professional applications, Used by spraying.
Use of the substance/ mixture	: 🗭oating.; Hardener.
Uses advised against	Not applicable.
Manufacturer	: PPG Industries, Inc. One PPG Place Pittsburgh, PA 15272
Emergency telephone number	: (412) 434-4515 (U.S.) (514) 645-1320 (Canada) SETIQ Interior de la República: 800-00-214-00 (México) SETIQ Ciudad de México: (55) 5559-1588 (México)
Technical Phone Number	: 888-977-4762

SECTION 2: Hazards identification

Classification of the substance or mixture	 FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION - Category 1C SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2 TOXIC TO REPRODUCTION - Category 1B SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 33.4% (oral) 33.4% (dermal) 56.7% (inhalation)
	33.4% (oral), 33.4% (dermal), 56.7% (inhalation)

GHS label elements

SECTION 2: Hazards identification

Hazard pictograms		
Signal word	: Danger	
Hazard statements	 H226 - Flammable liquid and vapor. H302 + H312 + H332 - Harmful if swallowed, in contact with skin or if inhaled. H314 - Causes severe skin burns and eye damage. H317 - May cause an allergic skin reaction. H335 - May cause respiratory irritation. H351 - Suspected of causing cancer. H360 - May damage fertility or the unborn child. H373 - May cause damage to organs through prolonged or repeated exposure. (hearing organs) 	
Precautionary statements		
Prevention	 P201 - Obtain special instructions before use. P202 - Do not handle until all safety precautions have been read and understood. P280 - Wear protective gloves, protective clothing and eye or face protection. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P271 - Use only outdoors or in a well-ventilated area. P260 - Do not breathe vapor. P270 - Do not eat, drink or smoke when using this product. P264 - Wash thoroughly after handling. P272 - Contaminated work clothing should not be allowed out of the workplace. 	
Response	 P308 + P313 - IF exposed or concerned: Get medical advice or attention. P304 + P340, P310 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. P301 + P310, P330, P331 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. P303 + P361 + P353, P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P363 - Wash contaminated clothing before reuse. P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor. 	
Storage	 P405 - Store locked up. P403 + P233 - Store in a well-ventilated place. Keep container tightly closed. 	
Disposal	: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.	
Other hazards which do not result in classification	: Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Emits toxic fumes when heated.	
See toxicological information (Section 11)		

SECTION 3: Composition/information on ingredients

Substance/mixture
Product name

- 1 Mixture : SIGMASHIELD 460 HARDENER
- Other means of

identification

: Not applicable.

Ingredient name	%	CAS number
Epoxy Amine Resin	≥20 - ≤50	Not available.
xylene	≥10 - ≤20	1330-20-7
Propylidynetrimethanol, propoxylated, reaction products with ammonia	≥10 - ≤20	39423-51-3
benzyl alcohol	≥10 - ≤18	100-51-6
2-methylpropan-1-ol	≥5.0 - ≤10	78-83-1
bisphenol A	≥1.0 - ≤5.0	80-05-7
m-phenylenebis(methylamine)	≥1.0 - <5.0	1477-55-0
ethylbenzene	≥1.0 - ≤3.8	100-41-4
2,4,6-tris(dimethylaminomethyl)phenol	≥1.0 - ≤4.4	90-72-2

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

Description of necessary first aid measures

Eye contact	: Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact	: Causes serious eye damage.
Inhalation	: Harmful if inhaled. May cause respiratory irritation.
Skin contact	: Causes severe burns. Harmful in contact with skin. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: Harmful if swallowed.

Over-exposure signs/symptoms

See toxicological information (Section 11)

Indication of immediate me	edical attention and special treatment needed, if necessary
Notes to physician	 In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.

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SECTION 4: First aid measures

SECTION 5: Firefighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

SECTION 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures		
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containment and cleaning up		
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

SECTION 6: Accidental release measures

Large spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

SECTION 7: Handling and storage

Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Special precautions	: Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

SECTION 8: Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
🗲 poxy Amine Resin	None.
xylene	NOM-010-STPS-2014 (Mexico, 4/2016)
	[Xileno, mezcla]
	STEL 15 minutes: 150 ppm.
	TWA 8 hours: 100 ppm.
Propylidynetrimethanol, propoxylated, reaction products with ammonia	None.
benzyl alcohol	IPEL (-)
	TWA: 5 ppm.
	STEL: 10 ppm.
2-methylpropan-1-ol	NOM-010-STPS-2014 (Mexico, 4/2016)
	TWA 8 hours: 50 ppm.
bisphenol A	IPEL (-)
	STEL: 5 mg/m ³ .
m-phenylenebis(methylamine)	NOM-010-STPS-2014 (Mexico, 4/2016)
	Absorbed through skin.
	CEIL: 0.1 mg/m ³ .
ethylbenzene	NOM-010-STPS-2014 (Mexico, 4/2016)
-	TWA 8 hours: 20 ppm.
2,4,6-tris(dimethylaminomethyl)phenol	None.

Key to abbreviations

C = Ceiling Limit IPEL = Internal Permissible Exposure Limit STEL = Short term exposure limit TLV = Threshold Limit Value

TWA = Time Weighted Average

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures	: Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
Appropriate engineering controls	: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measure	<u>S</u>
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Chemical splash goggles and face shield.
Skin protection	

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SECTION 8: Exposure controls/personal protection

Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	: nitrile neoprene
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

SECTION 9: Physical and chemical properties

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Physical state Color		Liquid.			
		Liquid.			
	1	Colorless. [Light]			
Odor	1	Amine-like.	amine-like.		
Odor threshold	1	Not available.			
Molecular weight	4	Not applicable.	Not applicable.		
рН	1	Not applicable.			
Melting point	1	Not available.			
Boiling point	4	>37.78°C (>100°F)			
Flash point	1	Closed cup: 36°C (96.8°F)		
Auto-ignition temperature	1	305°C (581°F)			
Decomposition temperature	1	Not available.			
Flammability	1	Not available.	Not available.		
Lower and upper explosive (flammable) limits	:	Not available.			
Evaporation rate	1	Not available.			
Vapor pressure	1	Not available.			
Vapor density	1	Not available.			
Relative density	1	1.02			
Density(lbs / gal)	:	8.51			
0 - 1 - 1 - 11(6 - 7)		Media	Result		
Solubility(ies)	1	cold water	Not soluble		
Solubility in water		Not available.			

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SECTION 9: Physical and chemical properties

Partition coefficient: n- octanol/water	: Not applicable.
Viscosity	: Dynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)
% Solid. (w/w)	: 55.49

SECTION 10: Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials carbon oxides nitrogen oxides

SECTION 11: Toxicological information

Information on toxicological effects

Acute toxicity

cies Dose	Exposure
oit 1.7 g/kg	-
4.3 g/kg	-
oit 0.4 g/kg	-
0.22 g/kg	-
>5 mg/l	4 hours
bit >2000 mg/kg	-
1200 mg/kg	-
24.6 mg/l	4 hours
bit 2460 mg/kg	-
2830 mg/kg	-
bit 3600 mg/kg	-
3.25 g/kg	-
700 ppm	1 hours
Male, >3100 mg/kg ale	-
930 mg/kg	-
17.8 mg/l	4 hours
	-
3.5 g/kg	-
b _	bit 17.8 g/kg

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SECTION 11: Toxicological information

2,4,6-tris (dimethylaminomethyl) phenol	LD50 Dermal	Rat	128	30 mg/kg -	
	LD50 Oral	Rat	120	00 mg/kg -	
Conclusion/Summary rritation/Corrosion	: There are no data availa	able on the mix	kture itself.		
Product/ingredient name	Result	Species	Score	Exposure	Observation
x ylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
m-phenylenebis (methylamine)	Skin - Severe irritant	Rat	-	4 hours	4 hours

Skin	: There are no data available on the mixture itself.

: There are no data available on the mixture itself. Eyes : There are no data available on the mixture itself.

Respiratory

Sensitization

• • • • • • • • • • • • • • • • • • •	Route of exposure	Species	Result
n-phenylenebis (methylamine)	skin	Mouse	Sensitizing

Conclusion/Summary

Product/ingredient name	OSHA	IARC	NTP
Classification			
Conclusion/Summary	: There are no data available on the mixture itself.		
Carcinogenicity			
Conclusion/Summary	: There a	re no data	a available on the mixture itself.
Mutagenicity			
Respiratory	: There a	re no data	a available on the mixture itself.
Skin	: There a	re no data	a available on the mixture itself.
Conclusion/Summary			

Carcinogen Classification code:

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IARC: 1, 2A, 2B, 3, 4 NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen OSHA: + Not listed/not regulated: -

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Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

3

2B

Teratogenicity

xylene

ethylbenzene

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

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SECTION 11: Toxicological information

Name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation
bisphenol A	Category 3 Category 3	-	Narcotic effects Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs
Torrest annous			

Target organs

: Contains material which causes damage to the following organs: blood, liver, heart, brain. Contains material which may cause damage to the following organs: kidneys, lungs,

the nervous system (CNS), ears, eye, lens or cornea.

Aspiration hazard

Name	Result
xylene	ASPIRATION HAZARD - Category 1
benzyl alcohol	ASPIRATION HAZARD - Category 2
2-methylpropan-1-ol	ASPIRATION HAZARD - Category 2
ethylbenzene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

Potential acute health effects

Eye contact Inhalation	Causes serious eye damage.Harmful if inhaled. May cause respiratory irritation.
Skin contact	: Causes severe burns. Harmful in contact with skin. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: Harmful if swallowed.
Over-exposure signs/symp	<u>oms</u>
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing reduced fetal weight increase in fetal deaths skeletal malformations

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SECTION 11: Toxicological information

Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur reduced fetal weight
	increase in fetal deaths skeletal malformations
Ingestion	: Adverse symptoms may include the following: stomach pains reduced fetal weight increase in fetal deaths skeletal malformations
Delayed and immediate effe	cts and also chronic effects from short and long term exposure
Conclusion/Summary	 There are no data available on the mixture itself. Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. It splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.
Short term exposure	
Potential immediate effects	: There are no data available on the mixture itself.
Potential delayed effects	: There are no data available on the mixture itself.
Long term exposure	-
Potential immediate effects	: There are no data available on the mixture itself.
Potential delayed effects Potential chronic health effe	: There are no data available on the mixture itself.
General	 May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	No known significant effects or critical hazards.
Reproductive toxicity	: May damage fertility or the unborn child.
Numerical measures of toxi	city
Acute toxicity estimates	

SECTION 11: Toxicological information

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
SIGMASHIELD 460 HARDENER	1185.4	1786.2	47128.1	22.3	2.9
xylene	4300	1700	N/A	11	1.5
Propylidynetrimethanol, propoxylated, reaction products with ammonia	500	1100	N/A	N/A	N/A
benzyl alcohol	1200	2500	N/A	N/A	N/A
2-methylpropan-1-ol	2830	2460	N/A	24.6	N/A
bisphenol A	3250	3600	N/A	N/A	N/A
m-phenylenebis(methylamine)	930	2500	4500	N/A	N/A
ethylbenzene	3500	17800	N/A	17.8	1.5
2,4,6-tris(dimethylaminomethyl)phenol	1200	1280	N/A	N/A	N/A

SECTION 12: Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
bisphenol A	Acute LC50 0.885 mg/l Fresh water	Crustaceans	48 hours
	Acute LC50 8.11 mg/l Fresh water	Daphnia - Daphnia magna -	48 hours
		Neonate	
	Acute LC50 4.6 mg/l Fresh water	Fish	96 hours
	Chronic NOEC 0.000174 mg/l Fresh	Fish	5 months
	water		
ethylbenzene	Acute EC50 1.8 mg/I Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
2,4,6-tris	Acute LC50 >100 mg/l	Daphnia	48 hours
(dimethylaminomethyl)pheno			
	Acute LC50 >100 mg/l	Fish	96 hours

Persistence and degradability

Product/ingredient name	Test	Result		Dose	Inoculum
€fhylbenzene 2,4,6-tris (dimethylaminomethyl)phenol	- OECD 301D Ready Biodegradability - Closed Bottle Test	79 % - Readily - 10 4 % - Not readily - 2		-	-
Product/ingredient name	Aquatic half-life	•	Photolysis	5	Biodegradability
xylene benzyl alcohol bisphenol A ethylbenzene 2,4,6-tris (dimethylaminomethyl)phenol	-		- - - -		Readily Readily Readily Readily Not readily

Bioaccumulative potential

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SECTION 12: Ecological information

Product/ingredient name	LogP _{ow}	BCF	Potential
x ylene	3.12	7.4 to 18.5	Low
Propylidynetrimethanol, propoxylated, reaction products with ammonia	-1.13	-	Low
benzyl alcohol	0.87	-	Low
2-methylpropan-1-ol	1	-	Low
bisphenol A	3.4	43.65	Low
m-phenylenebis (methylamine)	0.18	2.69	Low
ethylbenzene	3.6	79.43	Low
2,4,6-tris (dimethylaminomethyl)pheno	0.219	-	Low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

SECTION 13: Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and nonrecyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations. Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

SECTION 14: Transport information

	Mexico Classification	IMDG	ΙΑΤΑ
UN number	UN3469	UN3469	UN3469
UN proper shipping name	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE
Transport hazard class(es)	3 (8)	3 (8)	3 (8)
Packing group			III
			Mexico Page: 13/15

Product name SIGMASHIELD 460 HARDENER

SECTION 14: Transport information

Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(Polyoxy propylene diamine)	Not applicable.
Product RQ (lbs)	Not applicable.	Not applicable.	Not applicable.
RQ substances	Not applicable.	Not applicable.	Not applicable.

Additional in	formation
Mexico	: None identified.
IMDG	: The marine pollutant mark is not required when transported in sizes of \leq 5 L or \leq 5 kg.
ΙΑΤΑ	: The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

SECTION 15: Regulatory information

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

SECTION 16: Other information

Please refer to Section 2 of this document for GHS hazard classifications. The customer is responsible for determining the PPE code for this material.

Date of previous issue: 8/29/2023Organization that prepared: EHSthe SDS

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Product name SIGMASHIELD 460 HARDENER

SECTION 16: Other information

Key to abbreviations	: ATE = Acute Toxicity Estimate
	BCF = Bioconcentration Factor
	GHS = Globally Harmonized System of Classification and Labelling of Chemicals
	IATA = International Air Transport Association
	IBC = Intermediate Bulk Container
	IMDG = International Maritime Dangerous Goods
	LogPow = logarithm of the octanol/water partition coefficient
	MARPOL = International Convention for the Prevention of Pollution From Ships,
	1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
	N/A = Not available
	SGG = Segregation Group
	UN = United Nations

✓ Indicates information that has changed from previously issued version.

Notice to reader

The information, which is based on the current knowledge of the chemical substance or mixture and applies to appropriate safety precautions for the product, is deemed correct but is not exhaustive and will be used only as a guide.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.