SAFETY DATA SHEET



Date of issue/Date of revision 9 October 2024 Version 1.03

Section 1. Identification		
Product code	: 000001074765	
Product name	: SIGMAPRIME 700 HARDENER	
Other means of identification	n	
00317124; 00471886		
Product type	: Liquid.	
Relevant identified uses of the substance or mixture and uses advised against		
Product use	 Fardener.; Coating. Professional applications, Used by spraying. 	
Supplier's details	: PPG Industries (Singapore) Pte. Ltd., No. 1 Tuas Basin Close, Singapore 638803. Tel +65 68653737	
Emergency telephone number (with hours of operation)	: CHEMTREC +(65)-31581349 (CCN 17704)	

Section 2. Hazards identification

Classification of the substance or mixture	 FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION/IRRITATION - Category 1C SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1 SKIN SENSITISATION - Category 1 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE (Respiratory tract irritation) - Category 3 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2

GHS label elements, including precautionary statements



Section 2. Hazards identification

Hazard statements	:	Flammable liquid and vapour. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Harmful if inhaled. May cause respiratory irritation. Toxic to aquatic life with long lasting effects.
Precautionary statements		
Prevention	:	Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment. Avoid breathing vapour.
Response	:	Collect spillage. IF INHALED: Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. If skin irritation or rash occurs: Get medical advice or attention. Wash contaminated clothing before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	:	Store in a well-ventilated place. Keep container tightly closed.
Disposal	:	Not applicable.
Other hazards which do not result in classification	:	Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture :

CAS number	: Not applicable.
EC number	: Mixture.

Ingredient name	%	CAS number
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	25 - <50	68082-29-1
xylene	10 - <20	1330-20-7
Phenol, methylstyrenated	10 - <20	68512-30-1
1-methoxy-2-propanol	5 - <10	107-98-2
2-methylpropan-1-ol	5 - <10	78-83-1
2,4,6-tris(dimethylaminomethyl)phenol	3 - <5	90-72-2
ethylbenzene	1 - <3	100-41-4
3,6-diazaoctanethylenediamin	1 - <3	112-24-3

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Singapore	English (GB)	Page: 2/14
-----------	--------------	------------

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	 Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
Ingestion	 If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/e	ts, acute and delayed	
Potential acute health effect		
Eye contact	Causes serious eye damage.	
Inhalation	Harmful if inhaled. May cause respiratory irritation.	
Skin contact	Causes severe burns. Defatting to the skin. May cause an allergic skin reacti	ion.
Ingestion	Corrosive to the digestive tract. Causes burns.	
<u>Over-exposure signs/symp</u>	<u>s</u>	
Eye contact	Adverse symptoms may include the following: pain watering redness	
Inhalation	Adverse symptoms may include the following: respiratory tract irritation coughing	
Skin contact	Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur	
Ingestion	Adverse symptoms may include the following: stomach pains	
Indication of immediate med	attention and special treatment needed, if necessary	
Notes to physician	In case of inhalation of decomposition products in a fire, symptoms may be de The exposed person may need to be kept under medical surveillance for 48 he	
Specific treatments	No specific treatment.	
Protection of first-aiders	No action shall be taken involving any personal risk or without suitable training is suspected that fumes are still present, the rescuer should wear an appropria mask or self-contained breathing apparatus. It may be dangerous to the perso providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothin thoroughly with water before removing it, or wear gloves.	ate on

See toxicological information (Section 11)

Singapore	English (GB)	Page: 3/14
-----------	--------------	------------

Section 5. Firefighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

	For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
	For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
	Environmental precautions	:	Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
ļ	Methods and material for con	ta	inment and cleaning up
	Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Singapore	English (GB)	Page: 4/14
-----------	--------------	------------

Section 6. Accidental release measures

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spill product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name		Exposure limits
₩ylene		Workplace Safety and Health Act (Singapore, 2/2006) [Xylene] PEL (long term) 8 hours: 100 ppm. PEL (long term) 8 hours: 434 mg/m ³ . PEL (short term) 15 minutes: 651 mg/m ³ . PEL (short term) 15 minutes: 150 ppm.
1-methoxy-2-propanol		Workplace Safety and Health Act (Singapore, 2/2006) [Propylene glycol monomethyl ether] PEL (long term) 8 hours: 100 ppm. PEL (long term) 8 hours: 369 mg/m ³ . PEL (short term) 15 minutes: 553 mg/m ³ . PEL (short term) 15 minutes: 150 ppm.
2-methylpropan-1-ol		Workplace Safety and Health Act (Singapore, 2/2006) PEL (long term) 8 hours: 50 ppm. PEL (long term) 8 hours: 152 mg/m ³ .
ethylbenzene		Workplace Safety and Health Act (Singapore, 2/2006) PEL (long term) 8 hours: 100 ppm. PEL (long term) 8 hours: 434 mg/m ³ . PEL (short term) 15 minutes: 543 mg/m ³ . PEL (short term) 15 minutes: 125 ppm.
Recommended monitoring : procedures		riate monitoring standards. Reference to hods for the determination of hazardous
Appropriate engineering : controls	contaminants below any recommende	ols to keep worker exposure to airborne ed or statutory limits. The engineering controls t concentrations below any lower explosive
Environmental exposure : controls		
Individual protection measures Hygiene measures :	Wash hands, forearms and face thoro eating, smoking and using the lavator Appropriate techniques should be use Contaminated work clothing should no	bughly after handling chemical products, before y and at the end of the working period. ed to remove potentially contaminated clothing. ot be allowed out of the workplace. Wash . Ensure that eyewash stations and safety location.

Singapore	English (GB)	Page: 6/14
-----------	--------------	------------

Section 8. Exposure controls/personal protection

Eye/face protection	: Chemical splash goggles and face shield.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	: nitrile neoprene
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

<u>Appearance</u>		
Physical state	Liquid.	
Colour	Colourless.	
Odour	Aromatic.	
рН	insoluble in water.	
Boiling point	>37.78°C (>100°F)	
Flash point	Closed cup: 30°C (86°F)	
Evaporation rate	Not available.	
Flammability (solid, gas)	liquid	
Vapour pressure	Not available.	
Vapour density		
Relative density	0.96	
Solubility(ies)	Media Result	
Solubility(les)	cold water Not soluble	
Auto-ignition temperature	Not available.]

Singapore	English (GB)	Page: 7/14
-----------	--------------	------------

Section 9. Physical and chemical properties

Viscosity	 Fynamic (room temperature): Not available. Kinematic (room temperature): >400 mm²/s (>400 cSt) Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)
Viscosity	: 60 - 100 s (ISO 6mm)

Section 10. Stability and reactivity

Reactivity	No specific test data related to reactivity available for this product or its ingre	dients.
Chemical stability	The product is stable.	
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will not oc	cur.
Conditions to avoid	When exposed to high temperatures may produce hazardous decomposition products.	n
Incompatible materials	Keep away from the following materials to prevent strong exothermic reactio oxidising agents, strong alkalis, strong acids.	ns:
Hazardous decomposition products	Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides	

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

LD50 Dermal 2-methylpropan-1-ol 2,4,6-tris (dimethylaminomethyl) phenol LD50 Oral LD50 Dermal LD50 Dermal Rat 1280 mg/kg - 1200 mg/kg -	t Species Dose Exposure	Product/ingredient name
acids and triethylenetetramineLD50 OralRat>2000 mg/kg-xyleneLD50 DermalRabbit1.7 g/kg-LD50 OralRat4.3 g/kg-LD50 OralRat4.3 g/kg-LD50 OralRat2000 mg/kg-LD50 OralRat2000 mg/kg-LD50 OralRat>2000 mg/kg-1-methoxy-2-propanolLC50 Inhalation VapourRat>2000 mg/kg2-methylpropan-1-olLC50 Inhalation VapourRat5.2 g/kg-LD50 OralRat5.2 g/kg-LD50 DermalRat2460 mg/kg-LD50 DermalRat2830 mg/kg-2,4,6-trisLD50 OralRat1280 mg/kg-(dimethylaminomethyl)LD50 OralRat1200 mg/kg-LD50 OralRat1200 mg/kg	Dermal Rat >2000 mg/kg -	dimers, oligomeric reaction
triethylenetetramine triethylenetetramine kylene LD50 Oral LD50 Dermal LD50 Dermal LD50 Dermal LD50 Dermal LD50 Dermal LD50 Oral LD50 Oral LD50 Oral LD50 Oral LD50 Oral LD50 Dermal LD50 Dermal LD50 Dermal LD50 Dermal LD50 Dermal LD50 Dermal LD50 Oral Rat S.2 g/kg - LD50 Oral Rat S.2 g/kg - LD50 Oral LD50 Dermal LD50 Dermal LD50 Dermal LD50 Oral Rat S.2 g/kg - LD50 Dermal LD50 Dermal Rat 24.6 mg/l 4 LD50 Dermal LD50 Dermal LD50 Dermal LD50 Dermal LD50 Dermal Rat 24.6 mg/kg - LD50 Dermal LD50 Dermal LD50 Dermal Rat 24.6 mg/kg - LD50 Dermal LD50 Dermal Rat 24.6 mg/kg - LD50 Dermal LD50 Dermal Rat 24.6 mg/kg - LD50 Dermal LD50 Dermal Rat 1200 mg/kg - LD50 Magkg - LD50 Oral Rat 1200 mg/kg - LD50 Magkg - LD50 Dermal LD50 Dermal Rat 1200 mg/kg - LD50 Magkg - LD50 Dermal Rat 1200 mg/kg - - - - - - - - - - - - -		5
xyleneLD50 OralRat>2000 mg/kg-xyleneLD50 DermalRabbit1.7 g/kg-LD50 OralRat4.3 g/kg-Phenol, methylstyrenatedLD50 DermalRat>2000 mg/kg-LD50 OralRat>2000 mg/kg-LD50 OralRat>2000 mg/kg-LD50 OralRat>2000 mg/kg-LC50 Inhalation VapourRat>7000 ppm6LD50 DermalRabbit13 g/kg-LD50 OralRat5.2 g/kg-2-methylpropan-1-olLC50 Inhalation VapourRat24.6 mg/l4LD50 DermalRabbit2460 mg/kg-LD50 OralRat2830 mg/kg-2,4,6-trisLD50 DermalRat1280 mg/kg-(dimethylaminomethyl)LD50 OralRat1200 mg/kg-LD50 OralRat1200 mg/kg-		
xyleneLD50 Dermal LD50 OralRabbit1.7 g/kg-Phenol, methylstyrenatedLD50 Dermal LD50 DermalRat4.3 g/kg-1-methoxy-2-propanolLC50 Inhalation Vapour LD50 DermalRat>2000 mg/kg-1-methoxy-2-propanolLC50 Inhalation Vapour LD50 DermalRat>7000 ppm62-methylpropan-1-olLC50 Inhalation Vapour LD50 DermalRat5.2 g/kg-2.methylpropan-1-olLC50 Inhalation Vapour LD50 DermalRat2460 mg/kg-2,4,6-tris (dimethylaminomethyl) phenolLD50 OralRat1280 mg/kg-LD50 OralRat1200 mg/kg-		
LD50 OralRat4.3 g/kg-Phenol, methylstyrenatedLD50 DermalRabbit>2000 mg/kg-LD50 OralRat>2000 mg/kg-LD50 OralRat>2000 mg/kg-LD50 OralRat>7000 ppm6LD50 DermalRat>7000 ppm6LD50 DermalRat5.2 g/kg-LD50 OralRat5.2 g/kg-2-methylpropan-1-olLC50 Inhalation VapourRat24.6 mg/lLD50 DermalLD50 DermalRat2480 mg/kg-LD50 OralRat2830 mg/kg-2,4,6-trisLD50 DermalRat1280 mg/kg-(dimethylaminomethyl)LD50 OralRat1200 mg/kg-LD50 OralRat1200 mg/kg	5 5	
Phenol, methylstyrenatedLD50 Dermal LD50 OralRabbit>2000 mg/kg-1-methoxy-2-propanolLC50 Inhalation Vapour LD50 Dermal LD50 OralRat>7000 ppm62-methylpropan-1-olLC50 Inhalation Vapour LD50 OralRat5.2 g/kg-2-methylpropan-1-olLC50 Inhalation Vapour LD50 Dermal LD50 Dermal LD50 OralRat24.6 mg/l42,4,6-tris (dimethylaminomethyl) phenolLD50 OralRat1280 mg/kg-LD50 OralLD50 OralRat1200 mg/kg-	5 5	5
LD50 OralRat>2000 mg/kg-1-methoxy-2-propanolLC50 Inhalation VapourRat>7000 ppm6LD50 DermalRat13 g/kg-LD50 OralRat5.2 g/kg-LD50 OralLC50 Inhalation VapourRat24.6 mg/l4LD50 DermalLC50 Inhalation VapourRat24.6 mg/l4LD50 DermalLD50 DermalRat2460 mg/kg-LD50 DermalLD50 OralRat2830 mg/kg-LD50 DermalLD50 DermalRat1280 mg/kg-LD50 DermalLD50 OralRat1200 mg/kg-		
1-methoxy-2-propanolLC50 Inhalation Vapour LD50 Dermal LD50 DermalRat Rabbit>7000 pm62-methylpropan-1-olLC50 Inhalation Vapour LC50 Inhalation Vapour LD50 Dermal LD50 DermalRat24.6 mg/l42,4,6-tris (dimethylaminomethyl) phenolLD50 OralRat2830 mg/kg-LD50 OralLD50 Dermal LD50 DermalRat1280 mg/kg-2,4,6-tris (LD50 DermalLD50 OralRat1200 mg/kg-		
LD50 Dermal LD50 Oral 2-methylpropan-1-ol 2,4,6-tris (dimethylaminomethyl) phenol LD50 Oral LD50 Oral LD50 Oral LD50 Dermal LD50 Dermal LD50 Dermal LD50 Dermal LD50 Oral LD50 Oral LD50 Oral LD50 Oral LD50 Oral LD50 Oral LD50 Oral LD50 Oral LD50 Oral LD50 Dermal LD50 Dermal LD50 Dermal LD50 Dermal LD50 Oral LD50 Oral Rat Rat Rat Rat 1280 mg/kg - 1280 mg/kg - Rat 1200 mg/kg -	0 0	
2-methylpropan-1-olLD50 Oral LC50 Inhalation Vapour LD50 Dermal LD50 OralRat5.2 g/kg-2,4,6-tris (dimethylaminomethyl) phenolLD50 Oral LD50 OralRat2460 mg/kg-LD50 Oral LD50 DermalRat1280 mg/kg-LD50 Oral LD50 OralRat1280 mg/kg-LD50 Oral LD50 OralRat1200 mg/kg-	Inhalation Vapour Rat >7000 ppm 6 hours	1-methoxy-2-propanol
2-methylpropan-1-olLC50 Inhalation Vapour LD50 Dermal LD50 OralRat24.6 mg/l42,4,6-tris (dimethylaminomethyl) phenolLD50 OralRat2830 mg/kg-LD50 OralLD50 DermalRat1280 mg/kg-LD50 OralLD50 DermalRat1280 mg/kg-LD50 OralRat1200 mg/kg-	Dermal Rabbit 13 g/kg -	
LD50 Dermal LD50 Oral (dimethylaminomethyl) phenol LD50 Oral LD50 Oral LD50 Oral LD50 Oral LD50 Oral LD50 Oral LD50 Oral Rat 2830 mg/kg - 1280 mg/kg - 1280 mg/kg - 1280 mg/kg - 1280 mg/kg - 1280 mg/kg - 1280 mg/kg - 1280 mg/kg - 1280 mg/kg -	Oral Rat 5.2 g/kg -	
LD50 Dermal LD50 Oral (dimethylaminomethyl) phenol LD50 Oral LD50 Oral LD50 Oral LD50 Oral LD50 Oral LD50 Oral LD50 Oral Rat 2830 mg/kg - 1280 mg/kg - 1280 mg/kg - 1280 mg/kg - 1280 mg/kg - 1280 mg/kg - 1280 mg/kg - 1280 mg/kg - 1280 mg/kg -	Inhalation Vapour Rat 24.6 mg/l 4 hours	2-methylpropan-1-ol
2,4,6-tris (dimethylaminomethyl) phenolLD50 Oral LD50 DermalRat2830 mg/kg-LD50 DermalRat1280 mg/kg-LD50 OralRat1200 mg/kg-		
2,4,6-tris (dimethylaminomethyl) phenol LD50 Oral Rat 1280 mg/kg - LD50 Oral Rat 1200 mg/kg -		
(dimethylaminomethyl) phenol LD50 Oral Rat 1200 mg/kg -		2.4.6-tris
phenol LD50 Oral Rat 1200 mg/kg -		
LD50 Oral Rat 1200 mg/kg -		
8.5	Oral Rat 1200 mg/kg -	
	5 5	

ipore	English (GB)	Page: 8/14	
-------	--------------	------------	--

Product code 000001074765 Product name SIGMAPRIME 700 HARDENER Version 1.03

	LD50 Dermal			Rabbit		17.8	g/kg	-
	LD50 Oral			Rat		3.5 g	j/kg	-
3,6-diazaoctanethylenediamin	LD50 Dermal LD50 Oral			Rabbit		1465 mg/kg 1716 mg/kg		-
				Rat		1710	в тту/ку	-
Conclusion/Summary : T rritation/Corrosion	here are no data a	available	on the r	nixture i	tself.			
	Result		Speci	es	Score		Exposure	Observation
Atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Eyes - Severe irrit	ant	Rabbi	t	-		-	-
xylene	Skin - Irritant Skin - Moderate ir	ritant	Huma Rabbi		-		- 24 hours 500 mg	-
Conclusion/Summary								•
Skin : T	here are no data a	available	on the r	nixture i	tself.			
Eyes : T	here are no data a	available	on the r	nixture i	tself.			
Respiratory : T	here are no data a	available.	4 1					
		available	on the r	nixture i	tself.			
			on the r	nixture i	tself.			
ensitisation Product/ingredient name	Route of exposure	Species		nixture i	i	Resu	lt	
Product/ingredient name Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Route of exposure skin	i	i	nixture i	i	Sens	It itising itising	
Product/ingredient name Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 3,6-diazaoctanethylenediamin	Route of exposure skin	Species Mouse	i		i	Sens	itising	
Product/ingredient name Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 3,6-diazaoctanethylenediamin Conclusion/Summary	Route of exposure skin	Species Mouse Guinea	pig			Sens	itising	
ensitisation Product/ingredient name Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 3,6-diazaoctanethylenediamin Conclusion/Summary Skin : T	Route of exposure skin skin	Species Mouse Guinea	pig on the r	nixture i	tself.	Sens	itising	
Product/ingredient name Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 3,6-diazaoctanethylenediamin Conclusion/Summary Skin : T Respiratory : T	Route of exposure skin skin	Species Mouse Guinea	pig on the r	nixture i	tself.	Sens	itising	
ensitisation Product/ingredient name Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 3,6-diazaoctanethylenediamin Conclusion/Summary Skin : T Respiratory : T Iutagenicity	Route of exposure skin skin	Species Mouse Guinea available	pig on the r on the r	nixture i nixture i	tself.	Sens	itising	
Product/ingredient name Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 3,6-diazaoctanethylenediamin Conclusion/Summary Skin : T Respiratory : T Iutagenicity Conclusion/Summary : T	Route of exposure skin skin ⁻ here are no data a ⁻ here are no data a	Species Mouse Guinea available	pig on the r on the r	nixture i nixture i	tself.	Sens	itising	
Product/ingredient name Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 3,6-diazaoctanethylenediamin Conclusion/Summary Skin : T Respiratory : T Iutagenicity Conclusion/Summary : T arcinogenicity	Route of exposure skin skin ⁻ here are no data a ⁻ here are no data a	Species Mouse Guinea available available	pig on the r on the r on the	nixture i nixture i mixture	tself. tself. itself.	Sens	itising	
Product/ingredient name Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 3,6-diazaoctanethylenediamin Conclusion/Summary Skin : T Respiratory : T Iutagenicity Conclusion/Summary : T Carcinogenicity Conclusion/Summary : T	Route of exposure skin skin here are no data a here are no data a There are no data a	Species Mouse Guinea available available	pig on the r on the r on the	nixture i nixture i mixture	tself. tself. itself.	Sens	itising	
Product/ingredient name Product/ingredient name Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 3,6-diazaoctanethylenediamin Conclusion/Summary Skin : T Respiratory : T Mutagenicity Conclusion/Summary Conclusion/Summary Skin Conclusion/Summary Conclusion/Summary Conclusion/Summary Conclusion/Summary Conclusion/Summary Conclusion/Summary Conclusion/Summary Conclusion/Summary	Route of exposure skin skin here are no data a here are no data a There are no data a	Species Mouse Guinea available available available available	pig on the r on the r on the	nixture i nixture i mixture mixture	tself. tself. itself. itself.	Sens	itising	
Product/ingredient name Product/ingredient name Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine 3,6-diazaoctanethylenediamin Conclusion/Summary Skin : T Respiratory : T Mutagenicity Conclusion/Summary : T Autagenicity Conclusion/Summary Conclusion/Summary Seproductive toxicity	Route of exposure skin skin here are no data a here are no data a There are no data There are no data	Species Mouse Guinea available available available available	pig on the r on the r on the	nixture i nixture i mixture mixture	tself. tself. itself. itself.	Sens	itising	

Specific target organ toxicity (single exposure)

Section 11. Toxicological information

	exposure	Target organs
Category 3 Category 3 Category 3	- -	Respiratory tract irritation Narcotic effects Respiratory tract irritation Narcotic effects
Ca	ategory 3	ategory 3 - ategory 3 -

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Name	Result
	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on likely routes : Not available.

of exposure

Eye contact	: Causes serious eye damage.
Inhalation	: Harmful if inhaled. May cause respiratory irritation.
Skin contact	: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: Corrosive to the digestive tract. Causes burns.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Singapore	English (GB)	Page: 10/14
Singapore	Eligiisii (GB)	rage. 10/14

Section 11. Toxicological information

<u>Short term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
<u>Long term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health eff	<u>ects</u>
General	 Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

01 11

Route	ATE value	
Øral	21349.91 mg/kg	
Dermal	6167.33 mg/kg	
Inhalation (vapours)	22.23 mg/l	
Inhalation (dusts and mists)	2.86 mg/l	

Other information

Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

Section 12. Ecological information

Toxicity

Section 12. Ecological information

atty acids, C18-unsatd., imers, oligomeric reaction	EC10 1.78 mg/l		
roducts with tall-oil fatty cids and		Algae	72 hours
iethylenetetramine			
-methoxy-2-propanol	Acute LC50 23300 mg/l	Daphnia	48 hours
	Acute LC50 >4500 mg/l Fresh water	Fish	96 hours
-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
,4,6-tris	Acute LC50 >100 mg/l	Daphnia	48 hours
dimethylaminomethyl)phenol	C C		
	Acute LC50 >100 mg/l	Fish	96 hours
thylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
•	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-

Persistence/degradability

Product/ingredient name	Test	Result	Dose	Inoculum
2 ,4,6-tris	OECD 301D	4 % - Not readily - 28 days	-	-
(dimethylaminomethyl)phenol				
	Biodegradability -			
	Closed Bottle			
	Test			
ethylbenzene	-	79 % - Readily - 10 days	-	-

Conclusion/Summary : There are no data available on the mixture itself.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
►atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	-	-	Not readily
xylene 2,4,6-tris (dimethylaminomethyl)phenol ethylbenzene	-	-	Readily Not readily Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
x ylene	3.12	7.4 to 18.5	Low
Phenol, methylstyrenated	3.627	-	Low
1-methoxy-2-propanol	<1	-	Low
2-methylpropan-1-ol	1	-	Low
2,4,6-tris	0.219	-	Low
(dimethylaminomethyl)phenol			
ethylbenzene	3.6	79.43	Low
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	Low

Singapore	English (GB)	Page: 12/14
-----------	--------------	-------------

Section 12. Ecological information

Mobility in soil

Soil/water partition	: Not available.
coefficient (Koc)	

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN3469	UN3469	UN3469
UN proper shipping name	PAINT RELATED MATERIAL, FLAMMABLE, CORROSIVE	PAINT RELATED MATERIAL, FLAMMABLE, CORROSIVE	PAINT RELATED MATERIAL, FLAMMABLE, CORROSIVE
Transport hazard class(es)	3 (8)	3 (8)	3 (8)
Packing group	III	III	Ш
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(Polyamide)	Not applicable.

Additional information

UN	: None identified.
IMDG	: The marine pollutant mark is not required when transported in sizes of \leq 5 L or \leq 5 kg.
ΙΑΤΑ	 The environmentally hazardous substance mark may appear if required by other transportation regulations.

Singapore	English (GB)	Page: 13/14
-----------	--------------	-------------

Section 14. Transport information

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

Singapore - hazardous chemicals under government control

None.

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Section 16. Other information

|--|

motory	
Date of issue/Date of revision	: 9 October 2024
Date of previous issue	: 4/17/2024
Version	: 1.03
Prepared by	: EHS
Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

Singapore	English (GB)	Page: 14/14
-----------	--------------	-------------