SAFETY DATA SHEET



Conforms to Official Mexican Standard NOM-018-STPS-2015

Date of revision 9 October 2024 Date of issue 9 October 2024

Version 3

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product name : 912 LV EPOXY PRIMER CLEAR - B

Product code : 00467233 Other means of : Not applicable.

identification

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications, Professional applications, Used by spraying.

Use of the substance/

Emergency telephone

mixture

: Hardener.

Uses advised against : Not applicable.

: PPG Industries, Inc. Manufacturer

> One PPG Place Pittsburgh, PA 15272 : (412) 434-4515 (U.S.)

(514) 645-1320 (Canada) number SETIQ Interior de la República: 800-00-214-00 (México)

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SECTION 2: Hazards identification

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (oral) - Category 5 ACUTE TOXICITY (dermal) - Category 4 SKIN CORROSION - Category 1 SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1 TOXIC TO REPRODUCTION - Category 2

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation

toxicity: 66.5%

GHS label elements

Hazard pictograms









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Product name 912 LV EPOXY PRIMER CLEAR - B

SECTION 2: Hazards identification

Signal word

: Danger

Hazard statements

Product code 00467233

: H226 - Flammable liquid and vapor.

H303 - May be harmful if swallowed. H312 - Harmful in contact with skin.

H314 - Causes severe skin burns and eye damage.

H317 - May cause an allergic skin reaction.

H361 - Suspected of damaging fertility or the unborn child.

H372 - Causes damage to organs through prolonged or repeated exposure.

(respiratory tract)

Precautionary statements

Prevention

P201 - Obtain special instructions before use.

P202 - Do not handle until all safety precautions have been read and understood.

P280 - Wear protective gloves, protective clothing and eve or face protection.

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition

sources. No smoking.

P260 - Do not breathe vapor.

P270 - Do not eat, drink or smoke when using this product.

P264 - Wash thoroughly after handling.

P272 - Contaminated work clothing should not be allowed out of the workplace.

Response

: P308 + P313 - IF exposed or concerned: Get medical advice or attention. P304 + P340, P310 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. P301 + P310, P330, P331 - IF SWALLOWED: Immediately call a POISON

CENTER or doctor. Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353, P310 - IF ON SKIN (or hair): Take off immediately all

contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER

or doctor.

P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.

P363 - Wash contaminated clothing before reuse.

P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Immediately call a POISON CENTER or doctor.

Storage

: P405 - Store locked up.

Disposal

: P501 - Dispose of contents and container in accordance with all local, regional,

national and international regulations.

result in classification

Other hazards which do not : Emits toxic fumes when heated.

See toxicological information (Section 11)

SECTION 3: Composition/information on ingredients

Substance/mixture

Mixture

Product name

: 912 LV EPOXY PRIMER CLEAR - B

Other means of

: Not applicable.

identification

Ingredient name	%	CAS number
Foly[oxy(methyl-1,2-ethanediyl)], α-(2-aminomethylethyl)-ω- (2-aminomethylethoxy)-	≥50 - ≤75	9046-10-0 (n = 2-6)
2-piperazin-1-ylethylamine	≥20 - ≤42	140-31-8

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

Product name 912 LV EPOXY PRIMER CLEAR - B

SECTION 3: Composition/information on ingredients

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

Description of necessary first aid measures

Eye contact: Check for and remove any contact lenses. Immediately flush eyes with running

water for at least 15 minutes, keeping eyelids open. Seek immediate medical

attention.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by

trained personnel.

Skin contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and

water or use recognized skin cleanser. Do NOT use solvents or thinners.

Ingestion: If swallowed, seek medical advice immediately and show this container or label.

Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : No known significant effects or critical hazards.

Skin contact: Causes severe burns. Harmful in contact with skin. May cause an allergic skin

reaction.

Ingestion : May be harmful if swallowed.

Over-exposure signs/symptoms

See toxicological information (Section 11)

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate

mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing

thoroughly with water before removing it, or wear gloves.

SECTION 5: Firefighting measures

Extinguishing media

Suitable extinguishing: Use dry chemical, CO₂, water spray (fog) or foam.

media

Unsuitable extinguishing: Do not use water jet.

media

Specific hazards arising from the chemical

: Mammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.

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SECTION 5: Firefighting measures

Hazardous thermal decomposition products

 Decomposition products may include the following materials: carbon oxides nitrogen oxides

Special protective actions for fire-fighters

: Fromptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

SECTION 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders

: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

SECTION 7: Handling and storage

Precautions for safe handling

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SECTION 7: Handling and storage

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Special precautions

: Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, : including any incompatibilities

Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

SECTION 8: Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	None.
(2-aminomethylethoxy)- 2-piperazin-1-ylethylamine	None.

Key to abbreviations

С = Ceiling Limit IPFI = Internal Permissible Exposure Limit

STEL = Short term exposure limit TLV = Threshold Limit Value TWA = Time Weighted Average

Consult local authorities for acceptable exposure limits.

procedures

Recommended monitoring : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

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SECTION 8: Exposure controls/personal protection

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection
Skin protection
Hand protection

: Chemical splash goggles and face shield.

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves

: butyl rubber

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

SECTION 9: Physical and chemical properties

Appearance

Physical state : Liquid.

Color : Clear.

Odor : Amine-like.

Odor threshold : Not available.

Molecular weight : Not applicable.

Physical state : Liquid.

I clear.

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SECTION 9: Physical and chemical properties

: >37.78°C (>100°F) **Boiling point**

: Closed cup: 34.44°C (94°F) Flash point

Auto-ignition temperature : Not available. : Not available. **Decomposition temperature Flammability** Not available. : Not available.

Lower and upper explosive

(flammable) limits

: Not available. **Evaporation rate** : Not available. **Vapor pressure** Vapor density : Not available.

Relative density : 0.96 Density (lbs/gal) 8.01

Media **Result** Solubility(ies)

cold water Not soluble

Solubility in water : Not available. Partition coefficient: n-: Not applicable.

octanol/water

Viscosity : Dynamic (room temperature): Not available.

Kinematic (room temperature): Not available. Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)

% Solid. (w/w) : 100

SECTION 10: Stability and reactivity

: No specific test data related to reactivity available for this product or its ingredients. Reactivity

Chemical stability : The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition

products.

Refer to protective measures listed in sections 7 and 8.

Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions:

oxidizing agents, strong alkalis, strong acids.

Hazardous decomposition

products

Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

SECTION 11: Toxicological information

Information on toxicological effects

Acute toxicity

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Product name 912 LV EPOXY PRIMER CLEAR - B

SECTION 11: Toxicological information

Product/ingredient name	Result	Species	Dose	Exposure
Poly[oxy(methyl- 1,2-ethanediyl)], α- (2-aminomethylethyl)-ω- (2-aminomethylethoxy)-	LD50 Dermal	Rat	2980 mg/kg	-
2-piperazin-1-ylethylamine	LD50 Oral LC50 Inhalation Dusts and mists LD50 Dermal LD50 Oral	Rat Rat Rabbit Rat	2885 mg/kg >5 mg/l 866 mg/kg 2140 mg/kg	- 4 hours

Conclusion/Summary

: There are no data available on the mixture itself.

Irritation/Corrosion

Conclusion/Summary

Skin: There are no data available on the mixture itself.Eyes: There are no data available on the mixture itself.Respiratory: There are no data available on the mixture itself.

Se	nsi	itiz	zat	ion

Product/ingredient name	Route of exposure	Species	Result
2-piperazin-1-ylethylamine	skin	Guinea pig	Sensitizing

Conclusion/Summary

Skin: There are no data available on the mixture itself.Respiratory: There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary: There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary: There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
2-piperazin-1-ylethylamine	Category 1	inhalation	respiratory tract

Target organs

: Contains material which causes damage to the following organs: upper respiratory tract.

Aspiration hazard

Not available.

Information on the likely routes of exposure

Potential acute health effects

Eye contact : Causes serious eye damage.

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Product name 912 LV EPOXY PRIMER CLEAR - B

SECTION 11: Toxicological information

Inhalation : No known significant effects or critical hazards.

Skin contact : Causes severe burns. Harmful in contact with skin. May cause an allergic skin

reaction.

Ingestion : May be harmful if swallowed.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness

blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion: Adverse symptoms may include the following:

stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Conclusion/Summary: There are no data available on the mixture itself. If splashed in the eyes, the liquid

may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by

oral, inhalation and dermal routes of exposure and eye contact.

Short term exposure

Potential immediate

Potential delayed effects

effects

: There are no data available on the mixture itself.

: There are no data available on the mixture itself.

Long term exposure

Potential immediate

effects

: There are no data available on the mixture itself.

Potential delayed effects: There are no data available on the mixture itself.

Potential chronic health effects

General : Causes damage to organs through prolonged or repeated exposure. Once

sensitized, a severe allergic reaction may occur when subsequently exposed to very

low levels.

Carcinogenicity : No known significant effects or critical hazards.Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity: Suspected of damaging fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

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SECTION 11: Toxicological information

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
912 LV EPOXY PRIMER CLEAR - B Poly[oxy(methyl-1,2-ethanediyl)], α- (2-aminomethylethyl)-ω-(2-aminomethylethoxy)- 2-piperazin-1-ylethylamine	2623.7 2885 2140		N/A N/A N/A	N/A	N/A N/A N/A

SECTION 12: Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Poly[oxy(methyl- 1,2-ethanediyl)], α- (2-aminomethylethyl)-ω- (2-aminomethylethoxy)-	EC50 15 mg/l	Algae	72 hours
2-piperazin-1-ylethylamine	Acute EC50 58 mg/l	Daphnia	48 hours

Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
2-piperazin-1-ylethylamine	OECD 301F	0 % - Not readily - 28 days	5 -	-
Product/ingredient name	Aquatic half-life	Photo	olysis	Biodegradability
Poly[oxy(methyl- 1,2-ethanediyl)], α- (2-aminomethylethyl)-ω- (2-aminomethylethoxy)- 2-piperazin-1-ylethylamine	-	-		Not readily Not readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
2-piperazin-1-ylethylamine	-1.48	-	Low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

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SECTION 13: Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and nonrecyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations. Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

SECTION 14: Transport information

	Mexico Classification	IMDG	IATA
UN number	UN3470	UN3470	UN3470
UN proper shipping name	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE
Transport hazard class(es)	8 (3)	8 (3)	8 (3)
Packing group	II	II	II
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

: None identified. Mexico **IMDG** : None identified. **IATA** : None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

Transport in bulk according: Not applicable.

to IMO instruments

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Product name 912 LV EPOXY PRIMER CLEAR - B

SECTION 15: Regulatory information

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

SECTION 16: Other information

Please refer to Section 2 of this document for GHS hazard classifications. The customer is responsible for determining the PPE code for this material.

Date of previous issue : 6/26/2023

Organization that prepared : EHS

the SDS

Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available SGG = Segregation Group UN = United Nations

▼ Indicates information that has changed from previously issued version.

Notice to reader

The information, which is based on the current knowledge of the chemical substance or mixture and applies to appropriate safety precautions for the product, is deemed correct but is not exhaustive and will be used only as a guide.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

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