# **SAFETY DATA SHEET**



### The information in this Safety Data Sheet is required pursuant to Hazardous Product Regulations 2015.

Date of issue/Date of revision 10 October 2024 Version 3.04

Section 1. Identification	
Product name	: SIGMASHIELD 1200 HARDENER BLACK
Product code	: 000001099024
Other means of identification	: 00195824
Product type	: Liquid.
Relevant identified uses of	f the substance or mixture and uses advised against
Product use	: Professional applications, Used by spraying.
Use of the substance/ mixture	: Hardener.
Uses advised against	: Not applicable.
Supplier	<ul> <li>PPG Architectural Coatings Canada, Inc. 1550, rue Ampère, bureau 500 Boucherville (Québec) J4B 7L4 Canada +1 450-655-3121</li> </ul>
	PPG Industries, Inc. One PPG Place Pittsburgh, PA 15272
Emergency telephone number	: (412) 434-4515 (U.S.) (514) 645-1320 (Canada) SETIQ Interior de la República: 800-00-214-00 (México) SETIQ Ciudad de México: (55) 5559-1588 (México)
Technical Phone Number	: 888-977-4762

# Section 2. Hazard identification

Classification of the substance or mixture	: ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 3 ACUTE TOXICITY (inhalation) - Category 3
	SKIN CORROSION - Category 1A
	SERIOUS EYE DAMAGE - Category 1
	SKIN SENSITIZATION - Category 1B
	CARCINOGENICITY - Category 2
	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
GHS label elements	

Canada Page: 1/14

Product name SIGMASHIELD 1200 HARDENER BLACK

# Section 2. Hazard identification

Hazard pictograms	:	
Signal word	:	Danger
Hazard statements	:	Harmful if swallowed. Toxic in contact with skin or if inhaled. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Suspected of causing cancer. May cause damage to organs through prolonged or repeated exposure.
Precautionary statements		
Prevention	:	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
Response	:	F exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. If skin irritation or rash occurs: Get medical advice or attention. Wash contaminated clothing before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	:	Store locked up.
Disposal	;	Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	:	Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. This product either contains formaldehyde or is capable of releasing formaldehyde above 0.5 ppm under certain conditions. Formaldehyde is a known cancer hazard, a skin sensitizer and a respiratory sensitizer. Emits toxic fumes when heated. Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 5.5%
Other hazards which do not result in classification	:	None known.

# Section 3. Composition/information on ingredients

Substance/mixture	: Mixture
Product name	: SIGMASHIELD 1200 HARDENER BLACK
Other means of identification	: 00195824

### **CAS number/other identifiers**

### Product name SIGMASHIELD 1200 HARDENER BLACK

# Section 3. Composition/information on ingredients

Ingredient name	Synonyms	% (w/w)	CAS num	ber
2,2'-dimethyl-4,4'-methylenebis (cyclohexylamine)	Cyclohexanamine, 4,4'-methylenebis [2-methyl-; 3,3'-Dimethyl-4,4'- diaminodicyclohexylmethane; 4,4'- Methylenebis(2-methylcyclohexylamine); di(4-amino-3-methylcyclohexyl)methane; Cyclohexanamine, 4,4'-methylenebis (2-methyl-; 3,3'-dimethyl-4,4'- diaminodicyclohexylmethane; 2,2'- DIMETHYL-4,4'-METHYLENEBIS; 4,4'- Methylenebis-(2-methylcyclohexanamine); 4,4'-Diamino-3,3'- dimethyldicyclohexylmethane; 4,4'- Methylenebis (2-methylcyclohexaneamine); 4,4'- methylenebis(2-methylcyclohexanamine	65 - 85*	6864-37-5	
benzyl alcohol	Benzenemethanol; .alpha Hydroxytoluene; Phenylcarbinol; Phenylmethanol; E 1519; α- hydroxytoluene; Phenylmethyl alcohol; toluenol, alpha-; (hydroxymethyl)benzene; BENZENECARBINOL; alpha- Hydroxytoluene	7 - 13*	100-51-6	
N-(3-(trimethoxysilyl)propyl) ethylenediamine	1,2-Ethanediamine, N1-[3-(trimethoxysilyl) propyl]-; 1,2-Ethanediamine, N-[3- (trimethoxysilyl)propyl]-; [3-[(2-Aminoethyl) amino; 1,2-Ethanediamine, N-(3- (trimethoxysilyl)propyl)-; 3- (2-aminoethylamino) propyltrimethoxysilane; 2-aminoethyl (3-trimethoxysilylpropyl)amine; Ethylenediamine, N-(3-(trimethoxysilyl) propyl)-; (trimethoxysilylpropyl) ethylenediamine; 1,2-Ethanediamine, N- {3-(trimethoxysilyl)propyl}-; 3- (2-Aminoethylamino) propyltrimethoxysilane; Dehydrochlorination reaction products of 3-[(2-aminoethyl)amino] propyltrimethoxysilane and 3-chloropropyltrimethoxysilane; N1-[3- (Trimethoxysilyl)prop-1-yl]ethane- 1,2-diamine	1 - 5*	1760-24-3	
2,4,6-tris(dimethylaminomethyl)phenol	Phenol, 2,4,6-tris[(dimethylamino)methyl]-; Phenol, 2,4,6-tris(dimethylaminomethyl)-; 2,4,6-tris((dimethylamino)methyl)phenol; Phenol, 2,4,6-tris{(dimethylamino)methyl]phenol; 2,4,6-Tris[(dimethylaminomethyl)phenol; 2,4,6-Tris(N,N-dimethylaminomethyl) phenol; 2,4,6-Tridimethylaminomethylphenol; TRIS	1 - 5*	90-72-2	
		C	anada	Page: 3/1

### Product name SIGMASHIELD 1200 HARDENER BLACK

# Section 3. Composition/information on ingredients

	(2,4,6-DIMETHYLAMINOMONOMETHYL) PHENOL; TRIS (2,4,6-DIMETHYLAMINOMETHYL) PHENOL; TRIS[(DIMETHYLAMINO) METHYL]PHENOL, 2,4,6-		
carbon black	Lampblack; Acetylene black; C.I. 77266; C.I. Pigment Black 6; C.I. Pigment Black 7; Charcoal	0.1 - 1*	1333-86-4

Ranges if listed above for hazardous ingredient(s) are prescribed ranges. The actual concentration(s) or actual concentration range(s) are being withheld as a trade secret.

SUB codes represent substances without registered CAS Numbers.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

# Section 4. First-aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

### Description of necessary first aid measures

Eye contact	<ul> <li>Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.</li> </ul>
Inhalation	<ul> <li>Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.</li> </ul>
Skin contact	<ul> <li>Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.</li> </ul>
Ingestion	<ul> <li>If swallowed, seek medical advice immediately and show this container or label.</li> <li>Keep person warm and at rest. Do NOT induce vomiting.</li> </ul>

Most important symptom	s/effects, acute and delayed
Potential acute health e	ffects
Eye contact	: Causes serious eye damage.
Inhalation	: Toxic if inhaled.
Skin contact	: Causes severe burns. Toxic in contact with skin. May cause an allergic skin reaction.
Ingestion	: Harmful if swallowed.
<u>Over-exposure signs/sy</u>	mptoms
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur
	Canada Page: 4/14

### Product name SIGMASHIELD 1200 HARDENER BLACK

### Section 4. First-aid measures

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Ingestion
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: Adverse symptoms may include the following: stomach pains

### Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	<ul> <li>In case of inhalation of decomposition products in a fire, symptoms may be delayed.</li></ul>
Specific treatments	The exposed person may need to be kept under medical surveillance for 48 hours. <li>No specific treatment.</li>
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

# Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides metal oxide/oxides Formaldehyde.
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	<ul> <li>Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.</li> </ul>

# Section 6. Accidental release measures

# Personal precautions, protective equipment and emergency proceduresFor non-emergency<br/>personnel: No action shall be taken involving any personal risk or without suitable training.<br/>Evacuate surrounding areas. Keep unnecessary and unprotected personnel from<br/>entering. Do not touch or walk through spilled material. Do not breathe vapor or<br/>mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is<br/>inadequate. Put on appropriate personal protective equipment.For emergency responders: If specialized clothing is required to deal with the spillage, take note of any<br/>information in Section 8 on suitable and unsuitable materials. See also the<br/>information in "For non-emergency personnel".

### Product name SIGMASHIELD 1200 HARDENER BLACK

# Section 6. Accidental release measures

Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).	
Methods and materials for co	ntainment and cleaning up	
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Small spill	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

# Section 7. Handling and storage

### Precautions for safe handling

Protective measures	ut on appropriate personal protective equipment (see Section 8). Per story of skin sensitization problems should not be employed in any pr hich this product is used. Avoid exposure - obtain special instructions to not handle until all safety precautions have been read and understo et in eyes or on skin or clothing. Do not breathe vapor or mist. Do not hadequate ventilation. Wear appropriate respirator when venti adequate. Keep in the original container or an approved alternative no pompatible material, kept tightly closed when not in use. Empty contain oduct residue and can be hazardous. Do not reuse container.	ocess in before use. od. Do not t ingest. Use lation is nade from a
Special precautions	apors may accumulate in low or confined areas or travel a considerate source of ignition and flash back. Vapors are heavier than air and ma ong floors. If this material is part of a multiple component system, rea ata Sheet(s) for the other component or components before blending sulting mixture may have the hazards of all of its parts.	ay spread ad the Safety
Advice on general	ash hands thoroughly after handling.	
occupational hygiene	ating, drinking and smoking should be prohibited in areas where this i andled, stored and processed. Workers should wash hands and face ating, drinking and smoking. Remove contaminated clothing and prot quipment before entering eating areas. See also Section 8 for additio formation on hygiene measures.	before ective
Conditions for safe storage, including any incompatibilities	tore between the following temperatures: 0 to 35°C (32 to 95°F). Store coordance with local regulations. Store in original container protected unlight in a dry, cool and well-ventilated area, away from incompatible ee Section 10) and food and drink. Store locked up. Keep container and sealed until ready for use. Containers that have been opened must sealed and kept upright to prevent leakage. Do not store in unlabele se appropriate containment to avoid environmental contamination.	from direct materials tightly closed t be carefully

Product name SIGMASHIELD 1200 HARDENER BLACK

# Section 8. Exposure controls/personal protection

### **Control parameters**

### **Occupational exposure limits**

Ingredient name	Exposure limits
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine) benzyl alcohol	None. IPEL (-) TWA: 5 ppm. STEL: 10 ppm.
N-(3-(trimethoxysilyl)propyl)ethylenediamine 2,4,6-tris(dimethylaminomethyl)phenol carbon black	None. None. CA Alberta Provincial (Canada, 3/2023) OEL 8 hours: 3.5 mg/m <sup>3</sup> . CA British Columbia Provincial (Canada, 8/2023) TWA 8 hours: 3 mg/m <sup>3</sup> . Form: Inhalable. CA Ontario Provincial (Canada, 6/2019) TWA 8 hours: 3 mg/m <sup>3</sup> . Form: Inhalable particulate matter CA Quebec Provincial (Canada, 7/2023) TWAEV 8 hours: 3 mg/m <sup>3</sup> . Form: inhalable dust. CA Saskatchewan Provincial (Canada, 7/2013) STEL 15 minutes: 7 mg/m <sup>3</sup> . TWA 8 hours: 3.5 mg/m <sup>3</sup> .

### Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures	:	Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
Appropriate engineering controls	:	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measured	<u>es</u>	
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	:	Chemical splash goggles and face shield.
Skin protection		

### Product name SIGMASHIELD 1200 HARDENER BLACK

# Section 8. Exposure controls/personal protection

Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates
	this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	: nitrile neoprene
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	<ul> <li>Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.</li> </ul>
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

# Section 9. Physical and chemical properties

<u>Appearance</u>					
Physical state	:	Liquid.			
Color	1	Black.			
Odor	1	Amine-like.			
Odor threshold	:	Not available.			
рН	1	Not applicable.			
Melting point	:	Not available.			
Boiling point	1	>37.78°C (>100°F)			
Flash point	:	Closed cup: 106°C (22	22.8°F)		
Auto-ignition temperature	:	Not available.			
Decomposition temperature	:	Not available.	Not available.		
Flammability	:	Not available.			
Lower and upper explosive (flammable) limits	1	Not available.			
Evaporation rate	:	Not available.			
Vapor pressure	:	Not available.	Not available.		
Vapor density	:	Not available.			
Relative density	:	0.97			
Density(lbs / gal)	:	8.1			
Solubility(ies)		Media	Result		
consing(ics)	1	cold water	Not soluble		
Partition coefficient: n- octanol/water	:	Not applicable.			

### Product name SIGMASHIELD 1200 HARDENER BLACK

# Section 9. Physical and chemical properties

Viscosity	1	Øynamic (room temperature): Not available.
		Kinematic (room temperature): Not available.
		Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)
% Solid. (w/w)	÷	95.98

# Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	<ul> <li>When exposed to high temperatures may produce hazardous decomposition products.</li> <li>Refer to protective measures listed in sections 7 and 8.</li> </ul>
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials carbon oxides nitrogen oxides Formaldehyde. metal oxide/oxides

# Section 11. Toxicological information

### Information on toxicological effects

### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
2,2'-dimethyl-4,4'- methylenebis (cyclohexylamine)	LC50 Inhalation Dusts and mists	Rat	420 mg/m <sup>3</sup>	4 hours
	LD50 Dermal	Rabbit	>0.2 g/kg	-
	LD50 Oral	Rat	>0.32 g/kg	-
benzyl alcohol	LC50 Inhalation Dusts and mists	Rat	>5 mg/l	4 hours
	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
N-(3-(trimethoxysilyl)propyl) ethylenediamine	LD50 Dermal	Rabbit	>2000 mg/kg	-
-	LD50 Oral	Rat	2413 mg/kg	-
2,4,6-tris (dimethylaminomethyl) phenol	LD50 Dermal	Rat	1280 mg/kg	-
P	LD50 Oral	Rat	1200 mg/kg	_
carbon black	LD50 Oral	Rat	>10 g/kg	-
Conclusion/Summary	: There are no data available on	the mixture i	tself.	
Conclusion/Summary				

Skin	: There are no data available on the mixture itself.
Eyes	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.

### Product name SIGMASHIELD 1200 HARDENER BLACK

# Section 11. Toxicological information

Sensitization				
Skin	: The	re are no	data availal	ole on the mixture itself.
Respiratory	: The	re are no o	data availal	ole on the mixture itself.
<u>Mutagenicity</u>				
<b>Conclusion/Summary</b>	: The	re are no o	data availal	ole on the mixture itself.
<b>Carcinogenicity</b>				
<b>Conclusion/Summary</b>	: The	re are no o	data availal	ole on the mixture itself.
<b>Classification</b>				
Product/ingredient name		OSHA	IARC	NTP

Carcinogen Classification code:

IARC: 1, 2A, 2B, 3, 4

NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen OSHA: + Not listed/not regulated: -

2B

### **Reproductive toxicity**

**Conclusion/Summary** : There are no data available on the mixture itself.

### **Teratogenicity**

carbon black

**Conclusion/Summary** : There are no data available on the mixture itself.

### Specific target organ toxicity (single exposure)

Name		Route of exposure	Target organs
N-(3-(trimethoxysilyl)propyl)ethylenediamine	Category 3	-	Respiratory tract irritation

### Specific target organ toxicity (repeated exposure)

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Name		Route of exposure	Target organs
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	Category 2	-	-

Target organs

Contains material which causes damage to the following organs: blood, liver, heart, brain.

Contains material which may cause damage to the following organs: kidneys, the nervous system, upper respiratory tract, skin, eyes, adrenal, central nervous system (CNS).

### **Aspiration hazard**

Not available.

### Information on the likely routes of exposure

Potential acute health effects	
Eye contact	Causes serious eye damage.
Inhalation	Toxic if inhaled.
Skin contact	Causes severe burns. Toxic in contact with skin. May cause an allergic skin reaction.
Ingestion	Harmful if swallowed.

### Product name SIGMASHIELD 1200 HARDENER BLACK

# Section 11. Toxicological information

### **Over-exposure signs/symptoms**

Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains

### Delayed and immediate effects and also chronic effects from short and long term exposure

Conclusion/Summary	:	There are no data available on the mixture itself. Trimethoxysilanes are capable of forming methanol if hydrolyzed or ingested. If swallowed, methanol may be harmful or fatal or cause blindness. This product either contains formaldehyde or is capable of releasing formaldehyde above 0.5 ppm under certain conditions. Formaldehyde is a known cancer hazard, a skin sensitizer and a respiratory sensitizer. Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and dermal routes of exposure and eye contact. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.
Short term exposure		
Potential immediate effects	:	There are no data available on the mixture itself.
Potential delayed effects	1	There are no data available on the mixture itself.
Long term exposure		
Potential immediate effects	:	There are no data available on the mixture itself.
Potential delayed effects	1	There are no data available on the mixture itself.
Potential chronic health effe	ect	
General	:	May cause damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

### Product name SIGMASHIELD 1200 HARDENER BLACK

# Section 11. Toxicological information

Carcinogenicity	: Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

### Numerical measures of toxicity

### Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
GMASHIELD 1200 HARDENER BLACK	571.8	360.4	N/A	N/A	0.62
2,2'-dimethyl-4,4'-methylenebis(cyclohexylamine)	500	300	N/A	N/A	0.5
benzyl alcohol	1200	2500	N/A	N/A	N/A
N-(3-(trimethoxysilyl)propyl)ethylenediamine	2413	2500	N/A	N/A	N/A
2,4,6-tris(dimethylaminomethyl)phenol	1200	1280	N/A	N/A	N/A

# Section 12. Ecological information

Toxicity					
Product/ingredient name	Result	Species	Exposure		
N-(3-(trimethoxysilyl)propyl) ethylenediamine	EC50 597 mg/l	Fish	96 hours		
2,4,6-tris (dimethylaminomethyl)phenol	Acute LC50 >100 mg/l	Daphnia	48 hours		
(	Acute LC50 >100 mg/l	Fish	96 hours		

### Persistence and degradability

Product/ingredient name	Test	Result		Dose	Inoculum
2,4,6-tris (dimethylaminomethyl)phenol	OECD 301D Ready Biodegradability - Closed Bottle Test	eady odegradability - osed Bottle		-	-
Product/ingredient name	Aquatic half-life		Photolysis	S	Biodegradability
benzyl alcohol 2,4,6-tris (dimethylaminomethyl)phenol	-		-		Readily Not readily

### **Bioaccumulative potential**

Product/ingredient name	LogPow	BCF	Potential
2,2'-dimethyl-4,4'- methylenebis (cyclohexylamine) benzyl alcohol 2,4,6-tris (dimethylaminomethyl)phenol	1.8 0.87 0.219	-	Low Low Low

Canada Page: 12/14

Product name SIGMASHIELD 1200 HARDENER BLACK

# Section 12. Ecological information

### Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

# Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non- recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers may retain some product reciduos. Avoid disposed of spilled
	containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations. Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

# Section 14. Transport information

	TDG	IMDG	ΙΑΤΑ
UN number	UN2922	UN2922	UN2922
UN proper shipping name	CORROSIVE LIQUID, TOXIC, N.O.S.	CORROSIVE LIQUID, TOXIC, N.O.S.	CORROSIVE LIQUID, TOXIC, N.O.S.
	(2,2'-dimethyl-4,4'- methylenebis (cyclohexylamine), 2,4,6-tris (dimethylaminomethyl)phenol)	(2,2'-dimethyl-4,4'- methylenebis (cyclohexylamine), 2,4,6-tris (dimethylaminomethyl)phenol)	(2,2'-dimethyl-4,4'- methylenebis (cyclohexylamine), 2,4,6-tris (dimethylaminomethyl)phenol)
Transport hazard class (es)	8 (6.1)	8 (6.1)	8 (6.1)
Packing group	II	II	II
Environmental hazards	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	(2,2'-dimethyl-4,4'- methylenebis (cyclohexylamine))	(2,2'-dimethyl-4,4'- methylenebis (cyclohexylamine))	Not applicable.

### **Additional information**

TDG	: The marine pollutant mark is not required when transported by road or rail.
IMDG	: The marine pollutant mark is not required when transported in sizes of $\leq 5 \text{ L}$ or $\leq 5 \text{ kg}$ .
ΙΑΤΑ	: The environmentally hazardous substance mark may appear if required by other transportation regulations.

Product name SIGMASHIELD 1200 HARDENER BLACK

# Section 14. Transport information

Special precautions for user	:	<b>Transport within user's premises:</b> always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
Transport in bulk according to IMO instruments	:	Not applicable.
Proof of classification statement	:	Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.40-2.42 (Class 8), 2.26-2.36 (Class 6), 2.7 (Marine pollutant mark).
Section 15 Regulatory information		

# tion 15. Regulatory information

**National Inventory List** 

Canada inventory (DSL) : At least one component is not listed.

# Section 16. Other information

Please refer to Section 2 of this document for GHS hazard classifications. - - - - - -

The customer is responsible for determining the PPE code for this material.	
Date of issue/Date of revision	10 October 2024
Organization that prepared the SDS	: EHS
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group UN = United Nations

### ✓ Indicates information that has changed from previously issued version.

### **Disclaimer**

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.