SAFETY DATA SHEET

Date of issue/Date of revision : 11 October 2024 Version : 1.03



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : SIGMAZINC 68 GP HARDENER

Product code : 000001191884

Other means of identification

00463749; 00474754

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/

mixture

: Hardener.; Coating.

Uses advised against : Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL Tweemontstraat 104 B-2100 Deurne Belgium Telephone +32-33606311 Fax +32-33606435

e-mail address of person responsible for this SDS

: Product.Stewardship.EMEA@ppg.com

1.4 Emergency telephone number

National advisory body/Poison Centre

Telephone number: Poison Information Centre; emergency telephone, public + 45 82 12 12 (health

sector +45 35 31 55 55)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition: Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226 Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT SE 3, H335 Aquatic Chronic 3, H412

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

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SECTION 2: Hazards identification

2.2 Label elements

Hazard pictograms







Signal word : Danger

Hazard statements: Flammable liquid and vapour.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction. May cause respiratory irritation.

Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention: Wear protective gloves, protective clothing and eye or face protection. Keep away from

heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

Response : IF INHALED: Immediately call a POISON CENTER or doctor. IF SWALLOWED:

Immediately call a POISON CENTER or doctor.

Storage : Store in a well-ventilated place. Keep container tightly closed.

Disposal : Dispose of contents and container in accordance with all local, regional, national and

international regulations.

P280, P210, P304 + P310, P301 + P310, P403 + P233, P501

Supplemental label

elements

: Not applicable.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

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Special packaging requirements

Containers to be fitted with child-resistant

fastenings

: Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB

: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification

: Prolonged or repeated contact may dry skin and cause irritation.

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SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	% by weight	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
E poxy Amine Resin	CAS: SUB123903	≥10 - ≤25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1B, H317	-	[1]
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7	≥10 - ≤25	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Dermal] = 1700 mg/kg ATE [Inhalation (vapours)] = 11 mg/l	[1] [2]
1-methoxy-2-propanol	REACH #: 01-2119457435-35 EC: 203-539-1 CAS: 107-98-2 Index: 603-064-00-3	≥10 - ≤15	Flam. Liq. 3, H226 STOT SE 3, H336	-	[1] [2]
Propylidynetrimethanol, propoxylated, reaction products with ammonia	REACH #: 01-2119556886-20 EC: 500-105-6 CAS: 39423-51-3	≥10 - ≤15	Acute Tox. 4, H302 Acute Tox. 4, H312 Eye Dam. 1, H318 Aquatic Chronic 2, H411	ATE [Oral] = 500 mg/ kg ATE [Dermal] = 1100 mg/kg	[1]
benzyl alcohol	REACH #: 01-2119492630-38 EC: 202-859-9 CAS: 100-51-6 Index: 603-057-00-5	≥5.0 - ≤10	Acute Tox. 4, H302 Eye Irrit. 2, H319 Skin Sens. 1B, H317	ATE [Oral] = 1200 mg/ kg	[1]
o-xylene	REACH #: 01-2119485822-30 EC: 202-422-2 CAS: 95-47-6 Index: 601-022-00-9	≥5.0 - ≤9.3	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Dermal] = 1100 mg/kg ATE [Inhalation (vapours)] = 11 mg/l	[1] [2]
2-methylpropan-1-ol	REACH #: 01-2119484609-23 EC: 201-148-0 CAS: 78-83-1 Index: 603-108-00-1	≥1.0 - ≤4.3	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336	-	[1] [2]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Inhalation (vapours)] = 17.8 mg/l	[1] [2]
m-phenylenebis	REACH#:	≥1.0 - ≤4.0	Acute Tox. 4, H302	ATE [Oral] = 930 mg/	[1] [2]
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SECTION 3: Composition/information on ingredients

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(methylamine)	01-2119480150-50 EC: 216-032-5 CAS: 1477-55-0		Acute Tox. 4, H332 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1B, H317 Aquatic Chronic 3, H412 EUH071	kg ATE [Inhalation (gases)] = 4500 ppm	
2,4,6-tris (dimethylaminomethyl) phenol	REACH #: 01-2119560597-27 EC: 202-013-9 CAS: 90-72-2	≥1.0 - ≤3.4	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1C, H314 Eye Dam. 1, H318 See Section 16 for the full text of the H statements declared above.	ATE [Oral] = 1200 mg/ kg ATE [Dermal] = 1280 mg/kg	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

Ingestion

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact: Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.

Skin contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.

: If swallowed, seek medical advice immediately and show the container or label. Keep

person warm and at rest. Do NOT induce vomiting.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is

suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water

before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : May cause respiratory irritation.

Skin contact: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

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SECTION 4: First aid measures

Eye contact : Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur

Ingestion : Adverse symptoms may include the following:

stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture

: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products

: Decomposition products may include the following materials: carbon oxides

nitrogen oxides

5.3 Advice for firefighters

Special precautions for

fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

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SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and material for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

6.4 Reference to other sections

: See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

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SECTION 7: Handling and storage

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

English (GB)

Product/ingredient name	Exposure limit values
kýlene	Working Environment Authority (Denmark, 2/2023) [xylen, alle isomere] Absorbed through skin. TWA 8 hours: 25 ppm. TWA 8 hours: 109 mg/m³. STEL 15 minutes: 442 mg/m³. STEL 15 minutes: 100 ppm.
1-methoxy-2-propanol	Working Environment Authority (Denmark, 2/2023) [1-methoxy-2-propanol] Absorbed through skin. TWA 8 hours: 50 ppm. TWA 8 hours: 185 mg/m³. STEL 15 minutes: 568 mg/m³. STEL 15 minutes: 150 ppm.
o-xylene	Working Environment Authority (Denmark, 2/2023) [xylen, alle isomere] Absorbed through skin. TWA 8 hours: 25 ppm. TWA 8 hours: 109 mg/m³. STEL 15 minutes: 442 mg/m³. STEL 15 minutes: 100 ppm.
2-methylpropan-1-ol	Working Environment Authority (Denmark, 2/2023) [butanol, alle isomere] Absorbed through skin. CEIL: 50 ppm. CEIL: 150 mg/m³.
ethylbenzene	Working Environment Authority (Denmark, 2/2023) K. Absorbed through skin. TWA 8 hours: 50 ppm. TWA 8 hours: 217 mg/m³.

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SECTION 8: Exposure controls/personal protection

STEL 15 minutes: 434 mg/m³. STEL 15 minutes: 100 ppm.

Working Environment Authority (Denmark, 2/2023) Absorbed m-phenylenebis(methylamine)

through skin. CEIL: 0.02 ppm. CEIL: 0.1 mg/m³.

procedures

Recommended monitoring: Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
x ylene	DNEL	Long term Oral	5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Local
	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	125 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	212 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	221 mg/m³	Workers	Local
	DNEL	Long term Inhalation	221 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	260 mg/m ³	General population	Local
	DNEL	Short term Inhalation	260 mg/m ³	General population	Systemic
	DNEL	Short term Inhalation	442 mg/m³	Workers	Local
	DNEL	Short term Inhalation	442 mg/m³	Workers	Systemic
1-methoxy-2-propanol	DNEL	Long term Oral	33 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	43.9 mg/m³	General population	Systemic
	DNEL	Long term Dermal	78 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	183 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	369 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	553.5 mg/m³	Workers	Local
	DNEL	Short term Inhalation	553.5 mg/m ³	Workers	Systemic
Propylidynetrimethanol,	DNEL	Long term Dermal	1.6 mg/kg bw/day	Workers	Systemic
propoxylated, reaction		_			
products with ammonia					
	DNEL	Long term Inhalation	14.1 mg/m³	Workers	Systemic
benzyl alcohol	DNEL	Long term Oral	4 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	4 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	5.4 mg/m³	General population	Systemic
	DNEL	Long term Dermal	8 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Oral	20 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	20 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	22 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	27 mg/m³	General population	Systemic
	DNEL	Short term Dermal	40 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	110 mg/m³	Workers	Systemic
o-xylene	DNEL	Long term Oral	2.5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Local
	DNEL	Long term Inhalation	65.3 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	125 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	212 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	221 mg/m³	Workers	Local
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SECTION 8: Exposure controls/personal protection

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	DNEL	Long term Inhalation	221 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	260 mg/m ³	General population	Local
	DNEL	Short term Inhalation	260 mg/m ³	General population	Systemic
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	442 mg/m ³	Workers	Systemic
2-methylpropan-1-ol	DNEL	Long term Inhalation	55 mg/m³	General population	Local
	DNEL	Long term Inhalation	310 mg/m ³	Workers	Local
ethylbenzene	DMEL	Long term Inhalation	442 mg/m ³	Workers	Local
	DMEL	Short term Inhalation	884 mg/m³	Workers	Systemic
	DNEL	Long term Oral	1.6 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	15 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	77 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	293 mg/m ³	Workers	Local
m-phenylenebis(methylamine)	DNEL	Long term Inhalation	0.2 mg/m ³	Workers	Local
	DNEL	Long term Dermal	0.33 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	1.2 mg/m³	Workers	Systemic
2,4,6-tris	DNEL	Long term Oral	0.075 mg/kg bw/day	General population	Systemic
(dimethylaminomethyl)phenol					
	DNEL	Short term Dermal	0.075 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.075 mg/kg bw/day	General population	Systemic
	DNEL	Short term Inhalation	0.13 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	0.13 mg/m³	General population	Systemic
	DNEL	Long term Dermal	0.15 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	0.53 mg/m³	Workers	Systemic
	DNEL	Short term Dermal	0.6 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	2.1 mg/m³	Workers	Systemic

PNECs

Product/ingredient name	Type	Compartment Detail	Value	Method Detail
xylene	-	Fresh water	0.327 mg/l	-
,	-	Marine water	0.327 mg/l	-
	-	Sewage Treatment Plant	6.58 mg/l	-
	-	Fresh water sediment	12.46 mg/kg dwt	-
	-	Marine water sediment	12.46 mg/kg dwt	-
	-	Soil	2.31 mg/kg	-
1-methoxy-2-propanol	-	Fresh water	10 mg/l	Assessment Factors
• • •	-	Marine water	1 mg/l	Assessment Factors
	-	Sewage Treatment Plant	100 mg/l	Assessment Factors
	-	Fresh water sediment	41.6 mg/kg	Equilibrium Partitioning
	-	Marine water sediment	4.17 mg/kg	Equilibrium Partitioning
	-	Soil	2.47 mg/kg	Equilibrium Partitioning
o-xylene	-	Fresh water	0.25 mg/l	-
	-	Sediment	14.33 mg/kg	-
	-	Soil	2.41 mg/kg	-
	-	Sewage Treatment Plant	5 mg/l	-
2-methylpropan-1-ol	-	Fresh water	0.4 mg/l	Assessment Factors
	-	Marine water	0.04 mg/l	Assessment Factors
	-	Sewage Treatment Plant	10 mg/l	Assessment Factors
	-	Fresh water sediment	1.56 mg/kg dwt	Equilibrium Partitioning
	-	Marine water sediment	0.156 mg/kg dwt	-
	-	Soil	0.076 mg/kg dwt	Equilibrium Partitioning
ethylbenzene	-	Fresh water	0.1 mg/l	Assessment Factors
	-	Marine water	0.01 mg/l	Assessment Factors
	-		9.6 mg/l	Assessment Factors
	-	Fresh water sediment	13.7 mg/kg dwt	Equilibrium Partitioning
	-	Marine water sediment	1.37 mg/kg dwt	Equilibrium Partitioning

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-	Soil	2.68 mg/kg dwt	Equilibrium Partitioning
-	Secondary Poisoning	20 mg/kg	-

8.2 Exposure controls

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas. vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection Skin protection **Hand protection**

: Chemical splash goggles and face shield. Use eye protection according to EN 166.

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Gloves

: nitrile neoprene

Body protection

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

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SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Flammability

Physical state : Liquid. Colour : Clear.

Odour : Amine-like. [Strong] Melting point/freezing point : Not determined. **Boiling point or initial boiling** : >37.78°C

point and boiling range

: Not determined. There are no data available on the mixture itself.

Lower and upper explosion

limit

: Not available.

Flash point Closed cup: 33°C

Auto-ignition temperature

°C	°F	Method
70	518	
	C	C F

Decomposition temperature

: Stable under recommended storage and handling conditions (see Section 7).

pН

: Not applicable. insoluble in water.

Viscosity

: Dynamic (room temperature): Not available. Kinematic (room temperature): Not available.

Kinematic (40°C): >21 mm²/s

Viscosity : 60 - 100 s (ISO 6mm)

Solubility

Media	Result
cold water	Not soluble

Partition coefficient n-octanol/

water (log Pow)

: Not applicable.

Vapour pressure

	Vapour Pressure at 20°C			Vapour pressure at 50°C		
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
methylpropan-1-ol	<12.00102	<1.6	DIN EN 13016-2			

Relative density : 0.96

Particle characteristics

Median particle size : Not applicable.

9.2 Other information

9.2.1 Information with regard to physical hazard classes

Explosive properties : The product itself is not explosive, but the formation of an explosible mixture of

vapour or dust with air is possible.

Oxidising properties : Product does not present an oxidizing hazard.

No additional information.

English (GB)	Denmark	11/21
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SIGMAZINC 68 GP HARDENER

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.

Refer to protective measures listed in sections 7 and 8.

10.5 Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions:

oxidising agents, strong alkalis, strong acids.

10.6 Hazardous decomposition products

: Depending on conditions, decomposition products may include the following materials:

carbon oxides nitrogen oxides

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly.

causes severe skin burns and eye damage.

May cause an allergic skin reaction.

May cause respiratory irritation.

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
x ylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
1-methoxy-2-propanol	LC50 Inhalation Vapour	Rat	>7000 ppm	6 hours
	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-
Propylidynetrimethanol, propoxylated, reaction products with ammonia	LD50 Dermal	Rabbit	0.4 g/kg	-
•	LD50 Oral	Rat	0.22 g/kg	-
benzyl alcohol	LC50 Inhalation Dusts and mists	Rat	>5 mg/l	4 hours
	LD50 Dermal	Rabbit	>2000 mg/kg	_
	LD50 Oral	Rat	1200 mg/kg	_
o-xylene	LC50 Inhalation Vapour	Rat	27124 mg/m ³	4 hours
	LD50 Dermal	Rabbit	12126 mg/kg	_
	LD50 Oral	Rat	3523 mg/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapour	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
m-phenylenebis(methylamine)	LC50 Inhalation Gas.	Rat	700 ppm	1 hours
	LD50 Dermal	Rat - Male,	>3100 mg/kg	_
		Female		
	LD50 Oral	Rat	930 mg/kg	-
2,4,6-tris(dimethylaminomethyl)phenol	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-

English (GB) Denmark 12/21

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878

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SECTION 11: Toxicological information

Acute toxicity estimates

Route	ATE value	
Ø ral	2761.06 mg/kg	
Dermal	3358.34 mg/kg	
Inhalation (gases)	153636.26 ppm	
Inhalation (vapours)	37.91 mg/l	

Conclusion/Summary

: Based on available data, the classification criteria are not met.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
kylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
m-phenylenebis(methylamine)	Skin - Severe irritant	Rat		4 hours	4 hours

Conclusion/Summary

Skin : Zauses severe burns.

Eyes : Zauses serious eye damage.

Respiratory : Sased on available data, the classification criteria are not met.

Respiratory or skin sensitization

Product/ingredient name	Route of exposure	Species	Result
m-phenylenebis(methylamine)	skin	Mouse	Sensitising

Conclusion/Summary

Skin: May cause an allergic skin reaction.

Respiratory: Sased on available data, the classification criteria are not met.

Mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Based on available data, the classification criteria are not met.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
xylene 1-methoxy-2-propanol o-xylene 2-methylpropan-1-ol	Category 3 Category 3 Category 3 Category 3		Respiratory tract irritation Narcotic effects Respiratory tract irritation Respiratory tract irritation Narcotic effects

Conclusion/Summary

May cause respiratory irritation.

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Conclusion/Summary

Based on available data, the classification criteria are not met.

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SECTION 11: Toxicological information

Aspiration hazard

Product/ingredient name	Result
xylene o-xylene ethylbenzene	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Conclusion/Summary

Based on available data, the classification criteria are not met.

Information on likely routes of exposure

: Not available.

Potential acute health effects

Inhalation : May cause respiratory irritation.

Ingestion : No known significant effects or critical hazards.

Skin contact: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.

Eye contact : Causes serious eye damage.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Ingestion : Adverse symptoms may include the following:

stomach pains

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur

Eye contact: Adverse symptoms may include the following:

pain watering redness

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate : No known significant effects or critical hazards.

effects

Potential delayed effects: No known significant effects or critical hazards.

Long term exposure

Potential immediate: No known significant effects or critical hazards.

effects

Potential delayed effects: No known significant effects or critical hazards.

Potential chronic health effects

General : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or

dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently

exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Reproductive toxicity : No known significant effects or critical hazards.

Other information :

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SECTION 11: Toxicological information

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Based on available data, the classification criteria are not met.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

here are no data available on the mixture itself.

Do not allow to enter drains or watercourses.

The mixture has been assessed following the summation method of the CLP Regulation (EC) No 1272/2008 and is classified for eco-toxicological properties accordingly. See Sections 2 and 3 for details.

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
 rmethoxy-2-propanol	Acute LC50 23300 mg/l	Daphnia	48 hours
	Acute LC50 >4500 mg/l	Fish	96 hours
	Fresh water		
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh	Daphnia	48 hours
	water		
	Chronic NOEC 1 mg/l Fresh	Daphnia -	-
	water	Ceriodaphnia dubia	
2,4,6-tris(dimethylaminomethyl)phenol	Acute LC50 >100 mg/l	Daphnia	48 hours
	Acute LC50 >100 mg/l	Fish	96 hours

Conclusion/Summary: Farmful to aquatic life with long lasting effects.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
ø-xylene	OECD 301F	94 % - Readily - 28 days	-	-
ethylbenzene	-	79 % - Readily - 10 days	-	-
2,4,6-tris	OECD 301D	4 % - Not readily - 28 days	-	-
(dimethylaminomethyl)phenol	Ready	, ,		
	Biodegradability -			
	Closed Bottle			
	Test			

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
x ylene	-	-	Readily
benzyl alcohol	-	-	Readily
o-xylene	-	-	Readily
ethylbenzene	-	-	Readily
2,4,6-tris(dimethylaminomethyl)phenol	-	-	Not readily

12.3 Bioaccumulative potential

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SIGMAZINC 68 GP HARDENER

SECTION 12: Ecological information

Product/ingredient name	LogPow	BCF	Potential
kylene	3.12	7.4 to 18.5	Low
1-methoxy-2-propanol	<1	-	Low
Propylidynetrimethanol, propoxylated, reaction	-1.13	-	Low
products with ammonia			
benzyl alcohol	0.87	-	Low
o-xylene	3.12	14.13	Low
2-methylpropan-1-ol	1	-	Low
ethylbenzene	3.6	79.43	Low
m-phenylenebis(methylamine)	0.18	2.69	Low
2,4,6-tris(dimethylaminomethyl)phenol	0.219	-	Low

12.4 Mobility in soil

Soil/water partition

: Not available.

coefficient (Koc)

Mobility

: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Based on available data, the classification criteria are not met.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal

The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste

European waste catalogue (EWC)

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

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SECTION 13: Disposal considerations

Type of packaging		European waste catalogue (EWC)
Container	15 01 06	mixed packaging

Special precautions

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN3469	UN3469	UN3469	UN3469
14.2 UN proper shipping name	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE
14.3 Transport hazard class(es)	3 (8)	3 (8)	3 (8)	3 (8)
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	No.	Yes.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.	Not applicable.

Additional information

ADR/RID : None identified.

Tunnel code : (D/E)

ADN : The product is only regulated as an environmentally hazardous substance when transported in tank

vessels.

IMDG : None identified.IATA : None identified.

14.6 Special precautions for

user

: Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO

instruments

: Not applicable.

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SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

<u>Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles</u>

Product/ingredient name	Entry Number (REACH)
SIGMAZINC 68 GP HARDENER	3

Labelling : Not applicable.

Explosive precursors : Not applicable.

Ozone depleting substances (1005/2009/EU)

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category	
P5c	

National regulations

Fire class : 17-1

Executive Order No. 1795/2015

Ingredient name	Annex I Section A	Annex I Section B
€thylbenzene	Listed	-

MAL-code : 4-5

Protection based on MAL

: According to the regulations on work involving coded products, the following stipulations apply to the use of personal protective equipment:

General: Gloves must be worn for all work that may result in soiling. Apron/coveralls/ protective clothing must be worn when soiling is so great that regular work clothes do not adequately protect skin against contact with the product. A face shield must be worn in work involving spattering if a full mask is not required. In this case, other recommended use of eye protection is not required.

In all spraying operations in which there is return spray, the following must be worn: respiratory protection and arm protectors/apron/coveralls/protective clothing as appropriate or as instructed.

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SECTION 15: Regulatory information

MAL-code: 4-5

Application: When using scraper or knife, brush, roller etc. for pre- and post-treatments in a spray booth where the operator is outside the spray zone and when working in similar new* facilities of the combined-cabin, spray-cabin and spray-booth type where the operator is working inside the spray zone. When spraying in new* booths and cabins with non-atomizing guns.

- Protective clothing must be worn.

When using scraper or knife, brush, roller, etc, for pre- and post-treatments in cabins or booths of the existing* facility type, if the operator is inside the spray zone. When using scraper or knife, brush, roller, etc. for pre- and post-treatments outside a closed facility, spray booth or spray cabin.

- Air-supplied half mask, protective clothing and eye protection must be worn.

When spraying in new* booths if the operator is outside the spray zone.

- Air-supplied half mask and eye protection must be worn.

When spraying in existing* spray booths, if the operator is outside the spray zone. During non-atomising spraying in existing* facilities of the combined-cabin, spray-cabin and spray-booth type where the operator is working inside the spray zone. During downtimes, cleaning and repair in closed facilities, spray booths or cabins, if there is a risk of contact with wet paint or organic solvents.

- Air-supplied full mask and protective clothing must be worn.

During all spraying where atomisation occurs in cabins or spray booths where the operator is inside the spray zone and during spraying outside a closed facility, cabin or booth.

- Air-supplied full mask, protective clothing and hood must be worn.

Drying: Items for drying/drying ovens that are temporarily placed on such things as rack trolleys, etc, must be equipped with a mechanical exhaust system to prevent fumes from wet items from passing through workers' inhalation zone.

Polishing: When polishing treated surfaces, a mask with dust filter must be worn. When machine grinding, eye protection must be worn. Work gloves must always be worn.

Caution The regulations contain other stipulations in addition to the above.

*See Regulations.

Restrictions on use

: Not to be used by professional users below 18 years of age. See the National Working Environment Authorities Executive Order regarding Young People At Work.

List of undesirable substances

Listed

Carcinogenic waste

: Waste containers must be labeled: Contains a substance or substances regulated by Danish working environment legislation on cancer risks.

English (GB) Denmark 19/21

SIGMAZINC 68 GP HARDENER

SECTION 15: Regulatory information

15.2 Chemical safety assessment

: No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms

ATE = Acute Toxicity Estimate

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]

DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement

PNEC = Predicted No Effect Concentration

RRN = REACH Registration Number

PBT = Persistent, Bioaccumulative and Toxic

vPvB = Very Persistent and Very Bioaccumulative

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway

IMDG = International Maritime Dangerous Goods

IATA = International Air Transport Association

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Flam. Liq. 3, H226	On basis of test data
Skin Corr. 1C, H314	Calculation method
Eye Dam. 1, H318	Calculation method
Skin Sens. 1, H317	Calculation method
STOT SE 3, H335	Calculation method
Aquatic Chronic 3, H412	Calculation method

Full text of abbreviated H statements

11005	TRALE 6 II. P I
H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H373	May cause damage to organs through prolonged or repeated
	exposure.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

English (GB) Denmark 20/21

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878

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SECTION	ON 16. Other information		

Corrosive to the respiratory tract.

Full text of classifications [CLP/GHS]

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B
Skin Corr. 1C	SKIN CORROSION/IRRITATION - Category 1C
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1
Skin Sens. 1B	SKIN SENSITISATION - Category 1B
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE -
	Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE -
	Category 3

History

EUH071

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Prepared by : EHS Version : 1.03

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

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