SAFETY DATA SHEET

Safety Data Sheet according to GB/T 16483-2008 and GB/T 17519-2013



Date of issue/Date of revision 11

Version 1.03

11 October 2024

Section 1. Chemical product and company identification

Product code : 000001191884

Product name : SIGMAZINC 68 GP HARDENER 产品名称 : SIGMAZINC 68 GP HARDENER Other means of : 00463749; 00474754

identification

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/

mixture

: Hardener.; Coating.

Uses advised against : Not applicable.

Supplier's details : PPG Coatings (Kunshan) Co., Ltd

53 Jinyang Road, Lujia Town,

215331 Kunshan City, Jiangsu Province, P.R. China Tel: 86 512 57678859 Fax: 86 512 57678857

Emergency telephone number (with hours of

operation)

: 00 86 532 83889090

Section 2. Hazards identification

Classification of the substance or mixture according to GB 13690-2009 and GB 30000-2013

Emergency overview

Liquid. Clear.

Amine-like. [Strong]

Flammable liquid and vapour. Harmful if swallowed or if inhaled.

May be harmful in contact with skin. Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

Causes serious eye damage.

Suspected of causing cancer.

Toxic to aquatic life.

Harmful to aquatic life with long lasting effects.

Prolonged or repeated contact may dry skin and cause irritation.

Exposed or concerned: Get medical advice or attention. IF INHALED: Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. IF ON SKIN (or hair): Immediately call a POISON CENTER or doctor. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Immediately call a POISON CENTER or doctor.

China Page: 1/15

Product name SIGMAZINC 68 GP HARDENER

Section 2. Hazards identification

See Section 12 for environmental precautions.

Classification of the substance or mixture

: FLAMMABLE LIQUIDS - Category 3
ACUTE TOXICITY (oral) - Category 4
ACUTE TOXICITY (dermal) - Category 5
ACUTE TOXICITY (inhalation) - Category 4
SKIN CORROSION/IRRITATION - Category 1C

SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1

SKIN SENSITISATION - Category 1 CARCINOGENICITY - Category 2

SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 2 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3

Percentage of the mixture consisting of ingredient(s) of unknown acute oral toxicity: 23.7%

Percentage of the mixture consisting of ingredient(s) of unknown acute dermal toxicity: 23.7%

Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 37.5%

Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 33.5%

GHS label elements Hazard pictograms









Signal word Hazard statements

: Danger

: Flammable liquid and vapour. Harmful if swallowed or if inhaled.

May be harmful in contact with skin.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

Causes serious eye damage. Suspected of causing cancer.

Toxic to aquatic life.

Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention

: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Avoid breathing vapour. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

China Page: 2/15

Product name SIGMAZINC 68 GP HARDENER

Section 2. Hazards identification

Response : F exposed or concerned: Get medical advice or attention. IF INHALED: Remove

person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. If skin irritation or rash occurs: Get medical advice or attention. Wash contaminated clothing before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing. Immediately call a POISON CENTER or doctor.

Suitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

Storage: Store locked up. Store in a well-ventilated place. Keep cool.

Disposal : Dispose of contents and container in accordance with all local, regional, national

and international regulations.

Physical and chemical

hazards

: Flammable liquid and vapour.

Health hazards : Harmful if swallowed or if inhaled. Causes severe skin burns and eye damage.

May cause an allergic skin reaction. Causes serious eye damage. Suspected of causing cancer. Prolonged or repeated contact may dry skin and cause irritation.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur

Ingestion : Adverse symptoms may include the following:

stomach pains

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate

: Not available.

effects

Potential delayed effects

: Not available.

Long term exposure

Potential immediate

: Not available.

effects

Potential delayed effects : Not available.

Environmental hazards: Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

China Page: 3/15

Product name SIGMAZINC 68 GP HARDENER

Section 2. Hazards identification

Other hazards which do not : Prolonged or repeated contact may dry skin and cause irritation.

result in classification

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Other means of : 00463749; 00474754

identification

CAS number/other identifiers

CAS number : Not applicable.

Ingredient name	%	CAS number
Poxy Amine Resin	10 - <25	SUB123903
xylene isomers mixture	10 - <25	1330-20-7
1-methoxy-2-propanol	10 - <25	107-98-2
Propylidynetrimethanol, propoxylated, reaction products with ammonia	10 - <25	39423-51-3
benzyl alcohol	1 - <10	100-51-6
1,2-xylene	1 - <10	95-47-6
2-methylpropan-1-ol	1 - <10	78-83-1
ethylbenzene	1 - <10	100-41-4
m-phenylenebis(methylamine)	1 - <10	1477-55-0
2,4,6-tris(dimethylaminomethyl)phenol	1 - <10	90-72-2

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact: Check for and remove any contact lenses. Immediately flush eyes with running

water for at least 15 minutes, keeping eyelids open. Seek immediate medical

attention.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by

trained personnel.

Skin contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and

water or use recognised skin cleanser. Do NOT use solvents or thinners.

Ingestion: If swallowed, seek medical advice immediately and show the container or label.

Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : Harmful if inhaled.

Skin contact: Causes severe burns. May be harmful in contact with skin. Defatting to the skin.

May cause an allergic skin reaction.

Ingestion : Harmful if swallowed.

China Page: 4/15

Product name SIGMAZINC 68 GP HARDENER

Section 4. First aid measures

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

pain or irritation redness

dryness cracking

blistering may occur

Ingestion: Adverse symptoms may include the following:

stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments: No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it

is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing

thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

Suitable extinguishing

media

: Use dry chemical, CO2, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

Specific hazards arising from the chemical

: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products

Decomposition products may include the following materials: carbon oxides

nitrogen oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

China Page: 5/15

Product name SIGMAZINC 68 GP HARDENER

Section 5. Firefighting measures

Special protective equipment for fire-fighters Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders:

If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and material for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling)

> China Page: 6/15

Date of issue 11 October 2024 Version 1.03

Product code 000001191884

Product name SIGMAZINC 68 GP HARDENER

Section 7. Handling and storage

equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

including any incompatibilities

Conditions for safe storage, : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
x ylene	GBZ 2.1 (China, 11/2022) [Xylene]
	PC-TWA 8 hours: 50 mg/m ³ .
	PC-STEL 15 minutes: 100 mg/m³.
1-methoxy-2-propanol	ACGIH TLV (United States, 7/2023)
	TWA 8 hours: 50 ppm.
	TWA 8 hours: 184 mg/m ³ .
	STEL 15 minutes: 100 ppm.
	STEL 15 minutes: 369 mg/m³.
o-xylene	GBZ 2.1 (China, 11/2022) [Xylene]
	PC-TWA 8 hours: 50 mg/m ³ .
	PC-STEL 15 minutes: 100 mg/m³.
2-methylpropan-1-ol	ACGIH TLV (United States, 7/2023)
	TWA 8 hours: 50 ppm.
	TWA 8 hours: 152 mg/m³.
ethylbenzene	GBZ 2.1 (China, 11/2022)
	PC-TWA 8 hours: 100 mg/m ³ .
	PC-STEL 15 minutes: 150 mg/m³.
m-phenylenebis(methylamine)	ACGIH TLV (United States, 7/2023)
,	Absorbed through skin.
	C: 0.018 ppm.

Recommended monitoring procedures

Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

> China Page: 7/15

Product name SIGMAZINC 68 GP HARDENER

Section 8. Exposure controls/personal protection

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye protection

Skin protection

: Chemical splash goggles and face shield.

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves

nitrile neoprene

Body protection

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.
Colour : Clear.

Odour: Amine-like. [Strong]Boiling point: >37.78°C (>100°F)

Flash point : Closed cup: 33°C (91.4°F)

Lower and upper explosive

(flammable) limits

: Not available.

Relative density : 0.96

China Page: 8/15

Product name SIGMAZINC 68 GP HARDENER

Section 9. Physical and chemical properties

Media

cold water Not soluble

Viscosity : **D**ynamic (room temperature): Not available.

Kinematic (room temperature): Not available.

Result

Kinematic (40°C): >21 mm²/s

Viscosity : 60 - 100 s (ISO 6mm)

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability: The product is stable.

Possibility of hazardous

reactions

Solubility(ies)

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition

products.

Incompatible materials: Keep away from the following materials to prevent strong exothermic reactions:

oxidising agents, strong alkalis, strong acids.

Hazardous decomposition

products

: Depending on conditions, decomposition products may include the following

materials: carbon oxides nitrogen oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
xylene isomers mixture	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
1-methoxy-2-propanol	LC50 Inhalation	Rat	>7000 ppm	6 hours
	Vapour			
	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-
Propylidynetrimethanol,	LD50 Dermal	Rabbit	0.4 g/kg	-
propoxylated, reaction products				
with ammonia				
	LD50 Oral	Rat	0.22 g/kg	-
benzyl alcohol	LC50 Inhalation Dusts	Rat	>5 mg/l	4 hours
	and mists			
	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
1,2-xylene	LC50 Inhalation	Rat	27124 mg/m³	4 hours
	Vapour			
	LD50 Dermal	Rabbit	12126 mg/kg	-
	LD50 Oral	Rat	3523 mg/kg	-
2-methylpropan-1-ol	LC50 Inhalation	Rat	24.6 mg/l	4 hours

China Page: 9/15

Product code 000001191884 Date of issue 11 October 2024 Version 1.03
Product name SIGMAZINC 68 GP HARDENER

Section 11. Toxicological information

•				
	Vapour			
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	_
ethylbenzene	LC50 Inhalation	Rat	17.8 mg/l	4 hours
	Vapour			
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
m-phenylenebis(methylamine)	LC50 Inhalation Gas.	Rat	700 ppm	1 hours
	LD50 Dermal	Rat - Male,	>3100 mg/kg	-
		Female		
	LD50 Oral	Rat	930 mg/kg	-
2,4,6-tris(dimethylaminomethyl)	LD50 Dermal	Rat	1280 mg/kg	-
phenol				
	LD50 Oral	Rat	1200 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene isomers mixture	Skin - Moderate irritant	Rabbit		24 hours 500 mg	
m-phenylenebis (methylamine)	Skin - Severe irritant	Rat	-	4 hours	4 hours

Sensitisation

Product/ingredient name	Route of exposure	Species	Result
m-phenylenebis (methylamine)	skin	Mouse	Sensitising

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
1-methoxy-2-propanol 2-methylpropan-1-ol	Category 3 Category 3	-	Narcotic effects Respiratory tract irritation
	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	3.3	Route of exposure	Target organs
ethylbenzene	Category 2	-	-

Aspiration hazard

China	Page: 10/15
China	Page: 10/15

Product name SIGMAZINC 68 GP HARDENER

Section 11. Toxicological information

Name	Result
	ASPIRATION HAZARD - Category 2 ASPIRATION HAZARD - Category 1

Information on likely routes: Not available.

of exposure

Potential acute health effects

: Causes serious eye damage. **Eye contact**

Inhalation : Harmful if inhaled.

: Causes severe burns. May be harmful in contact with skin. Defatting to the skin. Skin contact

May cause an allergic skin reaction.

Ingestion : Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

> watering redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:

> pain or irritation redness dryness cracking

blistering may occur

Ingestion Adverse symptoms may include the following:

stomach pains

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate

: Not available.

Potential delayed effects

: Not available.

Long term exposure

Potential immediate

: Not available.

effects

effects

Potential delayed effects : Not available.

Potential chronic health effects

General : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/

or dermatitis. Once sensitized, a severe allergic reaction may occur when

subsequently exposed to very low levels.

Carcinogenicity Suspected of causing cancer. Risk of cancer depends on duration and level of

exposure.

Mutagenicity : No known significant effects or critical hazards. Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

China Page: 11/15

Product name SIGMAZINC 68 GP HARDENER

Section 11. Toxicological information

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
SIGMAZINC 68 GP HARDENER	1688.3	2088.9	95986.4	23.7	3.1
xylene isomers mixture	4300	1700	N/A	11	1.5
1-methoxy-2-propanol	5200	13000	N/A	N/A	N/A
Propylidynetrimethanol, propoxylated, reaction products with ammonia	500	1100	N/A	N/A	N/A
benzyl alcohol	1200	2500	N/A	N/A	N/A
1,2-xylene	3523	1100	N/A	11	1.5
2-methylpropan-1-ol	2830	2460	N/A	24.6	N/A
ethylbenzene	3500	17800	N/A	17.8	1.5
m-phenylenebis(methylamine)	930	2500	4500	N/A	N/A
2,4,6-tris(dimethylaminomethyl)phenol	1200	1280	N/A	N/A	N/A

Other information

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
1 ∕methoxy-2-propanol	Acute LC50 23300 mg/l	Daphnia	48 hours
	Acute LC50 >4500 mg/l Fresh water	Fish	96 hours
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
,	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	_
2,4,6-tris	Acute LC50 >100 mg/l	Daphnia	48 hours
(dimethylaminomethyl)pheno		'	
`	Acute LC50 >100 mg/l	Fish	96 hours

Persistence/degradability

Product/ingredient name	Test	Result	Dose	Inoculum
1,2-xylene	OECD 301F	94 % - Readily - 28 days	-	-
ethylbenzene	-	79 % - Readily - 10 days	-	-
2,4,6-tris	OECD 301D	4 % - Not readily - 28 days	-	-
(dimethylaminomethyl)phenol	Ready			
	Biodegradability -			
	Closed Bottle			
	Test			

China Page: 12/15

Product name SIGMAZINC 68 GP HARDENER

Section 12. Ecological information

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
xylene isomers mixture	-	-	Readily
benzyl alcohol	-	-	Readily
1,2-xylene	-	-	Readily
ethylbenzene	-	-	Readily
2,4,6-tris	-	-	Not readily
(dimethylaminomethyl)phenol			

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
xylene isomers mixture	3.12	7.4 to 18.5	Low
1-methoxy-2-propanol	<1	-	Low
Propylidynetrimethanol,	-1.13	-	Low
propoxylated, reaction			
products with ammonia			
benzyl alcohol	0.87	-	Low
1,2-xylene	3.12	14.13	Low
2-methylpropan-1-ol	1	-	Low
ethylbenzene	3.6	79.43	Low
m-phenylenebis	0.18	2.69	Low
(methylamine)			
2,4,6-tris	0.219	-	Low
(dimethylaminomethyl)phenol			

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

China Page: 13/15

Product name SIGMAZINC 68 GP HARDENER

Section 14. Transport information

	China	UN	IMDG	IATA
UN number	UN3469	UN3469	UN3469	UN3469
UN proper shipping name	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE
Transport hazard class(es)	3 (8)	3 (8)	3 (8)	3 (8)
Packing group	III	III	III	III
Environmental hazards	No.	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.	Not applicable.

Additional information

: None identified. CN : None identified. UN **IMDG** : None identified. **IATA** : None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

Transport in bulk according : Not applicable.

to IMO instruments

Section 15. Regulatory information

China inventory (IECSC) : All components are listed or exempted.

References : Production Safety Law of the People's Republic of China

Code of Occupational Disease Prevention of the People's Republic of China

Environmental Protection Law of the People's Republic of China

Fire Control Law of the People's Republic of China

Regulations on the Control over Safety of Dangerous Chemicals

Occupational exposure limits for hazardous agents in the workplace chemical

hazardous agents (GBZ2.1)

General rule for classification and hazard communication of chemicals (GB13690)

Safety data sheet for chemical products - Content and order of sections (GB/ T16483)

Guidance on the compilation of safety data sheet for chemical products (GB/

T17519)

General rule for preparation of precautionary label for chemicals (GB15258)

Safety rules for classification, precautionary labeling and precautionary statements

of chemicals (GB30000.2-29)

China Page: 14/15

Product name SIGMAZINC 68 GP HARDENER

Section 16. Other information

History

Date of issue/Date of

revision

: 11 October 2024

Date of previous issue

: 10/23/2023

Version

: 1.03 EHS

Key to abbreviations

: ADN = European Provisions concerning the International Carriage of Dangerous

Goods by Inland Waterway

ADR = The European Agreement concerning the International Carriage of

Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

RID = The Regulations concerning the International Carriage of Dangerous Goods

by Rail

UN = United Nations

▼ Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

China Page: 15/15