SAFETY DATA SHEET

Date of issue/Date of revision 14 October 2024

Version5.02

Section 1. Identification

Product code	: 00223298
Product name	: SIGMACOVER 256/435/456/522 K HARDENER
CAS number	: Not applicable.
EC number	: Mixture.
Product type	: Liquid.
Relevant identified uses	of the substance or mixture and uses advised against
Product use	 Coating. Professional applications, Used by spraying.
Uses advised against	: Product is not intended, labelled or packaged for consumer use.
Supplier's details	: PPG Yung Chi Coatings Co. Ltd Lot 219, Amata Street, Long Binh IZ Bien Hoa City, Dong Nai Province Vietnam Tel : +84 61 3936121/22
Emergency telephone number (with hours of operation)	: CHEMTREC +(84)-444581938 (CCN 17704)

Section 2. Hazards identification

Classification of the	: FLAMMABLE LIQUIDS - Category 3
substance or mixture	ACUTE TOXICITY (oral) - Category 5
	ACUTE TOXICITY (dermal) - Category 5
	ACUTE TOXICITY (inhalation) - Category 4
	SKIN CORROSION - Category 1C
	SERIOUS EYE DAMAGE - Category 1
	SKIN SENSITIZATION - Category 1
	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
	AQUATIC TOXICITY (ACUTE) - Category 3
	AQUATIC TOXICITY (CHRONIC) - Category 3
	Percentage of the mixture consisting of ingredient(s) of unknown acute oral toxicity: 23.5%
	Percentage of the mixture consisting of ingredient(s) of unknown acute dermal toxicity: 23.5%
	Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 47.6%
	Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 23.5%

GHS label elements



Section 2. Hazards identification

Hazard pictograms		
Signal word	Danger	
Hazard statements	Flammable liquid and vapor. May be harmful if swallowed or in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Harmful if inhaled. May cause respiratory irritation. May cause drowsiness or dizziness. Harmful to aquatic life with long lasting effects.	
Precautionary statements		
Prevention	Wear protective gloves, protective clothing and eye or face protection. Keep av from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Avoid breathing vapor. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.	vay
Response	INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediatel a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with v Immediately call a POISON CENTER or doctor. If skin irritation or rash occurs: medical advice or attention. Wash contaminated clothing before reuse. IF IN E Rinse cautiously with water for several minutes. Remove contact lenses, if pres and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.	water. Get YES: ent
Storage	Store locked up. Store in a well-ventilated place. Keep container tightly closed.	
Disposal	Dispose of contents and container in accordance with all local, regional, nationa and international regulations.	ıl
Routes of entry	Not available.	
Other hazards which do not result in classification	Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.	

result in classificationcause irritation.Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

CAS number/other identifiers

CAS number	: Not applicable.
EC number	: Mixture.

Ingredient name	CAS number	Chemical formula	%
x ylene	1330-20-7	C8-H10	≥10 - ≤25
2-methylpropan-1-ol	78-83-1	C4-H10-O	≥10 - ≤24
Fatty acids, C18-unsatd., dimers, oligomeric reaction	68082-29-1	(C6H18N4.	≥10 - ≤19
products with tall-oil fatty acids and		Unspecified.	
triethylenetetramine		Unspecified)x	
ethylbenzene	100-41-4	C8-H10	≤4.5
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	C15-H27-N3-O	≤4.5
3,6-diazaoctanethylenediamin	112-24-3	C6-H18-N4	≤2.1

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Section 3. Composition/information on ingredients

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

SUB codes represent substances without registered CAS Numbers.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necess	ary first aid measures
Eye contact	 Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	 If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects	<u>1</u>
Eye contact	: Causes serious eye damage.
Inhalation	: Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.
Skin contact	: Causes severe burns. May be harmful in contact with skin. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: May be harmful if swallowed. Corrosive to the digestive tract. Causes burns. Can cause central nervous system (CNS) depression.
Over-exposure signs/sympto	u <u>ms</u>
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

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Section 4. First aid measures

Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures Extinguishing media Suitable extinguishing : Use dry chemical, CO₂, water spray (fog) or foam. media Unsuitable extinguishing : Do not use water jet. media Specific hazards arising : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. from the chemical In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain. **Hazardous thermal** : Decomposition products may include the following materials: carbon oxides decomposition products nitrogen oxides **Special protective actions** : Promptly isolate the scene by removing all persons from the vicinity of the incident if for fire-fighters there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool. Fire-fighters should wear appropriate protective equipment and self-contained **Special protective** 5 equipment for fire-fighters breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.
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Section 6. Accidental release measures

Methods and materials for containment and cleaning up

Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling	L	
Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits	
₩ylene 2-methylpropan-1-ol	Ministry of Health (Viet Nam, 6/2019) [xylene] TWA 8 hours: 100 mg/m ³ . STEL 15 minutes: 300 mg/m ³ . Ministry of Health (Viet Nam, 6/2019) [butanols] TWA 8 hours: 150 mg/m ³ . STEL 15 minutes: 250 mg/m ³ .	
ethylbenzene	ACGIH TLV (United States, 7/2023) Ototoxicant. TWA 8 hours: 20 ppm.	
Recommended monitoring procedures	Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.	
Appropriate engineering controls	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering co also need to keep gas, vapor or dust concentrations below any lower explosive imits. Use explosion-proof ventilation equipment.	
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to e they comply with the requirements of environmental protection legislation. In s cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.	
Individual protection measu		
Hygiene measures	Wash hands, forearms and face thoroughly after handling chemical products, eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clo Contaminated work clothing should not be allowed out of the workplace. Was contaminated clothing before reusing. Ensure that eyewash stations and safe showers are close to the workstation location.	othing. sh
Eye/face protection	Chemical splash goggles and face shield.	
Skin protection		
Hand protection	Chemical-resistant, impervious gloves complying with an approved standard s be worn at all times when handling chemical products if a risk assessment ind this is necessary. Considering the parameters specified by the glove manufac check during use that the gloves are still retaining their protective properties. I should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting several substances, the protection time of the gloves cannot be accurately estimated.	licates cturer, It
Gloves	nitrile neoprene	
Body protection	Personal protective equipment for the body should be selected based on the table being performed and the risks involved and should be approved by a specialis before handling this product. When there is a risk of ignition from static electri wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.	st
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Section 8. Exposure controls/personal protection

Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

Appearance		
Physical state	:	Liquid.
Color	:	Not available.
Odor	:	Aromatic.
Odor threshold	:	Not available.
рН	:	Not applicable.
Melting point	:	Not available.
Boiling point	:	>37.78°C (>100°F)
Flash point	:	Closed cup: 26°C (78.8°F)
Evaporation rate	:	Not available.
Flammability (solid, gas)	:	Not available.
Lower and upper explosive (flammable) limits	:	Not available.
Vapor pressure	:	Not available.
Vapor density	:	Not available.
Relative density	:	0.93
		Media Result
Solubility(ies)	1	Fold water Not soluble
Partition coefficient: n- octanol/water	:	Not applicable.
Auto-ignition temperature	:	Not available.
Decomposition temperature	:	Not available.
Viscosity	:	Øynamic (room temperature): Not available. Kinematic (room temperature): >400 mm²/s Kinematic (40°C): >21 mm²/s
Viscosity	:	40 - <60 s (ISO 6mm)

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.

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Section 10. Stability and reactivity

Conditions to avoid	-	When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	:	Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	:	Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
xy lene	LD50 Dermal	Rabbit	1.7 g/kg	-
-	LD50 Oral	Rat	4.3 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
Fatty acids, C18-unsatd.,	LD50 Dermal	Rat	>2000 mg/kg	-
dimers, oligomeric reaction				
products with tall-oil fatty				
acids and				
triethylenetetramine				
	LD50 Oral	Rat	>2000 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
2,4,6-tris	LD50 Dermal	Rat	1280 mg/kg	-
(dimethylaminomethyl)				
phenol				
	LD50 Oral	Rat	1200 mg/kg	-
3,6-diazaoctanethylenediamin	LD50 Dermal	Rabbit	1465 mg/kg	-
	LD50 Oral	Rat	1716 mg/kg	-
Conclusion/Summary	: There are no data available	e on the mixture i	self.	

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
x ylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Eyes - Severe irritant	Rabbit	-	-	-
	Skin - Irritant	Human	-	-	-
Conclusion/Summary				·	•

Skin
Eyes
Pospirator

: There are no data available on the mixture itself.

There are no data available on the mixture itself.There are no data available on the mixture itself.

Respiratory Sensitization

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Section 11. Toxicological information

	- 5				
Product/ingredient name	Route of exposure	Species		Result	
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	skin	Mouse		Sensitizing	
3,6-diazaoctanethylenediamin		Guinea pię		Sensitizing	
Skin	: There are no da	ata availabl	e on the mixture its	elf.	
Respiratory	: There are no da	ata availabl	e on the mixture its	elf.	
Mutagenicity					
Conclusion/Summary	: There are no da	ata availabl	e on the mixture its	elf.	
Carcinogenicity					
Conclusion/Summary	: There are no da	ata availabl	e on the mixture its	elf.	
Reproductive toxicity					
Conclusion/Summary	: There are no da	ata availabl	e on the mixture its	elf.	
Teratogenicity					
Conclusion/Summary	: There are no da	ata availabl	e on the mixture its	elf.	
Specific target organ toxicit	<u>y (single exposure</u>	<u>e)</u>			
Namo			Catagony	Pouto of	Target ergans

Name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Name	Result
2-methylpropan-1-ol	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 2 ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure	:	Not available.
Potential acute health effect	ts	
Eye contact	:	Causes serious eye damage.
Inhalation	:	Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.
Skin contact	:	Causes severe burns. May be harmful in contact with skin. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	:	May be harmful if swallowed. Corrosive to the digestive tract. Causes burns. Can cause central nervous system (CNS) depression.
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Section 11. Toxicological information

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure		
Potential immediate effects	: There are no data available on the mixture itself.	
Potential delayed effects	: There are no data available on the mixture itself.	
<u>Long term exposure</u>		
Potential immediate effects	: There are no data available on the mixture itself.	
Potential delayed effects	: There are no data available on the mixture itself.	
Potential chronic health effects		
General	 Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels. 	
Carcinogenicity	: No known significant effects or critical hazards.	
Mutagenicity	: No known significant effects or critical hazards.	
Reproductive toxicity	: No known significant effects or critical hazards.	

Numerical measures of toxicity

2

Acute toxicity estimates

Route	ATE value
 Øral Dermal Inhalation (vapors) Inhalation (dusts and mists) 	2853.48 mg/kg 2153.14 mg/kg 21.04 mg/l 2.7 mg/l

Other information

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Section 11. Toxicological information

Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Z-methylpropan-1-ol Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Acute EC50 1100 mg/l EC10 1.78 mg/l	Daphnia Algae	48 hours 72 hours
2,4,6-tris	Acute EC50 1.8 mg/l Fresh water Chronic NOEC 1 mg/l Fresh water Acute LC50 >100 mg/l	Daphnia Daphnia - <i>Ceriodaphnia dubia</i> Daphnia	48 hours - 48 hours
(dimethylaminomethyl)phenol	Acute LC50 >100 mg/l	Fish	96 hours

Persistence and degradability

Product/ingredient name	Test	Result		Dose		Inoculum
ethylbenzene 2,4,6-tris (dimethylaminomethyl)phenol	- OECD 301D Ready Biodegradability - Closed Bottle Test		dily - 10 days eadily - 28 days	-		-
Product/ingredient name	Aquatic half-life		Photolysis		Biodeg	gradability
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine ethylbenzene 2,4,6-tris (dimethylaminomethyl)phenol	-		-		Readily Not rea Readily Not rea	adily /

Bioaccumulative potential

LogPow	BCF	Potential	
3.12	7.4 to 18.5	Low	
1	-	Low	
3.6	79.43	Low	
0.219	-	Low	
	-	Low	
	3.12 1 3.6	3.12 7.4 to 18.5 1 - 3.6 79.43 0.219 -	3.12 7.4 to 18.5 Low 1 - Low 3.6 79.43 Low 0.219 - Low

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Section 12. Ecological information

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN3469	UN3469	UN3469
UN proper shipping name	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE
Transport hazard class(es)	3 (8)	3 (8)	3 (8)
Packing group	III	III	III
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

UN	: None identified.
IMDG	: None identified.
ΙΑΤΑ	: None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Product name SIGMACOVER 256/435/456/522 K HARDENER

Section 14. Transport information

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

Safety, health and	: No known specific national and/or regional regulations applicable to this product
environmental regulations	(including its ingredients).
specific for the product	

Circular no. 05/1999/TT-BYT

Ingredient name	Category	Notes
xylene	Category 2	

Toxic classification (TCVN : 3

3164-79)

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Section 16. Other information

History

mstory	
Date of issue/Date of revision	: 14 October 2024
Date of previous issue	: 4/21/2022
Version	: 5.02
Prepared by	: EHS
Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations
References	: Not available.

V Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.