SAFETY DATA SHEET

Date of issue/Date of revision

: 22 October 2024

Version

: 4.01





SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier	
Product name	: SIGMACOVER 410 Y/ME HARDENER
Product code	: 00435788
Other means of identifica	tion
Not available.	
1.2 Relevant identified use	s of the substance or mixture and uses advised against
Product use	: Professional applications, Used by spraying.
Use of the substance/ mixture	: Coating.; Hardener.
Uses advised against	: Product is not intended, labelled or packaged for consumer use.
1.3 Details of the supplier of	of the safety data sheet
Sigma Paint Saudi Arabia L PO Box 7509, Dammam 31 Saudi Arabia Tel: 00966 138 47 31 00 Fax: 00966 138 47 17 34	
e-mail address of person responsible for this SDS	: PS.ACEMEA@ppg.com

1.4 Emergency telephone number

: 00966 138473100 extn 1001

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Repr. 2, H361fd STOT SE 3, H335 Aquatic Acute 1, H400 Aquatic Chronic 1, H410

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.



English (GB)

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SECTION 2: Hazards identification

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Signal word	: Danger
Hazard statements	 Flammable liquid and vapour. Causes severe skin burns and eye damage. May cause an allergic skin reaction. May cause respiratory irritation. Suspected of damaging fertility. Suspected of damaging the unborn child. Very toxic to aquatic life with long lasting effects.
Precautionary statements	
Prevention	: Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment.
Response	: Collect spillage.
Storage	: Store in a well-ventilated place. Keep container tightly closed.
Disposal	 Dispose of contents and container in accordance with all local, regional, national and international regulations. P280, P210, P273, P391, P403 + P233, P501
Supplemental label elements	: Not applicable.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	: Not applicable.
Special packaging requiren	<u>nents</u>
Containers to be fitted with child-resistant fastenings	: Not applicable.
Tactile warning of danger	: Not applicable.
2.3 Other hazards	
Product meets the criteria for PBT or vPvB	: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
Other hazards which do not result in classification	: Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.
	May cause endocrine disruption.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

: Mixture

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SECTION 3: Composition/information on ingredients

Product/ingredient name Identifiers % Classification Specific Conc. Initis, M-factors and ATEs Type Initis, M-factors Fätty acids, C18-unsatid, dimers, oligomeric reaction radds and triathylenetetramine REACH #: 01-2119972320-44 EC 50: 60082-29-1 ≥25 - ≤50 Skin Imit, 2, H315 Eye Dam, 1, H318 Skin Sens, 1A, H317 Aquatic Chronic 2, H411 - [1] xylene REACH #: 01-2119482216-32 EC : 215:835-7 CAS: 1330-20-7 ≥10 - ≤25 Fiam. Lig, 3, H226 Acute Tox, 4, H312 Skin Imit, 2, H315 Eye Imit, 2, H315 StoT SE 3, H335 ATE [Dramal] = 1700 mg/kg ATE [Inhalation (repours]) = 11 mg/l [1] [2] 4-nonylphenol, branched REACH #: 01-211950716-45 EC: 201-4325- CAS: 44852-15.3 index: 601-053-00-8 ≥10 - ≤25 Acute Tox, 4, H302 Skin Corn 18, H314 Eye Dam, 1, H318 ATE [Oral] = 1300 mg/ kg M [Acute] = 10 M [Chronic] = 10 [1] [3] 2-methylpropan-1-ol (dimethylaminomethyl) phenol REACH #: 01-2119484609-23 EC: 201-430- CAS: 90-72-2 ≥10 - <20 Fiam. Lig, 3, H226 Skin Imit, 2, H315 StoT SE 3, H336 ATE [Oral] = 1200 mg/ kg M [Chronic] = 10 [1] [2] 2-dettriket, 4-H302 CAS: 90-72-2 >20 - <10 Acute Tox 4, H302 Acute Tox 4, H302 StoT SE 3, H336 ATE [Oral] = 1200 mg/ kg [1] [2] 3.6-diazaoctanethylenedianin Ridg EC-204-48-1 CAS: 112-24-3 Index: 611-023-00-4 >10 - <53 Fiam. Lig, 2, H25 StoT						
dimers, oligomeric reaction products with tal-oil fatty acids and triethylenetetramine 01-2119972320-44 EC: 500-191-5 CAS: 68082-29-1 EVE Dam. 1, H318 Skin Sens. 1A, H317 Aquatic Chronic 2, H411 ATE [Dermal] = 1700 mg/kg Acute Tox. 4, H312 Acute Chronic 3, H412 ATE [Oral] = 1300 mg/ kg M[Acute] = 10 M[Acute] = 10 M[Chronic] = 10 [1] [2] 4-nonylphenol, branched REACH #: 01-2119510715-45 CAS: 84852-15-3 Index: 601-053-00-8 210 - \$25 Acute Tox. 4, H302 Aquatic Chronic 3, H412 ATE [Oral] = 1300 mg/ M[Acute] = 10 M[Chronic] = 10 [1] [3] kg 2-methylpropan-1-ol REACH #: 01-211964060-23 EC: 201-148-0 CAS: 78-83-1 Index: 601-053-00-8 210 - \$25 Acute Tox. 4, H302 Skin Corr. 16, H314 Eye Dam. 1, H318 StoT SE 3, H3356 ATE [Oral] = 1200 mg/ M[Chronic] = 10 [1] [2] 2-4.6-tris (dimethylaminomethyl) phenol REACH #: 01-2119660597-27 phenol 210 - \$20 Acute Tox. 4, H302 Skin Corr. 1C, H314 ATE [Oral] = 1200 mg/ M[Acute] = 1280 mg/kg [1] [2] 3.6-diazaoctanethylenediamin A: 601-023-00-4 21.0 - \$33 Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1C, H314 ATE [Oral] = 17.8 mg/l [1] [2] Kg M[Acute] = 17.8 mg/l 3.6-diazaoctanethylenediamin A: 612-059-00-5 21.0 - \$33 Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 18, H314 Eye Dam. 1, H318 Skin Sens. 1, H314 Eye Dam. 1, H318 Ry Macute] = 10 M[Chronic] = 10	Product/ingredient name	Identifiers	%	Classification	Limits, M-factors	Туре
$ \begin{array}{c} 0.1-2119488216-32 \\ EC: 215-535-7 \\ CAS: 1330-20-7 \\ CAS: 2119541715-40 \\ CAS: 2119541715-40 \\ CAS: 2247-21195410715-45 \\ CCAS: 2425-5 \\ CAS: 84852-15-3 \\ Index: 601-053-00-8 \\ CAS: 84852-15-3 \\ Index: 601-053-00-8 \\ CAS: 78-83-1 \\ Index: 601-053-00-8 \\ CAS: 78-83-1 \\ Index: 603-108-00-1 \\ CAS: 77-82 \\ CCS: 78-83-1 \\ Index: 603-108-00-1 \\ CAS: 77-82 \\ CAS: 79-83-1 \\ Index: 603-108-00-1 \\ CAS: 77-72 \\ CC: 202-113-9 \\ CCS: 202-013-9 \\ CCS: 100-41-4 \\ Index: 601-023-00-4 \\ CAS: 112-24-3 \\ Index: 612-023-00-4 \\ CAS: 112-24-3 \\ Index: 612-023-00-5 \\ CAS: 112-24-3 \\ Index: 612-059-00-5 \\ CA$	dimers, oligomeric reaction products with tall-oil fatty acids and	01-2119972320-44 EC: 500-191-5	≥25 - ≤50	Eye Dam. 1, H318 Skin Sens. 1A, H317	-	[1]
$\begin{array}{ c c c c c c c c c c c c c c c c c c c$	xylene	01-2119488216-32 EC: 215-535-7	≥10 - ≤25	Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304	mg/kg ATE [Inhalation	[1] [2]
	4-nonylphenol, branched	01-2119510715-45 EC: 284-325-5 CAS: 84852-15-3	≥10 - ≤25	Skin Corr. 1B, H314 Eye Dam. 1, H318 Repr. 2, H361fd Aquatic Acute 1, H400	kg M [Acute] = 10	[1] [3]
	2-methylpropan-1-ol	01-2119484609-23 EC: 201-148-0 CAS: 78-83-1	≥10 - <20	Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335	-	[1] [2]
$\begin{array}{c} 01-2119489370-35\\ EC: 202-849-4\\ CAS: 100-41-4\\ Index: 601-023-00-4\\ \end{array} \\ \begin{array}{c} Acute Tox. 4, H332\\ STOT RE 2, H373\\ (hearing organs)\\ Asp. Tox. 1, H304\\ Aquatic Chronic 3, H412\\ \end{array} \\ \begin{array}{c} Acute Tox. 4, H302\\ Acute Tox. 4, H302\\ Acute Tox. 4, H312\\ Skin Corr. 1B, H314\\ Eye Dam. 1, H318\\ Skin Sens. 1, H317\\ Aquatic Chronic 3, H412\\ \end{array} \\ \begin{array}{c} ATE [Oral] = 1716 mg/\\ kg\\ ATE [Dermal] = 1465\\ mg/kg\\ \end{array} \\ \begin{array}{c} ATE [Dermal] = 10\\ mg/kg\\ \end{array} \\ \end{array} $	(dimethylaminomethyl)	01-2119560597-27 EC: 202-013-9	≥5.0 - ≤10	Acute Tox. 4, H312 Skin Corr. 1C, H314	kg ATE [Dermal] = 1280	[1]
CAS: 112-24-3 Index: 612-059-00-5 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412 kg ATE [Dermal] = 1465 mg/kg Nonylphenols EC: 294-048-1 CAS: 91672-41-2 <1.0	ethylbenzene	01-2119489370-35 EC: 202-849-4 CAS: 100-41-4	≥1.0 - ≤5.0	Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304		[1] [2]
CAS: 91672-41-2 Skin Corr. 1B, H314 Eye Dam. 1, H318 Repr. 2, H361 Aquatic Acute 1, H400	3,6-diazaoctanethylenediamin	CAS: 112-24-3	≥1.0 - ≤3.3	Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317	kg ATE [Dermal] = 1465	[1] [2]
EUH071	Nonylphenols		<1.0	Skin Corr. 1B, H314 Eye Dam. 1, H318 Repr. 2, H361 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	kg M [Acute] = 10	[1]
toluene REACH #: 01-2119471310-51 ≤0.30 Flam. Liq. 2, H225 - [1] [2] Skin Irrit. 2, H315	toluene		≤0.30		-	[1] [2]
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SECTION 3: Composition/information on ingredients

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EC: 203-6	625-9 Repr. 2	2, H361d
CAS: 108	-88-3 STOT	SE 3, H336
Index: 60 ²	1-021-00-3 STOT	RE 2, H373
	Asp. To	ox. 1, H304
	See Se	ection 16 for
	the ful	I text of the H
	statem	nents declared
	above	
		-

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Xylene: Several REACH registrations cover the REACH registered substance with xylene isomers, ethylbenzene (and toluene). The other REACH Registrations include: 01-2119555267-33 reaction mass of ethylbenzene and m-xylene and p-xylene, 01-2119486136-34 Aromatic hydrocarbons, C8, 01-2119539452-40 reaction mass of ethylbenzene and xylene. <u>Type</u>

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Substance with endocrine disrupting properties

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

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Eye contact	:	Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	:	Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	:	Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
Ingestion	:	If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effect		
Eye contact	Causes serious eye damage.	
Inhalation	lay cause respiratory irritation.	
Skin contact	Causes severe burns. Defatting to the skin. May cause an allergic skin reaction	า.
Ingestion	Corrosive to the digestive tract. Causes burns.	
Over-exposure signs/sympt		
Eye contact	Adverse symptoms may include the following: pain watering	

redness

	onforms t 20/878	o Regulation (E	C) No. 1907/2006 (REACH), Annex II, as amended by Commissio	on Regulation (EU)
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SECTION 4: First aid measures

Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing reduced foetal weight increase in foetal deaths skeletal malformations
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur reduced foetal weight increase in foetal deaths skeletal malformations
Ingestion	: Adverse symptoms may include the following: stomach pains reduced foetal weight increase in foetal deaths skeletal malformations
.3 Indication of any imm	ediate medical attention and special treatment needed
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.

5.1 Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
5.2 Special hazards arising fr	om the substance or mixture
Hazards from the substance or mixture	: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous combustion products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides
5.3 Advice for firefighters	
Special precautions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

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SECTION 6: Accidental release measures

6.1 Personal precautions, pro	tective equipment and emergency procedures
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
6.2 Environmental precautions	: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
6.3 Methods and material for	containment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-

combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

 Protective measures Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in wh this product is used. Avoid exposure - obtain special instructions before use. Avoexposure during pregnancy. Do not handle until all safety precautions have been and understood. Do not get in eyes or on skin or clothing. Do not breathe vapour mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not er storage areas and confined spaces unless adequately ventilated. Keep in the orig container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can hazardous. Do not reuse container. 	ich d ead or ter nal other
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^{6.4} Reference to other: See Section 1 for emergency contact information.sections: See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

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SECTION 7: Handling and storage

Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
7.2 Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
xylene	EU OEL (Europe, 1/2022) [xylene, mixed isomers] Absorbed through skin.
	TWA 8 hours: 50 ppm.
	TWA 8 hours: 221 mg/m ³ . STEL 15 minutes: 100 ppm.
	STEL 15 minutes: 442 mg/m ³ .
2-methylpropan-1-ol	ACGIH TLV (United States, 7/2023)
	TWA 8 hours: 50 ppm.
	TWA 8 hours: 152 mg/m ³ .
ethylbenzene	EU OEL (Europe, 1/2022) Absorbed through skin.
	TWA 8 hours: 100 ppm.
	TWA 8 hours: 442 mg/m ³ .
	STEL 15 minutes: 200 ppm.
	STEL 15 minutes: 884 mg/m ³ .
3,6-diazaoctanethylenediamin	IPEL (-) Absorbed through skin.
	TWA: 1 ppm.
toluene	EU OEL (Europe, 1/2022) Absorbed through skin.
	TWA 8 hours: 192 mg/m ³ .
	TWA 8 hours: 50 ppm.
	STEL 15 minutes: 384 mg/m ³ .
	STEL 15 minutes: 100 ppm.

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xylene	 DOL BEI (South Africa, 3/2021) [xylenes] BEI: 1.5 g/g creatinine, methylhippuric acid [in urine]. Sampling time: end of shift. DOL BEI (South Africa, 3/2021) BEI: 0.15 g/g creatinine, sum of mandelic acid and phenylglyoxylic acid [in urine]. Sampling time: end of shift. DOL BEI (South Africa, 3/2021)
	 BEI: 1.5 g/g creatinine, methylhippuric acid [in urine]. Sampling time: end of shift. DOL BEI (South Africa, 3/2021) BEI: 0.15 g/g creatinine, sum of mandelic acid and phenylglyoxylic acid [in urine]. Sampling time: end of shift. DOL BEI (South Africa, 3/2021)
ethylbenzene	BEI: 0.15 g/g creatinine, sum of mandelic acid and phenylglyoxylic acid [in urine]. Sampling time: end of shift. DOL BEI (South Africa, 3/2021)
toluene	BEI: 0.3 mg/g creatinine, o-cresol [in urine]. Sampling time: end of shift. BEI: 0.02 mg/l, toluene [in blood]. Sampling time: prior to last shift of workweek. BEI: 0.03 mg/l, toluene [in urine]. Sampling time: end of shift.
Recommended monitoring procedures	: Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
8.2 Exposure controls	
Appropriate engineering controls	: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Individual protection measur	<u>'es</u>
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection Skin protection	: Chemical splash goggles and face shield.
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
Gloves	: butyl rubber

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Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	1 · · · · · · · · · · · · · · · · · · ·
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

						Hg			
		Ingredient name	mm Hg	kPa	Method	mm	kPa	Method	
Vapour pressure	:		Vapor	ur Press	r Pressure at 20°C		Vapour pressure at 50°C		
Partition coefficient: n-octanol/ water	:	Not applicable.							
cold water		Not soluble							
Media		Result							
Solubility(ies)	1	1							
Viscosity	1	60 - 100 s (ISO 6mn	n)						
		Kinematic (room ten Kinematic (40°C): >2	21 mm²/s	: Not av	ailable.				
/iscosity	:	Dynamic (room tem	perature):	Not ava					
н	:	Not applicable. insol			5		`	/	
Decomposition temperature	:	Stable under recomm	mended st	torage a	nd handling co	onditions	(see Sec	tion 7).	
		3,6-diazaoctanethylened	liamin	337.78	640				
Auto-ignition temperature	:	Ingredient name		°C	°F		Method		
Flash point	:	Closed cup: 27°C							
Upper/lower flammability or explosive limits	:	Not available.							
Flammability	÷	Not determined. The	ere are no	data ava	ailable on the i	mixture it	self.		
Initial boiling point and boiling range		>37.78°C							
Melting point/freezing point	÷	Not determined.							
Odour threshold	1	Not available.							
Odour	1	Amine-like. [Strong]							
Colour	1	Not available.	lot available.						
Physical state	18	Liquid.							

English (GB)

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878							
Code : 00435788	Date of issue/Date of revision : 22 October 2024						
SIGMACOVER 410 Y/ME HAP	SIGMACOVER 410 Y/ME HARDENER						
SECTION 9: Physica	I and chemical properties						
Explosive properties	: The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.						
Oxidising properties	: Product does not present an oxidizing hazard.						
Particle characteristics							
Median particle size	: Not applicable.						

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

10.5 Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.			
 10.3 Possibility of hazardous reactions 10.4 Conditions to avoid When exposed to high temperatures may produce hazardous decomposition produce Refer to protective measures listed in sections 7 and 8. 10.5 Incompatible materials Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids. 10.6 Hazardous Depending on conditions, decomposition products may include the following materials 	10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.	
 hazardous reactions 10.4 Conditions to avoid When exposed to high temperatures may produce hazardous decomposition produce Refer to protective measures listed in sections 7 and 8. 10.5 Incompatible materials Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids. 10.6 Hazardous Depending on conditions, decomposition products may include the following materials 	10.2 Chemical stability	: The product is stable.	
Refer to protective measures listed in sections 7 and 8. 10.5 Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids. : Depending on conditions, decomposition products may include the following materials	-	: Under normal conditions of storage and use, hazardous reactions will not occur.	
oxidising agents, strong alkalis, strong acids.10.6 Hazardous: Depending on conditions, decomposition products may include the following material	10.4 Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.	
	10.5 Incompatible materials		
		: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides	

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
F atty acids, C18-unsatd., dimers,	LD50 Dermal	Rat	>2000 mg/kg	-
oligomeric reaction products with tall-oil				
fatty acids and triethylenetetramine				
	LD50 Oral	Rat	>2000 mg/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
-	LD50 Oral	Rat	4.3 g/kg	-
4-nonylphenol, branched	LD50 Dermal	Rabbit	2.14 g/kg	-
	LD50 Oral	Rat	1300 mg/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapour	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
2,4,6-tris(dimethylaminomethyl)phenol	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
3,6-diazaoctanethylenediamin	LD50 Dermal	Rabbit	1465 mg/kg	-
	LD50 Oral	Rat	1716 mg/kg	-
toluene	LC50 Inhalation Vapour	Rat	49 g/m³	4 hours
	LD50 Dermal	Rabbit	8.39 g/kg	-
	LD50 Oral	Rat	5580 mg/kg	-

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SECTION 11: Toxicological information

Conclusion/Summary

: There are no data available on the mixture itself.

Irritation/Corrosion

Result	Species	Score	Exposure	Observation
Eyes - Severe irritant	Rabbit	-	-	-
Skin - Irritant	Human	-	-	-
Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
Skin - Erythema/Eschar	Rabbit	4	-	-
-	Eyes - Severe irritant Skin - Irritant Skin - Moderate irritant	Eyes - Severe irritantRabbitSkin - IrritantHuman	Eyes - Severe irritantRabbit-Skin - IrritantHuman-Skin - Moderate irritantRabbit-	Eyes - Severe irritantRabbit-Skin - IrritantHuman-Skin - Moderate irritantRabbit-24 hours 500 mg

Skin

: There are no data available on the mixture itself.

Eyes

There are no data available on the mixture itself.There are no data available on the mixture itself.

Respiratory Sensitisation

Product/ingredient name	Route of exposure	Species	Result
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	skin	Mouse	Sensitising
3,6-diazaoctanethylenediamin	skin	Guinea pig	Sensitising

Conclusion/Summary

Skin	: There are no data available on the mixture itself.
Respiratory	: There are no data available on the mixture itself.
Mutagenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Carcinogenicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Reproductive toxicity	
Conclusion/Summary	: There are no data available on the mixture itself.
Teratogenicity	
Conclusion/Summary	: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
2-methylpropan-1-ol	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
toluene	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs
toluene	Category 2		-

Aspiration hazard

Product/ingredient name	Result
xylene	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1
toluene	ASPIRATION HAZARD - Category 1

English (GB)	
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SIGMACOVER 410 YIME HARDENER SECTION 11: Toxicological information Information on likely : Not available. Potential acute health effects Inhalation : May cause respiratory irritation. Ingestion : Corrosive to the digestive trad. Causes burns. Skin contact : Causes severe burns. Defatting to the skin. May cause an altergic skin reaction. Eye contact : Causes severe burns. Defatting to the skin. May cause an altergic skin reaction. Eye contact : Causes serious eye damage. Symptoms related to the physical. chemical and toxicological characteristics Inhalation : Adverse symptoms may include the following: reduced foetal weight increase in foetal deaths skeletal matformations Ingestion : Adverse symptoms may include the following: reduced foetal weight increase in foetal deaths skeletal matformations Skin contact : Adverse symptoms may include the following: reduced foetal weight increase in foetal deaths skeletal matformations Skin contact : Adverse symptoms may include the following: reduced foetal weight increase in foetal deaths skeletal matformations Skin contact : Adverse symptoms may include the following: pain or irritation reduced foetal weight increase in foetal deaths skeletal matformations Skin contact : Adverse symptoms may include the following: pain or irritation reduced foetal weight increase in foetal deaths skeletal matformations Eye contact : Adverse symptoms may include the following: pain or irritation reduced foetal weight increase in foetal deaths skeletal matformations Eye contact : Adverse symptoms may include the following: pain or irritation reduced foetal weight increase in foetal deaths skeletal matformations Eye contact : Adverse symptoms may include the following: pain watering reduced foetal weight increase in foetal deaths skeletal matformations Eye contact : Adverse symptoms may include the following: pain watering reduced foetat weight increase in foetal deaths skeletal matformations Eye contact : Adverse symptoms may include the following: Potential inmediate effects as well as	ode : 00435788	Date of issue/Date of revisio	n : 22 October 2024
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Conclusion/Summary General: Not available.:Prolonged or repeated contact can defat the skin and lead to irritation, cracking and dermatitis. Once sensitized, a severe allergic reaction may occur when subsequent exposed to very low levels.:Carcinogenicity Wutagenicity:No known significant effects or critical hazards.:No known significant effects or critical hazards.:Suspected of damaging fertility. Suspected of damaging the unborn child.			
General: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and dermatitis. Once sensitized, a severe allergic reaction may occur when subsequent exposed to very low levels.Carcinogenicity: No known significant effects or critical hazards.Mutagenicity: No known significant effects or critical hazards.Reproductive toxicity: Suspected of damaging fertility. Suspected of damaging the unborn child.	Not available.		
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Mutagenicity: No known significant effects or critical hazards.Reproductive toxicity: Suspected of damaging fertility. Suspected of damaging the unborn child.		 Prolonged or repeated contact can defat the skin and lea dermatitis. Once sensitized, a severe allergic reaction m 	
Reproductive toxicity : Suspected of damaging fertility. Suspected of damaging the unborn child.	Carcinogenicity	: No known significant effects or critical hazards.	
	Mutagenicity	: No known significant effects or critical hazards.	
Other information : Not available	Reproductive toxicity	: Suspected of damaging fertility. Suspected of damaging	the unborn child.

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SECTION 11: Toxicological information

Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

Date of issue/Date of revision

: 22 October 2024

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
Atty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	EC10 1.78 mg/l	Algae	72 hours
4-nonylphenol, branched	Acute EC50 0.044 mg/l	Crustaceans - <i>Moina macrocopa</i>	48 hours
	Acute LC50 0.221 mg/l	Fish	96 hours
2-methylpropan-1-ol	Acute EC50 1100 mg/l	Daphnia	48 hours
2,4,6-tris(dimethylaminomethyl)phenol	Acute LC50 >100 mg/l Acute LC50 >100 mg/l	Daphnia Fish	48 hours 96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
Nonylphenols	Acute LC50 0.017 mg/l	Fish - Pleuronectes americanus	96 hours

Conclusion/Summary : There are no data available on the mixture itself.

12.2 Persistence and degradability

Product/ingredient name	Test	Result		Dose	Inoculum
2,4,6-tris (dimethylaminomethyl)phenol	OECD 301D Ready Biodegradability - Closed Bottle Test	4 % - Not readily - 28 c	lays	-	-
ethylbenzene	-	79 % - Readily - 10 day	ys	-	-
Conclusion/Summary	: There are no dat	a available on the mixtu	re itself.		
Product/ingredient name		Aquatic half-life	Photol	ysis	Biodegradability
Fatty acids, C18-unsatd., dime reaction products with tall-oil fa triethylenetetramine xylene		-	-		Not readily Readily
2,4,6-tris(dimethylaminomethyl)phenol ethylbenzene		-	-		Not readily Readily
toluene		-	-		Readily

12.3 Bioaccumulative potential

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SECTION 12: Ecological information

Product/ingredient name	LogPow	BCF	Potential	
xylene	3.12	7.4 to 18.5	Low	
4-nonylphenol, branched	5.4	251.19	Low	
2-methylpropan-1-ol	1	-	Low	
2,4,6-tris(dimethylaminomethyl)phenol	0.219	-	Low	
ethylbenzene	3.6	79.43	Low	
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	Low	
toluene	2.73	8.32	Low	

12.4 Mobility in soil	
Soil/water partition coefficient (Koc)	: Not available.
Mobility	: Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

May cause endocrine disruption.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
Hazardous waste	: Yes.
European waste catalo	gue (EWC)
Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances
Packaging Methods of disposal	. The generation of waste should be avoided or minimised wherever possible. Waste

	1 0 0	snould be recycled. Incineration or landfill should only be considered when s not feasible.
Type of packaging		European waste catalogue (EWC)
Container	15 01 06	mixed packaging

English	(GB)
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SECTION 13: Disposal considerations

Special precautions	: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.
	Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways,

SECTION 14: Transport information

	ADR/RID	IMDG	ΙΑΤΑ
14.1 UN number or ID number	UN3470	UN3470	UN3470
14.2 UN proper shipping name	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE
14.3 Transport hazard class(es)	8 (3)	8 (3)	8 (3)
14.4 Packing group	II	11	Π
14.5 Environmental hazards	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(Polyamide)	Not applicable.

Additional information

The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.
: (D/E)
: The marine pollutant mark is not required when transported in sizes of \leq 5 L or \leq 5 kg.
: The environmentally hazardous substance mark may appear if required by other transportation regulations.

14.6 Special precautions for : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk	: Not applicable.
according to IMO	
instruments	

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture <u>EU Regulation (EC) No. 1907/2006 (REACH)</u>

Annex XIV - List of substances subject to authorisation Annex XIV None of the components are listed. Substances of very high concern

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SECTION 15: Regulatory information

Intrinsic property	Ingredient name	Status	Reference number	Date of revision
Substance of equivalent concern for environment	4-Nonylphenol, branched and linear [substances with a linear and/or branched alkyl chain with a carbon number of 9 covalently bound in position 4 to phenol, covering also UVCB- and well-defined substances which include any of the individual isomers or a combination thereof]	Candidate	ED/169/2012	10/29/2013
Endocrine disrupting properties for environment	4-nonylphenol, branched and linear substances with a linear and/or branched alkyl chain with a carbon number of 9 covalently bound in position 4 to phenol, covering also UVCB- and well-defined substances which include any of the individual isomers or a combination thereof	Candidate	ED/169/2012	12/19/2012

on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles
Other national and international regulations.
Explosive precursors : Not applicable.
Ozone depleting substances (1005/2009/EU)
Not listed.

- 15.2 Chemical safety
- : No Chemical Safety Assessment has been carried out.

assessment

SECTION 16: Other information

Indicates information that	t has changed [·]	from previously issued version.		
Abbreviations and acronyms	CLP = C 1272/200 DNEL = EUH stat PNEC =	cute Toxicity Estimate lassification, Labelling and Pack)8] Derived No Effect Level rement = CLP-specific Hazard s Predicted No Effect Concentrati EACH Registration Number	tatement	EC) No.
Full text of abbreviated H statements	: H225 H226 H302 H304 H312 H314 H315 H317 H318 H319 H332 H335 H336 H361 H361d H361fd	Highly flammable liquid and va Flammable liquid and vapour. Harmful if swallowed. May be fatal if swallowed and of Harmful in contact with skin. Causes severe skin burns and Causes skin irritation. May cause an allergic skin rea Causes serious eye damage. Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation May cause drowsiness or dizzi Suspected of damaging fertility Suspected of damaging fertility	enters airways. eye damage. ction. ness. y or the unborn child.	nborn child.
		English (GB)	Saudi Arabia	16/17

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SECTION 16: Other	information	
	H400 Very toxic t H410 Very toxic t H411 Toxic to aq H412 Harmful to	damage to organs through prolonged or repeated exposure. o aquatic life. o aquatic life with long lasting effects. uatic life with long lasting effects. aquatic life with long lasting effects. o the respiratory tract.
Full text of classifications [CLP/GHS]	: Acute Tox. 4 Aquatic Acute 1 Aquatic Chronic 1 Aquatic Chronic 2 Aquatic Chronic 3 Asp. Tox. 1 Eye Dam. 1 Eye Irrit. 2 Flam. Liq. 2 Flam. Liq. 3 Repr. 2 Skin Corr. 1B Skin Corr. 1C Skin Irrit. 2 Skin Sens. 1 Skin Sens. 1A STOT RE 2	ACUTE TOXICITY - Category 4 SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3 ASPIRATION HAZARD - Category 1 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2 FLAMMABLE LIQUIDS - Category 2 FLAMMABLE LIQUIDS - Category 3 REPRODUCTIVE TOXICITY - Category 1B SKIN CORROSION/IRRITATION - Category 1C SKIN CORROSION/IRRITATION - Category 2 SKIN SENSITISATION - Category 1 SKIN SENSITISATION - CATEGORY 1 SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3
History		
Date of issue/ Date of revision	: 22 October 2024	
Date of previous issue	: 8 October 2024	
Prepared by	: EHS	
Version	: 4.01	
Diselaimer		

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