SAFETY DATA SHEET

Date of issue/Date of revision : 22 October 2024 Version : 2.02



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : SIGMACOVER 380 HARDENER

Product code : 00444783

Other means of identification

Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/

mixture

: Coating.; Hardener.

Uses advised against: Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

Sigma Paint Saudi Arabia Ltd.

PO Box 7509 Dammam 31472 Saudi Arabia

Tel: 00966 138 47 31 00 Fax: 00966 138 47 17 34

e-mail address of person responsible for this SDS

: ndpic@sfda.gov.sa

1.4 Emergency telephone

number

: 00966 138473100 extn 1001

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition: Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Repr. 2, H361fd STOT SE 3, H335 Aquatic Acute 1, H400 Aquatic Chronic 1, H410

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

SIGMACOVER 380 HARDENER

SECTION 2: Hazards identification

Hazard pictograms











Signal word : Danger

Hazard statements: Flammable liquid and vapour.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction. May cause respiratory irritation.

Suspected of damaging fertility. Suspected of damaging the unborn child.

Very toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention: Wear protective gloves, protective clothing and eye or face protection. Keep away from

heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid

release to the environment.

Response : Collect spillage.

Storage : Store in a well-ventilated place. Keep container tightly closed.

Disposal : Dispose of contents and container in accordance with all local, regional, national and

international regulations.

P280, P210, P273, P391, P403 + P233, P501

Supplemental label

elements

: Not applicable.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant

fastenings

: Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB

: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification

: Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation.

May cause endocrine disruption.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

SIGMACOVER 380 HARDENER

SECTION 3: Composition/information on ingredients

dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine xylene 4-nonylphenol, branched 2-methylpropan-1-ol 2,4,6-tris (dimethylaminomethyl) phenol ethylbenzene RE 01-EC CA Ind 2,4,6-tris (dimethylaminomethyl) phenol EC CA Ind 2,4,6-tris (dimethylaminomethyl) phenol EC CA Ind 2,4,6-tris (dimethylaminomethyl) phenol EC CA Ind RE 01-EC CA Ind CA	EACH #: 1-2119972320-44 C: 500-191-5 AS: 68082-29-1 EACH #: 1-2119488216-32 C: 215-535-7 AS: 1330-20-7 EACH #: 1-2119510715-45 C: 284-325-5 AS: 84852-15-3 adex: 601-053-00-8 EACH #: 1-2119484609-23	≥25 - ≤50 ≥10 - ≤25	Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1A, H317 Aquatic Chronic 2, H411 Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3, H412 Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Repr. 2, H361fd Aquatic Acute 1, H400	and ATEs - ATE [Dermal] = 1700 mg/kg ATE [Inhalation (vapours)] = 11 mg/l ATE [Oral] = 1300 mg/kg M [Acute] = 10	[1] [1] [2] [1] [3]
4-nonylphenol, branched REOLECCA A-nonylphenol, branched REOLECCA Ind 2-methylpropan-1-ol REOLECCA Ind 2,4,6-tris (dimethylaminomethyl) phenol CA ethylbenzene REOLECCA Ind 2,4,6-tris (dimethylaminomethyl) phenol CA ethylbenzene	1-2119488216-32 C: 215-535-7 AS: 1330-20-7 EACH #: 1-2119510715-45 C: 284-325-5 AS: 84852-15-3 adex: 601-053-00-8		Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3, H412 Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Repr. 2, H361fd	mg/kg ATE [Inhalation (vapours)] = 11 mg/l ATE [Oral] = 1300 mg/kg	
2-methylpropan-1-ol 2-methylpropan-1-ol RE 01- EC CA Ind 2,4,6-tris (dimethylaminomethyl) phenol EC CA ethylbenzene RE 01- EC CA Ind	1-2119510715-45 C: 284-325-5 AS: 84852-15-3 ndex: 601-053-00-8	≥10 - ≤25	Skin Corr. 1B, H314 Eye Dam. 1, H318 Repr. 2, H361fd	kg	[1] [3]
2,4,6-tris (dimethylaminomethyl) phenol ethylbenzene RE 01- EC CA Ind 2,4,6-tris (dimethylaminomethyl) phenol EC CA Ind Ind Ind Ind Ind Ind Ind Ind			Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M [Chronic] = 10	
(dimethylaminomethyl) 01- phenol EC CA ethylbenzene RE 01- EC CA Ind	C: 201-148-0 AS: 78-83-1 ndex: 603-108-00-1	≥10 - <20	Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335 STOT SE 3, H336	-	[1] [2]
01- EC CA Ind	EACH #: 1-2119560597-27 C: 202-013-9 AS: 90-72-2	≥5.0 - ≤10	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1C, H314 Eye Dam. 1, H318	ATE [Oral] = 1200 mg/ kg ATE [Dermal] = 1280 mg/kg	[1]
	EACH #: 1-2119489370-35 C: 202-849-4 AS: 100-41-4 ndex: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Inhalation (vapours)] = 17.8 mg/l	[1] [2]
CA	C: 203-950-6 AS: 112-24-3 ndex: 612-059-00-5	≥1.0 - ≤5.0	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412	ATE [Oral] = 1716 mg/ kg ATE [Dermal] = 1465 mg/kg	[1] [2]
01- EC CA	EACH #: 1-2119471310-51 C: 203-625-9 AS: 108-88-3 ndex: 601-021-00-3	≤0.30	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Repr. 2, H361d STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304 See Section 16 for the full text of the H statements declared above.	-	[1] [2]

English (GB)

United Arab Emirates

3/18

Code : 00444783 Date of issue/Date of revision : 22 October 2024

SIGMACOVER 380 HARDENER

SECTION 3: Composition/information on ingredients

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] Substance with endocrine disrupting properties

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact: Check for and remove any contact lenses. Immediately flush eyes with running water for

at least 15 minutes, keeping eyelids open. Seek immediate medical attention.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained

personnel.

Skin contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water

or use recognised skin cleanser. Do NOT use solvents or thinners.

Ingestion: If swallowed, seek medical advice immediately and show the container or label. Keep

person warm and at rest. Do NOT induce vomiting.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is

suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water

before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contactInhalationCauses serious eye damage.May cause respiratory irritation.

Skin contact: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.

Ingestion : Corrosive to the digestive tract. Causes burns.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

reduced foetal weight increase in foetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur reduced foetal weight increase in foetal deaths skeletal malformations

English (GB) United Arab Emirates 4/18

Code : 00444783 Date of issue/Date of revision : 22 October 2024

SIGMACOVER 380 HARDENER

SECTION 4: First aid measures

Ingestion

: Adverse symptoms may include the following: stomach pains

reduced foetal weight increase in foetal deaths skeletal malformations

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture

: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products

Decomposition products may include the following materials:

carbon oxides nitrogen oxides

5.3 Advice for firefighters

Special precautions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders:

: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

English (GB) United Arab Emirates 5/18

SIGMACOVER 380 HARDENER

SECTION 6: Accidental release measures

6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

6.3 Methods and material for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

6.4 Reference to other sections

: See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

English (GB) United Arab Emirates 6/18

Code : 00444783 Date of issue/Date of revision : 22 October 2024

SIGMACOVER 380 HARDENER

SECTION 7: Handling and storage

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

xylene	Ministry of Labor (France, 9/2023) [xylènes, isomères mixtes,
•	purs] Absorbed through skin.
	STEL 15 minutes: 442 mg/m³.
	STEL 15 minutes: 100 ppm.
	TWA 8 hours: 221 mg/m³.
	TWA 8 hours: 50 ppm.
2-methylpropan-1-ol	Ministry of Labor (France, 9/2023)
	TWA 8 hours: 50 ppm.
	TWA 8 hours: 150 mg/m³.
ethylbenzene	Ministry of Labor (France, 9/2023) Absorbed through skin.
	TWA 8 hours: 20 ppm.
	TWA 8 hours: 88.4 mg/m³.
	STEL 15 minutes: 442 mg/m³.
	STEL 15 minutes: 100 ppm.
toluene	Ministry of Labor (France, 9/2023) Repr 2. Absorbed through skin.
	TWA 8 hours: 20 ppm.
	TWA 8 hours: 76.8 mg/m³.
	STEL 15 minutes: 100 ppm.
	STEL 15 minutes: 384 mg/m³.

Product/ingredient name	Exposure limit values
xylene	Abu Dhabi - OSHAD - Occupational air quality threshold limit values (United Arab Emirates, 7/2016) [xylene (o, m & p isomers)] A4. STEL 15 minutes: 651 mg/m³. STEL 15 minutes: 150 ppm. TWA 8 hours: 434 mg/m³. TWA 8 hours: 100 ppm. Cabinet Decree (12) of 2006 Regarding Regulation Concerning Protection of Air from Pollution (United Arab Emirates, 5/2006) [xylene (all isomers)] STEL 15 minutes: 150 ppm. TWA 8 hours: 434 mg/m³. STEL 15 minutes: 651 mg/m³. TWA 8 hours: 100 ppm. ACGIH TLV (United States, 7/2023) [p-xylene and mixtures containing p-xylene] A4. Ototoxicant. TWA 8 hours: 20 ppm.
2-methylpropan-1-ol	Abu Dhabi - OSHAD - Occupational air quality threshold limit values (United Arab Emirates, 7/2016) TWA 8 hours: 152 mg/m³. TWA 8 hours: 50 ppm. Cabinet Decree (12) of 2006 Regarding Regulation Concerning Protection of Air from Pollution (United Arab Emirates, 5/2006) TWA 8 hours: 152 mg/m³. TWA 8 hours: 50 ppm.

English (GB) United Arab Emirates 7/18

Code : 00444783 Date of issue/Date of revision : 22 October 2024
SIGMACOVER 380 HARDENER

ethylbenzene

Abu Dhabi - OSHAD - Occupational air quality threshold limit values (United Arab Emirates, 7/2016) A3.

STEL 15 minutes: 543 mg/m³. STEL 15 minutes: 125 ppm. TWA 8 hours: 100 ppm. TWA 8 hours: 434 mg/m³.

TWA 8 hours: 50 ppm.

ACGIH TLV (United States, 7/2023)

Cabinet Decree (12) of 2006 Regarding Regulation Concerning Protection of Air from Pollution (United Arab Emirates, 5/2006)

STEL 15 minutes: 125 ppm. TWA 8 hours: 434 mg/m³. STEL 15 minutes: 543 mg/m³. TWA 8 hours: 100 ppm.

ACGIH TLV (United States, 7/2023) A3. Ototoxicant.

TWA 8 hours: 20 ppm.

Abu Dhabi - OSHAD - Occupational air quality threshold limit values (United Arab Emirates, 7/2016) A4.

TWA 8 hours: 75 mg/m³. TWA 8 hours: 20 ppm.

Cabinet Decree (12) of 2006 Regarding Regulation Concerning Protection of Air from Pollution (United Arab Emirates, 5/2006)

Absorbed through skin. TWA 8 hours: 188 mg/m³. TWA 8 hours: 50 ppm.

ACGIH TLV (United States, 7/2023) A4. Ototoxicant.

TWA 8 hours: 20 ppm.

xylene DOL BEI (South Africa, 3/2021) [xylenes]

BEI: 1.5 g/g creatinine, methylhippuric acid [in urine]. Sampling time:

end of shift.

ethylbenzene DOL BEI (South Africa, 3/2021)

BEI: 0.15 g/g creatinine, sum of mandelic acid and phenylglyoxylic

acid [in urine]. Sampling time: end of shift.

toluene DOL BEI (South Africa, 3/2021)

BEI: 0.3 mg/g creatinine, o-cresol [in urine]. Sampling time: end of

shift.

BEI: 0.02 mg/l, toluene [in blood]. Sampling time: prior to last shift of

workweek.

BEI: 0.03 mg/l, toluene [in urine]. Sampling time: end of shift.

Recommended monitoring procedures

toluene

Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

8.2 Exposure controls

English (GB) United Arab Emirates 8/18

SIGMACOVER 380 HARDENER

Appropriate engineering controls

Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection Skin protection Hand protection

- Chemical splash goggles and face shield.
- : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Gloves

butyl rubber

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

Environmental exposure

controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Liquid.

Colour Not available. : Amine-like. Odour Not available. **Odour threshold** Melting point/freezing point : Not determined. Initial boiling point and : >37.78°C

boiling range

English (GB) **United Arab Emirates** 9/18

Code : 22 October 2024 : 00444783 Date of issue/Date of revision

SIGMACOVER 380 HARDENER

SECTION 9: Physical and chemical properties

Flammability

Flash point

: Not determined. There are no data available on the mixture itself.

Upper/lower flammability or

explosive limits

Closed cup: 27°C

: Not available.

Auto-ignition temperature

Ingredient name °C °F Method 3,6-diazaoctanethylenediamin 337.78 640

Decomposition temperature

pН

: Stable under recommended storage and handling conditions (see Section 7).

Not applicable, insoluble in water.

Dynamic (room temperature): Not available. **Viscosity**

Kinematic (room temperature): Not available.

Kinematic (40°C): >21 mm²/s

30 - <40 s (ISO 6mm) **Viscosity**

Solubility(ies)

Media	Result
cold water	Not soluble

Partition coefficient: n-octanol/ : Not applicable.

water

Vapour pressure

Ingradient name	Vapour Pressure at 20°C			Vapou	ur pressure at 50°C		
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method	
2-methylpropan-1-ol	<12.00102	<1.6	DIN EN 13016-2				

Relative density : 0.91

Explosive properties

The product itself is not explosive, but the formation of an explosible mixture of

vapour or dust with air is possible.

Oxidising properties

: Product does not present an oxidizing hazard.

Particle characteristics

Median particle size : Not applicable.

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.

Refer to protective measures listed in sections 7 and 8.

: Keep away from the following materials to prevent strong exothermic reactions: 10.5 Incompatible materials

oxidising agents, strong alkalis, strong acids.

United Arab Emirates English (GB) 10/18

Code : 00444783 Date of issue/Date of revision : 22 October 2024

SIGMACOVER 380 HARDENER

SECTION 10: Stability and reactivity

10.6 Hazardous decomposition products

: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Fatty acids, C18-unsatd., dimers,	LD50 Dermal	Rat	>2000 mg/kg	-
oligomeric reaction products with tall-oil				
fatty acids and triethylenetetramine				
•	LD50 Oral	Rat	>2000 mg/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
•	LD50 Oral	Rat	4.3 g/kg	-
4-nonylphenol, branched	LD50 Dermal	Rabbit	2.14 g/kg	-
• •	LD50 Oral	Rat	1300 mg/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapour	Rat	24.6 mg/l	4 hours
• • •	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
2,4,6-tris(dimethylaminomethyl)phenol	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
3,6-diazaoctanethylenediamin	LD50 Dermal	Rabbit	1465 mg/kg	-
-	LD50 Oral	Rat	1716 mg/kg	-
toluene	LC50 Inhalation Vapour	Rat	49 g/m³	4 hours
	LD50 Dermal	Rabbit	8.39 g/kg	-
	LD50 Oral	Rat	5580 mg/kg	-

Conclusion/Summary

: There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	Eyes - Severe irritant	Rabbit	-	-	-
xylene 4-nonylphenol, branched	Skin - Irritant Skin - Moderate irritant Skin - Erythema/Eschar	Human Rabbit Rabbit	- - 4	- 24 hours 500 mg -	- - -

Conclusion/Summary

Skin : There are no data available on the mixture itself.
 Eyes : There are no data available on the mixture itself.
 Respiratory : There are no data available on the mixture itself.

Sensitisation

Product/ingredient name	Route of exposure	Species	Result
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	skin	Mouse	Sensitising
3,6-diazaoctanethylenediamin	skin	Guinea pig	Sensitising

Conclusion/Summary

Skin : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Mutagenicity

English (GB)	United Arab Emirates	11/18

Code : 00444783 Date of issue/Date of revision : 22 October 2024

SIGMACOVER 380 HARDENER

SECTION 11: Toxicological information

Conclusion/Summary: There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary: There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
	Category 3 Category 3	-	Respiratory tract irritation Respiratory tract irritation
toluene	Category 3 Category 3	-	Narcotic effects Narcotic effects

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs
toluene	Category 2	-	-

Aspiration hazard

Product/ingredient name	Result
xylene ethylbenzene	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1
toluene	ASPIRATION HAZARD - Category 1

Information on likely routes of exposure

: Not available.

Potential acute health effects

Inhalation : May cause respiratory irritation.

Ingestion : Corrosive to the digestive tract. Causes burns.

Skin contact: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.

Eye contact : Causes serious eye damage.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

reduced foetal weight increase in foetal deaths skeletal malformations

Ingestion : Adverse symptoms may include the following:

stomach pains reduced foetal weight increase in foetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur reduced foetal weight

English (GB) United Arab Emirates 12/18

Code : 00444783 Date of issue/Date of revision : 22 October 2024

SIGMACOVER 380 HARDENER

SECTION 11: Toxicological information

increase in foetal deaths skeletal malformations

Eye contact: Adverse symptoms may include the following:

pain watering redness

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects: Not available.

Long term exposure

Potential immediate

effects

: Not available.

Potential delayed effects: Not available.

Potential chronic health effects

Not available.

Conclusion/Summary: Not available.

General: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or

dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently

exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity: Suspected of damaging fertility. Suspected of damaging the unborn child.

Other information : Not available.

Causes digestive tract burns. Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

I .	Species	Exposure
EC10 1.78 mg/l	Algae	72 hours
Acute EC50 0.044 mg/l	Crustaceans - Moina macrocopa	48 hours
Acute LC50 0.221 mg/l	Fish	96 hours
Acute EC50 1100 mg/l	Daphnia	48 hours
Acute LC50 >100 mg/l	Daphnia	48 hours
Acute LC50 >100 mg/l	Fish	96 hours
	Acute EC50 0.044 mg/l Acute LC50 0.221 mg/l Acute EC50 1100 mg/l Acute LC50 >100 mg/l	Acute EC50 0.044 mg/l Acute LC50 0.221 mg/l Acute EC50 1100 mg/l Acute LC50 >100 mg/l Daphnia Daphnia

English (GB) United Arab Emirates 13/18

Code : 00444783 Date of issue/Date of revision : 22 October 2024
SIGMACOVER 380 HARDENER

SECTION 12: Ecological information

ethylbenzene	Acute EC50 1.8 mg/l Fresh	Daphnia	48 hours
	water		
	Chronic NOEC 1 mg/l Fresh	Daphnia -	-
	water	Ceriodaphnia dubia	

Conclusion/Summary: There are no data available on the mixture itself.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
₹,4,6-tris (dimethylaminomethyl)phenol	OECD 301D Ready Biodegradability - Closed Bottle Test	4 % - Not readily - 28 days	-	-
ethylbenzene	-	79 % - Readily - 10 days	-	-

Conclusion/Summary: There are no data available on the mixture itself.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	-	-	Not readily
xylene	-	-	Readily
2,4,6-tris(dimethylaminomethyl)phenol	-	-	Not readily
ethylbenzene	-	-	Readily
toluene	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
x ylene	3.12	7.4 to 18.5	Low
4-nonylphenol, branched	5.4	251.19	Low
2-methylpropan-1-ol	1	-	Low
2,4,6-tris(dimethylaminomethyl)phenol	0.219	-	Low
ethylbenzene	3.6	79.43	Low
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	Low
toluene	2.73	8.32	Low

12.4 Mobility in soil

Soil/water partition : Not available. coefficient (Koc)

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

May cause endocrine disruption.

12.7 Other adverse effects

No known significant effects or critical hazards.

English (GB)	United Arab Emirates	14/18
--------------	----------------------	-------

Code : 00444783 Date of issue/Date of revision : 22 October 2024

SIGMACOVER 380 HARDENER

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal

- : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
- Hazardous waste

: Yes.

European waste catalogue (EWC)

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	European waste catalogue (EWC)	
Container	15 01 06	mixed packaging

Special precautions

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	IMDG	IATA
14.1 UN number or ID number	UN2920	UN2920	UN2920
14.2 UN proper shipping name	CORROSIVE LIQUID, FLAMMABLE, N.O.S.	CORROSIVE LIQUID, FLAMMABLE, N.O.S.	CORROSIVE LIQUID, FLAMMABLE, N.O.S.
	(4-nonylphenol, branched, xylene)		
14.3 Transport hazard class(es)	8 (3)	8 (3)	8 (3)
14.4 Packing group	II	II	II
14.5 Environmental hazards	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(Polyamide)	Not applicable.

Additional information

English (GB)	United Arab Emirates	15/18
--------------	----------------------	-------

Code : 00444783 Date of issue/Date of revision : 22 October 2024

SIGMACOVER 380 HARDENER

SECTION 14: Transport information

ADR/RID : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or

≤5 kg.

IMDG : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IATA : The environmentally hazardous substance mark may appear if required by other transportation

regulations.

user

14.6 Special precautions for : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the

event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments

: Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

Intrinsic property	Ingredient name	Status	Reference number	Date of revision
properties for environment	4-nonylphenol, branched and linear substances with a linear and/or branched alkyl chain with a carbon number of 9 covalently bound in position 4 to phenol, covering also UVCB- and well-defined substances which include any of the individual isomers or a combination thereof	Candidate	ED/169/2012	12/19/2012

Annex XVII - Restrictions : Not applicable. on the manufacture,

placing on the market and use of certain dangerous substances, mixtures and articles

Other national and international regulations.

: Not applicable. **Explosive precursors** Ozone depleting substances (1005/2009/EU)

Not listed.

15.2 Chemical safety

assessment

: No Chemical Safety Assessment has been carried out.

English (GB) **United Arab Emirates** 16/18

SIGMACOVER 380 HARDENER

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and

s and : ATE = Acute Toxicity Estimate

acronyms

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No.

1272/2008]

DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement
PNEC = Predicted No Effect Concentration

RRN = REACH Registration Number

Full text of abbreviated H statements

: H225 Highly flammable liquid and vapour. H226 Flammable liquid and vapour.

H302 Harmful if swallowed.

H304 May be fatal if swallowed and enters airways.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H335 May cause respiratory irritation.
 H336 May cause drowsiness or dizziness.
 H361d Suspected of damaging the unborn child.

H361fd Suspected of damaging fertility. Suspected of damaging the unborn child. H373 May cause damage to organs through prolonged or repeated exposure.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.
 H411 Toxic to aquatic life with long lasting effects.
 H412 Harmful to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS]

: Acute Tox. 4 ACUTE TOXICITY - Category 4

Aquatic Acute 1 SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
Aquatic Chronic 1 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
Aquatic Chronic 2 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Aquatic Chronic 3 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3

Asp. Tox. 1 ASPIRATION HAZARD - Category 1

Eye Dam. 1 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Eye Irrit. 2 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2

Flam. Liq. 2
Flam. Liq. 3
FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3
FLAMMABLE LIQUIDS - Category 3
Repr. 2
Skin Corr. 1B
Skin Corr. 1B
Skin Corr. 1C
Skin Irrit. 2
FLAMMABLE LIQUIDS - Category 2
FLAMMABLE LIQUIDS - Category 3
FLAMMABLE LIQUIDS - Category 2
FLAMMABLE LIQUIDS - Category 3
FLAMMABLE LIQUIDS - Category 2
FLAMMABLE LIQUIDS - Category 3
FLAMMABLE LIQUIDS - C

Skin Sens. 1 SKIN SENSITISATION - Category 1
Skin Sens. 1A SKIN SENSITISATION - Category 1A

STOT RE 2 SPECIFIC TARGET ORGAN TOXICITY - REPEATED

EXPOSURE - Category 2

STOT SE 3 SPECIFIC TARGET ORGAN TOXICITY - SINGLE

EXPOSURE - Category 3

History

Date of issue/ Date of

revision

: 22 October 2024

Date of previous issue : 10 October 2024

Prepared by : EHS Version : 2.02

Disclaimer

English (GB) United Arab Emirates 17/18

Code : 00444783 Date of issue/Date of revision : 22 October 2024

SIGMACOVER 380 HARDENER

SECTION 16: Other information

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

English (GB) United Arab Emirates 18/18