SAFETY DATA SHEET



Date of issue/Date of revision24 November 2024Version 2

Section 1. Identification		
Product code	: 00247411	
Product name	: SIGMADUR 1800 BASE BLACK	
Product type	: Liquid.	
Relevant identified uses of the substance or mixture and uses advised against		
Product use	Coating. Professional applications, Used by spraying.	
Supplier's details	: PPG Industries (Singapore) Pte. Ltd., No. 1 Tuas Basin Close, Singapore 638803. Tel +65 68653737	
Emergency telephone number (with hours of operation)	: CHEMTREC +(65)-31581349 (CCN 17704)	

Section 2. Hazards identification		
Classification of the substance or mixture	: FLAMMABLE LIQUIDS - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3	
GHS label elements, includin	g precautionary statements	
Hazard pictograms		
Signal word	: Warning	
Hazard statements	: Fammable liquid and vapor. May cause drowsiness or dizziness.	
Precautionary statements		
Prevention	: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid breathing vapor.	
Response	: 📭 INHALED: Call a POISON CENTER or doctor if you feel unwell.	
Storage	: Store in a well-ventilated place. Keep container tightly closed.	
Disposal	: Not applicable.	
Other hazards which do not result in classification	: Frolonged or repeated contact may dry skin and cause irritation.	
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Section 3. Composition/information on ingredients

Substance/mixture : Mixture

CAS number/other identifiers

CAS number	: Not applicable.
EC number	: Mixture.

Ingredient name	%	CAS number
p-butyl acetate	10 - <20	123-86-4
xylene	5 - <10	1330-20-7
Talc , not containing asbestiform fibres	3 - <5	14807-96-6
2-methoxy-1-methylethyl acetate	1 - <3	108-65-6
ethylbenzene	1 - <3	100-41-4
bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate	0.3 - <1	41556-26-7
2-hydroxyethyl methacrylate	0.1 - <0.3	868-77-9
methyl 1,2,2,6,6-pentamethyl-4-piperidyl sebacate	0.1 - <0.3	82919-37-7

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	: Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	 If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects		
Eye contact	hnown significant effects or critical hazards.	
Inhalation	n cause central nervous system (CNS) depression. May cause drowsines ziness.	s or
Skin contact	fatting to the skin. May cause skin dryness and irritation.	
Ingestion	n cause central nervous system (CNS) depression.	
Over-exposure signs/sympto		
Eye contact	specific data.	

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Section 4. First aid measures

Inhalation	: Adverse symptoms may include the following: nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness
Skin contact	: Adverse symptoms may include the following: irritation dryness cracking
Ingestion	: No specific data.
Indication of immediate me	lical attention and special treatment needed, if necessary
Notes to physician	 Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides sulfur oxides metal oxide/oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

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Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
		Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	onta	ainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	-	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for

Section 7. Handling and storage

Precautions for safe handling	
Protective measures :	Fut on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

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Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
p-butyl acetate	Workplace Safety and Health Act
	(Singapore, 2/2006)
	PEL (long term) 8 hours: 150 ppm.
	PEL (long term) 8 hours: 713 mg/m ³ .
	PEL (short term) 15 minutes: 950 mg/m ³ .
	PEL (short term) 15 minutes: 200 ppm.
xylene	Workplace Safety and Health Act
	(Singapore, 2/2006) [Xylene]
	PEL (long term) 8 hours: 100 ppm.
	PEL (long term) 8 hours: 434 mg/m ³ .
	PEL (short term) 15 minutes: 651 mg/m ³ .
	PEL (short term) 15 minutes: 150 ppm.
Talc , not containing asbestiform fibres	Workplace Safety and Health Act
	(Singapore, 2/2006)
. () . ()	PEL (long term) 8 hours: 2 mg/m ³ .
ethylbenzene	Workplace Safety and Health Act
	(Singapore, 2/2006)
	PEL (long term) 8 hours: 100 ppm.
	PEL (long term) 8 hours: 434 mg/m ³ .
	PEL (short term) 15 minutes: 543 mg/m ³ . PEL (short term) 15 minutes: 125 ppm.

procedures

Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

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Section 8. Exposure controls/personal protection

Appropriate engineering controls	:	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits.	
Environmental exposure controls	:	limits. Use explosion-proof ventilation equipment. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.	
Individual protection meas	ures		
Hygiene measures	:	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.	
Eye/face protection	:	Safety glasses with side shields.	
Skin protection			
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.	
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.	
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.	
Respiratory protection	:	Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.	

Section 9. Physical and chemical properties

Appearance

Physical state	Liquid.		
Color	Various		
рН	insoluble in water.		
Boiling point	>37.78°C (>100°F)		
Flash point	Closed cup: 23°C (73.4°F)		
Evaporation rate	Not available.		
Flammability (solid, gas)	liquid		
Vapor pressure	Not available.		
Vapor density			
Relative density	1.16		
Solubility(ies)	Media Result		
Solubility(les)	old water Not soluble		
Auto-ignition temperature	Not available.]	
Viscosity	Øynamic (room temperature): Not available. Kinematic (room temperature): >400 mm²/s (>400 cSt) Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)		

Section 10. Stability and reactivity

Reactivity	No specific test data related to reactivity available for this product or its i	ngredients.
Chemical stability	The product is stable.	
Possibility of hazardous reactions	Under normal conditions of storage and use, hazardous reactions will no	ot occur.
Conditions to avoid	When exposed to high temperatures may produce hazardous decomposition products.	sition
Incompatible materials	Keep away from the following materials to prevent strong exothermic rea oxidizing agents, strong alkalis, strong acids.	actions:
Hazardous decomposition products	Depending on conditions, decomposition products may include the follow materials: carbon oxides sulfur oxides metal oxide/oxides	wing

Product name SIGMADUR 1000 BASE BLACK

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
p -butyl acetate	LC50 Inhalation Vapor	Rat	>21.1 mg/l	4 hours
-	LC50 Inhalation Vapor	Rat	2000 ppm	4 hours
	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Oral	Rat	10.768 g/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
2-methoxy-1-methylethyl acetate	LC50 Inhalation Vapor	Rat	30 mg/l	4 hours
	LD50 Dermal	Rabbit	>5 g/kg	-
	LD50 Oral	Rat	6190 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
bis(1,2,2,6,6-pentamethyl- 4-piperidyl) sebacate	LD50 Oral	Rat	3.125 g/kg	-
2-hydroxyethyl methacrylate	LD50 Dermal	Rabbit	>5 g/kg	-
	LD50 Oral	Rat	5050 mg/kg	-
methyl	LD50 Oral	Rat	3.125 g/kg	-
1,2,2,6,6-pentamethyl- 4-piperidyl sebacate				

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
Conclusion/Summary					
Skin :	There are no data available	e on the mixtur	e itself.		
Eyes :	There are no data available	e on the mixtur	e itself.		
Respiratory :	There are no data available	e on the mixtur	e itself.		
Sensitization					
Conclusion/Summary					
Skin :	There are no data available	e on the mixture	e itself.		
Respiratory :	There are no data available	e on the mixtur	e itself.		
Mutagenicity					
Conclusion/Summary	There are no data availabl	e on the mixtu	re itself.		
Carcinogenicity					
Conclusion/Summary	There are no data availabl	e on the mixtu	re itself.		
Reproductive toxicity					
Conclusion/Summary	There are no data availabl	e on the mixtu	re itself.		
Teratogenicity					
Conclusion/Summary	: There are no data availabl	e on the mixtu	re itself.		
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Section 11. Toxicological information

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
n-butyl acetate xylene	Category 3 Category 3	-	Narcotic effects Respiratory tract irritation
Talc , not containing asbestiform fibres	Category 3	-	Respiratory tract irritation
2-methoxy-1-methylethyl acetate	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
e thylbenzene	Category 2	-	hearing organs

Aspiration hazard

Name	Result
	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure	: Not available.
Potential acute health effect	<u>its</u>
Eye contact	: No known significant effects or critical hazards.
Inhalation	: Zan cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
Skin contact	: Defatting to the skin. May cause skin dryness and irritation.
Ingestion	: 🗭 an cause central nervous system (CNS) depression.
	nysical, chemical and toxicological characteristics
Eye contact	: No specific data.
Inhalation	 Adverse symptoms may include the following: nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness
Skin contact	: Adverse symptoms may include the following: irritation dryness cracking
Ingestion	: No specific data.
Delayed and immediate effe	ects and also chronic effects from short and long term exposure

Short term exposure

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Section 11. Toxicological information

Potential immediate effects	ot available.	
Potential delayed effects	ot available.	
Long term exposure		
Potential immediate effects	ot available.	
Potential delayed effects	ot available.	
Potential chronic health eff		
General	rolonged or repeated contact can defat the skin and lead to irritation, cracking a r dermatitis.	and/
Carcinogenicity	o known significant effects or critical hazards.	
Mutagenicity	o known significant effects or critical hazards.	
Reproductive toxicity	o known significant effects or critical hazards.	

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Inhalation (vapors)	24333.67 mg/kg 117.39 mg/l 15.08 mg/l

Other information

Frolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
p -butyl acetate	Acute LC50 18 mg/l	Fish	96 hours
2-methoxy-1-methylethyl acetate	Acute LC50 134 mg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water Chronic NOEC 1 mg/l Fresh water	Daphnia Daphnia - Ceriodaphnia dubia	48 hours -
Conclusion/Summary	: There are no data available on the	mixture itself.	•

Persistence/degradability

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Readily

Section 12. Ecological information

	0			
Product/ingredient name	Test	Result	Dose	Inoculum
p-butyl acetate	TEPA and OECD 301D	83 % - Readily - 28 da	iys -	-
2-methoxy-1-methylethyl acetate	-	83 % - Readily - 28 da	iys -	-
ethylbenzene	-	79 % - Readily - 10 da	ys -	-
Conclusion/Summary	: There are n	o data available on the mi	xture itself.	
Product/ingredient name	Aquatic half-li	fe P	hotolysis	Biodegradability
n-butyl acetate	-	-		Readily
xylene	-	-		Readily
2-methoxy-1-methylethyl	-	-		Readily
acetate				

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
-butyl acetate xylene 2-methoxy-1-methylethyl acetate	2.3 3.12 1.2	- 7.4 to 18.5 -	Low Low Low
ethylbenzene 2-hydroxyethyl methacrylate	3.6 0.42	79.43 -	Low Low

Mobility in soil

ethylbenzene

Soil/water partition : Not available. coefficient (Koc)

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and
	dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group	III	III	
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

UN	: This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.3.2.5.1.
IMDG	• This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to

IMDG : This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.3.2.5.

IATA : None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

Singapore - hazardous chemicals under government control

None.

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants Not listed.

Section 16. Other information

<u>History</u>	
Date of issue/Date of revision	: 24 November 2024
Date of previous issue	: 2/21/2020
Version	: 2
Prepared by	: EHS
Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

✓ Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.