SAFETY DATA SHEET



Date of issue 11/24/2024 (month/day/year)

Version 3

Section 1. Chemical product and company identification

Α.	Product name Product code		SIGMAPRIME 700 HSV HARDENER 00442365
В.	Relevant identified uses	oft	the substance or mixture and uses advised against
	Product use	1	Professional applications, Used by spraying.
	Use of the substance/ mixture	1	Coating.
	Uses advised against	:	Product is not intended, labelled or packaged for consumer use.
С	. Supplier's or Importer's information	:	: PPG SSC (680-090) 19, Yeocheon-ro 217beon-gil, Nam-gu, Ulsan, Korea Tel: +82-52-210-8222
	Email Address		Korea.MSDS@PPG.COM

Emergency telephone	: +82-52-210-8331
number:	

Section 2. Hazards identification

MABLE LIQUIDS - Category 3 COSIVE TO METALS - Category 1 E TOXICITY (oral) - Category 4
E TOXICITY (dermal) - Category 4 CORROSION - Category 1C DUS EYE DAMAGE - Category 1 SENSITIZATION - Category 1 INOGENICITY - Category 2 IFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 TIC HAZARD (LONG-TERM) - Category 3
roduct is classified in accordance with the Industrial Safety and Health Act and nemical Control Act.

B. GHS label elements, including precautionary statements



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Section 2. Hazards identification

Hazard statements	 H226 - Flammable liquid and vapor. H290 - May be corrosive to metals. H302 + H312 - Harmful if swallowed or in contact with skin. H314 - Causes severe skin burns and eye damage. H317 - May cause an allergic skin reaction. H318 - Causes serious eye damage. H351 - Suspected of causing cancer. H372 - Causes damage to organs through prolonged or repeated exposure. (central nervous system (CNS), kidneys, liver) H412 - Harmful to aquatic life with long lasting effects.
Precautionary statements	
Prevention	 202 - Do not handle until all safety precautions have been read and understood. P280 - Wear protective gloves, protective clothing and eye or face protection. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P241 - Use explosion-proof electrical, ventilating or lighting equipment. P241 - Use explosion-proof electrical, ventilating or lighting equipment. P242 - Use non-sparking tools. P243 - Take action to prevent static discharges. P240 - Ground and bond container and receiving equipment. P234 - Keep only in original packaging. P273 - Avoid release to the environment. P260 - Do not breathe vapor. P270 - Do not eat, drink or smoke when using this product. P264 - Wash thoroughly after handling.
Response	 P390 - Absorb spillage to prevent material damage. P370 + P378 - In case of fire: Never use water to extinguish. P308 + P313 - IF exposed or concerned: Get medical advice or attention. P304 + P310 - IF INHALED: Immediately call a POISON CENTER or doctor. P301 + P310, P330, P331 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. P303 + P361 + P353, P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Immediately call a POISON CENTER or doctor. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P363 - Wash contaminated clothing before reuse. P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor. P321 - Specific treatment (see the label).
Storage	: P403 + P235 - Store in a well-ventilated place. Keep cool.
Disposal	: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
Other hazards which do not result in classification	: Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

CAS number/other identifiers

CAS number

: Not applicable.

Chemical name	Common name	Identifiers	%
Propylidynetrimethanol, propoxylated, reaction products with ammonia	polyoxy propylene triamine	CAS: 39423-51-3	10 -<20
		EC: 500-105-6	
Xylene	XYLENES	CAS: 1330-20-7	10 -<20
		EC: 215-535-7	
2,4,6-tris(dimethylaminomethyl)phenol	2,4,6-tris(dimethylaminomethyl)phenol	CAS: 90-72-2	5 - <10
		EC: 202-013-9	
2-methylpropan-1-ol	ISOBUTYL ALCOHOL	CAS: 78-83-1	5 - <10
		EC: 201-148-0	
Phenol, methylstyrenated	Phenol, methylstyrenated	CAS: 68512-30-1	5 - <10
		EC: 270-966-8	
benzyl alcohol	BENZYL ALCOHOL	CAS: 100-51-6	1 - <5
		EC: 202-859-9	
ethylbenzene	ETHYLBENZENE	CAS: 100-41-4	1 - <5
-		EC: 202-849-4	
ethylenediamine	ethylenediamine	CAS: 107-15-3	0.1 - <1
-		EC: 203-468-6	

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Α.	Eye contact	:	Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
В.	Skin contact	:	Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
C.	Inhalation	:	Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
D.	Ingestion	:	If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
Е.	Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
	Specific treatments	:	No specific treatment.
	Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

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Section 5 Fire-fighting measures

Section 4. First aid measures

See toxicological information (Section 11)

Α.	Extinguishing media		
	Suitable extinguishing media	:	Use dry chemical, CO ₂ , water spray (fog) or foam.
	Unsuitable extinguishing media	:	Do not use water jet.
в.	Specific hazards arising from the chemical	:	Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
	Hazardous thermal decomposition products	:	Decomposition products may include the following materials: carbon oxides nitrogen oxides
C.	Special equipment for fire-fighting	:	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
	Fire-fighting procedures	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Section 6. Accidental release measures

A. Personal precautions, protective equipment and emergency procedures	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
B. Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

C. Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Absorb spillage to prevent material damage. Dispose of via a licensed waste disposal contractor.

Section 6. Accidental release measures

Large spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Absorb spillage to prevent material damage. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

- A. Precautions for safe : Put on appropriate personal protective equipment (see Section 8). Persons with a handling history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container. Absorb spillage to prevent material damage.
- B. Conditions for safe storage, including any incompatibilities
 Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store in a corrosion resistant container with a resistant inner liner. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep away from metals. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

A. Occupational exposure limits

Ingredient name	Exposure limits
Xylene	ISHA Article 42 (Republic of Korea,
	1/2020) [Xylene]
	STEL 15 minutes: 150 ppm.
	TWA 8 hours: 100 ppm.
2-methylpropan-1-ol	ISHA Article 42 (Republic of Korea,
· · ·	1/2020)
	TWA 8 hours: 50 ppm.
ethylbenzene	ISHA Article 42 (Republic of Korea,
,	1/2020)
	STEL 15 minutes: 125 ppm.
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Section 8. Exposure controls/personal protection

	ethylenediamine			TWA 8 hours: 100 ppm. ISHA Article 42 (Republic of Korea, 1/2020) Absorbed through skin. TWA 8 hours: 10 ppm.
	Recommended monitoring procedures	:	Reference should be made to appropri- national guidance documents for methor substances will also be required.	ate monitoring standards. Reference to ods for the determination of hazardous
В.	Appropriate engineering controls	:		s to keep worker exposure to airborne d or statutory limits. The engineering controls oncentrations below any lower explosive
	Environmental exposure controls	:		
С.	Personal protective equip	omo	ent	
	Respiratory protection	:	hazards of the product and the safe we workers are exposed to concentrations appropriate, certified respirators. Use	h known or anticipated exposure levels, the orking limits of the selected respirator. If s above the exposure limit, they must use a properly fitted, air-purifying or air-fed standard if a risk assessment indicates this is
	Eye protection	:	Chemical splash goggles and face shi	eld.
	Hand protection	:	be worn at all times when handling che this is necessary. Considering the par check during use that the gloves are s should be noted that the time to break	ers. In the case of mixtures, consisting of
	Gloves	1	nitrile neoprene	
	Body protection		being performed and the risks involved before handling this product. When the wear anti-static protective clothing. For discharges, clothing should include an	ti-static overalls, boots and gloves.
	Hygiene measures	:	Wash hands, forearms and face thoro eating, smoking and using the lavatory Appropriate techniques should be use Contaminated work clothing should no	ughly after handling chemical products, before and at the end of the working period. d to remove potentially contaminated clothing. t be allowed out of the workplace. Wash Ensure that eyewash stations and safety

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Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Α.	Appearance			
	Physical state	:	Liquid.	
	Color	:	Not available.	
В.	Odor	:	Characteristic.	
С.	Odor threshold	:	Not available.	
D.	рН	:	Not applicable.	
Ε.	Melting/freezing point	:	Not available.	
F.	Boiling point/boiling range	:	>37.78°C (>100°F)	
G.	Flash point	:	Closed cup: 40°C (10)4°F)
н.	Evaporation rate	:	Not available.	
Ι.	Flammability (solid, gas)	:	Not available.	
J.	Lower and upper explosive (flammable) limits	:	Not available.	
к.	Vapor pressure	:		Va
			Ingredient name	mm

Vapor pressure			Vapor	[.] Press	ure at 20°C	Vapor pressure at 50°C		
		Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
		2-methylpropan-1-ol	<12.00102	<1.6	DIN EN 13016-2			
Solubility(ies)		Media	Re	sult				
		cold water	No	t solubl	е			
Solubility in water	:	Not available.						
Vapor density	:	Not available.						
Relative density	:	0.98						
Partition coefficient: n- octanol/water	:	Not applicable.						
Auto-ignition temperature	:							
		Ingredient name		°C	°F		Method	
		Propylidynetrimethanol, p reaction products with an		320	608	E	EU A.15	
Decomposition temperature	:	Not available.						
Viscosity	:	Dynamic (room temp Kinematic (room tem Kinematic (40°C (104	perature):	Not av	ailable.			

Flow time (ISO 2431) : Not available.

Molecular weight S.

L. Solubility(ies)

Μ.

Ν.

О.

Ρ.

Q.

R.

: Not applicable.

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Section 10. Stability and reactivity

Α.	Chemical stability	:	The product is stable.
	Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
В.	Conditions to avoid	:	When exposed to high temperatures may produce hazardous decomposition products.
C.	Incompatible materials	:	Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
D.	Hazardous decomposition products	:	Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

Section 11. Toxicological information

A. Information on the like routes of exposure	ely : Not available.					
Potential acute health eff	Potential acute health effects					
Inhalation	: No known significant effects or critical hazards.					
Ingestion	: Harmful if swallowed.					
Skin contact	: Causes severe burns. Harmful in contact with skin. Defatting to the skin. May cause an allergic skin reaction.					
Eye contact	: Causes serious eye damage.					
Over-exposure signs/syn	nptoms					
Inhalation	: No specific data.					
Ingestion	: Adverse symptoms may include the following: stomach pains					
Skin contact	: Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur					
Eye contact	: Adverse symptoms may include the following: pain watering redness					

B. Health hazards

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Propylidynetrimethanol, propoxylated, reaction products with ammonia	LD50 Dermal	Rabbit	0.4 g/kg	-
•	LD50 Oral	Rat	0.22 g/kg	-
Xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
2,4,6-tris(dimethylaminomethyl)phenol	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
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Section 11. Toxicological information

	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
Phenol, methylstyrenated	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	>2000 mg/kg	-
benzyl alcohol	LC50 Inhalation Dusts and	Rat	>5 mg/l	4 hours
-	mists			
	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
-	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
ethylenediamine	LC50 Inhalation Gas.	Rat	6000 ppm	4 hours
-	LD50 Dermal	Rabbit -	560 mg/kg	-
		Male		
	LD50 Oral	Rat - Male,	841 mg/kg	-
		Female		

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
₩ylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
Conclusion/Summary			1		•
Skin :	There are no data available of	on the mixture i	tself.		
Eyes :	There are no data available of	on the mixture i	tself.		
Respiratory :	There are no data available of	on the mixture i	tself.		
Sensitization					
Conclusion/Summary					
Skin :	There are no data available or	n the mixture its	self.		
Respiratory : There are no data available on the mixture itself.					
Mutagenicity					
Conclusion/Summary :	There are no data available o	n the mixture it	self.		
Carcinogenicity					
Conclusion/Summary :	There are no data available of	on the mixture i	tself.		
Reproductive toxicity					
	There are no data available	on the mixture i	tself.		
Tourstours is it.					
Teratogenicity	Thora are no data available.	on the mixture i	taalf		
Conclusion/Summary :	There are no data available		15011.		
Specific target organ toxicity	<u>(single exposure)</u>				

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Section 11. Toxicological information

Name	Classification	Route of exposure	Target organs
Xylene 2-methylpropan-1-ol	Category 3 Category 3	-	Narcotic effects Respiratory tract irritation
	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
Xylene	Category 1		central nervous system (CNS), kidneys, liver

Aspiration hazard

Name	Result
benzyl alcohol	ASPIRATION HAZARD - Category 2 ASPIRATION HAZARD - Category 2 ASPIRATION HAZARD - Category 1

Potential chronic health effects

General	: Causes damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Additional information

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

Chemical name	Identifiers	GHS Classification
Propylidynetrimethanol, propoxylated, reaction products with ammonia	CAS: 39423-51-3	ACUTE TOXICITY (oral) - Category 4
	EC: 500-105-6	ACUTE TOXICITY (dermal) - Category 4
		SERIOUS EYE DAMAGE - Category 1
		AQUATIC HAZARD (LONG-TERM) - Category 2
Xylene	CAS: 1330-20-7	FLAMMABLE LIQUIDS - Category 3
	EC: 215-535-7	ACUTE TOXICITY (dermal) - Category 4
		ACUTE TOXICITY (inhalation) - Category 4
		SKIN IRRITATION - Category 2
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ARDENER							
l information							
	Section 11. Toxicological information						
	EYE IRRITATION - Category 2A						
	SPECIFIC TARGET ORGAN TOXICITY (SINGLE						
	EXPOSURE) (Narcotic effects) - Category 3						
	SPECIFIC TARGET ORGAN TOXICITY						
040 00 70 0	(REPEATED EXPOSURE) - Category 1						
	CORROSIVE TO METALS - Category 1						
EC: 202-013-9	ACUTE TOXICITY (oral) - Category 4						
	ACUTE TOXICITY (dermal) - Category 4 SKIN CORROSION - Category 1C						
	SERIOUS EYE DAMAGE - Category 1						
CAS· 78-83-1	FLAMMABLE LIQUIDS - Category 3						
	SKIN IRRITATION - Category 2						
	SERIOUS EYE DAMAGE - Category 1						
	SPECIFIC TARGET ORGAN TOXICITY (SINGLE						
	EXPOSURE) (Respiratory tract irritation) -						
	Category 3						
	SPECIFIC TARGET ORGAN TOXICITY (SINGLE						
	EXPOSURE) (Narcotic effects) - Category 3						
	ASPIRATION HAZARD - Category 2						
	SKIN IRRITATION - Category 2						
EC: 270-966-8	SKIN SENSITIZATION - Category 1B						
	AQUATIC HAZARD (LONG-TERM) - Category 3						
	ACUTE TOXICITY (oral) - Category 4						
EC: 202-859-9	EYE IRRITATION - Category 2A						
0.00 400 44 4	ASPIRATION HAZARD - Category 2						
	FLAMMABLE LIQUIDS - Category 2						
EC: 202-849-4	ACUTE TOXICITY (inhalation) - Category 4						
	CARCINOGENICITY - Category 2 ASPIRATION HAZARD - Category 1						
	AQUATIC HAZARD (LONG-TERM) - Category 3						
CAS: 107-15-3	FLAMMABLE LIQUIDS - Category 3						
	CORROSIVE TO METALS - Category 1						
20.200 100 0	ACUTE TOXICITY (oral) - Category 4						
	ACUTE TOXICITY (dermal) - Category 3						
	ACUTE TOXICITY (inhalation) - Category 4						
	SKIN CORROSION - Category 1A						
	SERIOUS EYE DAMAGE - Category 1						
	RESPIRATORY SENSITIZATION - Category 1						
	SKIN SENSITIZATION - Category 1						
	AQUATIC HAZARD (LONG-TERM) - Category 3						
	CAS: 90-72-2 EC: 202-013-9 CAS: 78-83-1 EC: 201-148-0 CAS: 68512-30-1 EC: 270-966-8 CAS: 100-51-6 EC: 202-859-9 CAS: 100-41-4 EC: 202-849-4 CAS: 107-15-3 EC: 203-468-6						

Section 12. Ecological information

A. <u>Ecotoxicity</u>

Product/ingredient name	Result	Species	Exposure
2,4,6-tris (dimethylaminomethyl) phenol	Acute LC50 >100 mg/l	Daphnia	48 hours
2-methylpropan-1-ol ethylbenzene	Acute LC50 >100 mg/l Acute EC50 1100 mg/l Acute EC50 1.8 mg/l Fresh water Chronic NOEC 1 mg/l Fresh water	Fish Daphnia Daphnia Daphnia - <i>Ceriodaphnia dubia</i>	96 hours 48 hours 48 hours -

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Section 12. Ecological information

B. Persistence and degradability

Product/ingredient name	Test	Result		Dose		Inoculum
2,4,6-tris (dimethylaminomethyl) phenol	OECD 301D Ready Biodegradability - Closed Bottle Test	4 % - Not readily - 28 days		-		-
ethylbenzene ethylenediamine	-	79 % - Rea 95 % - 28	adily - 10 days days	-		-
Product/ingredient name	Aquatic half-life		Photolysis		Biodeg	gradability
Kylene 2,4,6-tris (dimethylaminomethyl) phenol	-		-		Readily Not rea	dily
benzyl alcohol ethylbenzene ethylenediamine	- - -		- - -		Readily Readily Readily	1

C. Bioaccumulative potential

Product/ingredient name LogPow		BCF	Potential	
Propylidynetrimethanol, propoxylated, reaction products with ammonia	-1.13	-	Low	
Xylene	3.12	7.4 to 18.5	Low	
2,4,6-tris	0.219	-	Low	
(dimethylaminomethyl)				
phenol				
2-methylpropan-1-ol	1	-	Low	
Phenol, methylstyrenated	3.627	-	Low	
benzyl alcohol	0.87	-	Low	
ethylbenzene	3.6	79.43	Low	
ethylenediamine	-2.04	-	Low	

D. <u>Mobility in soil</u>

Soil/water partition coefficient (Koc)

: Not available.

E. <u>Other adverse effects</u> : No known significant effects or critical hazards.

Section 13. Disposal considerations

 A. Disposal methods
 The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

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Section 13. Disposal considerations

- **B. Disposal precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product
 - taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
A. UN number	UN3469	UN3469	UN3469
B. UN proper shipping name	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE	PAINT, FLAMMABLE, CORROSIVE
C. Transport hazard class(es)	3 (8)	3 (8)	3 (8)
D. Packing group	III	III	III
Environmental hazards	No.	No.	No.
E. Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

- UN: None identified.IMDG: None identified.
- IATA : None identified.

F. Special precaution which a user to be aware of or needs to comply with in connection with transport or transportation

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

A. Regulation according to ISHA

ISHA article 117 (Harmful substances prohibited from manufacture)	: None of the components are listed.
ISHA article 118 (Harmful substances requiring permission)	: None of the components are listed.

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Section 15. Regulatory information

Article 2 of Youth Protection Act on Substances Hazardous to Youth

Exposure Limits of Chemical Substances and Physical Factors

The following components have an OEL:

	ISHA Enforcement Regs Annex 19 (Exposure standards established for harmful factors) ISHA Enforcement Regs Annex 11-5 (Harmful factors subject to Work Environment Measurement)	egs : The following components are listed: xylene, isobutyl alcohol, ethyl benzene		
		:	The following components are listed: Xylene, Isobutyl alcohol, Ethyl benzene	
	Standard of Industrial Safety and Health Annex 12 (Hazardous substances subject to control)	:	The following components are listed: xylene, isobutyl alcohol, ethyl benzene	
в.	8. Regulation according to Chemicals Control Act			
	Article 11 (TRI)	:	The following components are listed: Xylene including o-,m-,p- isomer, Ethylbenzene	
	Article 18 Prohibited (K- Reach Article 27)	:	None of the components are listed.	
	Article 19 Subject to authorization (K-Reach Article 25)	:	None of the components are listed.	
	Article 20 Restricted (K-	1	None of the components are listed.	

Article 20 Toxic : Not applicable Chemicals (K-Reach Article 20)

Article 39 (Accident Precaution Chemicals)

Reach Article 27)

Korea inventory

C. <u>Dangerous Materials</u> <u>Safety Management Act</u> : Class: Class 4 - Flammable Liquid Item: 4. Class 2 petroleums - Water-insoluble liquid Threshold: 1000 L Danger category: III Signal word: Contact with sources of ignition prohibited

All components are listed or exempted.None of the components are listed.

D. <u>Wastes regulation</u> : Dispose of contents and container in accordance with all local, regional, national and international regulations.

E. <u>Regulation according to other foreign laws</u>

Date of issue ^{11/24/2024} (month/day/year)

Product name SIGMAPRIME 700 HSV HARDENER

Section 15. Regulatory information

Safety, health and environmental regulations specific for the product : No known specific national and/or regional regulations applicable to this product (including its ingredients).

Section 16. Other information

Α.	References	:	Korean Ministry of Environment; Chemical Control Act Korean Ministry of Labor; Industrial Safety and Health Act NIER Notice Registry of Toxic Effects of Chemical Substances (RTECS) U.S. Environmental Protection Agency, AQUIRE (Aquatic toxicity Information Retrieval) ECOTOX Database System.
В.	First issue date	1	12/14/2020
C.	Date of issue/Date of revision	:	11/24/2024
D.	Version	:	3
	Prepared by	:	EHS
E	Othor		

E. Other

Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.