SAFETY DATA SHEET



Date of issue/Date of revision24 November 2024Version 5.02

Section 1. Identification of the substance/mixture and of the company/undertaking

Product code	: 00381747	
Product name	: SIGMADUR 520 BASE 8286-88 G5 -69	
Other means of identification	: Not available.	
Product type	: Liquid.	

Relevant identified uses of the substance or mixture and uses advised against		
Product use	 Coating. Professional applications, Used by spraying. 	
Uses advised against	: Product is not intended, labelled or packaged for consumer use.	
Supplier's details	: PPG Coatings (Thailand) Co., Ltd. 15 Rama 9 Road, Kwaeng Huamark, Khet Bangkapi, Bangkok 10240 Thailand T: 662-319-4190 #224 F: 662-319-4189	
Emergency telephone number (with hours of operation)	: CHEMTREC 001-800-13-203-9987 (CCN 17704)	

Section 2. Hazards identification

Classification of the substance or mixture	: FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (inhalation) - Category 4
	SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A
	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
	AQUATIC HAZARD (ACUTE) - Category 3
	AQUATIC HAZARD (LONG-TERM) - Category 3
	Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 31.2%
	Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 26.2%

GHS label elements

Section 2. Hazards identification

Hazard pictograms	
Signal word	: Warning
Hazard statements	 Flammable liquid and vapor. Causes skin irritation. Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation. Harmful to aquatic life with long lasting effects.
Precautionary statements	
Prevention	: Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Avoid breathing vapor. Wash thoroughly after handling.
Response	: IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. If skin irritation occurs: Get medical advice or attention. Take off contaminated clothing and wash before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
Storage	: Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Other hazards which do not result in classification	: Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture	: Mixture
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CAS number/other identifiers		
CAS number	:	Not applicable.

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Section 3. Composition/information on ingredients

Ingredient name	%	CAS number
xylene	10- <20	1330-20-7
Talc , not containing asbestiform fibres	10- <20	14807-96-6
barium sulfate	10- <20	7727-43-7
Solvent naphtha (petroleum), light aromatic	5- <10	64742-95-6
2-methoxy-1-methylethyl acetate	3 - <5	108-65-6
ethylbenzene	3 - <5	100-41-4
1,2,4-trimethylbenzene	1- <3	95-63-6
bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate	0.3 - <1	41556-26-7

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necess	ary first aid measures
Eye contact	 Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptor	ns/effects, acute and delayed	
Potential acute health e	effects	
Eye contact	: Causes serious eye irritation.	
Inhalation	: Harmful if inhaled. May cause respiratory irritation.	
Skin contact	: Causes skin irritation. Defatting to the skin.	
Ingestion	: No known significant effects or critical hazards.	
Over-exposure signs/symptoms		
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness	
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing	

Section 4. First aid measures

Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.
	dical attention and special treatment needed, if necessary
Notes to physician	 Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides sulfur oxides metal oxide/oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions		Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent

Section 7. Handling and storage

Precautions for safe handling
 Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

material may pose the same hazard as the spilled product. Note: see Section 1 for

emergency contact information and Section 13 for waste disposal.

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Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities
 Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name		Exposure limits		
x ylene		Ministry of Labor (Thailand, 8/2017) [xylene (o-, m-, p- isomers)]		
Talc , not containing asbestiform fibres		TWA 8 hours: 100 ppm. Ministry of Labor (Thailand, 8/2017) TWA 8 hours: 2 mg/m ³ . Form: Respirable dust.		
barium sulfate		Ministry of Labor (Thailand, 8/2017) TWA 8 hours: 5 mg/m ³ . Form: Respirable dust. TWA 8 hours: 15 mg/m ³ . Form: inhalable dust.		
ethylbenzene		Ministry of Labor (Thailand, 8/2017) TWA 8 hours: 100 ppm.		
1,2,4-trimethylbenzene		ACGIH TLV (United States, 7/2023) A4. TWA 8 hours: 10 ppm.		
Recommended monitoring procedures		priate monitoring standards. Reference to tho the termination of hazardous		
Appropriate engineering controls	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.			
Environmental exposure controls	• • • • • •			

Individual protection measures

Section 8. Exposure controls/personal protection

Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye protection	: Chemical splash goggles.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

Appearance	
Physical state	: Liquid.
Color	: Not available.
Odor	: Characteristic.
Odor threshold	: Not available.
рН	: insoluble in water.
Melting point	: Not available.
Boiling point	: >37.78°C (>100°F)
Flash point	: Closed cup: 30°C (86°F)
Evaporation rate	: Not available.
Flammability (solid, gas)	: liquid
Lower and upper explosive (flammable) limits	: Not available.
Vapor pressure	: Not available.

Section 9. Physical and chemical properties

Vapor density	:	Not available.		
Relative density	:	1.36		
Solubility(ies)		Media Result		
	÷.	cold water Not soluble		
Partition coefficient: n- octanol/water	:	Not applicable.		
Auto-ignition temperature	:	Not available.		
Decomposition temperature	:	Stable under recommended storage and handling conditions (see Section 7).		
Viscosity	:	Øynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (40°C): >21 mm²/s		

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides sulfur oxides metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
barium sulfate	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
Solvent naphtha (petroleum), light aromatic	LD50 Dermal	Rabbit	3.48 g/kg	-
	LD50 Oral	Rat	8400 mg/kg	-
2-methoxy-1-methylethyl acetate	LC50 Inhalation Vapor	Rat	30 mg/l	4 hours
, , , ,	LD50 Dermal	Rabbit	>5 g/kg	-
	LD50 Oral	Rat	6190 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 h

Section 11. Toxicological information

	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
1,2,4-trimethylbenzene	LC50 Inhalation Vapor	Rat	18000 mg/m ³	4 hours
	LD50 Oral	Rat	5 g/kg	-
bis(1,2,2,6,6-pentamethyl-4-piperidyl)	LD50 Oral	Rat	3.125 g/kg	-
sebacate				

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient nam	е	Result	Species	Score	Exposure	Observation
x ylene		Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
Conclusion/Summary						
Skin	1	There are no data availabl	e on the mixtu	re itself.		
Eyes	1	There are no data availabl	e on the mixtu	re itself.		
Respiratory	1	There are no data availabl	e on the mixtu	re itself.		
Sensitization						
Conclusion/Summary						
Skin	:	There are no data availabl	e on the mixtu	re itself.		
Respiratory	1	There are no data availabl	e on the mixtu	re itself.		
<u>Mutagenicity</u>						
Conclusion/Summary	:	There are no data availabl	e on the mixtu	re itself.		
Carcinogenicity						
Conclusion/Summary	:	There are no data availabl	e on the mixtu	re itself.		
Reproductive toxicity						
Conclusion/Summary	:	There are no data availabl	e on the mixtu	re itself.		
Teratogenicity						
Conclusion/Summary		There are no data availabl	e on the mixtu	re itself.		
Specific target organ tox	icity	<u>y (single exposure)</u>				

Name	Category	Route of exposure	Target organs
Talc , not containing asbestiform fibres Solvent naphtha (petroleum), light aromatic 2-methoxy-1-methylethyl acetate	Category 3 Category 3 Category 3 Category 3	- - -	Respiratory tract irritation Respiratory tract irritation Narcotic effects Narcotic effects
2-methoxy-1-methylethyl acetate	• •	- - -	

Specific target organ toxicity (repeated exposure)

Name	•••	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Section 11. Toxicological information

Name	Result
xylene	ASPIRATION HAZARD - Category 1
Solvent naphtha (petroleum), light aromatic	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1

Information on the likely	: Not available.
routes of exposure	

Potential acute health effects		
Eye contact	1	Causes serious eye irritation.
Inhalation	1	Harmful if inhaled. May cause respiratory irritation.
Skin contact	:	Causes skin irritation. Defatting to the skin.
Ingestion	:	No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health eff	ects
General	: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/ or dermatitis.
Carcinogenicity	: No known significant effects or critical hazards.
	or dermatitis.

Section 11. Toxicological information

Mutagenicity

: No known significant effects or critical hazards.

Reproductive toxicity

: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value	
Øral	18566.91 mg/kg	
Dermal	5136.71 mg/kg	
Inhalation (vapors)	36.77 mg/l	
Inhalation (dusts and mists)	4.51 mg/l	

Other information

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Section 12. Ecological information

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Product/ingredient name	Result	Species	Exposure
Solvent naphtha (petroleum), light aromatic	Acute LC50 8.2 mg/l	Fish	96 hours
2-methoxy-1-methylethyl acetate	Acute LC50 134 mg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water Chronic NOEC 1 mg/l Fresh water	Daphnia Daphnia - <i>Ceriodaphnia dubia</i>	48 hours -
Conclusion/Summary	: There are no data available on the	mixture itself.	

Persistence/degradability

Product/ingredient name	Test	Result	Do	se	Inoculum
P-methoxy-1-methylethyl acetate	-	83 % - Readily - 28	days -		-
ethylbenzene	-	79 % - Readily - 10	days -		-
Conclusion/Summary	: There are	no data available on the	mixture itself.		
Product/ingredient name	Aquatic half	-life	Photolysis	E	Biodegradability
xylene 2-methoxy-1-methylethyl acetate	-		-		Readily Readily
ethylbenzene	-		-	F	Readily

Bioaccumulative potential

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Section 12. Ecological information

Product/ingredient name	LogPow	BCF	Potential
xylene	3.12	7.4 to 18.5	Low
2-methoxy-1-methylethyl acetate	1.2	-	Low
ethylbenzene	3.6	79.43	Low
1,2,4-trimethylbenzene	3.63	120.23	Low

<u>Mobility in soil</u>	
Soil/water partition coefficient (Koc)	: Not available.
Other adverse effects	: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or arind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group	III		III
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

UN

: None identified.

Section 14. Transport information

IMDG	: None identified.

IATA : None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

Harmful Chemicals List : Listed

Safety, health and environmental regulations specific for the product : No known specific national and/or regional regulations applicable to this product (including its ingredients).

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants Not listed.

Section 16. Other information

<u>History</u>	
Date of issue/Date of revision	: 24 November 2024
Date of previous issue	: 8/18/2023
Version	: 5.02
Prepared by	: EHS
Key to abbreviations	 ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail UN = United Nations

Section 16. Other information

Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.