SAFETY DATA SHEET



Date of issue/Date of revision25 November 2024Version 2

Section 1. Identification	
Product name	: SIGMADUR 550=RAL 7024 K-7 NV
Product code	: 19AE044966
Other means of identification	: Not available.
Product type	: Liquid.
Relevant identified uses of	the substance or mixture and uses advised against
Product use	: Consumer applications.
Use of the substance/ mixture	: Coating.
Uses advised against	: Not applicable.
Manufacturer	: Comercial Mexicana de Pinturas S.A. de C.V. Marcos Achar Lobatón, No. 6 Tepexpan, Acolman, Estado de México CP. 55885 Tel. (55)1669-1400 (México)
Emergency telephone number	: Mexico: 01-800-00-214-00, (+)(52(55) 5559-1588
Customer Service / Technical Phone Number	: 800 7126-639 (México)

Section 2. Hazards identification

OSHA/HCS status	 This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	 FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A CARCINOGENICITY - Category 2 TOXIC TO REPRODUCTION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 Fercentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 10%
CHC label elements	(dermal), 24.1% (inhalation)

GHS label elements

Product name SIGMADUR 550=RAL 7024 K-7 NV

Section 2. Hazards identification

Hazard pictograms	
Signal word	: Warning
Hazard statements	 Flammable liquid and vapor. Causes skin irritation. Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation. Suspected of causing cancer. Suspected of damaging fertility or the unborn child. May cause damage to organs through prolonged or repeated exposure. (hearing organs
Precautionary statements	
Prevention	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Wash thoroughly after handling.
Response	: IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. If skin irritation occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
Storage	: Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	: Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Wash thoroughly after handling. Emits toxic fumes when heated.
Hazards not otherwise classified	: Prolonged or repeated contact may dry skin and cause irritation.

Substance/mixture: MixtureProduct name: SIGMADUR 550=RAL 7024 K-7 NV

Product name SIGMADUR 550=RAL 7024 K-7 NV

Section 3. Composition/information on ingredients

Ingredient name	%	CAS number
xylene	≥20 - ≤37	1330-20-7
barium sulfate	≥10 - ≤20	7727-43-7
Talc , not containing asbestiform fibres	≥5.0 - ≤10	14807-96-6
n-butyl acetate	≥5.0 - ≤10	123-86-4
ethylbenzene	≥1.0 - ≤5.0	100-41-4
2-methoxy-1-methylethyl acetate	≥1.0 - ≤5.0	108-65-6
bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate	<1.0	41556-26-7
toluene	<1.0	108-88-3

SUB codes represent substances without registered CAS Numbers.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

Description of necessary first aid measures

Eye contact	: Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.		
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. 		
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners. 		
Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.		
Most important symptoms/effects, acute and delayed			
Potential acute healt	h effects		
Eye contact	: Causes serious eye irritation.		
Inhalation	: Harmful if inhaled. May cause respiratory irritation.		
Skin contact	: Causes skin irritation. Defatting to the skin.		
Ingestion	: No known significant effects or critical hazards.		
Over-exposure signs	/symptoms		
Eye contact	: Adverse symptoms may include the following:		

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness

Product name SIGMADUR 550=RAL 7024 K-7 NV

Section 4. First aid measures

Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing reduced fetal weight increase in fetal deaths skeletal malformations
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking reduced fetal weight increase in fetal deaths skeletal malformations
Ingestion	: Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations
Indication of immediate med	dical attention and special treatment needed, if necessary
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or

give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides sulfur oxides metal oxide/oxides

self-contained breathing apparatus. It may be dangerous to the person providing aid to

Product name SIGMADUR 550=RAL 7024 K-7 NV

Section 5. Fire-fighting measures

Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protec	tive equipment and emergency procedures
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	ontainment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact

Section 7. Handling and storage

Precautions for safe handling

adequate ventilation. Wear appropriate respirator when ventilation is inadequate. not enter storage areas and confined spaces unless adequately ventilated. Keep i original container or an approved alternative made from a compatible material, kep		Protective measures	: Put on appropriate personal protective equipment (see Section 8). Avoid exposure obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in ey or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. In not enter storage areas and confined spaces unless adequately ventilated. Keep in original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame of any other ignition source. Use explosion-proof electrical (ventilating, lighting and	es)o the
---	--	---------------------	---	-----------------

information and Section 13 for waste disposal.

United States Page: 5/17

Product name SIGMADUR 550=RAL 7024 K-7 NV

Section 7. Handling and storage

Special precautions	 material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. If this material is part of a multiple companent system, read the Safety Data.
	floors. If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits		
x ýlene	ACGIH TLV (United States, 7/2023) [p- xylene and mixtures containing p-xylene] Ototoxicant. TWA 8 hours: 20 ppm. OSHA PEL (United States, 5/2018) [Xylenes] TWA 8 hours: 100 ppm. TWA 8 hours: 435 mg/m ³ .		
barium sulfate	ACGIH TLV (United States, 7/2023) TWA 8 hours: 5 mg/m ³ . Form: Inhalable fraction. OSHA PEL (United States, 5/2018) TWA 8 hours: 15 mg/m ³ . Form: Total dust. TWA 8 hours: 5 mg/m ³ . Form: Respirable fraction.		
Talc , not containing asbestiform fibres	fraction. ACGIH TLV (United States, 7/2023) TWA 8 hours: 2 mg/m ³ . Form: Respirable fraction. OSHA PEL Z3 (United States) TWA: 2 mg/m ³ .		
n-butyl acetate	ACGIH TLV (United States, 7/2023) [Butyl acetates] STEL 15 minutes: 150 ppm.		
	United States Page: 6/17		

Product name SIGMADUR 550=RAL 7024 K-7 NV

Section 8. Exposure controls/personal protection

		TWA 8 hours: 50 ppm.
		OSHA PEL (United States, 5/2018)
		TWA 8 hours: 150 ppm.
		TWA 8 hours: 710 mg/m ³ .
ethylbenzene		ACGIH TLV (United States, 7/2023)
		Ototoxicant.
		TWA 8 hours: 20 ppm.
		OSHA PEL (United States, 5/2018)
		TWA 8 hours: 100 ppm.
		TWA 8 hours: 435 mg/m ³ .
2-methoxy-1-methylethyl a	cetate	IPEL (-, 10/2017) Absorbed through skin.
		TWA: 30 ppm.
		STEL: 90 ppm.
bis(1,2,2,6,6-pentamethyl-	4-piperidyl) sebacate	None.
toluene		ACGIH TLV (United States, 7/2023)
		Ototoxicant.
		TWA 8 hours: 20 ppm.
		OSHA PEL Z2 (United States, 2/2013)
		TWA 8 hours: 200 ppm.
		CEIL: 300 ppm.
		AMP 10 minutes: 500 ppm.
	Key to abbreviations	
A = Acceptable Maximum		S = Potential skin absorption
	of Governmental Industrial Hygienists.	SR = Respiratory sensitization
C = Ceiling Limit F = Fume		SS = Skin sensitization STEL = Short term Exposure limit values
IPEL = Internal Permissible E	xposure Limit	TD = Total dust
	and Health Administration.	TLV = Threshold Limit Value
R = Respirable		TWA = Time Weighted Average
	1200 Subpart Z - Toxic and Hazardous Substances	
onsult local authorities fo	or acceptable exposure limits.	
Recommended monitoring	q : Reference should be made to appro	priate monitoring standards. Reference to nationa
procedures	guidance documents for methods fo	or the determination of hazardous substances will
procedures		
ppropriate engineering	guidance documents for methods for also be required.: Use only with adequate ventilation.	br the determination of hazardous substances will Use process enclosures, local exhaust ventilation of
ppropriate engineering	guidance documents for methods for also be required.Use only with adequate ventilation. other engineering controls to keep was a second sec	br the determination of hazardous substances will Use process enclosures, local exhaust ventilation of vorker exposure to airborne contaminants below an
ppropriate engineering	 guidance documents for methods for also be required. Use only with adequate ventilation. other engineering controls to keep w recommended or statutory limits. The second sec	The determination of hazardous substances will Use process enclosures, local exhaust ventilation of vorker exposure to airborne contaminants below an he engineering controls also need to keep gas,
ppropriate engineering	 guidance documents for methods for also be required. Use only with adequate ventilation. other engineering controls to keep w recommended or statutory limits. The vapor or dust concentrations below a second s	br the determination of hazardous substances will Use process enclosures, local exhaust ventilation of vorker exposure to airborne contaminants below an
ppropriate engineering ontrols	 guidance documents for methods for also be required. Use only with adequate ventilation. other engineering controls to keep w recommended or statutory limits. The vapor or dust concentrations below a ventilation equipment. 	or the determination of hazardous substances will Use process enclosures, local exhaust ventilation of vorker exposure to airborne contaminants below an he engineering controls also need to keep gas, any lower explosive limits. Use explosion-proof
ppropriate engineering ontrols nvironmental exposure	 guidance documents for methods for also be required. Use only with adequate ventilation. other engineering controls to keep were commended or statutory limits. The vapor or dust concentrations below a ventilation equipment. Emissions from ventilation or work provide the ventilation of the	The determination of hazardous substances will Use process enclosures, local exhaust ventilation of vorker exposure to airborne contaminants below an he engineering controls also need to keep gas, any lower explosive limits. Use explosion-proof process equipment should be checked to ensure
ppropriate engineering ontrols nvironmental exposure	 guidance documents for methods for also be required. Use only with adequate ventilation. other engineering controls to keep w recommended or statutory limits. The vapor or dust concentrations below a ventilation equipment. Emissions from ventilation or work p they comply with the requirements or statutory limits. 	The determination of hazardous substances will Use process enclosures, local exhaust ventilation of vorker exposure to airborne contaminants below an he engineering controls also need to keep gas, any lower explosive limits. Use explosion-proof process equipment should be checked to ensure of environmental protection legislation. In some
ppropriate engineering ontrols nvironmental exposure	 guidance documents for methods for also be required. Use only with adequate ventilation. other engineering controls to keep w recommended or statutory limits. The vapor or dust concentrations below a ventilation equipment. Emissions from ventilation or work p they comply with the requirements or cases, fume scrubbers, filters or engineering scrubbers, filters or engineering scrubbers. 	The determination of hazardous substances will Use process enclosures, local exhaust ventilation of vorker exposure to airborne contaminants below ar he engineering controls also need to keep gas, any lower explosive limits. Use explosion-proof process equipment should be checked to ensure of environmental protection legislation. In some gineering modifications to the process equipment
opropriate engineering ontrols nvironmental exposure	 guidance documents for methods for also be required. Use only with adequate ventilation. other engineering controls to keep w recommended or statutory limits. The vapor or dust concentrations below a ventilation equipment. Emissions from ventilation or work p they comply with the requirements or statutory limits. 	The determination of hazardous substances will Use process enclosures, local exhaust ventilation of vorker exposure to airborne contaminants below ar he engineering controls also need to keep gas, any lower explosive limits. Use explosion-proof process equipment should be checked to ensure of environmental protection legislation. In some gineering modifications to the process equipment
ppropriate engineering ontrols nvironmental exposure ontrols	 guidance documents for methods for also be required. Use only with adequate ventilation. other engineering controls to keep werecommended or statutory limits. The vapor or dust concentrations below a ventilation equipment. Emissions from ventilation or work performed the ventilation or work performed to the ventilat	The determination of hazardous substances will Use process enclosures, local exhaust ventilation of vorker exposure to airborne contaminants below ar he engineering controls also need to keep gas, any lower explosive limits. Use explosion-proof process equipment should be checked to ensure of environmental protection legislation. In some gineering modifications to the process equipment
ppropriate engineering ontrols nvironmental exposure ontrols	 guidance documents for methods for also be required. Use only with adequate ventilation. other engineering controls to keep w recommended or statutory limits. The vapor or dust concentrations below a ventilation equipment. Emissions from ventilation or work p they comply with the requirements or cases, fume scrubbers, filters or engineering will be necessary to reduce emission 	The determination of hazardous substances will Use process enclosures, local exhaust ventilation of vorker exposure to airborne contaminants below an he engineering controls also need to keep gas, any lower explosive limits. Use explosion-proof process equipment should be checked to ensure of environmental protection legislation. In some gineering modifications to the process equipment ns to acceptable levels.
ppropriate engineering	 guidance documents for methods for also be required. Use only with adequate ventilation. other engineering controls to keep werecommended or statutory limits. The vapor or dust concentrations below a ventilation equipment. Emissions from ventilation or work performed they comply with the requirements of cases, fume scrubbers, filters or engineering will be necessary to reduce emission ures Wash hands, forearms and face tho 	The determination of hazardous substances will Use process enclosures, local exhaust ventilation of vorker exposure to airborne contaminants below an he engineering controls also need to keep gas, any lower explosive limits. Use explosion-proof process equipment should be checked to ensure of environmental protection legislation. In some gineering modifications to the process equipment ns to acceptable levels.
ppropriate engineering ontrols nvironmental exposure ontrols	 guidance documents for methods for also be required. Use only with adequate ventilation. other engineering controls to keep werecommended or statutory limits. The vapor or dust concentrations below a ventilation equipment. Emissions from ventilation or work performed they comply with the requirements of cases, fume scrubbers, filters or engineering will be necessary to reduce emission Wash hands, forearms and face the eating, smoking and using the lavate 	The determination of hazardous substances will Use process enclosures, local exhaust ventilation of vorker exposure to airborne contaminants below an he engineering controls also need to keep gas, any lower explosive limits. Use explosion-proof process equipment should be checked to ensure of environmental protection legislation. In some gineering modifications to the process equipment ns to acceptable levels.
ppropriate engineering ontrols nvironmental exposure ontrols	 guidance documents for methods for also be required. Use only with adequate ventilation. other engineering controls to keep werecommended or statutory limits. The vapor or dust concentrations below a ventilation equipment. Emissions from ventilation or work perturbed they comply with the requirements of cases, fume scrubbers, filters or engineering will be necessary to reduce emission Wash hands, forearms and face the eating, smoking and using the lavated Appropriate techniques should be used. 	The determination of hazardous substances will Use process enclosures, local exhaust ventilation of vorker exposure to airborne contaminants below an he engineering controls also need to keep gas, any lower explosive limits. Use explosion-proof process equipment should be checked to ensure of environmental protection legislation. In some gineering modifications to the process equipment ns to acceptable levels.
ppropriate engineering ontrols nvironmental exposure ontrols <u>dividual protection meas</u>	 guidance documents for methods for also be required. Use only with adequate ventilation. other engineering controls to keep werecommended or statutory limits. The vapor or dust concentrations below a ventilation equipment. Emissions from ventilation or work perturbed they comply with the requirements of cases, fume scrubbers, filters or engineering will be necessary to reduce emission Wash hands, forearms and face the eating, smoking and using the lavated Appropriate techniques should be used. 	The determination of hazardous substances will Use process enclosures, local exhaust ventilation of vorker exposure to airborne contaminants below ar he engineering controls also need to keep gas, any lower explosive limits. Use explosion-proof process equipment should be checked to ensure of environmental protection legislation. In some gineering modifications to the process equipment ns to acceptable levels.
ppropriate engineering ontrols nvironmental exposure ontrols	 guidance documents for methods for also be required. Use only with adequate ventilation. other engineering controls to keep werecommended or statutory limits. The vapor or dust concentrations below a ventilation equipment. Emissions from ventilation or work performed they comply with the requirements of cases, fume scrubbers, filters or engineering will be necessary to reduce emission Wash hands, forearms and face tho eating, smoking and using the lavate Appropriate techniques should be us Wash contaminated clothing before 	The determination of hazardous substances will Use process enclosures, local exhaust ventilation of vorker exposure to airborne contaminants below an he engineering controls also need to keep gas, any lower explosive limits. Use explosion-proof process equipment should be checked to ensure of environmental protection legislation. In some gineering modifications to the process equipment ns to acceptable levels.

Product name SIGMADUR 550=RAL 7024 K-7 NV

Section 8. Exposure controls/personal protection

Eye/face protection Skin protection	:	Chemical splash goggles.
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Body protection	:	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	:	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	:	Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. The respiratory protection shall be in accordance to 29 CFR 1910.134.

Section 9. Physical and chemical properties

Appearance	
Physical state	: Liquid.
Color	: Not available.
Odor	: Not available.
Odor threshold	: Not available.
рН	: Not applicable.
Melting point	: Not available.
Boiling point	: >37.78°C (>100°F)
Flash point	: Closed cup: 28°C (82.4°F)
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Flammability	: Not available.
Lower and upper explosive (flammable) limits	: Not available.
Evaporation rate	: Not available.
Vapor pressure	: Not available.
Vapor density	: Not available.
Relative density	: 1.18
Density(lbs / gal)	: 9.85

Product name SIGMADUR 550=RAL 7024 K-7 NV

Section 9. Physical and chemical properties

	Media	Result	
Solubility(ies)	cold water	Not soluble	
Partition coefficient: n- octanol/water	: Not applicable.		
Viscosity	Kinematic (room te	Øynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)	
% Solid. (w/w)	: 63		
Section 10. Stab	ility and reactiv	ity	

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides sulfur oxides metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
barium sulfate	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
n-butyl acetate	LC50 Inhalation Vapor	Rat	>21.1 mg/l	4 hours
,	LC50 Inhalation Vapor	Rat	2000 ppm	4 hours
	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Oral	Rat	10.768 g/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
2-methoxy-1-methylethyl acetate	LC50 Inhalation Vapor	Rat	30 mg/l	4 hours
	LD50 Dermal	Rabbit	>5 g/kg	-
	LD50 Oral	Rat	6190 mg/kg	-
	·		United States	Page: 9/17

Product name SIGMADUR 550=RAL 7024 K-7 NV

Section 11. Toxicological information

bis(1,2,2,6,6-pentamethyl- 4-piperidyl) sebacate	LD50 Oral			3.125 g/kg -		
toluene	LC50 Inhalation Vapor	Rat		49 g/m³	4	hours
	LD50 Dermal	Ral	bit	8.39 g/kg	-	
	LD50 Oral	Rat		5580 mg/kg	-	
Conclusion/Summary	: There are no data availa	ble on the m	xture itself.			
Irritation/Corrosion						
Product/ingredient name	Result	Species	Score	Exposu	re	Observation
xy lene	Skin - Moderate irritant	Rabbit	-	24 hours	s 500	-
				mg		
Conclusion/Summary						
Skin	: There are no data availa	ble on the m	xture itself.			
Eyes	: There are no data availa	ble on the m	xture itself.			
Respiratory	There are no data available on the mixture itself.					
Sensitization						
Conclusion/Summary						
Skin	: There are no data availa	ble on the m	xture itself.			
Respiratory	: There are no data available on the mixture itself.					
<u>Mutagenicity</u>						
Conclusion/Summary	: There are no data availa	ble on the m	xture itself.			
Carcinogenicity						
Conclusion/Summary	: There are no data availa	ble on the m	xture itself.			

Classification

Product/ingredient name	OSHA	IARC	NTP
<mark>ky</mark> lene ethylbenzene toluene	- -	3 2B 3	- - -

Carcinogen Classification code:

IARC: 1, 2A, 2B, 3, 4 NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen OSHA: + Not listed/not regulated: -

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself. <u>Specific target organ toxicity (single exposure)</u> Product name SIGMADUR 550=RAL 7024 K-7 NV

Section 11. Toxicological information

Name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
Talc , not containing asbestiform fibres	Category 3	-	Respiratory tract irritation
n-butyl acetate	Category 3	-	Narcotic effects
2-methoxy-1-methylethyl acetate toluene	Category 3 Category 3	-	Narcotic effects Narcotic effects

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
	Category 2 Category 2	-	hearing organs -

Target organs

: Contains material which causes damage to the following organs: brain. Contains material which may cause damage to the following organs: blood, kidneys, lungs, the nervous system, liver, cardiovascular system, upper respiratory tract, skin, central nervous system (CNS), ears, eye, lens or cornea.

Aspiration hazard

Name	Result
xylene ethylbenzene	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1
toluene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

Potential acute health effects	<u>2</u>
Eye contact	: Causes serious eye irritation.
Inhalation	: Harmful if inhaled. May cause respiratory irritation.
	 Causes skin irritation. Defatting to the skin. No known significant effects or critical hazards.
ingestion	

Over-exposure signs/symptoms

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing reduced fetal weight increase in fetal deaths skeletal malformations

Product name SIGMADUR 550=RAL 7024 K-7 NV

Section 11. Toxicological information

Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking reduced fetal weight increase in fetal deaths skeletal malformations
Ingestion	: Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations
Delayed and immediate effect	ts and also chronic effects from short and long term exposure
Conclusion/Summary	: There are no data available on the mixture itself. Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.
<u>Short term exposure</u>	
Potential immediate effects	: There are no data available on the mixture itself.
Potential delayed effects	: There are no data available on the mixture itself.
<u>Long term exposure</u>	
Potential immediate effects	: There are no data available on the mixture itself.
Potential delayed effects	: There are no data available on the mixture itself.
Potential chronic health eff	
General	: May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.
Carcinogenicity	: Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: Suspected of damaging fertility or the unborn child.
Numerical measures of toxic	<u>ity</u>
Acute toxicity estimates	

Product name SIGMADUR 550=RAL 7024 K-7 NV

Section 11. Toxicological information

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/ I)
SIGMADUR 550=RAL 7024 K-7 NV	14179.1	4164.2	N/A	30.2	3.9
xylene	4300	1700	N/A	11	1.5
barium sulfate	N/A	2500	N/A	N/A	N/A
n-butyl acetate	10768	N/A	N/A	N/A	N/A
ethylbenzene	3500	17800	N/A	17.8	1.5
2-methoxy-1-methylethyl acetate	6190	N/A	N/A	30	N/A
bis(1,2,2,6,6-pentamethyl-4-piperidyl) sebacate	3125	N/A	N/A	N/A	N/A
toluene	5580	8390	N/A	49	N/A

Section 12. Ecological information

<u>Toxicity</u>

Product/ingredient name	Result	Species	Exposure
n -butyl acetate ethylbenzene	Acute LC50 18 mg/l Acute EC50 1.8 mg/l Fresh water Chronic NOEC 1 mg/l Fresh water	Fish Daphnia Daphnia - Ceriodaphnia dubia	96 hours 48 hours -
2-methoxy-1-methylethyl acetate	Acute LC50 134 mg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours

Persistence and degradability

Product/ingredient name	Test	Result		Dose		Inoculum
p-butyl acetate	TEPA and OECD 301D	83 % - Rea	dily - 28 days	-		-
ethylbenzene	-		dily - 10 days	-		-
2-methoxy-1-methylethyl acetate	-	83 % - Rea	dily - 28 days	-		-
Product/ingredient name	Aquatic half-life Photolysis		Photolysis	Biodegradability		radability
xylene n-butyl acetate	-				Readily Readily	
ethylbenzene 2-methoxy-1-methylethyl	-		-		Readily Readily	
acetate	-		-		Readily	

Bioaccumulative potential

Date of issue 25 November 2024 Version 2

Product name SIGMADUR 550=RAL 7024 K-7 NV

Section 12. Ecological information

Product/ingredient name	LogPow	BCF	Potential
x ylene	3.12	7.4 to 18.5	Low
n-butyl acetate	2.3	-	Low
ethylbenzene	3.6	79.43	Low
2-methoxy-1-methylethyl	1.2	-	Low
acetate			
toluene	2.73	8.32	Low

Mobility in soil

Soil/water p	artition
coefficient	(Koc)

: Not available.

Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere
	inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations. Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

	DOT	IMDG	ΙΑΤΑ	
UN number	UN1263	UN1263	UN1263	
UN proper shipping name	PAINT	PAINT	PAINT	
Transport hazard class (es)	3	3	3	
Packing group	III		III	
Environmental hazards	No.	No.	No.	
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.	
Product RQ (lbs)	# 01.96	Not applicable.	Not applicable.	

Date of issue 25 November 2024 Version 2

Product name SIGMADUR 550=RAL 7024 K-7 NV

14. Transport information

RQ substances

(xylene, ethylbenzene) Not applicable.

Not applicable.

Additional information

- **DOT** : Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.
- **IMDG** : None identified.
- IATA : None identified.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

United States

United States inventory (TSCA 8b) : All components are active or exempted.

TSCA 5(e) - Substances consent order: 2.2'-[(3,3'-dichloro[1,1'-biphenyl]-4,4'-diyl)bis(azo)]bis[N-(4-methoxyphenyl) Listed -3-oxobutyramide]

SARA 302/304

SARA 304 RQ : Not applicable.

Composition/information on ingredients

No products were found.

<u>SARA 311/312</u>

Classification : FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A CARCINOGENICITY - Category 2 TOXIC TO REPRODUCTION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 HNOC - Defatting irritant

Composition/information on ingredients

Product name SIGMADUR 550=RAL 7024 K-7 NV

Section 15. Regulatory information

Name	%	Classification
xýlene	≥20 - ≤37	FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 ASPIRATION HAZARD - Category 1
Talc , not containing asbestiform fibres	≥5.0 - ≤10	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
n-butyl acetate	≥5.0 - ≤10	FLAMMABLE LIQUIDS - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 HNOC - Defatting irritant
ethylbenzene	≥1.0 - ≤5.0	FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 CARCINOGENICITY - Category 2 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 ASPIRATION HAZARD - Category 1 HNOC - Defatting irritant
2-methoxy-1-methylethyl acetate	≥1.0 - ≤5.0	FLAMMABLE LIQUIDS - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
bis(1,2,2,6,6-pentamethyl- 4-piperidyl) sebacate	<1.0	SKIN SENSITIZÁTION - Category 1B TOXIC TO REPRODUCTION - Category 2
toluene	<1.0	FLAMMABLE LIQUIDS - Category 2 SKIN IRRITATION - Category 2 TOXIC TO REPRODUCTION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2 ASPIRATION HAZARD - Category 1 HNOC - Defatting irritant

<u>SARA 313</u>

	Chemical name	<u>CAS number</u>	Concentration
Supplier notification	: xylene	1330-20-7	10 - 30
	ethylbenzene	100-41-4	1 - 5

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

Additional environmental information is contained on the Environmental Data Sheet for this product, which can be obtained from your PPG representative.

California Prop. 65

WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov.

Product name SIGMADUR 550=RAL 7024 K-7 NV

Section 16. Other information

Please refer to Section 2 of this document for GHS hazard classifications. The customer is responsible for determining the PPE code for this material.	
Date of previous issue	: 6/22/2023
Organization that prepared the SDS	: EHS
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group UN = United Nations
Indicates information that	has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.