SAFETY DATA SHEET



Date of issue/Date of revision 11 December 2024 Version 3

Section 1. Identification	
Product name	: RAVEN 405 TROWEL - C
Product code	: 00462480
Other means of identification	: Not available.
Product type	: Liquid.
Relevant identified uses of	the substance or mixture and uses advised against
Product use	: Professional applications, Used by spraying.
Use of the substance/ mixture	: Coating.
Uses advised against	: Not applicable.
Manufacturer	: PPG Industries, Inc. One PPG Place Pittsburgh, PA 15272
Emergency telephone number	: (412) 434-4515 (U.S.) (514) 645-1320 (Canada) SETIQ Interior de la República: 800-00-214-00 (México) SETIQ Ciudad de México: (55) 5559-1588 (México)
Technical Phone Number	: 888-977-4762

Section 2. Hazards identification

OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).	
Classification of the substance or mixture	: CARCINOGENICITY - Category 1A SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1	
	Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 48.5% (oral), 51.7% (dermal), 98.7% (inhalation)	
GHS label elements		
Hazard pictograms		
Signal word	: Danger	
Hazard statements	 May cause cancer. Causes damage to organs through prolonged or repeated exposure. 	
Barrier Communication and a		

Precautionary statements

United States Page: 1/12

Product name RAVEN 405 TROWEL - C

Section 2. Hazards identification

Prevention	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.
Response	: IF exposed or concerned: Get medical advice or attention.
Storage	: Store locked up.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	: Sanding and grinding dusts may be harmful if inhaled. This product contains crystalline silica which can cause lung cancer or silicosis. The risk of cancer depends on the duration and level of exposure to dust from sanding surfaces or mist from spray applications. Emits toxic fumes when heated.
Hazards not otherwise classified	: None known.

Section 3. Composition/information on ingredients

Substance/mixture	: Mixture
Product name	: RAVEN 405 TROWEL - C

Ingredient name	%	CAS number
	≥20 - ≤50 ≥20 - ≤50	14808-60-7 7727-43-7

SUB codes represent substances without registered CAS Numbers.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

Description of necessary first aid measures

Eye contact	 Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Product name RAVEN 405 TROWEL - C

Section 4. First aid measures

Most important symptoms/effects, acute and delayed		
Potential acute health effect	<u>xts</u>	
Eye contact	: No known significant effects or critical hazards.	
Inhalation	: No known significant effects or critical hazards.	
Skin contact	: No known significant effects or critical hazards.	
Ingestion	: No known significant effects or critical hazards.	
<u>Over-exposure signs/symp</u>	<u>toms</u>	
Eye contact	: No specific data.	
Inhalation	: No specific data.	
Skin contact	: No specific data.	
Ingestion	: No specific data.	
Indication of immediate med	lical attention and special treatment needed, if necessary	
Notes to physician	Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.	
Specific treatments	: No specific treatment.	
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.	

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	In a fire or if heated, a pressure increase will occur and the container may burst. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides sulfur oxides metal oxide/oxides
Special protective actions for fire-fighters	 Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

United States

Page: 4/12

Product name RAVEN 405 TROWEL - C

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel For emergency responders	 No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment. If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non- emergency personnel". 	
Environmental precautions	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).	
Methods and materials for co	ntainment and cleaning up	
Small spill	: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.	
Large spill	: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.	

Section 7. Handling and storage

Precautions for safe handling	
Protective measures	: Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Special precautions	: Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Product name RAVEN 405 TROWEL - C

Section 7. Handling and storage

Conditions for safe storage,	
including any	with local regulations. Store in original container protected from direct sunlight in a dry,
incompatibilities	cool and well-ventilated area, away from incompatible materials (see Section 10) and
	food and drink. Store locked up. Keep container tightly closed and sealed until ready
	for use. Containers that have been opened must be carefully resealed and kept upright
	to prevent leakage. Do not store in unlabeled containers. Use appropriate containment
	to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits	
prystalline silica, respirable powder (<10 microns) barium sulfate	ACGIH TLV (United States, 7/2023) [Silica, crystalline] TWA 8 hours: 0.025 mg/m ³ . Form: Respirable fraction. OSHA PEL Z3 (United States, 6/2016) TWA 8 hours: 250. / (%SiO ₂ +5) mppcf. Form: Respirable. TWA 8 hours: 10. / (%SiO ₂ +2) mg/m ³ . Form: Respirable. ACGIH TLV (United States, 7/2023) TWA 8 hours: 5 mg/m ³ . Form: Inhalable fraction. OSHA PEL (United States, 5/2018) TWA 8 hours: 15 mg/m ³ . Form: Total dust. TWA 8 hours: 5 mg/m ³ . Form: Respirable fraction.	
Key to abbreviations		
A = Acceptable Maximum Peak	S = Potential skin absorption	
ACGIH = American Conference of Governmental Industrial Hygienists.	SR = Respiratory sensitization	
C = Ceiling Limit	SS = Skin sensitization	
F = Fume	STEL = Short term Exposure limit values	
IPEL = Internal Permissible Exposure Limit	TD = Total dust	

TLV

TWA

= Threshold Limit Value

= Time Weighted Average

- IPEL = Internal Permissible Exposure Limit OSHA = Occupational Safety and Health Administration.

R = Respirable = OSHA 29 CFR 1910.1200 Subpart Z - Toxic and Hazardous Substances Ζ

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures	: Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
Appropriate engineering controls	: If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Uni	ited States	Page: 5/12
-----	-------------	------------

Product name RAVEN 405 TROWEL - C

Section 8. Exposure controls/personal protection

Individual protection measures

Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection Skin protection	: Safety glasses with side shields.
Skill protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	For prolonged or repeated handling, use the following type of gloves:
	Recommended: neoprene, natural rubber (latex)
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. The respiratory protection shall be in accordance to 29 CFR 1910.134.

Section 9. Physical and chemical properties

: Liquid.
: Gray.
: Characteristic.
: Not available.
: Not applicable.
: Not available.
: >37.78°C (>100°F)
: Closed cup: 200°C (392°F)
: Not available.
: Not available.
: Not available.

Product name RAVEN 405 TROWEL - C

Section 9. Physical and chemical properties

Lower and upper explosive (flammable) limits	:	Not available.						
Evaporation rate	:	Not available.	lot available.					
Vapor pressure	:	Not available.	ot available.					
Vapor density	:	Not available.	ot available.					
Relative density	:	3.07	.07					
Density(lbs / gal)	:	25.62						
		Media	Result					
Solubility(ies)	-	cold water	Not soluble					
Partition coefficient: n- octanol/water	:	Not applicable.	Not applicable.					
Viscosity	:	Dynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)						
% Solid. (w/w)	:	100						

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: carbon oxides sulfur oxides metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Product/ingredient name	Result	Species	Dose	Exposure
barium sulfate	LD50 Dermal LD50 Oral	Rat Rat	>2000 mg/kg >5000 mg/kg	-
Conclusion/Summary rritation/Corrosion Conclusion/Summary	: There are no data avail	able on the mixture itse	elf.	
			United States	Page: 7/12

Product name RAVEN 405 TROWEL - C

Section 11. Toxicological information

Skin	1	There are	e no data av	vailable on the mixture itself.
Eyes	1	There are	e no data av	vailable on the mixture itself.
Respiratory	1	There are	e no data av	vailable on the mixture itself.
Sensitization				
Conclusion/Summary				
Skin	1	There are	e no data av	vailable on the mixture itself.
Respiratory	1	There are	e no data av	vailable on the mixture itself.
Mutagenicity				
Conclusion/Summary	1	There are	e no data av	vailable on the mixture itself.
Carcinogenicity				
Conclusion/Summary	1	There are	e no data av	vailable on the mixture itself.
Classification				
Product/ingredient name		OSHA	IARC	NTP

Product/ingredient name	OSHA	IARC	NTP
🕫 ystalline silica, respirable	+	1	Known to be a human carcinogen.
powder (<10 microns)			

Carcinogen Classification code: IARC: 1, 2A, 2B, 3, 4 NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen OSHA: + Not listed/not regulated: -

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
crystalline silica, respirable powder (<10 microns)	Category 1	inhalation	-

Target organs

 Contains material which causes damage to the following organs: liver, spleen, bone marrow.
 Contains material which may cause damage to the following organs: kidneys, lungs, upper respiratory tract, immune system, eyes.

Aspiration hazard

Not available.

Information on the likely routes of exposure

Potential acute health effects

Eye contact	: No known significant effects or critical hazards.
Inhalation	: No known significant effects or critical hazards.

Product name RAVEN 405 TROWEL - C

Section 11. Toxic	ol	ogical inform	ation				
Skin contact	:	No known significant	effects or crit	ical hazards.			
Ingestion	:	No known significant	effects or crit	ical hazards.			
Over-exposure signs/symp	ton	<u>ns</u>					
Eye contact	:	No specific data.					
Inhalation	:	No specific data.					
Skin contact	:	No specific data.					
Ingestion	:	No specific data.					
Delayed and immediate effe	<u>cts</u>	and also chronic effe	cts from sho	ort and long t	term exposu	re	
Conclusion/Summary	:	There are no data ava which can cause lung and level of exposure splashed in the eyes, may cause nausea, d delayed and immedia and long-term exposu contact.	cancer or sil to dust from the liquid ma iarrhea and v te effects and	icosis. The ris sanding surfa y cause irritat omiting. This also chronic	sk of cancer aces or mist fi ion and rever takes into ac effects of co	depends on t rom spray ap rsible damage ccount, where mponents fro	he duration plications. If a. Ingestion known, m short-term
Short term exposure							
Potential immediate effects	:	There are no data ava	ailable on the	mixture itself.			
Potential delayed effects	:	There are no data ava	ailable on the	mixture itself.			
<u>Long term exposure</u>							
Potential immediate effects	1	There are no data ava	ailable on the	mixture itself.			
Potential delayed effects	1	There are no data ava	ailable on the	mixture itself.			
Potential chronic health eff	ect	<u>s</u>					
General	:	Causes damage to or	gans through	n prolonged or	repeated ex	posure.	
Carcinogenicity	1	May cause cancer. R	lisk of cancer	depends on o	duration and	level of expos	sure.
Mutagenicity	:	No known significant	effects or crit	ical hazards.			
Reproductive toxicity	:	No known significant	effects or crit	ical hazards.			
Numerical measures of toxic	<u>city</u>						
Acute toxicity estimates							
Product/ingredient name			Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases)	Inhalation (vapors)	Inhalation (dusts and

· · · · · · · · · · · · · · · · · · ·	kg)	(mg/kg)	(gases) (ppm)	V - P /	(dusts and mists) (mg/ l)
	N/A N/A		N/A N/A	N/A N/A	N/A N/A

Product name RAVEN 405 TROWEL - C

Section 12. Ecological information

Toxicity

Not available.

Persistence and degradability

Not available.

Bioaccumulative potential

Not available.

<u>Mobility in soil</u>

Soil/water partition coefficient (Koc)

: Not available.

Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains
	and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

14. Transport information

	DOT	IMDG	ΙΑΤΑ
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class (es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

United States Page: 10/12

Product name RAVEN 405 TROWEL - C

14. Transport information

Additional information

- DOT : None identified. IMDG : None identified. ΙΑΤΑ
 - : None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

United States

United States inventory (TSCA 8b) : All components are active or exempted.

SARA 302/304 **SARA 304 RQ**

: Not applicable.

Composition/information on ingredients

No products were found.

SARA 311/312

Classification

: CARCINOGENICITY - Category 1A SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1

Composition/information on ingredients

Name	%	Classification
Fystalline silica, respirable powder (<10 microns)		CARCINOGENICITY - Category 1A SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1

Additional environmental information is contained on the Environmental Data Sheet for this product, which can be obtained from your PPG representative.

California Prop. 65

MARNING: Cancer - www.P65Warnings.ca.gov.

Section 16. Other information

Please refer to Section 2 of this document for GHS hazard classifications. The customer is responsible for determining the PPE code for this material.

Date of previous issue : 7/1/2024 Organization that prepared : EHS

the SDS

Product name RAVEN 405 TROWEL - C

Section 16. Other information

Key to abbreviations	: ATE = Acute Toxicity Estimate
	BCF = Bioconcentration Factor
	GHS = Globally Harmonized System of Classification and Labelling of Chemicals
	IATA = International Air Transport Association
	IBC = Intermediate Bulk Container
	IMDG = International Maritime Dangerous Goods
	LogPow = logarithm of the octanol/water partition coefficient
	MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
	N/A = Not available
	SGG = Segregation Group
	UN = United Nations

Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.