SAFETY DATA SHEET



Date of issue 12/20/2024 (month/day/year)

Version 3

Section 1. Chemical product and company identification

A. Product name	: SIGMAZINC 68 GP HARDENER	
Product code	: 00478070	

B. Relevant identified uses of the substance or mixture and uses advised against

Professional applications, Used by spraying.
: Coating.
: Product is not intended, labelled or packaged for consumer use.
: PPG SSC (680-090) 19, Yeocheon-ro 217beon-gil, Nam-gu, Ulsan, Korea Tel: +82-52-210-8222 Korea.MSDS@PPG.COM
: +82-52-210-8331

Section 2. Hazards identification

A. Hazard classification	 LAMMABLE LIQUIDS - Category 3 SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
	Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3 This product is classified in accordance with the Industrial Safety and Health Act and the Chemical Control Act.

B. GHS label elements, including precautionary statements



Signal word

Symbol

: Danger

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Product name SIGMAZINC 68 GP HARDENER

Section 2. Hazards identification

Hazard statements	 H226 - Flammable liquid and vapor. H315 - Causes skin irritation. H317 - May cause an allergic skin reaction. H318 - Causes serious eye damage. H336 - May cause drowsiness or dizziness. H351 - Suspected of causing cancer. H372 - Causes damage to organs through prolonged or repeated exposure. (central nervous system (CNS), kidneys, liver) H412 - Harmful to aquatic life with long lasting effects.
Precautionary statements	
Prevention	 P202 - Do not handle until all safety precautions have been read and understood. P280 - Wear protective gloves, protective clothing and eye or face protection. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P241 - Use explosion-proof electrical, ventilating or lighting equipment. P241 - Use explosion-proof electrical, ventilating or lighting equipment. P242 - Use non-sparking tools. P243 - Take action to prevent static discharges. P240 - Ground and bond container and receiving equipment. P273 - Avoid release to the environment. P260 - Do not breathe vapor. P270 - Do not eat, drink or smoke when using this product. P264 - Wash thoroughly after handling.
Response	 P370 + P378 - In case of fire: Never use water to extinguish. P308 + P313 - IF exposed or concerned: Get medical advice or attention. P304 + P312 - IF INHALED: Call a POISON CENTER or doctor if you feel unwell. P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor. P321 - Specific treatment (see the label).
Storage	: P403 + P233 - Store in a well-ventilated place. Keep container tightly closed. P403 + P235 - Keep cool.
Disposal	: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.
Other hazards which do not result in	: P rolonged or repeated contact may dry skin and cause irritation.

classification

Section 3. Composition/information on ingredients

CAS number/other identifiers

CAS number

: Not applicable.

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Section 3. Composition/information on ingredients

Chemical name	Common name	Identifiers	%
Epoxy Amine Resin	Epoxy Amine Resin	CAS: SUB123903	20 - <30
Xylene	XYLENES	CAS: 1330-20-7	20 - <30
		EC: 215-535-7	
1-methoxy-2-propanol	PROPYLENE GLYCOL MONOMETHYL ETHER	CAS: 107-98-2	10 -<20
		EC: 203-539-1	
Propylidynetrimethanol, propoxylated, reaction products with ammonia	polyoxy propylene triamine	CAS: 39423-51-3	10 -<20
		EC: 500-105-6	
benzyl alcohol	BENZYL ALCOHOL	CAS: 100-51-6 EC: 202-859-9	5 - <10
ethylbenzene	ETHYLBENZENE	CAS: 100-41-4 EC: 202-849-4	1 - <5
2-methylpropan-1-ol	ISOBUTYL ALCOHOL	CAS: 78-83-1	1 - <5
2,4,6-tris(dimethylaminomethyl)phenol	2,4,6-tris(dimethylaminomethyl)phenol	EC: 201-148-0 CAS: 90-72-2 EC: 202-013-9	1 - <5

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Α.	Eye contact	:	Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
В.	Skin contact	:	Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
C.	Inhalation	:	Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
D.	Ingestion	:	If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
Ε.	Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
	Specific treatments	1	No specific treatment.
	Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

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Section 4. First aid measures

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Α.	Extinguishing media		
	Suitable extinguishing media	:	Use dry chemical, CO ₂ , water spray (fog) or foam.
	Unsuitable extinguishing media	:	Do not use water jet.
В.	Specific hazards arising from the chemical	:	Fammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
	Hazardous thermal decomposition products	:	Decomposition products may include the following materials: carbon oxides nitrogen oxides
C.	Special equipment for fire-fighting	:	Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.
	Fire-fighting procedures	:	Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Section 6. Accidental release measures

A. Personal precautions, protective equipment and emergency procedures	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
B. Environmental precautions	: Kvoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.
C. Methods and materials for	containment and cleaning up
Small spill	: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 6. Accidental release measures

- Large spill
- : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Α.	Precautions for safe handling	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
D	Conditions for asfa	$\mathbf{\nabla}$ for a between the following temperatures: 0 to 25°C (22 to 05°E). Store in

B. Conditions for safe storage, including any incompatibilities
 Compatibilities
 Conditions for safe storage, including any incompatibilities
 Conditions for safe storage, including any incompatible materials. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

A. Occupational exposure limits

Ingredient name	Exposure limits
Xylene	ISHA Article 42 (Republic of Korea,
	1/2020) [Xylene]
	STEL 15 minutes: 150 ppm.
	TWA 8 hours: 100 ppm.
1-methoxy-2-propanol	ISHA Article 42 (Republic of Korea,
2	1/2020)
	STEL 15 minutes: 150 ppm.
	TWA 8 hours: 100 ppm.
ethylbenzene	ISHA Article 42 (Republic of Korea,
	1/2020)
	STEL 15 minutes: 125 ppm.
	TWA 8 hours: 100 ppm.
2-methylpropan-1-ol	ISHA Article 42 (Republic of Korea,
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Section 8. Exposure controls/personal protection

				1/2020) TWA 8 hours: 50 ppm.	
	Recommended monitoring procedures		Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.		
В.	Appropriate engineering controls		Use only with adequate ventilation. Use ventilation or other engineering controls contaminants below any recommended also need to keep gas, vapor or dust con limits. Use explosion-proof ventilation en	to keep worker exposure to airborne or statutory limits. The engineering controls ncentrations below any lower explosive	
	Environmental exposure controls				
C.	Personal protective equip	me	nt		
	Respiratory protection	:	hazards of the product and the safe workers are exposed to concentrations appropriate, certified respirators. Use a	above the exposure limit, they must use	
	Eye protection	:	Chemical splash goggles and face shie	ld.	
	Hand protection	:	be worn at all times when handling cher this is necessary. Considering the para check during use that the gloves are sti should be noted that the time to breakth	ers. In the case of mixtures, consisting of	
	Gloves	:	butyl rubber		
	Body protection	:	being performed and the risks involved	ere is a risk of ignition from static electricity, the greatest protection from static	
	Hygiene measures	:	eating, smoking and using the lavatory a Appropriate techniques should be used Contaminated work clothing should not	to remove potentially contaminated clothing. be allowed out of the workplace. Wash Ensure that eyewash stations and safety	

Product name SIGMAZINC 68 GP HARDENER

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Α.	Appearance			
	Physical state	:	Liquid.	
	Color	:	Not available.	
В.	Odor	:	Characteristic.	
С.	Odor threshold	:	Not available.	
D.	рН	:	Not applicable.	
Ε.	Melting/freezing point	:	Not available.	
F.	Boiling point/boiling range	:	>37.78°C (>100°F)	
G.	Flash point	:	Closed cup: 32°C (89	9.6°F)
н.	Evaporation rate	:	Not available.	
Ι.	Flammability (solid, gas)	:	Not available.	
J.	Lower and upper explosive (flammable) limits	:	Not available.	
К.	Vapor pressure	:		Va

Κ.	Vapor pressure	1		Vapo	r Pressu	ire at 20°C	Vap	or pres	sure at 50°C
			Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
			2-methylpropan-1-ol	<12.00102	<1.6	DIN EN 13016-2			
L.	Solubility(ies)		Media	Re	sult				
	· · · · · · · · · · · · · · · · · · ·		cold water	No	t soluble	!			
	Solubility in water	:	Not available.						
м.	Vapor density	:	Not available.						
N.	Relative density	1	0.97						
0.	Partition coefficient: n- octanol/water	1	Not applicable.						
Ρ.	Auto-ignition temperature	:							
			Ingredient name		°C	°F	ľ	lethod	
			1-methoxy-2-propanol		270	518			
Q.	Decomposition temperature	1	Not available.						
R.	Viscosity	:	Dynamic (room temp Kinematic (room tem Kinematic (40°C (104	perature)	: Not ava	ailable.			
	Flow time (ISO 2431)	1	Not available.						
S.	Molecular weight	:	Not applicable.						

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Section 10. Stability and reactivity

Α.	Chemical stability	:	The product is stable.
	Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.
В.	Conditions to avoid	:	When exposed to high temperatures may produce hazardous decomposition products.
C.	Incompatible materials	:	Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
D.	Hazardous decomposition products	:	Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

Section 11. Toxicological information

A. Information on the likely routes of exposure	Not available.
Potential acute health effe	<u>cts</u>
Inhalation :	Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
Ingestion :	Can cause central nervous system (CNS) depression.
Skin contact :	Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Eye contact :	Causes serious eye damage.
Over-exposure signs/symp	<u>otoms</u>
Inhalation :	Adverse symptoms may include the following: nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness
Ingestion :	Adverse symptoms may include the following: stomach pains
Skin contact :	Adverse symptoms may include the following: pain or irritation redness dryness cracking blistering may occur
Eye contact :	Adverse symptoms may include the following: pain watering redness
B. Health hazards	
Acute toxicity	

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Section 11. Toxicological information

Product/ingredient name	Result	Species	Dose	Exposure
X ylene	LD50 Dermal	Rabbit	1.7 g/kg	-
· •	LD50 Oral	Rat	4.3 g/kg	-
1-methoxy-2-propanol	LC50 Inhalation Vapor	Rat	>7000 ppm	6 hours
2	LD50 Dermal	Rabbit	13 g/kg	-
	LD50 Oral	Rat	5.2 g/kg	-
Propylidynetrimethanol, propoxylated, reaction products with ammonia	LD50 Dermal	Rabbit	0.4 g/kg	-
•	LD50 Oral	Rat	0.22 g/kg	-
benzyl alcohol	LC50 Inhalation Dusts and mists	Rat	>5 mg/l	4 hours
	LD50 Dermal	Rabbit	>2000 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
2-methylpropan-1-ol	LC50 Inhalation Vapor	Rat	24.6 mg/l	4 hours
	LD50 Dermal	Rabbit	2460 mg/kg	-
	LD50 Oral	Rat	2830 mg/kg	-
2,4,6-tris(dimethylaminomethyl)phenol	LD50 Dermal	Rat	1280 mg/kg	-
	LD50 Oral	Rat	1200 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name		Result	Species	Score	Exposure	Observation
₩ylene		Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
Conclusion/Summary						•
Skin	: Т	here are no data available o	n the mixture i	tself.		
Eyes	: T	here are no data available o	n the mixture i	tself.		
Respiratory	: Т	here are no data available o	n the mixture i	tself.		
Sensitization Conclusion/Summary Skin : There are no data available on the mixture itself. Respiratory : There are no data available on the mixture itself.						
Mutagenicity						
Conclusion/Summary	: TI	here are no data available or	n the mixture it	self.		
<u>Carcinogenicity</u> Conclusion/Summary	: т	here are no data available o	n the mixture i	tself.		
Reproductive toxicity Conclusion/Summary	: т	here are no data available o	n the mixture i	tself.		
<u>Teratogenicity</u> Conclusion/Summary	: т	here are no data available o	n the mixture i	tself.		

Section 11. Toxicological information

Specific target organ toxicity (single exposure)

Name	Classification	Route of exposure	Target organs
Xylene 1-methoxy-2-propanol 2-methylpropan-1-ol	Category 3 Category 3 Category 3 Category 3	-	Narcotic effects Narcotic effects Respiratory tract irritation Narcotic effects

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
Xylene	Category 1		central nervous system (CNS), kidneys, liver

Aspiration hazard

Name	Result
ethylbenzene	ASPIRATION HAZARD - Category 2 ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 2

Potential chronic health effects

General	: Causes damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.

Additional information

Frolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Chemical name	Identifiers	GHS Classification		
Fpoxy Amine Resin	CAS: SUB123903	SKIN IRRITATION - Category 2		
		EYE IRRITATION - Category 2A		
		SKIN SENSITIZATION - Category 1B		
Xylene	CAS: 1330-20-7	FLAMMABLE LIQUIDS - Category 3		
	EC: 215-535-7	ACUTE TOXICITY (dermal) - Category 4		
		ACUTE TOXICITY (inhalation) - Category 4		
		SKIN IRRITATION - Category 2		
		EYE IRRITATION - Category 2A		
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE		
		EXPOSURE) (Narcotic effects) - Category 3		
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Section 11. Toxicological information

		SPECIFIC TARGET ORGAN TOXICITY
		(REPEATED EXPOSURE) - Category 1
1-methoxy-2-propanol	CAS: 107-98-2	FLAMMABLE LIQUIDS - Category 3
	EC: 203-539-1	SPECIFIC TARGET ORGAN TOXICITY (SINGLE
		EXPOSURE) (Narcotic effects) - Category 3
Propylidynetrimethanol, propoxylated, reaction products with ammonia	CAS: 39423-51-3	ACUTE TOXICITY (oral) - Category 4
	EC: 500-105-6	ACUTE TOXICITY (dermal) - Category 4
		SERIOUS EYE DAMAGE - Category 1
		AQUATIC HAZARD (LONG-TERM) - Category 2
benzyl alcohol	CAS: 100-51-6	ACUTE TOXICITY (oral) - Category 4
	EC: 202-859-9	EYE IRRITATION - Category 2A
		ASPIRATION HAZARD - Category 2
ethylbenzene	CAS: 100-41-4	FLAMMABLE LIQUIDS - Category 2
	EC: 202-849-4	ACUTE TOXICITY (inhalation) - Category 4
		CARCINOGENICITY - Category 2
		ASPIRATION HAZARD - Category 1
		AQUATIC HAZARD (LONG-TERM) - Category 3
2-methylpropan-1-ol	CAS: 78-83-1	FLAMMABLE LIQUIDS - Category 3
	EC: 201-148-0	SKIN IRRITATION - Category 2
		SERIOUS EYE DAMAGE - Category 1
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE
		EXPOSURE) (Respiratory tract irritation) -
		Category 3
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE
		EXPOSURE) (Narcotic effects) - Category 3
		ASPIRATION HAZARD - Category 2
2,4,6-tris(dimethylaminomethyl)phenol	CAS: 90-72-2	CORROSIVE TO METALS - Category 1
	EC: 202-013-9	ACUTE TOXICITY (oral) - Category 4
		ACUTE TOXICITY (dermal) - Category 4
		SKIN CORROSION - Category 1C
		SERIOUS EYE DAMAGE - Category 1
	+	

Section 12. Ecological information

A. Ecotoxicity

Product/ingredient name	Result	Species	Exposure
	Acute LC50 23300 mg/l	Daphnia	48 hours
	Acute LC50 >4500 mg/l Fresh water	Fish	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
5	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
2-methylpropan-1-ol	Acute EC50 1100 mg/l	, Daphnia	48 hours
2,4,6-tris	Acute LC50 >100 mg/l	Daphnia	48 hours
(dimethylaminomethyl)			
phenol			
	Acute LC50 >100 mg/l	Fish	96 hours

B. Persistence and degradability

Section 12. Ecological information

Product/ingredient name	Test	Result		Dose		Inoculum
ethylbenzene 2,4,6-tris (dimethylaminomethyl) phenol	- OECD 301D Ready Biodegradability - Closed Bottle Test		adily - 10 days readily - 28 days	-		-
Product/ingredient name	Aquatic half-life		Photolysis		Biode	gradability
Xylene benzyl alcohol ethylbenzene 2,4,6-tris (dimethylaminomethyl) phenol	- - - -				Readily Readily Readily Not rea	/ /

C. Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
X ylene	3.12	7.4 to 18.5	Low
1-methoxy-2-propanol	<1	-	Low
Propylidynetrimethanol, propoxylated, reaction	-1.13	-	Low
products with ammonia			
benzyl alcohol	0.87	-	Low
ethylbenzene	3.6	79.43	Low
2-methylpropan-1-ol	1	-	Low
2,4,6-tris	0.219	-	Low
(dimethylaminomethyl) phenol			

D. <u>Mobility in soil</u>

Soil/water partition : Not available. coefficient (K_{oc})

E. <u>Other adverse effects</u> : No known significant effects or critical hazards.

Section 13. Disposal considerations

 A. Disposal methods
 The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Section 13. Disposal considerations

- **B.** Disposal precautions
- : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
A. UN number	UN1263	UN1263	UN1263
B. UN proper shipping name	PAINT	PAINT	PAINT
C. Transport hazard class(es)	3	3	3
D. Packing group	III	III	III
Environmental hazards	No.	No.	No.
E. Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

UN	: None identified.
IMDG	: None identified.
ΙΑΤΑ	: None identified.

F. Special precaution which a user to be aware of or needs to comply with in connection with transport or transportation

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

A. <u>Regulation according to ISHA</u>

ISHA article 117 (Harmful substances prohibited from manufacture)	: None of the components are listed.
ISHA article 118 (Harmful substances requiring permission)	: None of the components are listed.

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Section 15. Regulatory information

Article 2 of Youth Protection : It is not allowed to sell to persons under the age of 19. Act on Substances Hazardous to Youth

Exposure Limits of Chemical Substances and Physical Factors

The following components have an OEL:

	ISHA Enforcement Regs Annex 19 (Exposure standards established for harmful factors) ISHA Enforcement Regs Annex 11-5 (Harmful factors subject to Work Environment Measurement)		None of the components are listed. The following components are listed: xylene, ethyl benzene, isobutyl alcohol	
	ISHA Enforcement Regs Annex 22 (Harmful Factors Subject to Special Health Check- up)	:	The following components are listed: Xylene, Ethyl benzene, Isobutyl alcohol	
	Standard of Industrial Safety and Health Annex 12 (Hazardous substances subject to control)	:	The following components are listed: xylene, ethyl benzene, isobutyl alcohol	
В.	8. Regulation according to Chemicals Control Act			
	Article 11 (TRI)	:	The following components are listed: Xylene including o-,m-,p- isomer, Ethylbenzene	
	Article 18 Prohibited (K- Reach Article 27)	:	None of the components are listed.	
	Article 19 Subject to authorization (K-Reach Article 25)	:	None of the components are listed.	

- Article 20 Restricted (K- : None of the components are listed.
- Article 20 Toxic : Not applicable Chemicals (K-Reach Article 20)
- Korea inventory: All components are listed or exempted.Article 39 (Accident: None of the components are listed.

Precaution Chemicals)

Reach Article 27)

- C. <u>Dangerous Materials</u> <u>Safety Management Act</u> : Class: Class 4 - Flammable Liquid Item: 4. Class 2 petroleums - Water-insoluble liquid Threshold: 1000 L Danger category: III Signal word: Contact with sources of ignition prohibited
- D. <u>Wastes regulation</u> : Dispose of contents and container in accordance with all local, regional, national and international regulations.
- E. <u>Regulation according to other foreign laws</u>

Date of issue ^{12/20/2024} (month/day/year)

Version 3

Product name SIGMAZINC 68 GP HARDENER

Section 15. Regulatory information

Safety, health and environmental regulations specific for the product : No known specific national and/or regional regulations applicable to this product (including its ingredients).

Section 16. Other information

Α.	References	rean Ministry of Environment; Chemical C rean Ministry of Labor; Industrial Safety ar ER Notice gistry of Toxic Effects of Chemical Substa S. Environmental Protection Agency, AQU trieval) ECOTOX Database System.	nd Health Act Inces (RTECS)
В.	First issue date	21/2024	
С.	Date of issue/Date of revision	/20/2024	
D.	Version		
	Prepared by	IS	
	Othor		

E. Other

Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.