SAFETY DATA SHEET



Date of issue/Date of revision17 January 2025Version 20

Section 1. Identif	fication
Product name	: AMERCOAT 238 OXIDE RED RESIN
Product code	: AT238-72/05
Other means of identification	: Not available.
Product type	: Liquid.
Relevant identified uses of	f the substance or mixture and uses advised against
Product use	: Industrial applications, Used by spraying.
Use of the substance/ mixture	: Coating.
Uses advised against	: Not applicable.
Manufacturer	: PPG Industries, Inc. One PPG Place Pittsburgh, PA 15272
Emergency telephone number	: (412) 434-4515 (U.S.) (514) 645-1320 (Canada) SETIQ Interior de la República: 800-00-214-00 (México) SETIQ Ciudad de México: (55) 5559-1588 (México)
Technical Phone Number	: 888-977-4762

Section 2. Hazards identification

OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	: FLAMMABLE LIQUIDS - Category 3 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A CARCINOGENICITY - Category 2 TOXIC TO REPRODUCTION - Category 2
	Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 11.4% (oral), 56.8% (dermal), 35.8% (inhalation)
	This product contains TiO2 which has been classified as a GHS Carcinogen Category 2 based on its IARC 2B classification. For many products, TiO2 is utilized as a raw material in a liquid coating formulation. In this case, the TiO2 particles are bound in a matrix with no meaningful potential for human exposure to unbound particles of TiO2 when the product is applied with a brush or roller. Sanding the coating surface or mist from spray applications may be harmful depending on the duration and level of exposure and require the use of appropriate personal protective equipment and/or engineering controls (see Section 8).
GHS label elements	

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Section 2. Hazards identification

Hazard pictograms	
Signal word	: Warning
Hazard statements	: Flammable liquid and vapor. Causes skin irritation. Causes serious eye irritation. Suspected of causing cancer. Suspected of damaging fertility or the unborn child.
Precautionary statements	
Prevention	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Keep container tightly closed. Wash thoroughly after handling.
Response	: F exposed or concerned: Get medical advice or attention. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. If skin irritation occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
Storage	: Store locked up. Store in a well-ventilated place. Keep cool.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations.
Supplemental label elements	: Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Wash thoroughly after handling. Emits toxic fumes when heated.
Hazards not otherwise classified	: Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

- Substance/mixture Product name
- : Mixture

: AMERCOAT 238 OXIDE RED RESIN

Ingredient name	%	CAS number
aluminium oxide	≥20 - ≤50	1344-28-1
Mica-group minerals	≥5.0 - ≤10	12001-26-2
Polyisocyanate, Alkyl Phenol Blocked	≥1.0 - ≤5.0	Not available.
xylene	≥1.0 - ≤5.0	1330-20-7
Solvent naphtha (petroleum), light aromatic	≥1.0 - ≤5.0	64742-95-6
butan-1-ol	≥1.0 - <3.0	71-36-3
1,2,4-trimethylbenzene	≥1.0 - ≤3.3	95-63-6
diiron trioxide	≥1.0 - ≤5.0	1309-37-1

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Section 3. Composition/information on ingredients

SUB codes represent substances without registered CAS Numbers.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

Description of necessary first aid measures

Eye contact	 Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Inhalation	 Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health	<u>n effects</u>
Eye contact	: Causes serious eye irritation.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Causes skin irritation. Defatting to the skin.
Ingestion	: No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations

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Section 4. First aid measures

Skin contact	: Adverse symptoms may include the following: irritation redness
	dryness
	cracking
	reduced fetal weight
	increase in fetal deaths
	skeletal malformations
Ingestion	: Adverse symptoms may include the following:
	reduced fetal weight
	increase in fetal deaths skeletal malformations
Indication of immediate me	dical attention and special treatment needed, if necessary
Notes to physician	 Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. It may

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides metal oxide/oxides Cyanate and isocyanate. hydrogen cyanide
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

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Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide
For emergency responders	:	adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	ont	ainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses basements or confined areas. Wash spillages into an effluent treatment

plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

	adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Special precautions	: Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.

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Section 7. Handling and storage

Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.			
Conditions for safe storage, including any incompatibilities	: Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.			

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
aluminium oxide	ACGIH TLV (United States) TWA 8 hours: 3 mg/m ³ . Form: Respirable. TWA 8 hours: 10 mg/m ³ . OSHA PEL (United States, 5/2018) TWA 8 hours: 15 mg/m ³ . Form: Total dust. TWA 8 hours: 5 mg/m ³ . Form: Respirable fraction.
Mica-group minerals	ACGIH TLV (United States, 7/2023) TWA 8 hours: 0.1 mg/m ³ . Form: Respirable fraction. OSHA PEL Z3 (United States, 6/2016) TWA 8 hours: 20 mppcf.
Polyisocyanate, Alkyl Phenol Blocked xylene	None. ACGIH TLV (United States, 7/2023) [p- xylene and mixtures containing p-xylene] Ototoxicant. TWA 8 hours: 20 ppm. OSHA PEL (United States, 5/2018) [Xylenes] TWA 8 hours: 100 ppm. TWA 8 hours: 435 mg/m ³ .
Solvent naphtha (petroleum), light aromatic butan-1-ol	None. ACGIH TLV (United States, 7/2023) TWA 8 hours: 20 ppm. OSHA PEL (United States, 5/2018) TWA 8 hours: 100 ppm. TWA 8 hours: 300 mg/m ³ .
1,2,4-trimethylbenzene	ACGIH TLV (United States, 7/2023) TWA 8 hours: 10 ppm.
diiron trioxide	ACGIH TLV (United States, 7/2023) TWA 8 hours: 5 mg/m ³ . Form: Respirable
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Section 8. Exposure controls/personal protection

n-butyl acetate	fraction. OSHA PEL (United States, 5/2018) TWA 8 hours: 15 mg/m ³ . Form: Total dust. TWA 8 hours: 5 mg/m ³ . Form: Respirable fraction. ACGIH TLV (United States, 7/2023) [Butyl acetates]
	STEL 15 minutes: 150 ppm. TWA 8 hours: 50 ppm. OSHA PEL (United States, 5/2018) TWA 8 hours: 150 ppm. TWA 8 hours: 710 mg/m ³ .
titanium dioxide	ACGIH TLV (United States, 7/2023) TWA 8 hours: 2.5 mg/m ³ . Form: respirable fraction, finescale particles. OSHA PEL (United States, 5/2018)
ethylbenzene	TWA 8 hours: 15 mg/m ³ . Form: Total dust. ACGIH TLV (United States, 7/2023) Ototoxicant. TWA 8 hours: 20 ppm. OSHA PEL (United States, 5/2018) TWA 8 hours: 100 ppm. TWA 8 hours: 435 mg/m ³ .
4-nonylphenol, branched	None.
Key to abbreviations	
A = Acceptable Maximum Peak	S = Potential skin absorption
ACGIH = American Conference of Governmental Industrial Hygienists.	SR = Respiratory sensitization
C = Ceiling Limit	SS = Skin sensitization STEL = Short term Exposure limit values
F = Fume IPEL = Internal Permissible Exposure Limit	STEL = Short term Exposure limit values TD = Total dust
OSHA = Occupational Safety and Health Administration.	TLV = Threshold Limit Value
R = Respirable	TWA = Time Weighted Average
7 – Respirable	

- = Respirable
- R Z = OSHA 29 CFR 1910.1200 Subpart Z - Toxic and Hazardous Substances

Consult local authorities for acceptable exposure limits.

Recommended monitoring procedures	:	Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
Appropriate engineering controls	:	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

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Section 8. Exposure controls/personal protection

Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Chemical splash goggles.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	: butyl rubber
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. The respiratory protection shall be in accordance to 29 CFR 1910.134.

Section 9. Physical and chemical properties

Appearance		
Physical state	: Liquid.	
Color	: Not available.	
Odor	: Characteristic.	
Odor threshold	: Not available.	
рН	: Not applicable.	
Melting point	: Not available.	
Boiling point	: >37.78°C (>100°F)	
Flash point	: Closed cup: 38°C (100.4°F)	
Auto-ignition temperature	: Not available.	
Decomposition temperature	: Not available.	
Flammability	: Not available.	
Lower and upper explosive (flammable) limits	: Not available.	
Evaporation rate	: 0.45 (butyl acetate = 1)	

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Section 9. Physical and chemical properties

Vapor pressure	: 0.88 kPa (6.6 mm H	łg)
Vapor density	: Not available.	
Relative density	: 1.63	
Density(lbs / gal)	: 13.6	
Solubility(ies)	Media	Result
	cold water	Not soluble
Partition coefficient: n- octanol/water	: Not applicable.	
Viscosity	Kinematic (room ter	perature): Not available. nperature): Not available.)4°F)): >21 mm²/s (>21 cSt)
% Solid. (w/w)	: 84.198	

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.
Hazardous decomposition products	: Depending on conditions, decomposition products may include the following materials: Cyanate and isocyanate. carbon oxides nitrogen oxides hydrogen cyanide metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
aluminium oxide	LC50 Inhalation Dusts and mists	Rat	7.6 mg/l	4 hours
	LD50 Oral	Rat	>15900 mg/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
-	LD50 Oral	Rat	4.3 g/kg	-
Solvent naphtha (petroleum), light aromatic	LD50 Dermal	Rabbit	3.48 g/kg	-
0	LD50 Oral	Rat	8400 mg/kg	-
butan-1-ol	LC50 Inhalation Vapor	Rat	24000 mg/m ³	4 hours
	LD50 Dermal	Rabbit	3400 mg/kg	-
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Section 11. Toxicological information

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	LD50 Oral	Rat	790 mg/kg	-
1,2,4-trimethylbenzene	LC50 Inhalation Vapor	Rat	18000 mg/m ³	4 hours
	LD50 Oral	Rat	5 g/kg	-
diiron trioxide	LC50 Inhalation Dusts and mists	Rat	>5 mg/l	4 hours
	LD50 Oral	Rat	10 g/kg	-
n-butyl acetate	LC50 Inhalation Vapor	Rat	>21.1 mg/l	4 hours
	LC50 Inhalation Vapor	Rat	2000 ppm	4 hours
	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Oral	Rat	10.768 g/kg	-
titanium dioxide	LC50 Inhalation Dusts and mists	Rat	>6.82 mg/l	4 hours
	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
4-nonylphenol, branched	LD50 Dermal	Rabbit	2.14 g/kg	-
	LD50 Oral	Rat	1300 mg/kg	-

Conclusion/Summary

: There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
x ylene	Skin - Moderate irritant	Rabbit	-	24 hours 500	-
4-nonylphenol, branched	Skin - Erythema/Eschar	Rabbit	4	mg -	-

	Conclusion/Summary						
	Skin	÷,	There are	no data av	vailable	on the mixture	itself.
	Eyes	1	There are	no data av	vailable	on the mixture	itself.
	Respiratory	1	There are	no data av	vailable	on the mixture	itself.
<u>S</u>	<u>ensitization</u>						
	Conclusion/Summary						
	Skin	:	There are	no data av	vailable	on the mixture	itself.
	Respiratory	÷	There are	no data av	vailable	on the mixture	itself.
Ν	lutagenicity						
	Conclusion/Summary	:	There are	no data av	vailable	on the mixture	itself.
<u>c</u>	arcinogenicity						
	Conclusion/Summary	÷	There are	no data av	vailable	on the mixture	itself.
	<u>Classification</u>						
	Product/ingredient name		OSHA	IARC	NTP		
		_			1		

Product/ingredient name	OSHA	IARC	NTP
x ylene	-	3	-
diiron trioxide	-	3	-
titanium dioxide	-	2B	-
ethylbenzene	-	2B	-

Carcinogen Classification code:

IARC: 1, 2A, 2B, 3, 4 NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen OSHA: + Not listed/not regulated: -

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Section 11. Toxicological information

Reproductive toxicity

Conclusion/Summary

: There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Polyisocyanate, Alkyl Phenol Blocked	Category 3	-	Respiratory tract irritation
xylene	Category 3	-	Respiratory tract irritation
Solvent naphtha (petroleum), light aromatic	Category 3	-	Narcotic effects
butan-1-ol	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects
1,2,4-trimethylbenzene	Category 3	-	Respiratory tract irritation
n-butyl acetate	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Target organs

: Contains material which causes damage to the following organs: brain, central nervous system (CNS). Contains material which may cause damage to the following organs: blood, kidneys,

lungs, the nervous system, liver, upper respiratory tract, skin, ears, eye, lens or cornea.

Aspiration hazard

Name	Result
Solvent naphtha (petroleum), light aromatic	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

Potential acute health effects

Eye contact Inhalation	Causes serious eye irritation.No known significant effects or critical hazards.
Skin contact Ingestion	 Causes skin irritation. Defatting to the skin. No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness

Potential immediate

effects

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Inhalation	: Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking reduced fetal weight increase in fetal deaths skeletal malformations
Ingestion	: Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Conclusion/Summary	: There are no data available on the mixture itself. Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Repeated exposure may lead to permanent respiratory disability. This product contains TiO2 which has been classified as a GHS Carcinogen Category 2 based on its IARC 2B classification. For many products, TiO2 is utilized as a raw material in a liquid coating formulation. In this case, the TiO2 particles are bound in a matrix with no meaningful potential for human exposure to unbound particles of TiO2 when the product is applied with a brush or roller. Sanding the coating surface or mist from spray applications may be harmful depending on the duration and level of exposure and require the use of appropriate personal protective equipment and/or engineering controls (see Section 8). Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eye contact.
Short term exposure	
Potential immediate effects	: There are no data available on the mixture itself.
Potential delayed effects	: There are no data available on the mixture itself.
<u>Long term exposure</u>	

: There are no data available on the mixture itself.

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Section 11. Toxicological information

Potential delayed effects	: There are no data available on the mixture itself.
Potential chronic health eff	ects
General	 Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.
Carcinogenicity	 Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: Suspected of damaging fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/ I)
MERCOAT 238 OXIDE RED RESIN	17460.0	10299.2	N/A	137.9	16.2
aluminium oxide	N/A	N/A	N/A	N/A	7.6
xylene	4300	1700	N/A	11	1.5
Solvent naphtha (petroleum), light aromatic	8400	3480	N/A	N/A	N/A
butan-1-ol	790	3400	N/A	24	N/A
1,2,4-trimethylbenzene	5000	N/A	N/A	18	1.5
diiron trioxide	10000	N/A	N/A	N/A	N/A
n-butyl acetate	10768	N/A	N/A	N/A	N/A
ethylbenzene	3500	17800	N/A	17.8	1.5
4-nonylphenol, branched	1300	2140	N/A	N/A	N/A

Section 12. Ecological information

<u>Toxicity</u>

Product/ingredient name	Result	Species	Exposure
aluminium oxide	Acute LC50 >100 mg/l	Fish	96 hours
Solvent naphtha (petroleum), light aromatic	Acute LC50 8.2 mg/l	Fish	96 hours
butan-1-ol	Acute LC50 1376 mg/l	Fish	96 hours
diiron trioxide	Acute EC50 >100 mg/l	Daphnia	48 hours
n-butyl acetate	Acute LC50 18 mg/l	Fish	96 hours
titanium dioxide	Acute LC50 >100 mg/l Fresh water	Daphnia - <i>Daphnia magna</i>	48 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
4-nonylphenol, branched	Acute EC50 0.044 mg/l	Crustaceans - Moina macrocopa	48 hours
	Acute LC50 0.221 mg/l	Fish	96 hours

Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
-butyl acetate	TEPA and OECD 301D	83 % - Readily - 28 days	-	-
ethylbenzene	-	79 % - Readily - 10 days	-	-
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Product name AMERCOAT 238 OXIDE RED RESIN

Section 12. Ecological information

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
₩ylene n-butyl acetate ethylbenzene			Readily Readily Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
x ylene	3.12	7.4 to 18.5	Low
butan-1-ol	1	-	Low
1,2,4-trimethylbenzene	3.63	120.23	Low
n-butyl acetate	2.3	-	Low
ethylbenzene	3.6	79.43	Low
4-nonylphenol, branched	5.4	251.19	Low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

14. Transport information

Product name AMERCOAT 238 OXIDE RED RESIN

14. Transport information

	1		
	DOT	IMDG	IATA
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class (es)	3	3	3
Packing group	Ш	111	111
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.
Product RQ (lbs)	2622.9	Not applicable.	Not applicable.
RQ substances	(xylene)	Not applicable.	Not applicable.

Additional information

DOT	: This product may be re-classified as "Combustible Liquid," unless transported by vessel or aircraft.
	Non-bulk packages (less than or equal to 119 gal) of combustible liquids are not regulated as
	hazardous materials in package sizes less than the product reportable quantity.
IMDG	: None identified.

IATA : None identified.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

United States

United States inventory (TSCA 8b) : All components are active or exempted.

U.S. Federal regulations : TSCA 5(a)2 - Proposed significant new use rules: . #-nonylphenol, branched Listed SARA 302/304 . SARA 304 RQ : Not applicable. Composition/information on ingredients No products were found.

SARA 311/312

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Product name AMERCOAT 238 OXIDE RED RESIN

Section 15. Regulatory information

- Classification
- : FLAMMABLE LIQUIDS Category 3 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A CARCINOGENICITY - Category 2 TOXIC TO REPRODUCTION - Category 2 HNOC - Defatting irritant

Composition/information on ingredients

Name	%	Classification
Polyisocyanate, Alkyl Phenol	≥1.0 - ≤5.0	SKIN IRRITATION - Category 2
Blocked		EYE IRRITATION - Category 2A
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Respiratory tract irritation) - Category 3
xylene	≥1.0 - ≤5.0	FLAMMABLE LIQUIDS - Category 3
		ACUTE TOXICITY (dermal) - Category 4
		ACUTE TOXICITY (inhalation) - Category 4
		SKIN IRRITATION - Category 2
		EYE IRRITATION - Category 2A
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Respiratory tract irritation) - Category 3
		ASPIRATION HAZARD - Category 1
Solvent naphtha (petroleum),	≥1.0 - ≤5.0	FLAMMABLE LIQUIDS - Category 3
light aromatic	=1.0 - =0.0	SKIN IRRITATION - Category 2
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Narcotic effects) - Category 3
		ASPIRATION HAZARD - Category 1
		3 ,
buton 1 ol	≥1.0 - <3.0	HNOC - Defatting irritant
butan-1-ol	21.0 - <3.0	FLAMMABLE LIQUIDS - Category 3
		ACUTE TOXICITY (oral) - Category 4
		SKIN IRRITATION - Category 2
		SERIOUS EYE DAMAGE - Category 1
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Respiratory tract irritation) - Category 3
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Narcotic effects) - Category 3
		HNOC - Defatting irritant
1,2,4-trimethylbenzene	≥1.0 - ≤3.3	FLAMMABLE LIQUIDS - Category 3
		ACUTE TOXICITY (inhalation) - Category 4
		SKIN IRRITATION - Category 2
		EYE IRRITATION - Category 2A
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Respiratory tract irritation) - Category 3
		HNOC - Defatting irritant
n-butyl acetate	≥1.0 - ≤3.1	FLAMMABLE LIQUIDS - Category 2
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Narcotic effects) - Category 3
		HNOC - Defatting irritant
titanium dioxide	≥1.0 - ≤5.0	CARCINOGENICITY - Category 2
ethylbenzene	<1.0	FLAMMABLE LIQUIDS - Category 2
-		ACUTE TOXICITY (inhalation) - Category 4
		CARCINOGENICITY - Category 2
		SPECIFIC TARGET ORGAN TOXICITY (REPEATED
		EXPOSURE) - Category 2
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		United States Page: 16/17

Product name AMERCOAT 238 OXIDE RED RESIN

Section 15. Regulatory information

4-nonylphenol, branched <	:1.0	ASPIRATION HAZARD - Category 1 HNOC - Defatting irritant ACUTE TOXICITY (oral) - Category 4 SKIN CORROSION - Category 1 SERIOUS EYE DAMAGE - Category 1 TOXIC TO REPRODUCTION - Category 2 HNOC - Corrosive to digestive tract
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<u>SARA 313</u>

	Chemical name	<u>CAS number</u>	Concentration
Supplier notification	: xylene	1330-20-7	1 - 5
	butan-1-ol	71-36-3	1 - 5
	1,2,4-trimethylbenzene	95-63-6	1 - 5
	ethylbenzene	100-41-4	0.1 - 1

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

Additional environmental information is contained on the Environmental Data Sheet for this product, which can be obtained from your PPG representative.

California Prop. 65

WARNING: Cancer - www.P65Warnings.ca.gov.

Section 16. Other information

Please refer to Section 2 of this document for GHS hazard classifications. The customer is responsible for determining the PPE code for this material.

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Date of previous issue	:	3/13/2022
Organization that prepared the SDS	:	EHS
Key to abbreviations	:	ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group UN = United Nations

Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.