

SAFETY DATA SHEET

Date of issue/Date of revision

: 1 March 2025

Version

: 4.01



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : AMERCOAT 450HSA/HSG CURE

Product code : 00334659

Other means of identification

Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications, Used by spraying.

**Use of the substance/
mixture** : Coating.

Uses advised against : Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

Sigma Paint Saudi Arabia Ltd.
PO Box 7509
Dammam 31472
Saudi Arabia
Tel: 00966 138 47 31 00
Fax: 00966 138 47 17 34

**e-mail address of person
responsible for this SDS** : ndpic@sfd.a.gov.sa

**1.4 Emergency telephone
number** : 00966 138473100 extn 1001

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226
Acute Tox. 4, H332
Skin Sens. 1, H317
Carc. 1B, H350
STOT SE 3, H335
STOT SE 3, H336
Aquatic Chronic 2, H411

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :



Code : 00334659

Date of issue/Date of revision

: 1 March 2025

AMERCOAT 450HSA/HSG CURE

SECTION 2: Hazards identification

Signal word : Danger

Hazard statements : Flammable liquid and vapour.
May cause an allergic skin reaction.
Harmful if inhaled.
May cause respiratory irritation.
May cause drowsiness or dizziness.
May cause cancer.
Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention : Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment.

Response : Collect spillage.

Storage : Store in a well-ventilated place. Keep container tightly closed.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.
P280, P210, P273, P391, P403 + P233, P501

Hazardous ingredients : Hexamethylene diisocyanate, oligomers.; Hydrocarbons, C9, aromatics > 0.1% cumene and hexamethylene-di-isocyanate

Supplemental label elements : Repeated exposure may cause skin dryness or cracking.
Contains isocyanates. May produce an allergic reaction.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Restricted to professional users.

Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification : Prolonged or repeated contact may dry skin and cause irritation.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Code : 00334659

Date of issue/Date of revision

: 1 March 2025

AMERCOAT 450HSA/HSG CURE

SECTION 3: Composition/information on ingredients

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Type
Hexamethylene diisocyanate, oligomers.	EC: 500-060-2 CAS: 28182-81-2	≥25 - ≤50	Acute Tox. 4, H332 Skin Sens. 1, H317 STOT SE 3, H335	ATE [Inhalation (dusts and mists)] = 1.5 mg/l	[1]
Hydrocarbons, C9, aromatics > 0.1% cumene	REACH #: 01-2119455851-35 EC: 918-668-5 CAS: 128601-23-0	≥25 - ≤50	Flam. Liq. 3, H226 Carc. 1B, H350 STOT SE 3, H335 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066	Carc. 1B, H350: C ≥ 10% EUH066: C ≥ 20%	[1] [2]
n-butyl acetate	REACH #: 01-2119485493-29 EC: 204-658-1 CAS: 123-86-4 Index: 607-025-00-1	≥10 - ≤25	Flam. Liq. 3, H226 STOT SE 3, H336 EUH066	-	[1] [2]
hexamethylene-di-isocyanate	REACH #: 01-2119457571-37 EC: 212-485-8 CAS: 822-06-0 Index: 615-011-00-1	<0.10	Acute Tox. 4, H302 Acute Tox. 1, H330 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335 See Section 16 for the full text of the H statements declared above.	ATE [Oral] = 710 mg/kg ATE [Inhalation (vapours)] = 0.151 mg/l Resp. Sens. 1, H334: C ≥ 0.5% Skin Sens. 1, H317: C ≥ 0.5%	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.

Code : 00334659

Date of issue/Date of revision

: 1 March 2025

AMERCOAT 450HSA/HSG CURE

SECTION 4: First aid measures

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact : No known significant effects or critical hazards.

Inhalation : Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.

Skin contact : Defatting to the skin. May cause skin dryness and irritation. May cause an allergic skin reaction.

Ingestion : Can cause central nervous system (CNS) depression.

Over-exposure signs/symptoms

Eye contact : No specific data.

Inhalation : Adverse symptoms may include the following:
respiratory tract irritation
coughing
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness

Skin contact : Adverse symptoms may include the following:
irritation
redness
dryness
cracking

Ingestion : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Code : 00334659

Date of issue/Date of revision

: 1 March 2025

AMERCOAT 450HSA/HSG CURE

SECTION 5: Firefighting measures

Hazardous combustion products : Decomposition products may include the following materials:
carbon oxides
nitrogen oxides
Cyanate and isocyanate.
hydrogen cyanide

5.3 Advice for firefighters

Special precautions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

6.3 Methods and material for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

Special provisions : Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Place in a suitable container. The contaminated area should be cleaned immediately with a suitable decontaminant. One possible (flammable) decontaminant comprises (by volume): water (45 parts), ethanol or isopropyl alcohol (50 parts) and concentrated (d: 0,880) ammonia solution (5 parts). A non-flammable alternative is sodium carbonate (5 parts) and water (95 parts). Add the same decontaminant to the remnants and let stand for several days until no further reaction in an unsealed container. Once this stage is reached, close container and dispose of according to local regulations (see section 13). Do not allow to enter drains or

Code : 00334659

Date of issue/Date of revision

: 1 March 2025

AMERCOAT 450HSA/HSG CURE

SECTION 6: Accidental release measures

watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

6.4 Reference to other sections

- : See Section 1 for emergency contact information.
- See Section 8 for information on appropriate personal protective equipment.
- See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures

- : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

- : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

- : Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Precautions should be taken to minimise exposure to atmospheric humidity or water. CO₂ will be formed, which, in closed containers, could result in pressurisation.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Code	: 00334659	Date of issue/Date of revision	: 1 March 2025
AMERCOAT 450HSA/HSG CURE			

SECTION 8: Exposure controls/personal protection

Product/ingredient name	Exposure limit values
n-butyl acetate	Abu Dhabi - OSHAD - Occupational air quality threshold limit values (United Arab Emirates, 7/2016) STEL 15 minutes: 950 mg/m³. STEL 15 minutes: 200 ppm. TWA 8 hours: 713 mg/m³. TWA 8 hours: 150 ppm. ACGIH TLV (United States, 1/2024) [Butyl acetates] STEL 15 minutes: 150 ppm. TWA 8 hours: 50 ppm.
1,2,4-trimethylbenzene	Abu Dhabi - OSHAD - Occupational air quality threshold limit values (United Arab Emirates, 7/2016) [trimethyl benzene (mixed isomers)] TWA 8 hours: 123 mg/m³. TWA 8 hours: 25 ppm. ACGIH TLV (United States, 1/2024) A4. TWA 8 hours: 10 ppm.
mesitylene	Abu Dhabi - OSHAD - Occupational air quality threshold limit values (United Arab Emirates, 7/2016) [trimethyl benzene (mixed isomers)] TWA 8 hours: 123 mg/m³. TWA 8 hours: 25 ppm. ACGIH TLV (United States, 1/2024) [trimethyl benzene, isomers] TWA 8 hours: 10 ppm.
1,2,3-trimethylbenzene	Abu Dhabi - OSHAD - Occupational air quality threshold limit values (United Arab Emirates, 7/2016) [trimethyl benzene (mixed isomers)] TWA 8 hours: 123 mg/m³. TWA 8 hours: 25 ppm. Cabinet Decree (12) of 2006 Regarding Regulation Concerning Protection of Air from Pollution (United Arab Emirates, 5/2006) TWA 8 hours: 123 mg/m³. TWA 8 hours: 25 ppm. ACGIH TLV (United States, 1/2024) [trimethyl benzene, isomers] TWA 8 hours: 10 ppm.
hexamethylene-di-isocyanate	Abu Dhabi - OSHAD - Occupational air quality threshold limit values (United Arab Emirates, 7/2016) TWA 8 hours: 0.005 ppm. TWA 8 hours: 0.034 mg/m³. Cabinet Decree (12) of 2006 Regarding Regulation Concerning Protection of Air from Pollution (United Arab Emirates, 5/2006) TWA 8 hours: 0.034 mg/m³. TWA 8 hours: 0.005 ppm. ACGIH TLV (United States, 1/2024) TWA 8 hours: 0.005 ppm. TWA 8 hours: 0.03 mg/m³.

Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Code : 00334659

Date of issue/Date of revision

: 1 March 2025

AMERCOAT 450HSA/HSG CURE

SECTION 8: Exposure controls/personal protection

8.2 Exposure controls

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Chemical splash goggles.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Gloves : butyl rubber

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection :

Restrictions on use : Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Liquid.

Colour : Not available.

Code	: 00334659	Date of issue/Date of revision	: 1 March 2025
AMERCOAT 450HSA/HSG CURE			

SECTION 9: Physical and chemical properties

Odour	: Characteristic.								
Odour threshold	: Not available.								
Melting point/freezing point	: Not determined.								
Initial boiling point and boiling range	: >37.78°C								
Flammability	: Not determined. There are no data available on the mixture itself.								
Upper/lower flammability or explosive limits	: Not available.								
Flash point	: Closed cup: 33.33°C								
Auto-ignition temperature	: <table><tr><th>Ingredient name</th><th>°C</th><th>°F</th><th>Method</th></tr><tr><td>n-butyl acetate</td><td>415</td><td>779</td><td>EU A.15</td></tr></table>	Ingredient name	°C	°F	Method	n-butyl acetate	415	779	EU A.15
Ingredient name	°C	°F	Method						
n-butyl acetate	415	779	EU A.15						
Decomposition temperature	: Stable under recommended storage and handling conditions (see Section 7).								
pH	: Not applicable. insoluble in water.								
Viscosity	: Dynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (40°C): >21 mm²/s								
Solubility(ies)	: <table><tr><th>Media</th><th>Result</th></tr><tr><td>cold water</td><td>Not soluble</td></tr></table>	Media	Result	cold water	Not soluble				
Media	Result								
cold water	Not soluble								
Water Solubility at room temperature	: 0.2 g/l								
Partition coefficient: n-octanol/ water	: Not applicable.								
Vapour pressure	: 1.2 kPa (9 mm Hg)								
Relative density	: 1								
Explosive properties	: The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.								
Oxidising properties	: Product does not present an oxidizing hazard.								
Particle characteristics									
Median particle size	: Not applicable.								

9.2 Other information

Explosive properties	: The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.
Oxidising properties	: Product does not present an oxidizing hazard.
No additional information.	

9.2.2 Other safety characteristics

Evaporation rate	: 0.57 (butyl acetate = 1)
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SECTION 10: Stability and reactivity

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: The product is stable.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.

Code : 00334659	Date of issue/Date of revision : 1 March 2025
AMERCOAT 450HSA/HSG CURE	

SECTION 10: Stability and reactivity

- 10.4 Conditions to avoid : In a fire, hazardous decomposition products may be produced.
Refer to protective measures listed in sections 7 and 8.
- 10.5 Incompatible materials : Keep away from: oxidising agents, strong alkalis, strong acids, amines, alcohols, water.
Uncontrolled exothermic reactions occur with amines and alcohols.
- 10.6 Hazardous decomposition products : Depending on conditions, decomposition products may include the following materials:
Cyanate and isocyanate. carbon oxides nitrogen oxides hydrogen cyanide

SECTION 11: Toxicological information

11.1 Information on toxicological effects

The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly.

- Harmful if inhaled.
- May cause an allergic skin reaction.
- May cause cancer.
- May cause respiratory irritation.
- May cause drowsiness or dizziness.

Acute toxicity

Product/ingredient name	Result	Dose / Exposure
Hexamethylene diisocyanate, oligomers.	Rat - Female - Oral - LD50	>2500 mg/kg
	Rabbit - Dermal - LD50	>2000 mg/kg
Hydrocarbons, C9, aromatics	Rat - Female - Oral - LD50	3492 mg/kg
	Rabbit - Dermal - LD50	>3160 mg/kg
n-butyl acetate	Rabbit - Dermal - LD50	>17600 mg/kg
	Rat - Oral - LD50	10.768 g/kg
	Rat - Inhalation - LC50 Vapour	2000 ppm [4 hours]
	Rat - Inhalation - LC50 Vapour	>21.1 mg/l [4 hours]
hexamethylene-di-isocyanate	Rat - Oral - LD50	0.71 g/kg
	Rabbit - Dermal - LD50	0.57 g/kg
	Rat - Inhalation - LC50 Vapour	151 mg/m³ [4 hours]
	Rat - Inhalation - LC50 Dusts and mists	124 mg/m³ [4 hours]

Acute toxicity estimates

Route	ATE value
Inhalation (dusts and mists)	3.06 mg/l

Conclusion/Summary : Harmful if inhaled.

Irritation/Corrosion

Conclusion/Summary

- Skin : Based on available data, the classification criteria are not met.
- Eyes : Based on available data, the classification criteria are not met.
- Respiratory : Based on available data, the classification criteria are not met.

Respiratory or skin sensitization

Conclusion/Summary

- Skin : May cause an allergic skin reaction.
- Respiratory : Based on available data, the classification criteria are not met.

Mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

May cause cancer.

Code : 00334659 **Date of issue/Date of revision** : 1 March 2025
AMERCOAT 450HSA/HSG CURE

SECTION 11: Toxicological information

Reproductive toxicity

Based on available data, the classification criteria are not met.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Hexamethylene diisocyanate, oligomers.	Category 3	-	Respiratory tract irritation
Hydrocarbons, C9, aromatics > 0.1% cumene	Category 3	-	Respiratory tract irritation
-	Category 3	-	Narcotic effects
n-butyl acetate	Category 3	-	Narcotic effects
hexamethylene-di-isocyanate	Category 3	-	Respiratory tract irritation

Conclusion/Summary (Product) :

May cause respiratory irritation.

May cause drowsiness or dizziness.

Specific target organ toxicity (repeated exposure)

Based on available data, the classification criteria are not met.

Aspiration hazard

Product/ingredient name	Result
Hydrocarbons, C9, aromatics > 0.1% cumene	ASPIRATION HAZARD - Category 1

Conclusion/Summary (Product) : Based on available data, the classification criteria are not met.

Information on likely routes of exposure : Not available.

Potential acute health effects

- Inhalation** : Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation.
- Ingestion** : Can cause central nervous system (CNS) depression.
- Skin contact** : Defatting to the skin. May cause skin dryness and irritation. May cause an allergic skin reaction.
- Eye contact** : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness
- Ingestion** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
dryness
cracking
- Eye contact** : No specific data.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

- Potential immediate effects** : No known significant effects or critical hazards.
- Potential delayed effects** : No known significant effects or critical hazards.

Code	: 00334659	Date of issue/Date of revision	: 1 March 2025
AMERCOAT 450HSA/HSG CURE			

SECTION 11: Toxicological information

<u>Long term exposure</u>	
Potential immediate effects	: No known significant effects or critical hazards.
Potential delayed effects	: No known significant effects or critical hazards.
<u>Potential chronic health effects</u>	
General	: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: May cause cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.
Other information	: Not available. Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitisation of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitised persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Persons with a history of skin sensitisation problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Repeated exposure may lead to permanent respiratory disability. Moisture-sensitive material. Avoid contact with skin and clothing.

11.2 Information on other hazards

<u>11.2.1 Endocrine disrupting properties</u>	
The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.	
<u>11.2.2 Other information</u>	
Not available.	

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Dose / Exposure
Hexamethylene diisocyanate, oligomers.	Acute - LC50	Fish - <i>Danio rerio (zebra fish)</i>	>100 mg/l [96 hours]
	Acute - EC50	Daphnia - <i>daphnia magna</i>	>100 mg/l [48 hours]
	Acute - EC50	Algae - <i>scenedesmus subspicatus</i>	>1000 mg/l [72 hours]
Hydrocarbons, C9, aromatics > 0.1% cumene	EC50	Daphnia	3.2 mg/l [48 hours]
	LC50	Fish	9.2 mg/l [96 hours]
n-butyl acetate	Acute - LC50	Fish	18 mg/l [96 hours]

Conclusion/Summary : Toxic to aquatic life with long lasting effects.

12.2 Persistence and degradability

Code : 00334659 **Date of issue/Date of revision** : 1 March 2025
AMERCOAT 450HSA/HSG CURE

SECTION 12: Ecological information

Product/ingredient name	Test	Result	Dose	Inoculum
Hydrocarbons, C9, aromatics > 0.1% cumene	-	75% [28 days] - Readily		
n-butyl acetate	TEPA and OECD 301D	83% [28 days] - Readily		

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Hexamethylene diisocyanate, oligomers.	-	-	Not readily
Hydrocarbons, C9, aromatics > 0.1% cumene	-	-	Readily
n-butyl acetate	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Hexamethylene diisocyanate, oligomers.	5.54	3.2	Low
n-butyl acetate	2.3	-	Low
hexamethylene-di-isocyanate	0.02	-	Low

12.4 Mobility in soil

Soil/water partition coefficient

Product/ingredient name	logK _{oc}	K _{oc}
n-butyl acetate	1.52	33.2139
hexamethylene-di-isocyanate	1.38	23.8009

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Code	: 00334659	Date of issue/Date of revision	: 1 March 2025
AMERCOAT 450HSA/HSG CURE			

SECTION 13: Disposal considerations

Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
Hazardous waste	: Within the present knowledge of the supplier, this product is not regarded as hazardous waste, as defined by EU Directive 2008/98/EC.


European waste catalogue (EWC)	
Waste code	Waste designation
08 01 99	wastes not otherwise specified

Packaging	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	European waste catalogue (EWC)
Container	15 01 06 mixed packaging

Special precautions	: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.
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SECTION 14: Transport information

	ADR/RID	IMDG	IATA
14.1 UN number or ID number	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3	3	3
14.4 Packing group	III	III	III
14.5 Environmental hazards	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	 Solvent naphtha (petroleum), light aromatic)	Not applicable.

Additional information	
ADR/RID	: The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.
Tunnel code	: (D/E)
IMDG	: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.
IATA	: The environmentally hazardous substance mark may appear if required by other transportation regulations.

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878		
Code	: 00334659	Date of issue/Date of revision : 1 March 2025
AMERCOAT 450HSA/HSG CURE		
SECTION 14: Transport information		
14.6 Special precautions for user	: Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.	
14.7 Transport in bulk according to IMO instruments	: Not applicable.	
SECTION 15: Regulatory information		
15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture		
EU Regulation (EC) No. 1907/2006 (REACH)		
Annex XIV - List of substances subject to authorisation		
Annex XIV		
None of the components are listed.		
Substances of very high concern		
None of the components are listed.		
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	: Restricted to professional users.	
Other national and international regulations.		
Explosive precursors	: Not applicable.	
Ozone depleting substances (EU 2024/590)		
Not listed.		
15.2 Chemical safety assessment	: No Chemical Safety Assessment has been carried out.	
SECTION 16: Other information		
Indicates information that has changed from previously issued version.		
Abbreviations and acronyms	: ATE = Acute Toxicity Estimate CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement PNEC = Predicted No Effect Concentration RRN = REACH Registration Number	
Full text of abbreviated H statements	: H226 Flammable liquid and vapour. H302 Harmful if swallowed. H304 May be fatal if swallowed and enters airways. H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H330 Fatal if inhaled. H332 Harmful if inhaled. H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H335 May cause respiratory irritation. H336 May cause drowsiness or dizziness. H350 May cause cancer. H411 Toxic to aquatic life with long lasting effects.	
English (GB)		United Arab Emirates 15/16

Code	: 00334659	Date of issue/Date of revision	: 1 March 2025
AMERCOAT 450HSA/HSG CURE			

SECTION 16: Other information

		EUH066 Repeated exposure may cause skin dryness or cracking.
Full text of classifications [CLP/GHS]	: Acute Tox. 1	ACUTE TOXICITY - Category 1
	Acute Tox. 4	ACUTE TOXICITY - Category 4
	Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
	Asp. Tox. 1	ASPIRATION HAZARD - Category 1
	Carc. 1B	CARCINOGENICITY - Category 1B
	Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
	Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
	Resp. Sens. 1	RESPIRATORY SENSITISATION - Category 1
	Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
	Skin Sens. 1	SKIN SENSITISATION - Category 1
STOT SE 3		SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

History

Date of issue/ Date of revision	: 1 March 2025
Date of previous issue	: 21 October 2023
Prepared by	: EHS
Version	: 4.01

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.