SAFETY DATA SHEET

Date of issue/Date of revision : 3 March 2025 Version : 1.03



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : SIGMACOVER 456 US GREEN 4199 BASE

Product code : 00333341

Product type : Liquid.

Other means of : Not available.

identification

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Industrial applications, Used by spraying.

Use of the substance/

mixture

: Coating.

Uses advised against : Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL Tweemontstraat 104 B-2100 Deurne Belgium Telephone +32-33606311 Fax +32-33606435

e-mail address of person responsible for this SDS

: Product.Stewardship.EMEA@ppg.com

1.4 Emergency telephone number

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture Classification according to UK CLP/GHS

Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Repr. 1B, H360FD STOT RE 1, H372 Aquatic Chronic 3, H412

The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms







Signal word : Danger

English (GB) United Kingdom (UK) 1/17

SIGMACOVER 456 US GREEN 4199 BASE

SECTION 2: Hazards identification

Hazard statements

: Flammable liquid and vapour.

Causes skin irritation.

May cause an allergic skin reaction.

Causes serious eye irritation.

May damage fertility. May damage the unborn child.

Causes damage to organs through prolonged or repeated exposure.

Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention

Response

: Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do

not breathe vapour.

Storage : Not applicable.

otorage : Not applicable

Disposal : Dispose of contents and container in accordance with all local, regional, national

and international regulations.

P202, P280, P210, P260, P308 + P313, P501

Supplemental label

elements

: Contains epoxy constituents. May produce an allergic reaction.

: IF exposed or concerned: Get medical advice or attention.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Restricted to professional users.

Special packaging requirements

Containers to be fitted

with child-resistant

fastenings

: Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a

vPvB.

Other hazards which do not result in classification

: Prolonged or repeated contact may dry skin and cause irritation.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Type
ystalline silica, respirable powder (<10 microns)	EC: 238-878-4 CAS: 14808-60-7	≥10 - ≤25	STOT RE 1, H372 (inhalation)	[1] [2]
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7	≥10 - <20	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	[1] [2]
bis-[4-(2,3-epoxipropoxi)phenyl] propane	REACH #: 01-2119456619-26 EC: 216-823-5 CAS: 1675-54-3 Index: 603-073-00-2	≥5.0 - ≤10	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]

English (GB) United Kingdom (UK) 2/17

SIGMACOVER 456 US GREEN 4199 BASE

SECTION 3: Composition/information on ingredients

•		3		
Epoxy Resin (700 <mw<=1100)< td=""><td>CAS: 67924-34-9</td><td>≥1.0 - ≤5.0</td><td>Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317</td><td>[1]</td></mw<=1100)<>	CAS: 67924-34-9	≥1.0 - ≤5.0	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317	[1]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	[1] [2]
bis(2-ethylhexyl) phthalate	EC: 204-211-0 CAS: 117-81-7 Index: 607-317-00-9	≥1.0 - ≤5.0	Repr. 1B, H360FD	[1] [2]
toluene	REACH #: 01-2119471310-51 EC: 203-625-9 CAS: 108-88-3 Index: 601-021-00-3	≤0.30	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Repr. 2, H361d STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304	[1] [2]
			See Section 16 for the full text of the H statements declared above.	

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Xylene: Several REACH registrations cover the REACH registered substance with xylene isomers, ethylbenzene (and toluene). The other REACH Registrations include: 01-2119555267-33 reaction mass of ethylbenzene and m-xylene and p-xylene, 01-2119486136-34 Aromatic hydrocarbons, C8, 01-2119539452-40 reaction mass of ethylbenzene and xylene.

Type

Skin contact

Ingestion

Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained

: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water

or use recognised skin cleanser. Do NOT use solvents or thinners.

: If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.

No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate

mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Protection of first-aiders

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

English (GB) United Kingdom (UK) 3/17

SIGMACOVER 456 US GREEN 4199 BASE

SECTION 4: First aid measures

Ingestion: No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain or irritation

watering redness

Inhalation : Adverse symptoms may include the following:

reduced foetal weight increase in foetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

irritation redness dryness cracking

reduced foetal weight increase in foetal deaths skeletal malformations

Ingestion : Adverse symptoms may include the following:

reduced foetal weight increase in foetal deaths skeletal malformations

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture

: Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products

: Decomposition products may include the following materials:

carbon oxides

halogenated compounds metal oxide/oxides

5.3 Advice for firefighters

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to British standard BS EN 469 will provide a basic level of protection for chemical incidents.

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SIGMACOVER 456 US GREEN 4199 BASE

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders:

If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and material for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

6.4 Reference to other sections

: See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

English (GB) United Kingdom (UK) 5/17

SIGMACOVER 456 US GREEN 4199 BASE

SECTION 7: Handling and storage

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Do not store above the following temperature: 50°C (122°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

Occupational exposure limits

Product/ingredient name	Exposure limit values
rystalline silica, respirable powder (<10 microns)	EH40/2005 WELs (United Kingdom (UK), 1/2020) [silica,
	respirable crystalline] Carc.
	TWA 8 hours: 0.1 mg/m³. Form: Respirable fraction.
xylene	EH40/2005 WELs (United Kingdom (UK), 1/2020) [xylene, o-,m-,p-
	or mixed isomers] Absorbed through skin.
	STEL 15 minutes: 441 mg/m³.
	TWA 8 hours: 50 ppm.
	TWA 8 hours: 220 mg/m³.
	STEL 15 minutes: 100 ppm.
ethylbenzene	EH40/2005 WELs (United Kingdom (UK), 1/2020) Absorbed
	through skin.
	STEL 15 minutes: 552 mg/m³.
	STEL 15 minutes: 125 ppm.
	TWA 8 hours: 100 ppm.
	TWA 8 hours: 441 mg/m³.
bis(2-ethylhexyl) phthalate	EH40/2005 WELs (United Kingdom (UK), 1/2020)
	STEL 15 minutes: 10 mg/m³.
	TWA 8 hours: 5 mg/m³.
toluene	EH40/2005 WELs (United Kingdom (UK), 1/2020) Absorbed
	through skin.
	STEL 15 minutes: 384 mg/m³.
	TWA 8 hours: 191 mg/m³.
	TWA 8 hours: 50 ppm.
	STEL 15 minutes: 100 ppm.

Biological exposure indices

English (GB) United Kingdom (UK) 6/17

SIGMACOVER 456 US GREEN 4199 BASE

SECTION 8: Exposure controls/personal protection

Product/ingredient name	Exposure indices
kylene	EH40/2005 BMGVs (United Kingdom (UK), 1/2020) [Xylene, o-, m-, p- or mixed isomers]
	BGV: 650 mmol/mol creatinine, methyl hippuric acid [in urine]. Sampling time: post shift.

procedures

Recommended monitoring: Reference should be made to monitoring standards, such as the following: British Standard BS EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) British Standard BS EN 14042 (Workplace atmospheres -Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) British Standard BS EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Туре	Exposure	Value	Population	Effects
kylene	DNEL DNEL	Long term Oral Long term Inhalation	5 mg/kg bw/day 65.3 mg/m³	General population General population	Systemic Local
	DNEL	Long term Inhalation	65.3 mg/m³	General population	Systemic
	DNEL	Long term Dermal	125 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	212 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	221 mg/m³	Workers	Local
	DNEL	Long term Inhalation	221 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	260 mg/m³	General population	Local
	DNEL	Short term Inhalation	260 mg/m³	General population	Systemic
	DNEL	Short term Inhalation	442 mg/m³	Workers	Local
	DNEL	Short term Inhalation	442 mg/m³	Workers	Systemic
bis-[4-(2,3-epoxipropoxi)	DNEL	Long term Inhalation	12.25 mg/m³	Workers	Systemic
phenyl]propane					-,
 	DNEL	Short term Inhalation	12.25 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	8.33 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Dermal	8.33 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Dermal	3.571 mg/kg bw/day	General	Systemic
				population	
				[Consumers]	
	DNEL	Short term Dermal	3.571 mg/kg bw/day	General	Systemic
				population	
				[Consumers]	
	DNEL	Long term Oral	0.75 mg/kg bw/day	General	Systemic
				population	
				[Consumers]	
	DNEL	Short term Oral	0.75 mg/kg bw/day	General	Systemic
				population	
				[Consumers]	
	DNEL	Long term Dermal	89.3 µg/kg bw/day	General population	Systemic
	DNEL	Long term Oral	0.5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.75 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	0.87 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	4.93 mg/m³	Workers	Systemic
ethylbenzene	DMEL	Long term Inhalation	442 mg/m³	Workers	Local
•	DMEL	Short term Inhalation	884 mg/m³	Workers	Systemic
	DNEL	Long term Oral	1.6 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	15 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	77 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	293 mg/m³	Workers	Local
bis(2-ethylhexyl) phthalate	DNEL	Long term Oral	0.036 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	0.13 mg/m³	General population	Systemic
	DNEL	Long term Dermal	0.72 mg/kg bw/day	General population	
	DNEL	Long term Inhalation	1.6 mg/m³	Workers	Systemic
English (CP)		United Kin			7/17

SIGMACOVER 456 US GREEN 4199 BASE

SECTION 8: Exposure controls/personal protection

	DNEL	Long term Dermal	3.4 mg/kg bw/day	Workers	Systemic
toluene	DNEL	Long term Oral	8.13 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	56.5 mg/m ³	General population	Local
	DNEL	Long term Inhalation	56.5 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	192 mg/m³	Workers	Local
	DNEL	Long term Inhalation	192 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	226 mg/kg bw/day	General population	Systemic
	DNEL	Short term Inhalation	226 mg/m ³	General population	Local
	DNEL	Short term Inhalation	226 mg/m ³	General population	Systemic
	DNEL	Long term Dermal	384 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	384 mg/m³	Workers	Local
	DNEL	Short term Inhalation	384 mg/m³	Workers	Systemic

PNECs

Product/ingredient name	Compartment Detail	Value	Method Detail
x ylene	Fresh water	0.327 mg/l	-
	Marine water	0.327 mg/l	-
	Sewage Treatment Plant	6.58 mg/l	-
	Fresh water sediment	12.46 mg/kg dwt	-
	Marine water sediment	12.46 mg/kg dwt	-
	Soil	2.31 mg/kg	-
bis-[4-(2,3-epoxipropoxi)phenyl]propane	Fresh water	0.006 mg/l	Assessment Factors
	Marine water	0.001 mg/l	Assessment Factors
	Fresh water sediment	0.996 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	0.1 mg/kg dwt	Equilibrium Partitioning
	Soil	0.196 mg/kg dwt	Equilibrium Partitioning
	Sewage Treatment Plant	10 mg/l	Assessment Factors
	Secondary Poisoning	11 mg/kg	Assessment Factors
ethylbenzene	Fresh water	0.1 mg/l	Assessment Factors
	Marine water	0.01 mg/l	Assessment Factors
	Sewage Treatment Plant	9.6 mg/l	Assessment Factors
	Fresh water sediment	13.7 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	1.37 mg/kg dwt	Equilibrium Partitioning
	Soil	2.68 mg/kg dwt	Equilibrium Partitioning
	Secondary Poisoning	20 mg/kg	-
toluene	Fresh water	0.68 mg/l	Sensitivity Distribution
	Marine water	0.68 mg/l	Sensitivity Distribution
	Sewage Treatment Plant	13.61 mg/l	Sensitivity Distribution
	Fresh water sediment	16.39 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	16.39 mg/kg dwt	-

8.2 Exposure controls

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection
Skin protection

: Chemical splash goggles.

Hand protection :

English (GB) United Kingdom (UK) 8/17

SIGMACOVER 456 US GREEN 4199 BASE

SECTION 8: Exposure controls/personal protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

butvl rubber

Body protection Personal protective equipment for the body should be selected based on the task being

> performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing

should include anti-static overalls, boots and gloves.

Appropriate footwear and any additional skin protection measures should be selected Other skin protection based on the task being performed and the risks involved and should be approved by a

specialist before handling this product.

Respirator selection must be based on known or anticipated exposure levels, the Respiratory protection

hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate

filter P3

Environmental exposure

controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Liquid. Colour Green.

Odour Characteristic. : Not available. **Odour threshold**

Melting point/freezing point

Initial boiling point and : >37.78°C (>100°F)

boiling range

Flammability (solid, gas) : liquid

Upper/lower flammability or : Not available.

explosive limits

Flash point Closed cup: 27.22°C (81°F)

Auto-ignition temperature

Ingredient name	°C	°F	Method
pis(2-ethylhexyl) phthalate	390	734	

pН : Not applicable.

SIGMACOVER 456 US GREEN 4199 BASE

SECTION 9: Physical and chemical properties

Not applicable. insoluble in water.

ynamic (room temperature): Not available. **Viscosity**

Kinematic (room temperature): Not available.

Kinematic (40°C): >21 mm²/s

Solubility(ies)

Result Media cold water Not soluble

Solubility in water : 0.2 q/l Miscible with water : No.

Partition coefficient: n-octanol/: Not applicable.

: Not applicable.

: 0.85 kPa (6.4 mm Hg) Vapour pressure **Evaporation rate** : 0.62 (butyl acetate = 1)

Relative density

Explosive properties The product itself is not explosive, but the formation of an explosible mixture of

: Product does not present an oxidizing hazard.

vapour or dust with air is possible.

Oxidising properties

Median particle size

Particle characteristics

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.

Refer to protective measures listed in sections 7 and 8.

: Keep away from the following materials to prevent strong exothermic reactions: 10.5 Incompatible materials

oxidising agents, strong alkalis, strong acids.

10.6 Hazardous decomposition products : Depending on conditions, decomposition products may include the following materials: carbon oxides halogenated compounds metal oxide/oxides

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
x ylene	LD50 Dermal	Rabbit	1.7 g/kg	-
•	LD50 Oral	Rat	4.3 g/kg	-
bis-[4-(2,3-epoxipropoxi) phenyl]propane	LD50 Dermal	Rabbit	23000 mg/kg	-
F. 10.1.3.3p. 0 P 20	LD50 Oral	Rat	15000 mg/kg	_
ethylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
,	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
bis(2-ethylhexyl) phthalate	LD50 Dermal	Rabbit	25 g/kg	-
	LD50 Oral	Rat	30 g/kg	-
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SIGMACOVER 456 US GREEN 4199 BASE

SECTION 11: Toxicological information

toluene	LC50 Inhalation Vapour	Rat	49 g/m³	4 hours	
	LD50 Dermal	Rabbit	8.39 g/kg	-	
	LD50 Oral	Rat	5580 mg/kg	-	

Conclusion/Summary
Acute toxicity estimates

: There are no data available on the mixture itself.

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
STGMACOVER 456 US GREEN 4199 BASE	N/A	9210.1	N/A	53.1	N/A
xylene	4300	1700	N/A	11	N/A
bis-[4-(2,3-epoxipropoxi)phenyl]propane	15000	23000	N/A	N/A	N/A
ethylbenzene	3500	17800	N/A	17.8	N/A
bis(2-ethylhexyl) phthalate	30000	25000	N/A	N/A	N/A
toluene	5580	8390	N/A	49	N/A

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
bis-[4-(2,3-epoxipropoxi) phenyl]propane	Eyes - Mild irritant	Rabbit	-	24 hours	-
, , , ,	Eyes - Redness of the conjunctivae	Rabbit	0.4	24 hours	-
	Skin - Oedema	Rabbit	0.5	4 hours	-
	Skin - Erythema/Eschar	Rabbit	8.0	4 hours	-
	Skin - Mild irritant	Rabbit	-	4 hours	-

Conclusion/Summary: Not available.

Skin : There are no data available on the mixture itself.

Eyes : There are no data available on the mixture itself.

Respiratory : There are no data available on the mixture itself.

Sensitisation

Product/ingredient name	Route of exposure	Species	Result
s-[4-(2,3-epoxipropoxi) phenyl]propane	skin	Mouse	Sensitising

Conclusion/Summary

Skin : There are no data available on the mixture itself. **Respiratory** : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary: There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary: There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
toluene	Category 3	-	Narcotic effects

English (GB) United Kingdom (UK) 11/17

SIGMACOVER 456 US GREEN 4199 BASE

SECTION 11: Toxicological information

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
ystalline silica, respirable powder (<10 microns) ethylbenzene toluene	Category 1 Category 2 Category 2	inhalation - -	hearing organs

Aspiration hazard

Product/ingredient name	Result
xylene ethylbenzene toluene	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Information on likely routes: Not available.

of exposure

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

reduced foetal weight increase in foetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

irritation redness dryness cracking

reduced foetal weight increase in foetal deaths skeletal malformations

Ingestion : Adverse symptoms may include the following:

reduced foetal weight increase in foetal deaths skeletal malformations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

English (GB) United Kingdom (UK) 12/17

SIGMACOVER 456 US GREEN 4199 BASE

SECTION 11: Toxicological information

Not available.

Conclusion/Summary

: Not available.

General : Causes damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.

Once sensitized, a severe allergic reaction may occur when subsequently exposed

to very low levels.

Carcinogenicity : No known significant effects or critical hazards. Mutagenicity : No known significant effects or critical hazards. Reproductive toxicity : May damage fertility. May damage the unborn child.

Other information : Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
standard for the standa	Acute LC50 1.8 mg/l Fresh water	Daphnia - daphnia magna	48 hours
ethylbenzene	Chronic NOEC 0.3 mg/l Acute EC50 1.8 mg/l Fresh water Chronic NOEC 1 mg/l Fresh water	Daphnia Daphnia Daphnia - <i>Ceriodaphnia dubia</i>	21 days 48 hours -

: Not available. **Conclusion/Summary**

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
e thylbenzene	-	79 % - Readily - 10 days	-	-

Conclusion/Summary : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
vylene bis-[4-(2,3-epoxipropoxi)	-		Readily Not readily
phenyl]propane ethylbenzene toluene	- -		Readily Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
x ylene	3.12	7.4 to 18.5	Low
ethylbenzene	3.6	79.43	Low
bis(2-ethylhexyl) phthalate	7.6	588.84	High
toluene	2.73	8.32	Low

12.4 Mobility in soil

Soil/water partition

coefficient

: Not available.

: Not available. **Mobility**

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

13/17 **United Kingdom (UK)** English (GB)

SIGMACOVER 456 US GREEN 4199 BASE

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste

Waste catalogue

Waste code	Waste designation
08 01 99	wastes not otherwise specified

Packaging

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	Waste catalogue	
Container	15 01 06	mixed packaging

Special precautions

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	No.	Yes.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.	Not applicable.

Additional information

ADR/RID : None identified.

Tunnel code : (D/E)

ADN : The product is only regulated as an environmentally hazardous substance when transported in tank

vessels.

IMDG : None identified.

English (GB) United Kingdom (UK) 14/17

SIGMACOVER 456 US GREEN 4199 BASE

SECTION 14: Transport information

: None identified. **IATA**

user

14.6 Special precautions for : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments

: Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture **UK (GB)/REACH**

Annex XIV - List of substances subject to authorisation

Annex XIV

Intrinsic property	Ingredient name			Date of revision
voxic to reproduction	bis(2-ethylhexyl) phthalate	Listed	4	1/1/2021

Substances of very high concern

Intrinsic property	Ingredient name	Status	Reference number	Date of revision
Toxic to reproduction Substance of equivalent concern for human health	bis (2-ethylhexyl)phthalate bis (2-ethylhexyl)phthalate	Candidate Candidate	-	10/28/2008 10/28/2008
Substance of equivalent concern for environment	bis (2-ethylhexyl)phthalate	Candidate	-	10/28/2008

Explosive precursors : Not applicable.

Ozone depleting substances

Not listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Product/ingredient name	Entry Number (REACH)
SIGMACOVER 456 US GREEN 4199 BASE	3
	30
bis(2-ethylhexyl) phthalate	30
	51
toluene	48

Labelling : Restricted to professional users.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category	
P 5c	

National regulations

Product/ingredient name	List name	Name on list	Classification	Notes
prystalline silica, respirable powder (<10 microns)		silica, respirable crystalline	Carc	-

SIGMACOVER 456 US GREEN 4199 BASE

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms

: ATE = Acute Toxicity Estimate

GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and

Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019

No. 720 and amendments

DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level

EUH statement = GB CLP-specific Hazard statement

N/A = Not available

PBT = Persistent, Bioaccumulative and Toxic PNEC = Predicted No Effect Concentration RRN = REACH Registration Number

SGG = Segregation Group

vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification

Classification	Justification
Flam. Liq. 3, H226	On basis of test data
Skin Irrit. 2, H315	Calculation method
Eye Irrit. 2, H319	Calculation method
Skin Sens. 1, H317	Calculation method
Repr. 1B, H360FD	Calculation method
STOT RE 1, H372	Calculation method
Aquatic Chronic 3, H412	Calculation method

Full text of abbreviated H statements

⊮ 225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H360FD	May damage fertility. May damage the unborn child.
H361d	Suspected of damaging the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Full text of classifications

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Repr. 1B	REPRODUCTIVE TOXICITY - Category 1B
Repr. 2	REPRODUCTIVE TOXICITY - Category 2
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1
STOT RE 1	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 1
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

History

SIGMACOVER 456 US GREEN 4199 BASE

SECTION 16: Other information

Date of issue/ Date of

revision

Date of previous issue : 20 December 2023

: 3 March 2025

Prepared by : EHS Version : 1.03

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English (GB) United Kingdom (UK) 17/17