SAFETY DATA SHEET



The information in this Safety Data Sheet is required pursuant to GHS UN rev. 7

Date of issue/Date of revision 20 March 2025

Version 1

Section 1. Identification		
Product code Product name Product type Other means of identification 00445253	1	50550-BHARD/0.48L SIGMADUR 188/520/550 HARDENER Liquid.
Relevant identified uses of th	e	substance or mixture and uses advised against
Product use	:	Coating. Professional applications, Used by spraying.
Uses advised against	:	Product is not intended, labelled or packaged for consumer use.
Company/undertaking identification	:	PPG Industries Sales, Inc. and PPG Coatings (Philippines), Inc. 3rd Floor First Life Center 174 Salcedo St., Legaspi Village Makati City 1229, Philippines Tel # 00632- 752-6773/ Fax # 00632-752-6771
Emergency telephone number	:	CHEMTREC +(63) 2-395-3308 (CCN 17704)

Section 2. Hazards identification

Classification of the	: FLAMMABLE LIQUIDS - Category 3
substance or mixture	ACUTE TOXICITY (oral) - Category 5
	ACUTE TOXICITY (dermal) - Category 5
	ACUTE TOXICITY (inhalation) - Category 4
	SKIN CORROSION/IRRITATION - Category 2
	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A
	RESPIRATORY SENSITIZATION - Category 1
	SKIN SENSITIZATION - Category 1
	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract
	irritation) - Category 3
	AQUATIC HAZARD (ACUTE) - Category 3
	AQUATIC HAZARD (LONG-TERM) - Category 3
	Percentage of the mixture consisting of ingredient(s) of unknown acute dermal toxicity: 1.3%
	Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 2.2%

GHS label elements Hazard pictograms



Section 2. Hazards identification

Signal word	Danger
Hazard statements	 Flammable liquid and vapor. May be harmful if swallowed or in contact with skin. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause respiratory irritation. Harmful to aquatic life with long lasting effects.
Precautionary statements	
Prevention	Wear protective gloves, protective clothing, eye protection, face protection, or hearing protection. Wear respiratory protection. Keep away from heat, hot surfaces sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Avoid breathing vapor. Wash hands thoroughly after handling. Do not touch eyes. Contaminated work clothing should not be allowed out of the workplace.
Response	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Get medical help. If experiencing respiratory symptoms: Get emergency medical help immediately. IF SWALLOWED: Get medical help. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse affected areas with water. IF ON SKIN Get medical help. Wash with plenty of water. If skin irritation or rash occurs: Get medical help. If skin irritation occurs: Get medical help. Take off contaminated clothing and wash it before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing If eye irritation persists: Get medical help. Get medical help if you feel unwell.
Storage	Store locked up. Store in a well-ventilated place. Keep container tightly closed.
Disposal	Dispose of contents and container in accordance with all local, regional, national and international regulations.

result in classification

Other hazards which do not : Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

CAS number/other identifiers

CAS number : Not applicable.		
Ingredient name	%	CAS number
Hexamethylene diisocyanate, oligomers (isocyanurate type) xylene n-butyl acetate ethylbenzene Solvent naphtha (petroleum), light aromatic 1,2,4-trimethylbenzene hexamethylene-di-isocyanate	50 - 100 10 - <20 3 - <5 1 - <3 1 - <3 1 - <3 0.1 - <0.3	28182-81-2 1330-20-7 123-86-4 100-41-4 64742-95-6 95-63-6 822-06-0

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary first aid measures			
Eye contact	 Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice. 		
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.		
Skin contact	 Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners. 		
Ingestion	 If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting. 		

Most important symptoms/	ffects, acute and delayed
Potential acute health effe	<u>ets</u>
Eye contact	: Causes serious eye irritation.
Inhalation	: Harmful if inhaled. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin contact	: May be harmful in contact with skin. Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: May be harmful if swallowed.
Over-exposure signs/sym	<u>otoms</u>
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing wheezing and breathing difficulties asthma
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.
Indication of immediate me	lical attention and special treatment needed, if necessary
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

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Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides Cyanate and isocyanate. hydrogen cyanide
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

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Large spill	explosion-proof equipment. Approach release from upwind. Preve sewers, water courses, basements or confined areas. Wash spillag effluent treatment plant or proceed as follows. Contain and collect combustible, absorbent material e.g. sand, earth, vermiculite or dia and place in container for disposal according to local regulations (so Dispose of via a licensed waste disposal contractor. Contaminated material may pose the same hazard as the spilled product. Note: s	ent entry into ges into an spillage with non- tomaceous earth ee Section 13). I absorbent
Small spill	 Stop leak if without risk. Move containers from spill area. Use spale explosion-proof equipment. Dilute with water and mop up if water-se Alternatively, or if water-insoluble, absorb with an inert dry material appropriate waste disposal container. Dispose of via a licensed was contractor. Stop leak if without risk. Move containers from spill area. Use spale 	soluble. and place in an Iste disposal
Methods and materials for co	ntainment and cleaning up	
Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, we drains and sewers. Inform the relevant authorities if the product ha environmental pollution (sewers, waterways, soil or air). Water poll May be harmful to the environment if released in large quantities.	s caused
For emergency responders	 If specialized clothing is required to deal with the spillage, take note information in Section 8 on suitable and unsuitable materials. See information in "For non-emergency personnel". 	
For non-emergency personnel	No action shall be taken involving any personal risk or without suita Evacuate surrounding areas. Keep unnecessary and unprotected p entering. Do not touch or walk through spilled material. Shut off all No flares, smoking or flames in hazard area. Avoid breathing vapo Provide adequate ventilation. Wear appropriate respirator when ve inadequate. Put on appropriate personal protective equipment.	personnel from l ignition sources. r or mist.

Section 6. Accidental release measures

	emergency contact information and Section 13 for waste disposal.
Special provisions	 emergency contact information and Section 13 for waste disposal. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Place in a suitable container. The contaminated area should be cleaned immediately with a suitable decontaminant. One possible (flammable) decontaminant comprises (by volume): water (45 parts), ethanol or isopropyl alcohol (50 parts) and concentrated (d: 0,880) ammonia solution (5 parts). A non-flammable alternative is sodium carbonate (5 parts) and water (95 parts). Add the same decontaminant to the remnants and let stand for several days until no further reaction in an unsealed container. Once this stage is
	reached, close container and dispose of according to local regulations (see section 13). Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store between the following temperatures: 0 to 35° C (32 to 95° F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use. Precautions should be taken to minimize exposure to atmospheric humidity or water. CO ₂ will be formed, which, in closed containers, could result in pressurization.

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Section 8. Exposure controls/personal protection

Control parameters	
Occupational exposure limits	
xylene	TLV (Philippines, 4/2016) [Xylene] TLV 8 hours: 0.1 mg/m ³ .
n-butyl acetate	TLV (Philippines, 4/2016) TLV 8 hours: 710 mg/m³. TLV 8 hours: 150 ppm.
ethylbenzene	TLV (Philippines, 4/2016) TLV-Ceiling: 435 mg/m ³ . TLV-Ceiling: 100 ppm.
1,2,4-trimethylbenzene	ACGIH TLV (United States, 1/2024) TWA 8 hours: 10 ppm.
hexamethylene-di-isocyanate	ACGIH TLV (United States, 1/2024) TWA 8 hours: 0.005 ppm. TWA 8 hours: 0.03 mg/m ³ .
Recommended monitoring procedures	Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
Appropriate engineering controls	Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Environmental exposure controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	
Hygiene measures	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
	Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
Skin protection	_
Hand protection	Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
Gloves	butyl rubber

Section 8. Exposure controls/personal protection

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Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.
Restrictions on use	: Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Physical state	4	Liquid.							
Color	4	Colorless.							
Odor	4	Characteristic.							
Odor threshold	4	Not available.							
Melting point/freezing point	4	Not available.	ot available.						
Boiling point or initial boiling point and boiling range	:	>37.78°C (>100°F)							
Flammability	1	Not available.							
Lower and upper explosive (flammable) limits	:	Not available.							
Flash point	1	Closed cup: 31°C (8	7.8°F)						
Auto-ignition temperature	1	Ingredient name		°C		°F		Method	
		Solvent naphtha (petrole aromatic	eum), light	280 to	470	536 to 8	378		
Decomposition temperature	1	Not available.							
pH	1	Not applicable.							
Viscosity	:	Kinematic (room ten	Dynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (40°C): >21 mm²/s						
0 - 1 - 1 - 11 ((1		Media	Re	sult					
Solubility(ies)	1	cold water	No	t soluble	е				
Partition coefficient: n- octanol/water	:	Not applicable.							
Vapor pressure	1		Vapo	r Press	ure at 2	0°C	Va	por press	ure at 50°C
		Ingredient name	mm Hg	kPa	Meth	od	mm Hg	kPa	Method
		n-butyl acetate	11.25096	1.5	DIN EI 13016				
Relative density		1.07		1	-1		1	I	I

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Section 9. Physical and chemical properties

Bulk density (g/cm ³)	: 1.07
Relative vapor density	: Not available.
Particle characteristics	
Median particle size	: Not applicable.
Evaporation rate	: Not available.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: In a fire, hazardous decomposition products may be produced.
Incompatible materials	: Keep away from: oxidizing agents, strong alkalis, strong acids, amines, alcohols, water. Uncontrolled exothermic reactions occur with amines and alcohols.
Hazardous decomposition products	 Depending on conditions, decomposition products may include the following materials: Cyanate and isocyanate. carbon oxides nitrogen oxides hydrogen cyanide
Hazardous polymerization	 Under normal conditions of storage and use, hazardous polymerization will not occur.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Hexamethylene	LD50 Dermal	Rabbit	>2000 mg/kg	-
diisocyanate, oligomers			0.0	
(isocyanurate type)				
	LD50 Oral	Rat - Female	>2500 mg/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
-	LD50 Oral	Rat	4.3 g/kg	-
n-butyl acetate	LC50 Inhalation Vapor	Rat	>21.1 mg/l	4 hours
•	LC50 Inhalation Vapor	Rat	2000 ppm	4 hours
	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Oral	Rat	10.768 g/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
Solvent naphtha (petroleum),	LD50 Dermal	Rabbit	3.48 g/kg	-
light aromatic				
	LD50 Oral	Rat	8400 mg/kg	-
1,2,4-trimethylbenzene	LC50 Inhalation Vapor	Rat	18000 mg/m ³	4 hours
	LD50 Oral	Rat	5 g/kg	-
hexamethylene-di-	LC50 Inhalation Dusts and mists	Rat	124 mg/m ³	4 hours
isocyanate				
	LC50 Inhalation Vapor	Rat	151 mg/m³	4 hours
	LD50 Dermal	Rabbit	0.57 g/kg	-
	LD50 Oral	Rat	0.71 g/kg	-

Conclusion/Summary

: There are no data available on the mixture itself.

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Section 11. Toxicological information

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation		
xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-		
Conclusion/Summary	•	ŀ		·	•		
Skin	: There are no data avail	able on the mi	xture itself.				
Eyes	: There are no data avail	able on the mi	xture itself.				
Respiratory	: There are no data avail	able on the mi	xture itself.				
Sensitization							
Conclusion/Summary							
Skin	: There are no data available on the mixture itself.						
Respiratory	: There are no data avail	able on the mi	xture itself.				
<u>Mutagenicity</u>							
Conclusion/Summary	: There are no data avail	able on the mi	xture itself.				
Carcinogenicity							
Conclusion/Summary	: There are no data avail	able on the mi	xture itself.				
Reproductive toxicity							
Conclusion/Summary	: There are no data avail	able on the mi	xture itself.				
<u>Feratogenicity</u>							
Conclusion/Summary	: There are no data avail	able on the mi	xture itself.				

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Hexamethylene diisocyanate, oligomers (isocyanurate type)	Category 3	-	Respiratory tract irritation
xylene	Category 3	-	Respiratory tract irritation
n-butyl acetate	Category 3	-	Narcotic effects
Solvent naphtha (petroleum), light aromatic	Category 3	-	Narcotic effects
1,2,4-trimethylbenzene	Category 3	-	Respiratory tract irritation
hexamethylene-di-isocyanate	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Name		Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Name	Result
xylene	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1
Solvent naphtha (petroleum), light aromatic	ASPIRATION HAZARD - Category 1

Section 11. Toxicological information

routes of exposure	: Not available.
Potential acute health effects	S.
Eye contact	: Causes serious eye irritation.
Inhalation	: Harmful if inhaled. May cause respiratory irritation. May cause allergy or asthm symptoms or breathing difficulties if inhaled.
Skin contact	: May be harmful in contact with skin. Causes skin irritation. Defatting to the skir May cause an allergic skin reaction.
Ingestion	: May be harmful if swallowed.
Symptoms related to the phy	vsical, chemical and toxicological characteristics
Eye contact	: Adverse symptoms may include the following:
-	pain or irritation
	watering
Inholotion	redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation
	coughing
	wheezing and breathing difficulties
	asthma
Skin contact	: Adverse symptoms may include the following:
	irritation
	redness dr/noos
	dryness cracking
Ingestion	: No specific data.
Delayed and immediate effect	cts and also chronic effects from short and long term exposure
Delayed and immediate effect Short term exposure	
<u>Delayed and immediate effect</u> <u>Short term exposure</u> Potential immediate	ts and also chronic effects from short and long term exposure : Not available.
Delayed and immediate effect Short term exposure Potential immediate effects	: Not available.
<u>Delayed and immediate effect</u> <u>Short term exposure</u> Potential immediate	
Delayed and immediate effect Short term exposure Potential immediate effects	: Not available.
Delayed and immediate effect Short term exposure Potential immediate effects Potential delayed effects	: Not available.
Delayed and immediate effect Short term exposure Potential immediate effects Potential delayed effects Long term exposure Potential immediate	Not available.Not available.
Delayed and immediate effect Short term exposure Potential immediate effects Potential delayed effects Long term exposure Potential immediate effects	 Not available. Not available. Not available. Not available.
Delayed and immediate effect Short term exposure Potential immediate effects Potential delayed effects Long term exposure Potential immediate effects Potential delayed effects	 Not available. Not available. Not available. Not available.
Delayed and immediate effect Short term exposure Potential immediate effects Potential delayed effects Long term exposure Potential immediate effects Potential delayed effects Potential delayed effects	 Not available. Not available. Not available. Not available.
Delayed and immediate effect Short term exposure Potential immediate effects Potential delayed effects Long term exposure Potential immediate effects Potential delayed effects Potential delayed effects Potential chronic health effects Not available.	 Not available. Not available. Not available. Not available. Not available. Fects Prolonged or repeated contact can defat the skin and lead to irritation, cracking or dermatitis. Once sensitized, a severe allergic reaction may occur when
Delayed and immediate effect Short term exposure Potential immediate effects Potential delayed effects Long term exposure Potential immediate effects Potential delayed effects Potential delayed effects Potential chronic health effects Not available. General	 Not available. Not available. Not available. Not available. Not available. Prolonged or repeated contact can defat the skin and lead to irritation, cracking or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Numerical measures of toxicity

Acute toxicity estimates

Section 11. Toxicological information

Route	ATE value
Oral	2922.01 mg/kg
Dermal	2569.27 mg/kg
Inhalation (vapors)	66.66 mg/l
Inhalation (dusts and mists)	1.62 mg/l

Other information

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitized persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Repeated exposure may lead to permanent respiratory disability. Moisture-sensitive material. Avoid contact with skin and clothing.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Hexamethylene diisocyanate, oligomers (isocyanurate type)		Algae - scenedesmus subspicatus	72 hours
	Acute EC50 >100 mg/l	Daphnia - daphnia magna	48 hours
	Acute LC50 >100 mg/l	Fish - Danio rerio (zebra fish)	96 hours
n-butyl acetate	Acute LC50 18 mg/l	Fish	96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water Chronic NOEC 1 mg/l Fresh water	Daphnia Daphnia - <i>Ceriodaphnia dubia</i>	48 hours
Solvent naphtha (petroleum), light aromatic		Fish	96 hours

Persistence and degradability

Product/ingredient name	Test	Result		Dose		Inoculum
n-butyl acetate	TEPA and OECD 301D	83 % - Readily - 28 days		-		-
ethylbenzene	-	79 % - Readily - 10 days		-		-
Product/ingredient name	Aquatic half-life		Photolysis		Biodegradability	
Hexamethylene diisocyanate, oligomers (isocyanurate type)	-		-		Not rea	ıdily
xylene n-butyl acetate ethylbenzene	- - -		- - -		Readily Readily Readily	/

Bioaccumulative potential

Section 12. Ecological information

	J		
Product/ingredient name	LogPow	BCF	Potential
Hexamethylene diisocyanate, oligomers (isocyanurate type)		3.2	Low
xylene	3.12	7.4 to 18.5	Low
n-butyl acetate	2.3	-	Low
ethylbenzene	3.6	79.43	Low
1,2,4-trimethylbenzene	3.63	120.23	Low
hexamethylene-di-isocyanate	0.02	-	Low

Mobility in soil

Soil/Water partition	: Not available.
coefficient	

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or		
grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.	Disposal methods	Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group	III	III	III
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

UN : None identified.

IMDG : None identified.

Section 14. Transport information

IATA : None identified.

Special precautions for user :Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable. to IMO instruments

Section 15. Regulatory information

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Section 16. Other information

<u>History</u>	
Date of issue/Date of revision	: 20 March 2025
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Prepared by	: EHS
Rey to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) UN = United Nations

Procedure used to derive the classification

Classification	Justification
FLAMMABLE LIQUIDS - Category 3	On basis of test data
ACUTE TOXICITY (oral) - Category 5	Calculation method
ACUTE TOXICITY (dermal) - Category 5	Calculation method
ACUTE TOXICITY (inhalation) - Category 4	Calculation method
SKIN CORROSION/IRRITATION - Category 2	Calculation method
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A	Calculation method
RESPIRATORY SENSITIZATION - Category 1	Calculation method
SKIN SENSITIZATION - Category 1	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract	Calculation method
irritation) - Category 3	
AQUATIC HAZARD (ACUTE) - Category 3	Calculation method
AQUATIC HAZARD (LONG-TERM) - Category 3	Calculation method

V Indicates information that has changed from previously issued version.

Notice to reader

Section 16. Other information

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