

SAFETY DATA SHEET

Date of issue/Date of revision

: 28 April 2025

Version

: 1.02



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : SIGMALINE 855 (11) HARDENER

Product code : 000001091340

Other means of identification

00349941

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

**Use of the substance/
mixture** :  Hardener.

Uses advised against : Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL

Tweemontstraat 104

B-2100 Deurne

Belgium

Telephone +32-33606311

Fax +32-33606435

**e-mail address of person
responsible for this SDS** : Product.Stewardship.EMEA@ppg.com

1.4 Emergency telephone number

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Acute Tox. 4, H332

Skin Irrit. 2, H315

Eye Irrit. 2, H319

Resp. Sens. 1, H334

Skin Sens. 1, H317

Carc. 2, H351

STOT SE 3, H335

STOT RE 2, H373

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.


See Section 16 for the full text of the H statements declared above.

Code	: 000001091340	Date of issue/Date of revision	: 28 April 2025
SIGMALINE 855 (11) HARDENER			

SECTION 2: Hazards identification

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms : 

- Signal word : Danger
- Hazard statements : Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
Harmful if inhaled.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause respiratory irritation.
Suspected of causing cancer.
May cause damage to organs through prolonged or repeated exposure.

Precautionary statements

- Prevention : Wear protective gloves, protective clothing and eye or face protection. Do not breathe vapor.
- Response : IF INHALED: Remove person to fresh air and keep comfortable for breathing. If experiencing respiratory symptoms: Call a POISON CENTER or doctor.
- Storage : Store in a well-ventilated place. Keep container tightly closed.
- Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.
P280, P260, P304 + P340, P342 + P311, P403 + P233, P501
- Hazardous ingredients : Isocyanic acid, polymethylenepolyphenylene ester, polymer with .alpha.-hydro-.omega.-hydroxypoly[oxy(methyl-1,2-ethanediyl)]; 4,4'-methylenediphenyl diisocyanate; Isocyanic acid, polymethylenepolyphenylene ester and methylenediphenyl diisocyanate, oligomers, polymer
- Supplemental label elements : Contains isocyanates. May produce an allergic reaction.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : **As from August 24 2023 adequate training is required before industrial or professional use.**

Special packaging requirements

- Containers to be fitted with child-resistant fastenings : Not applicable.
- Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Code	: 000001091340	Date of issue/Date of revision	: 28 April 2025
SIGMALINE 855 (11) HARDENER			

SECTION 2: Hazards identification

Other hazards which do not result in classification : None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	% by weight	Classification	Specific Conc. Limits, M-factors and ATEs	Type
Isocyanic acid, polymethylenepolyphenylene ester, polymer with .alpha.-hydro-.omega.-hydroxypoly [oxy(methyl-1,2-ethanediyl)]	CAS: 53862-89-8	≥25 - ≤50	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373 (inhalation)	ATE [Inhalation (vapours)] = 11 mg/l	[1]
4,4'-methylenediphenyl diisocyanate	REACH #: 01-2119457014-47 EC: 202-966-0 CAS: 101-68-8 Index: 615-005-00-9	≥25 - ≤50	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373	ATE [Inhalation (dusts and mists)] = 1.5 mg/l Skin Irrit. 2, H315: C ≥ 5% Eye Irrit. 2, H319: C ≥ 5% Resp. Sens. 1, H334: C ≥ 0.1% STOT SE 3, H335: C ≥ 5%	[1] [2]
Isocyanic acid, polymethylenepolyphenylene ester	REACH #: 01-2119457024-46 CAS: 9016-87-9	≥25 - ≤50	Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 Carc. 2, H351 STOT SE 3, H335 STOT RE 2, H373 (inhalation)	ATE [Inhalation (dusts and mists)] = 1.5 mg/l	[1]
methylenediphenyl diisocyanate, oligomers, polymer	CAS: SUB137264	≥5.0 - ≤10	Acute Tox. 4, H332 Skin Irrit. 2, H315 Resp. Sens. 1A, H334 Skin Sens. 1A, H317 STOT SE 3, H335 Aquatic Chronic 4, H413 See Section 16 for the full text of the H statements declared above.	ATE [Inhalation (dusts and mists)] = 1.5 mg/l	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type
[1] Substance classified with a health or environmental hazard
[2] Substance with a workplace exposure limit

Code	: 000001091340	Date of issue/Date of revision	: 28 April 2025
SIGMALINE 855 (11) HARDENER			

SECTION 3: Composition/information on ingredients

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact	: Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice. In case of accidental eye contact, avoid direct exposure to the sun or other sources of UV light as severe irritation including burns may result. These reactions can be delayed – get medical attention if pain, irritation or blistering occurs after contact.
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners. In case of accidental skin contact, avoid direct exposure to the sun or other sources of UV light as severe irritation including burns may result. These reactions can be delayed – get medical attention if pain, irritation, rash or blistering occurs after contact.
Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact	: Causes serious eye irritation.
Inhalation	: Harmful if inhaled. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing wheezing and breathing difficulties asthma
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

English (US)	Europe	4/17
--------------	--------	------

Code	: 000001091340	Date of issue/Date of revision	: 28 April 2025
SIGMALINE 855 (11) HARDENER			

SECTION 4: First aid measures

Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
5.2 Special hazards arising from the substance or mixture	
Hazards from the substance or mixture	: In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous combustion products	: Decomposition products may include the following materials: carbon oxides nitrogen oxides Cyanate and isocyanate. hydrogen cyanide
5.3 Advice for firefighters	
Special precautions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures	
For non-emergency personnel	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
6.2 Environmental precautions	
	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
6.3 Methods and materials for containment and cleaning up	
Small spill	: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Code	: 000001091340	Date of issue/Date of revision	: 28 April 2025
SIGMALINE 855 (11) HARDENER			

SECTION 6: Accidental release measures

Large spill	: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.
Special provisions	: Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Place in a suitable container. The contaminated area should be cleaned immediately with a suitable decontaminant. One possible (flammable) decontaminant comprises (by volume): water (45 parts), ethanol or isopropyl alcohol (50 parts) and concentrated (d: 0,880) ammonia solution (5 parts). A non-flammable alternative is sodium carbonate (5 parts) and water (95 parts). Add the same decontaminant to the remnants and let stand for several days until no further reaction in an unsealed container. Once this stage is reached, close container and dispose of according to local regulations (see section 13). Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.
6.4 Reference to other sections	: See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
7.2 Conditions for safe storage, including any incompatibilities	: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use. Precautions should be taken to minimize exposure to atmospheric humidity or water. CO ₂ will be formed, which, in closed containers, could result in pressurization.

Code	: 000001091340	Date of issue/Date of revision	: 28 April 2025
SIGMALINE 855 (11) HARDENER			

SECTION 7: Handling and storage

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
4,4'-methylenediphenyl diisocyanate	EU OEL (Europe, 3/2024) [diisocyanates] Absorbed through skin , Skin sensitizer , Inhalation sensitizer. STEL 15 minutes: 20 µg/m³ (as isocyanates functional groups of the diisocyanate compounds.). TWA 8 hours: 10 µg/m³ (as isocyanates functional groups of the diisocyanate compounds.).

Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Exposure	Value
4,4'-methylenediphenyl diisocyanate	DNEL - Workers - Long term - Inhalation	Effects: Local 0.05 mg/m³
	DNEL - Workers - Short term - Inhalation	Effects: Local 0.1 mg/m³
	DNEL - General population - Consumers - Long term - Inhalation	Effects: Local 0.025 mg/m³
	DNEL - General population - Consumers - Short term - Inhalation	Effects: Local 0.05 mg/m³
	DNEL - Workers - Short term - Inhalation	Effects: Systemic 0.1 mg/m³
	DNEL - Workers - Long term - Inhalation	Effects: Systemic 0.05 mg/m³
	DNEL - Workers - Short term - Dermal	Effects: Systemic 50 mg/kg bw/day
	DNEL - Workers - Short term - Dermal	Effects: Local 28.7 mg/cm²
	DNEL - General population - Consumers - Short term - Dermal	Effects: Systemic 25 mg/kg bw/day
	DNEL - General population - Consumers - Short term - Inhalation	Effects: Systemic 0.05 mg/m³
	DNEL - General population - Consumers - Short term - Oral	Effects: Systemic 20 mg/kg bw/day
	DNEL - General population - Consumers - Short term - Dermal	Effects: Local 17.2 mg/cm²
	DNEL - General population - Consumers - Long term - Inhalation	Effects: Systemic 0.025 mg/m³
	DNEL - General population - Long term - Inhalation	Effects: Local 0.025 mg/m³
	DNEL - General population - Short term - Inhalation	Effects: Local 0.05 mg/m³

Code	: 000001091340	Date of issue/Date of revision	: 28 April 2025
SIGMALINE 855 (11) HARDENER			

SECTION 8: Exposure controls/personal protection

Isocyanic acid, polymethylenepolyphenylene ester	DNEL - Workers - Long term - Inhalation	Effects: Local	0.05 mg/m³
	DNEL - Workers - Short term - Inhalation	Effects: Local	0.1 mg/m³
	DNEL - Workers - Long term - Inhalation	Effects: Local	0.05 mg/m³
	DNEL - Workers - Short term - Inhalation	Effects: Local	0.1 mg/m³
	DNEL - General population - Consumers - Long term - Inhalation	Effects: Local	0.025 mg/m³
	DNEL - General population - Consumers - Short term - Inhalation	Effects: Local	0.05 mg/m³

PNECs

Product/ingredient name	Compartment Detail - Method	Value
Isocyanic acid, polymethylenepolyphenylene ester	4,4'-methylenediphenyl diisocyanate	1 mg/l
	Fresh water - Assessment Factors	0.1 mg/l
	Marine water - Assessment Factors	1 mg/l
	Sewage Treatment Plant - Assessment Factors	1 mg/kg dwt
	Soil - Assessment Factors	1 mg/l
	Fresh water - Assessment Factors	0.1 mg/l
	Marine water - Assessment Factors	1 mg/l
	Sewage Treatment Plant - Assessment Factors	1 mg/kg dwt
	Soil - Assessment Factors	

8.2 Exposure controls

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Chemical splash goggles. Use eye protection according to EN 166.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
- Gloves** : polyethylene butyl rubber
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Code	: 000001091340	Date of issue/Date of revision	: 28 April 2025
SIGMALINE 855 (11) HARDENER			

SECTION 8: Exposure controls/personal protection

Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Use an air-fed respirator unless a site-specific assessment determines that an air-fed respirator is not necessary, in which case the results of the risk assessment should be utilized to determine whether respiratory protection is necessary and what type of protection is appropriate. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapor (Type A) and particulate filter P3
Restrictions on use	: Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state

Color

Odor

Melting point/freezing point

Boiling point or initial boiling point and boiling range

Flammability

Lower and upper explosion limit

Flash point

Auto-ignition temperature

Decomposition temperature

pH

Viscosity

Solubility

Partition coefficient n-octanol/ water (log Pow)

: Liquid.

: Colorless.

: Aromatic.

: Not determined.

: >37.78°C

: Not determined. There are no data available on the mixture itself.

: Not available.

: Closed cup: Not applicable.

:

: Stable under recommended storage and handling conditions (see Section 7).

: Not applicable. insoluble in water.

: Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C): >21 mm²/s

:

: Not applicable.

Ingredient name	°C	°F	Method
4,4'-methylenediphenyl diisocyanate	>601	>1113.8	EU A.15

Media	Result
cold water	Not soluble

Code	: 000001091340	Date of issue/Date of revision	: 28 April 2025
SIGMALINE 855 (11) HARDENER			

SECTION 9: Physical and chemical properties

Vapor pressure	:	Ingredient name	Vapor Pressure at 20°C			Vapor pressure at 50°C		
			mm Hg	kPa	Method	mm Hg	kPa	Method
		Isocyanic acid, polymethylenepolyphenylene ester	<0.000007501	<0.000001				

Relative density : 1.17

Particle characteristics

Median particle size : Not applicable.

9.2 Other information

9.2.1 Information with regard to physical hazard classes

- Explosive properties : The product itself is not explosive, but the formation of an explosible mixture of vapor or dust with air is possible.
- Oxidizing properties : Product does not present an oxidizing hazard.
- No additional information.

SECTION 10: Stability and reactivity

- 10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.
- 10.2 Chemical stability : The product is stable.
- 10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.
- 10.4 Conditions to avoid : In a fire, hazardous decomposition products may be produced.
Refer to protective measures listed in sections 7 and 8.
- 10.5 Incompatible materials : Keep away from: oxidizing agents, strong alkalis, strong acids, amines, alcohols, water.
Uncontrolled exothermic reactions occur with amines and alcohols.
- 10.6 Hazardous decomposition products : Depending on conditions, decomposition products may include the following materials:
Cyanate and isocyanate. carbon oxides nitrogen oxides hydrogen cyanide

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly.

Harmful if inhaled.
Causes serious eye irritation.
Causes skin irritation.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause an allergic skin reaction.
Suspected of causing cancer.
May cause respiratory irritation.
May cause damage to organs through prolonged or repeated exposure.

Acute toxicity

Code	: 000001091340	Date of issue/Date of revision	: 28 April 2025
SIGMALINE 855 (11) HARDENER			

SECTION 11: Toxicological information

Product/ingredient name	Result	Dose / Exposure
4,4'-methylenediphenyl diisocyanate Isocyanic acid, polymethylenepolyphenylene ester	Rat - Oral - LD50 <i>Toxic effects:</i> Behavioral - Somnolence (general depressed activity) Behavioral - Ataxia Changes in Chemistry or Temperature - Body temperature decrease	9200 mg/kg
	Rat - Oral - LD50 <i>Toxic effects:</i> Behavioral - Somnolence (general depressed activity) Gastrointestinal - Hypermotility, diarrhea Changes in Chemistry or Temperature - Body temperature decrease	49 g/kg
	Rabbit - Dermal - LD50	>9400 mg/kg

Acute toxicity estimates

Route	ATE value
Inhalation (vapors)	34.39 mg/l
Inhalation (dusts and mists)	2.21 mg/l

Conclusion/Summary : Harmful if inhaled.

Irritation/Corrosion

Product/ingredient name	Result
4,4'-methylenediphenyl diisocyanate	Rabbit - Skin - Irritant

Conclusion/Summary

Skin : Causes skin irritation.
Eyes : Causes serious eye irritation.
Respiratory : Based on available data, the classification criteria are not met.

Respiratory or skin sensitization

Product/ingredient name	Test	Result
4,4'-methylenediphenyl diisocyanate	Mouse - skin OECD 429	Result: Sensitizing
-	Guinea pig - Respiratory	Result: Sensitizing

Conclusion/Summary

Skin : May cause an allergic skin reaction.
Respiratory : May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Product/ingredient name	Result	Species / Route of exposure	Dose / Exposure
4,4'-methylenediphenyl diisocyanate	Result: Positive	Rat - Inhalation - TC	0 to 6 mg/m³ [5 days per week] [2 years]

Suspected of causing cancer.

Reproductive toxicity

Based on available data, the classification criteria are not met.

Specific target organ toxicity (single exposure)

Code	: 000001091340	Date of issue/Date of revision	: 28 April 2025
SIGMALINE 855 (11) HARDENER			

SECTION 11: Toxicological information

Product/ingredient name	Category	Route of exposure	Target organs
Isocyanic acid, polymethylenepolyphenylene ester, polymer with .alpha.-hydro-.omega.-hydroxypoly[oxy (methyl-1,2-ethanediyl)]	Category 3	-	Respiratory tract irritation
4,4'-methylenediphenyl diisocyanate	Category 3	-	Respiratory tract irritation
Isocyanic acid, polymethylenepolyphenylene ester	Category 3	-	Respiratory tract irritation
methylenediphenyl diisocyanate, oligomers, polymer	Category 3	-	Respiratory tract irritation

Conclusion/Summary :
May cause respiratory irritation.
Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Isocyanic acid, polymethylenepolyphenylene ester, polymer with .alpha.-hydro-.omega.-hydroxypoly[oxy (methyl-1,2-ethanediyl)]	Category 2	inhalation	-
4,4'-methylenediphenyl diisocyanate	Category 2	-	-
Isocyanic acid, polymethylenepolyphenylene ester	Category 2	inhalation	-

Conclusion/Summary :
May cause damage to organs through prolonged or repeated exposure.
Aspiration hazard
Based on available data, the classification criteria are not met.
Information on the likely routes of exposure : Not available.

Potential acute health effects

Inhalation : Harmful if inhaled. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Ingestion : No known significant effects or critical hazards.

Skin contact : Causes skin irritation. May cause an allergic skin reaction.

Eye contact : Causes serious eye irritation.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation : Adverse symptoms may include the following:
respiratory tract irritation
coughing
wheezing and breathing difficulties
asthma

Ingestion : No specific data.

Skin contact : Adverse symptoms may include the following:
irritation
redness

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : No known significant effects or critical hazards.

Potential delayed effects : No known significant effects or critical hazards.

Code	: 000001091340	Date of issue/Date of revision	: 28 April 2025
SIGMALINE 855 (11) HARDENER			

SECTION 11: Toxicological information

Long term exposure

- Potential immediate effects : No known significant effects or critical hazards.
- Potential delayed effects : No known significant effects or critical hazards.

Potential chronic health effects

- General : May cause damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity : Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
- Mutagenicity : No known significant effects or critical hazards.
- Reproductive toxicity : No known significant effects or critical hazards.
- Other information : Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitized persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Repeated exposure may lead to permanent respiratory disability. Moisture-sensitive material. Acrylate components of the mixture have irritating properties. Prolonged or repeated contact with skin or mucous membrane may result in irritation symptoms, such as redness, blistering, dermatitis etc. May cause allergic skin reactions with repeated exposure. The inhalation of airborne droplets or aerosols may cause irritation of the respiratory tract. Ingestion may cause nausea, weakness and central nervous system effects. In case of accidental skin contact, avoid direct exposure to the sun or other sources of UV light as severe irritation including burns may result. These reactions can be delayed – get medical attention if pain, irritation, rash or blistering occurs after contact.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

There are no data available on the mixture itself.
Do not allow to enter drains or watercourses.

The mixture has been assessed following the summation method of the CLP Regulation (EC) No 1272/2008 and is not classified as hazardous to the environment, but contains substance(s) hazardous to the environment. See section 3 for details.

12.1 Toxicity

Not available.

- Conclusion/Summary : Based on available data, the classification criteria are not met.

12.2 Persistence and degradability

Based on available data, the classification criteria are not met.

Code	: 000001091340	Date of issue/Date of revision	: 28 April 2025
SIGMALINE 855 (11) HARDENER			

SECTION 12: Ecological information

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
4,4'-methylenediphenyl diisocyanate	4.51	-	High
methylenediphenyl diisocyanate, oligomers, polymer	6.17	-	High

12.4 Mobility in soil

Soil/Water partition coefficient

Product/ingredient name	logK _{oc}	K _{oc}
4,4'-methylenediphenyl diisocyanate	3.07	1167.83

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste :
[European waste catalogue \(EWC\)](#)

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Code	: 000001091340	Date of issue/Date of revision	: 28 April 2025
SIGMALINE 855 (11) HARDENER			

SECTION 13: Disposal considerations

Type of packaging	European waste catalogue (EWC)		
Container	15 01 06	mixed packaging	

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
14.2 UN proper shipping name	-	-	-	-
14.3 Transport hazard class(es)	-	-	-	-
14.4 Packing group	-	-	-	-
14.5 Environmental hazards	No.	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.	Not applicable.

Additional information

ADR/RID : None identified.
ADN : None identified.
IMDG : None identified.
IATA : None identified.

14.6 Special precautions for user : **Transport within user’s premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.


14.7 Maritime transport in bulk according to IMO instruments : Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
EU Regulation (EC) No. 1907/2006 (REACH)
Annex XIV - List of substances subject to authorization
Annex XIV
None of the components are listed.
Substances of very high concern
None of the components are listed.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Code	: 000001091340	Date of issue/Date of revision	: 28 April 2025
SIGMALINE 855 (11) HARDENER			

SECTION 15: Regulatory information

Product/ingredient name	Entry Number (REACH)
 SIGMALINE 855 (11) HARDENER 4,4'-methylenediphenyl diisocyanate	3 56 [Consumer products] 74

Labeling :  As from August 24 2023 adequate training is required before industrial or professional use.

Explosive precursors : Not applicable.

Ozone depleting substances (EU 2024/590)


Not listed.

Seveso Directive

This product is not controlled under the Seveso Directive.

15.2 Chemical Safety Assessment : No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

 Indicates information that has changed from previously issued version.

Abbreviations and acronyms

ATE = Acute Toxicity Estimate
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
DNEL = Derived No Effect Level
EUH statement = CLP-specific Hazard statement
PNEC = Predicted No Effect Concentration
RRN = REACH Registration Number
PBT = Persistent, Bioaccumulative and Toxic
vPvB = Very Persistent and Very Bioaccumulative
ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
IMDG = International Maritime Dangerous Goods
IATA = International Air Transport Association

Full text of abbreviated H statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.
H413	May cause long lasting harmful effects to aquatic life.

Full text of classifications [CLP/GHS]

Code	: 000001091340	Date of issue/Date of revision	: 28 April 2025
SIGMALINE 855 (11) HARDENER			

SECTION 16: Other information

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Chronic 4	AQUATIC HAZARD (LONG-TERM) - Category 4
Carc. 2	CARCINOGENICITY - Category 2
Eye Irrit. 2	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2
Resp. Sens. 1	RESPIRATORY SENSITIZATION - Category 1
Resp. Sens. 1A	RESPIRATORY SENSITIZATION - Category 1A
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITIZATION - Category 1
Skin Sens. 1A	SKIN SENSITIZATION - Category 1A
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 3

History

Date of issue/ Date of revision	: 28 April 2025
Date of previous issue	: 9 October 2024
Prepared by	: EHS
Version	: 1.02

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.