

# SAFETY DATA SHEET

Date of issue/Date of revision

: 1 May 2025

Version

: 1.09



## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

**Product name** : SIGMADUR 520/550 HARDENER

**Product code** : 000001195999

**Other means of identification**

00467483; 00467484 ; 00467485

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Professional applications, Used by spraying, Application by non spray methods..

**Use of the substance/  
mixture** : Hardener.

**Uses advised against** : Product is not intended, labelled or packaged for consumer use.

### 1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL  
Tweemontstraat 104  
B-2100 Deurne  
Belgium  
Telephone +32-33606311  
Fax +32-33606435

**e-mail address of person  
responsible for this SDS** : Product.Stewardship.EMEA@ppg.com

### 1.4 Emergency telephone number

#### National advisory body/Poison Centre

**Telephone number** : Centre Anti-Poisons/Antigifcentrum + 32 70 245 245

**Supplier**

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Product definition** : Mixture

**Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]**

Flam. Liq. 3, H226  
Acute Tox. 4, H332  
Skin Irrit. 2, H315  
Eye Irrit. 2, H319  
Skin Sens. 1, H317  
STOT SE 3, H335  
Aquatic Chronic 3, H412



The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

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SECTION 2: Hazards identification

See Section 16 for the full text of the H statements declared above.  
See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

- Hazard pictograms :  
- Signal word : Warning
- Hazard statements : Flammable liquid and vapour.  
Causes skin irritation.  
May cause an allergic skin reaction.  
Causes serious eye irritation.  
Harmful if inhaled.  
May cause respiratory irritation.  
Harmful to aquatic life with long lasting effects.

Precautionary statements

- Prevention : Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment.
- Response : IF INHALED: Call a POISON CENTER or doctor if you feel unwell.
- Storage : Store in a well-ventilated place. Keep container tightly closed.
- Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.  
P280, P210, P273, P304 + P312, P403 + P233, P501
- Hazardous ingredients : Hexamethylene diisocyanate, oligomers. and hexamethylene-di-isocyanate
- Supplemental label elements : Contains isocyanates. May produce an allergic reaction.

- Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Special packaging requirements

- Containers to be fitted with child-resistant fastenings : Not applicable.
- Tactile warning of danger : Not applicable.

2.3 Other hazards

- Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
- Other hazards which do not result in classification : Prolonged or repeated contact may dry skin and cause irritation.

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SECTION 2: Hazards identification

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	% by weight	Classification	Specific Conc. Limits, M-factors and ATEs	Type
Hexamethylene diisocyanate, oligomers.	EC: 500-060-2 CAS: 28182-81-2	≥50 - ≤75	Acute Tox. 4, H332 Skin Sens. 1, H317 STOT SE 3, H335	ATE [Inhalation (dusts and mists)] = 1.5 mg/l	[1]
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7	≥10 - ≤25	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Dermal] = 1700 mg/kg ATE [Inhalation (vapours)] = 11 mg/l	[1] [2]
n-butyl acetate	REACH #: 01-2119485493-29 EC: 204-658-1 CAS: 123-86-4 Index: 607-025-00-1	≥1.0 - ≤5.0	Flam. Liq. 3, H226 STOT SE 3, H336 EUH066	-	[1] [2]
Hydrocarbons, C9, aromatics < 0.1% cumene	REACH #: 01-2119455851-35 EC: 918-668-5 CAS: 128601-23-0	≥1.0 - ≤5.0	Flam. Liq. 3, H226 STOT SE 3, H335 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066	-	[1]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Inhalation (vapours)] = 17.8 mg/l	[1] [2]
hexamethylene-di-isocyanate	REACH #: 01-2119457571-37 EC: 212-485-8 CAS: 822-06-0 Index: 615-011-00-1	<0.10	Acute Tox. 4, H302 Acute Tox. 1, H330 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Resp. Sens. 1, H334 Skin Sens. 1, H317 STOT SE 3, H335  See Section 16 for the full text of the H statements declared above.	ATE [Oral] = 710 mg/kg ATE [Inhalation (vapours)] = 0.151 mg/l Resp. Sens. 1, H334: C ≥ 0.5% Skin Sens. 1, H317: C ≥ 0.5%	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

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SECTION 3: Composition/information on ingredients

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact	: Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

<u>Potential acute health effects</u>	
Eye contact	: Causes serious eye irritation.
Inhalation	: Harmful if inhaled. May cause respiratory irritation.
Skin contact	: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.

<u>Over-exposure signs/symptoms</u>	
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Ingestion	: No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.

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## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

**Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.

**Unsuitable extinguishing media** : Do not use water jet.

### 5.2 Special hazards arising from the substance or mixture

**Hazards from the substance or mixture** : Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

**Hazardous combustion products** : Decomposition products may include the following materials:  
carbon oxides  
nitrogen oxides  
Cyanate and isocyanate.  
hydrogen cyanide

### 5.3 Advice for firefighters

**Special precautions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

### 6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

### 6.3 Methods and material for containment and cleaning up

**Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

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## SECTION 6: Accidental release measures

- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.
- Special provisions** : Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Place in a suitable container. The contaminated area should be cleaned immediately with a suitable decontaminant. One possible (flammable) decontaminant comprises (by volume): water (45 parts), ethanol or isopropyl alcohol (50 parts) and concentrated (d: 0,880) ammonia solution (5 parts). A non-flammable alternative is sodium carbonate (5 parts) and water (95 parts). Add the same decontaminant to the remnants and let stand for several days until no further reaction in an unsealed container. Once this stage is reached, close container and dispose of according to local regulations (see section 13). Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.
- 6.4 Reference to other sections** : See Section 1 for emergency contact information.  
See Section 8 for information on appropriate personal protective equipment.  
See Section 13 for additional waste treatment information.

## SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

### 7.2 Conditions for safe storage, including any incompatibilities

- : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

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SECTION 7: Handling and storage

Precautions should be taken to minimise exposure to atmospheric humidity or water. CO<sub>2</sub> will be formed, which, in closed containers, could result in pressurisation.

7.3 Specific end use(s)


See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).


8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
 xylene	<b>Limit values (Belgium, 12/2023) [Xyleen]</b> Absorbed through skin. TWA 8 hours: 50 ppm. TWA 8 hours: 221 mg/m³. STEL 15 minutes: 100 ppm. STEL 15 minutes: 442 mg/m³.
n-butyl acetate	<b>Limit values (Belgium, 12/2023) [butylacetaat]</b> STEL 15 minutes: 712 mg/m³. STEL 15 minutes: 150 ppm. TWA 8 hours: 238 mg/m³. TWA 8 hours: 50 ppm.
ethylbenzene	<b>Limit values (Belgium, 12/2023)</b> Absorbed through skin. TWA 8 hours: 20 ppm. TWA 8 hours: 87 mg/m³. STEL 15 minutes: 125 ppm. STEL 15 minutes: 551 mg/m³.
hexamethylene-di-isocyanate	<b>Limit values (Belgium, 12/2023)</b> TWA 8 hours: 0.005 ppm. TWA 8 hours: 0.034 mg/m³.

**Recommended monitoring procedures** : Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Exposure	Value
 Hexamethylene diisocyanate, oligomers.  xylene	DNEL - Workers - Long term - Inhalation	<i>Effects: Local</i> 0.5 mg/m³
	DNEL - Workers - Short term - Inhalation	<i>Effects: Local</i> 1 mg/m³
	DNEL - General population - Long term - Oral	<i>Effects: Systemic</i> 5 mg/kg bw/day
	DNEL - General population - Long term - Inhalation	<i>Effects: Local</i> 65.3 mg/m³
	DNEL - General population - Long term - Inhalation	<i>Effects: Systemic</i> 65.3 mg/m³
	DNEL - General population - Long term - Dermal	<i>Effects: Systemic</i> 125 mg/kg bw/day
English (GB)		Belgium 7/19



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## SECTION 8: Exposure controls/personal protection

n-butyl acetate	DNEL - Workers - Long term - Dermal	Effects: Systemic	212 mg/kg bw/day
	DNEL - Workers - Long term - Inhalation	Effects: Local	221 mg/m <sup>3</sup>
	DNEL - Workers - Long term - Inhalation	Effects: Systemic	221 mg/m <sup>3</sup>
	DNEL - General population - Short term - Inhalation	Effects: Local	260 mg/m <sup>3</sup>
	DNEL - General population - Short term - Inhalation	Effects: Systemic	260 mg/m <sup>3</sup>
	DNEL - Workers - Short term - Inhalation	Effects: Local	442 mg/m <sup>3</sup>
	DNEL - Workers - Short term - Inhalation	Effects: Systemic	442 mg/m <sup>3</sup>
	DNEL - Workers - Long term - Inhalation	Effects: Systemic	300 mg/m <sup>3</sup>
	DNEL - Workers - Long term - Dermal	Effects: Systemic	11 mg/m <sup>3</sup>
	DNEL - General population - Long term - Oral	Effects: Systemic	2 mg/kg bw/day
	DNEL - General population - Short term - Oral	Effects: Systemic	2 mg/kg bw/day
	DNEL - General population - Long term - Dermal	Effects: Systemic	3.4 mg/kg bw/day
	DNEL - General population - Short term - Dermal	Effects: Systemic	6 mg/kg bw/day
	DNEL - Workers - Long term - Dermal	Effects: Systemic	7 mg/kg bw/day
	DNEL - Workers - Short term - Dermal	Effects: Systemic	11 mg/kg bw/day
	DNEL - General population - Long term - Inhalation	Effects: Systemic	12 mg/m <sup>3</sup>
	DNEL - General population - Long term - Inhalation	Effects: Local	35.7 mg/m <sup>3</sup>
	DNEL - Workers - Long term - Inhalation	Effects: Systemic	48 mg/m <sup>3</sup>
Hydrocarbons, C9, aromatics < 0.1% cumene	DNEL - General population - Short term - Inhalation	Effects: Local	300 mg/m <sup>3</sup>
	DNEL - General population - Short term - Inhalation	Effects: Systemic	300 mg/m <sup>3</sup>
	DNEL - Workers - Long term - Inhalation	Effects: Local	300 mg/m <sup>3</sup>
	DNEL - Workers - Short term - Inhalation	Effects: Local	600 mg/m <sup>3</sup>
	DNEL - Workers - Short term - Inhalation	Effects: Systemic	600 mg/m <sup>3</sup>
	DNEL - Workers - Long term - Dermal	Effects: Systemic	25 mg/kg bw/day
ethylbenzene	DNEL - Workers - Long term - Inhalation	Effects: Systemic	150 mg/m <sup>3</sup>
	DNEL - General population - Long term - Dermal	Effects: Systemic	11 mg/kg
	DNEL - General population - Long term - Oral	Effects: Systemic	11 mg/kg
	DNEL - General population - Long term - Inhalation	Effects: Systemic	32 mg/m <sup>3</sup>
	DMEL - Workers - Long term - Inhalation	Effects: Local	442 mg/m <sup>3</sup>
	DMEL - Workers - Short term - Inhalation	Effects: Systemic	884 mg/m <sup>3</sup>
hexamethylene-di-isocyanate	DNEL - General population - Long term - Oral	Effects: Systemic	1.6 mg/kg bw/day
	DNEL - General population - Long term - Inhalation	Effects: Systemic	15 mg/m <sup>3</sup>
	DNEL - Workers - Long term - Inhalation	Effects: Systemic	77 mg/m <sup>3</sup>
	DNEL - Workers - Long term - Dermal	Effects: Systemic	180 mg/kg bw/day
	DNEL - Workers - Short term - Inhalation	Effects: Local	293 mg/m <sup>3</sup>
	DNEL - Workers - Long term - Inhalation	Effects: Local	0.035 mg/m <sup>3</sup>
	DNEL - Workers - Short term - Inhalation	Effects: Local	0.07 mg/m <sup>3</sup>

### PNECs



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SECTION 8: Exposure controls/personal protection

Product/ingredient name	Compartment Detail - Method	Value
Xylene	Fresh water	0.327 mg/l
	Marine water	0.327 mg/l
	Sewage Treatment Plant	6.58 mg/l
	Fresh water sediment	12.46 mg/kg dwt
	Marine water sediment	12.46 mg/kg dwt
	Soil	2.31 mg/kg
n-butyl acetate	Fresh water	0.18 mg/l
	Marine water	0.018 mg/l
	Fresh water sediment	0.981 mg/kg
	Marine water sediment	0.0981 mg/kg
	Sewage Treatment Plant	35.6 mg/l
	Soil	0.0903 mg/kg
ethylbenzene	Fresh water - Assessment Factors	0.1 mg/l
	Marine water - Assessment Factors	0.01 mg/l
	Sewage Treatment Plant - Assessment Factors	9.6 mg/l
	Fresh water sediment - Equilibrium Partitioning	13.7 mg/kg dwt
	Marine water sediment - Equilibrium Partitioning	1.37 mg/kg dwt
	Soil - Equilibrium Partitioning	2.68 mg/kg dwt
hexamethylene-di-isocyanate	Secondary Poisoning	20 mg/kg
	Fresh water - Assessment Factors	0.0774 mg/l
	Marine water - Assessment Factors	0.00774 mg/l
	Sewage Treatment Plant - Assessment Factors	8.42 mg/l
	Fresh water sediment - Equilibrium Partitioning	0.01334 mg/kg dwt
	Marine water sediment - Equilibrium Partitioning	0.001334 mg/kg dwt
	Soil - Equilibrium Partitioning	0.0026 mg/kg dwt

8.2 Exposure controls

**Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Chemical splash goggles. Use eye protection according to EN 166.

**Skin protection**

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use,

	as included in the user's risk assessment.
<b>Gloves</b>	: butyl rubber
<b>Body protection</b>	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
<b>Other skin protection</b>	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
<b>Respiratory protection</b>	: Use an air-fed respirator unless a site-specific assessment determines that an air-fed respirator is not necessary, in which case the results of the risk assessment should be utilized to determine whether respiratory protection is necessary and what type of protection is appropriate. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3
<b>Restrictions on use</b>	: Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used.
<b>Environmental exposure controls</b>	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

<b>Appearance</b>									
<b>Physical state</b>	: Liquid.								
<b>Colour</b>	: Colourless.								
<b>Odour</b>	: Aromatic. [Slight]								
<b>Melting point/freezing point</b>	: Not determined.								
<b>Boiling point or initial boiling point and boiling range</b>	: >37.78°C								
<b>Flammability</b>	: Not determined. There are no data available on the mixture itself.								
<b>Lower and upper explosion limit</b>	: Not available.								
<b>Flash point</b>	: Closed cup: 38°C								
<b>Auto-ignition temperature</b>	:								
<table border="1"> <thead> <tr> <th>Ingredient name</th><th>°C</th><th>°F</th><th>Method</th></tr> </thead> <tbody> <tr> <td>Hydrocarbons, C9, aromatics &lt; 0.1% cumene</td><td>280 to 470</td><td>536 to 878</td><td></td></tr> </tbody> </table>		Ingredient name	°C	°F	Method	Hydrocarbons, C9, aromatics < 0.1% cumene	280 to 470	536 to 878	
Ingredient name	°C	°F	Method						
Hydrocarbons, C9, aromatics < 0.1% cumene	280 to 470	536 to 878							
<b>Decomposition temperature</b>	: Stable under recommended storage and handling conditions (see Section 7).								
<b>pH</b>	: Not applicable. insoluble in water.								

Ingredient name	°C	°F	Method
Hydrocarbons, C9, aromatics < 0.1% cumene	280 to 470	536 to 878	

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SECTION 9: Physical and chemical properties

Viscosity

:

Dynamic (room temperature): Not available.  
Kinematic (room temperature): Not available.  
Kinematic (40°C): >21 mm²/s

Solubility

:

Media	Result
cold water	Not soluble

Partition coefficient n-octanol/ water (log Pow)

:

Not applicable.

Vapour pressure

:

Ingredient name	Vapour Pressure at 20°C			Vapour pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
n-butyl acetate	11.25096	1.5	DIN EN 13016-2			

Relative density

:

1.08

Particle characteristics

:

Median particle size

:

Not applicable.

9.2 Other information

9.2.1 Information with regard to physical hazard classes

Explosive properties

:

The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.

Oxidising properties

:

Product does not present an oxidizing hazard.

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity	:	No specific test data related to reactivity available for this product or its ingredients.				
10.2 Chemical stability	:	The product is stable.				
10.3 Possibility of hazardous reactions	:	Under normal conditions of storage and use, hazardous reactions will not occur.				
10.4 Conditions to avoid	:	In a fire, hazardous decomposition products may be produced. Refer to protective measures listed in sections 7 and 8.				
10.5 Incompatible materials	:	Keep away from: oxidising agents, strong alkalis, strong acids, amines, alcohols, water. Uncontrolled exothermic reactions occur with amines and alcohols.				
10.6 Hazardous decomposition products	:	Depending on conditions, decomposition products may include the following materials: Cyanate and isocyanate. carbon oxides nitrogen oxides hydrogen cyanide				

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008	
The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly.	

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SECTION 11: Toxicological information

Harmful if inhaled.  
Causes serious eye irritation.  
Causes skin irritation.  
May cause an allergic skin reaction.  
May cause respiratory irritation.

Acute toxicity

Product/ingredient name	Result	Dose / Exposure
Hexamethylene diisocyanate, oligomers.	Rat - Female - Oral - LD50	>2500 mg/kg
xylene	Rabbit - Dermal - LD50	>2000 mg/kg
n-butyl acetate	Rat - Oral - LD50	4.3 g/kg
	Rabbit - Dermal - LD50	1.7 g/kg
	Rabbit - Dermal - LD50	>17600 mg/kg
	Rat - Oral - LD50	10.768 g/kg
	Rat - Inhalation - LC50 Vapour	2000 ppm [4 hours]
Hydrocarbons, C9, aromatics < 0.1% cumene	Rat - Inhalation - LC50 Vapour	>21.1 mg/l [4 hours]
	Rat - Oral - LD50	8400 mg/kg
	<i>Toxic effects:</i> Behavioral - Somnolence (general depressed activity) Behavioral - Tremor Lung, Thorax, or Respiration - Other changes	
ethylbenzene	Rabbit - Male, Female - Dermal - LD50	>2000 mg/kg
	Rat - Oral - LD50	3.5 g/kg
	Rabbit - Dermal - LD50	17.8 g/kg
	Rat - Inhalation - LC50 Vapour	17.8 mg/l [4 hours]
hexamethylene-di-isocyanate	Rat - Oral - LD50	0.71 g/kg
	Rabbit - Dermal - LD50	0.57 g/kg
	Rat - Inhalation - LC50 Vapour	151 mg/m³ [4 hours]
	Rat - Inhalation - LC50 Dusts and mists	124 mg/m³ [4 hours]

Acute toxicity estimates

Route	ATE value
Dermal	12058.63 mg/kg
Inhalation (vapours)	70.32 mg/l
Inhalation (dusts and mists)	2 mg/l

Conclusion/Summary : Harmful if inhaled.

Irritation/Corrosion

Product/ingredient name	Result
xylene	Rabbit - Skin - Moderate irritant Amount/concentration applied: 500 mg Duration of treatment/exposure: 24 hours

Conclusion/Summary

Skin : Causes skin irritation.  
Eyes : Causes serious eye irritation.  
Respiratory : Based on available data, the classification criteria are not met.

Respiratory or skin sensitization

Conclusion/Summary

Skin : May cause an allergic skin reaction.  
Respiratory : Based on available data, the classification criteria are not met.

Mutagenicity

Based on available data, the classification criteria are not met.

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**Carcinogenicity**  
Based on available data, the classification criteria are not met.

**Reproductive toxicity**  
Based on available data, the classification criteria are not met.

**Specific target organ toxicity (single exposure)**

Product/ingredient name	Category	Route of exposure	Target organs
Hexamethylene diisocyanate, oligomers.	Category 3	-	Respiratory tract irritation
xylene	Category 3	-	Respiratory tract irritation
n-butyl acetate	Category 3	-	Narcotic effects
Hydrocarbons, C9, aromatics < 0.1% cumene	Category 3	-	Respiratory tract irritation
-	Category 3	-	Narcotic effects
hexamethylene-di-isocyanate	Category 3	-	Respiratory tract irritation

**Conclusion/Summary** :  
May cause respiratory irritation.

**Specific target organ toxicity (repeated exposure)**

Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs

**Conclusion/Summary** :  
Based on available data, the classification criteria are not met.

**Aspiration hazard**

Product/ingredient name	Result
xylene	ASPIRATION HAZARD - Category 1
Hydrocarbons, C9, aromatics < 0.1% cumene	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1

**Conclusion/Summary** :  
Based on available data, the classification criteria are not met.

**Information on likely routes of exposure** : Not available.

**Potential acute health effects**

**Inhalation** : Harmful if inhaled. May cause respiratory irritation.

**Ingestion** : No known significant effects or critical hazards.

**Skin contact** : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

**Eye contact** : Causes serious eye irritation.

**Symptoms related to the physical, chemical and toxicological characteristics**

**Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing

**Ingestion** : No specific data.

**Skin contact** : Adverse symptoms may include the following:  
irritation  
redness  
dryness  
cracking

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SECTION 11: Toxicological information

**Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

**Potential immediate effects** : No known significant effects or critical hazards.  
**Potential delayed effects** : No known significant effects or critical hazards.

Long term exposure

**Potential immediate effects** : No known significant effects or critical hazards.  
**Potential delayed effects** : No known significant effects or critical hazards.

Potential chronic health effects

**General** : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Carcinogenicity** : No known significant effects or critical hazards.

**Mutagenicity** : No known significant effects or critical hazards.

**Reproductive toxicity** : No known significant effects or critical hazards.

**Other information** : Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitisation of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitised persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Persons with a history of skin sensitisation problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Repeated exposure may lead to permanent respiratory disability. Moisture-sensitive material. Avoid contact with skin and clothing.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

There are no data available on the mixture itself.  
Do not allow to enter drains or watercourses.

The mixture has been assessed following the summation method of the CLP Regulation (EC) No 1272/2008 and is classified for eco-toxicological properties accordingly. See Sections 2 and 3 for details.

12.1 Toxicity



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## SECTION 12: Ecological information

Product/ingredient name	Result	Species	Dose / Exposure
Hexamethylene diisocyanate, oligomers.	Acute - LC50	Fish - <i>Danio rerio</i> (zebra fish)	>100 mg/l [96 hours]
	Acute - EC50	Daphnia - <i>daphnia magna</i>	>100 mg/l [48 hours]
	Acute - EC50	Algae - <i>scenedesmus subspicatus</i>	>1000 mg/l [72 hours]
n-butyl acetate	Acute - LC50	Fish	18 mg/l [96 hours]
Hydrocarbons, C9, aromatics	LC50	Fish	9.2 mg/l [96 hours]
< 0.1% cumene			
ethylbenzene	Acute - EC50 - Fresh water	Daphnia	1.8 mg/l [48 hours]
	Chronic - NOEC - Fresh water	Daphnia - <i>Ceriodaphnia dubia</i>	1 mg/l

**Conclusion/Summary** : Harmful to aquatic life with long lasting effects.

### 12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose / Inoculum
n-butyl acetate	TEPA and OECD 301D	83% [28 days] - Readily	
Hydrocarbons, C9, aromatics	-	78% [28 days]	
< 0.1% cumene	-		
ethylbenzene	-	79% [10 days] - Readily	

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Hexamethylene diisocyanate, oligomers.	-	-	Not readily
xylene	-	-	Readily
n-butyl acetate	-	-	Readily
Hydrocarbons, C9, aromatics	-	-	Readily
< 0.1% cumene	-	-	
ethylbenzene	-	-	Readily

### 12.3 Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Hexamethylene diisocyanate, oligomers.	5.54	3.2	Low
xylene	3.12	7.4 to 18.5	Low
n-butyl acetate	2.3	-	Low
Hydrocarbons, C9, aromatics < 0.1% cumene	3.7 to 4.5	10 to 2500	High
ethylbenzene	3.6	79.43	Low
hexamethylene-di-isocyanate	0.02	-	Low

### 12.4 Mobility in soil

#### Soil/water partition coefficient

Product/ingredient name	logK <sub>oc</sub>	K <sub>oc</sub>
n-butyl acetate	1.52	33.2139
ethylbenzene	2.23	170.406
hexamethylene-di-isocyanate	1.38	23.8009

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SECTION 12: Ecological information

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

**Hazardous waste** :

European waste catalogue (EWC)

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

**Methods of disposal** : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	European waste catalogue (EWC)
Container	15 01 06 mixed packaging

**Special precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

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SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	No.	Yes.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.	Not applicable.

Additional information

ADR/RID	: None identified.
Tunnel code	: (D/E)
ADN	: The product is only regulated as an environmentally hazardous substance when transported in tank vessels.
IMDG	: None identified.
IATA	: None identified.

14.6 Special precautions for user : **Transport within user’s premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO instruments : Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)  
Annex XIV - List of substances subject to authorisation

Annex XIV  
None of the components are listed.

Substances of very high concern  
None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Product/ingredient name	Entry Number ( REACH )
SIGMADUR 520/550 HARDENER hexamethylene-di-isocyanate	3 74

Labelling : Not applicable.  
Explosive precursors : Not applicable.

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SECTION 15: Regulatory information

Ozone depleting substances (EU 2024/590)

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category
P5c

15.2 Chemical safety assessment : No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms

- ATE = Acute Toxicity Estimate
- CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
- DNEL = Derived No Effect Level
- EUH statement = CLP-specific Hazard statement
- PNEC = Predicted No Effect Concentration
- RRN = REACH Registration Number
- PBT = Persistent, Bioaccumulative and Toxic
- vPvB = Very Persistent and Very Bioaccumulative
- ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
- ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
- IMDG = International Maritime Dangerous Goods
- IATA = International Air Transport Association

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Flam. Liq. 3, H226	On basis of test data
Acute Tox. 4, H332	Calculation method
Skin Irrit. 2, H315	Calculation method
Eye Irrit. 2, H319	Calculation method
Skin Sens. 1, H317	Calculation method
STOT SE 3, H335	Calculation method
Aquatic Chronic 3, H412	Calculation method

Full text of abbreviated H statements

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.

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SECTION 16: Other information

H373	May cause damage to organs through prolonged or repeated exposure.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.

Full text of classifications [CLP/GHS]

Acute Tox. 1	ACUTE TOXICITY - Category 1
Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Resp. Sens. 1	RESPIRATORY SENSITISATION - Category 1
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

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