SAFETY DATA SHEET

Date of issue/Date of revision : 1 May 2025 Version : 1.02



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : SIGMA NEXEON 610 REDBROWN

Product code : 000001103878

Other means of identification

00322852

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/

Uses advised against

ose of the sub

: Antifouling products; Coating.

mixture

: Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL Tweemontstraat 104 B-2100 Deurne Belgium Telephone +32-33606311 Fax +32-33606435

e-mail address of person responsible for this SDS

: Product.Stewardship.EMEA@ppg.com

1.4 Emergency telephone number

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition: Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226 Acute Tox. 4, H302 Acute Tox. 3, H331 Skin Corr. 1, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT SE 3, H335 STOT RE 2, H373 Aquatic Acute 1, H400 Aquatic Chronic 1, H410

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SECTION 2: Hazards identification

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms











Signal word

Danger

Hazard statements

: Flammable liquid and vapour.

Harmful if swallowed.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

Toxic if inhaled.

May cause respiratory irritation.

May cause damage to organs through prolonged or repeated exposure.

Very toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention : Wear protective gloves, protective clothing and eye or face protection. Keep away from

heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid

release to the environment.

Response : Collect spillage.

Storage : Store in a well-ventilated place. Keep container tightly closed.

Disposal : Dispose of contents and container in accordance with all local, regional, national and

international regulations.

P280, P210, P273, P391, P403 + P233, P501

Hazardous ingredients

: kylene; rosin; 1H-Pyrrole-3-carbonitrile, 4-bromo-2-(4-chlorophenyl)-5-(trifluoromethyl)-; 4,5-dichloro-2-octyl-2H-isothiazol-3-one; Cashew, nutshell liq. and octhilinone (ISO)

Supplemental label

elements

: Not applicable.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and : Not applicable.

articles

Special packaging requirements

Containers to be fitted with child-resistant

fastenings

: Not applicable.

Testile warming of don

Tactile warning of danger : Not applicable.

2.3 Other hazards

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SECTION 2: Hazards identification

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification

: Prolonged or repeated contact may dry skin and cause irritation.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	% by weight	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
x ýlene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7	≥10 - ≤25	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Dermal] = 1700 mg/kg ATE [Inhalation (vapours)] = 11 mg/l	[1] [2]
zinc oxide	REACH #: 01-2119463881-32 EC: 215-222-5 CAS: 1314-13-2 Index: 030-013-00-7	≥10 - ≤25	Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M [Acute] = 1 M [Chronic] = 1	[1]
rosin	REACH #: 01-2119480418-32 EC: 232-475-7 CAS: 8050-09-7 Index: 650-015-00-7	≥10 - ≤25	Skin Sens. 1, H317	-	[1] [2]
1H-Pyrrole-3-carbonitrile, 4-bromo-2-(4-chlorophenyl) -5-(trifluoromethyl)-	CAS: 122454-29-9	≥5.0 - ≤7.6	Acute Tox. 2, H300 Acute Tox. 3, H311 Acute Tox. 2, H330 STOT RE 1, H372 (central nervous system (CNS)) (oral) STOT RE 2, H373 (inhalation) Aquatic Acute 1, H400 Aquatic Chronic 1, H410	ATE [Oral] = 28.7 mg/kg ATE [Dermal] = 300 mg/kg ATE [Inhalation (dusts and mists)] = 0.05 mg/l M [Acute] = 1000 M [Chronic] = 100	[1]
4,5-dichloro-2-octyl-2H-isothiazol-3-one	EC: 264-843-8 CAS: 64359-81-5 Index: 613-335-00-8	≥5.0 - ≤7.6	Acute Tox. 4, H302 Acute Tox. 4, H312 Acute Tox. 2, H330 Skin Corr. 1, H314 Eye Dam. 1, H318 Skin Sens. 1A, H317 STOT SE 3, H335 Aquatic Acute 1, H400 Aquatic Chronic 1, H410 EUH071	ATE [Oral] = 567 mg/kg ATE [Dermal] = 1100 mg/kg ATE [Inhalation (dusts and mists)] = 0.16 mg/l Skin Corr. 1, H314: C ≥ 5% Skin Irrit. 2, H315: 0.025% ≤ C < 5% Eye Dam. 1, H318: C	[1]

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SECTION 3: Composition/information on ingredients

SECTION 3: Compo	sition/informat	ion on ii	ngredients		
				≥ 3% Eye Irrit. 2, H319: 0.025% ≤ C < 3% Skin Sens. 1, H317: C ≥ 0.0015% M [Acute] = 100 M [Chronic] = 100	
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Inhalation (vapours)] = 17.8 mg/l	[1] [2]
Cashew, nutshell liq.	EC: 232-355-4 CAS: 8007-24-7	<1.0	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317	ATE [Oral] = 500 mg/ kg ATE [Dermal] = 1100 mg/kg	[1]
methanol	REACH #: 01-2119433307-44 EC: 200-659-6 CAS: 67-56-1 Index: 603-001-00-X	≤0.26	Flam. Liq. 2, H225 Acute Tox. 3, H301 Acute Tox. 3, H311 Acute Tox. 3, H331 STOT SE 1, H370	ATE [Oral] = 100 mg/kg ATE [Dermal] = 300 mg/kg ATE [Inhalation (vapours)] = 3 mg/l STOT SE 1, H370: C ≥ 10% STOT SE 2, H371: 3% ≤ C < 10%	[1] [2]
lead monoxide	EC: 215-267-0 CAS: 1317-36-8 Index: 082-001-00-6	≤0.10	Acute Tox. 4, H302 Acute Tox. 4, H332 Repr. 1A, H360Df STOT RE 2, H373 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	ATE [Oral] = 500 mg/ kg ATE [Inhalation (dusts and mists)] = 1.5 mg/l Repr. 2, H361f: C ≥ 2.5% STOT RE 2, H373: C ≥ 0.5% M [Acute] = 10 M [Chronic] = 1	[1] [2]
octhilinone (ISO)	EC: 247-761-7 CAS: 26530-20-1 Index: 613-112-00-5	<0.10	Acute Tox. 3, H301 Acute Tox. 3, H311 Acute Tox. 2, H330 Skin Corr. 1, H314 Eye Dam. 1, H318 Skin Sens. 1A, H317 Aquatic Acute 1, H400 Aquatic Chronic 1, H410 EUH071	ATE [Oral] = 125 mg/kg ATE [Dermal] = 311 mg/kg ATE [Inhalation (dusts and mists)] = 0.27 mg/l Skin Sens. 1, H317: C ≥ 0.0015% M [Acute] = 100 M [Chronic] = 100	[1]
			the full text of the H statements declared above.		

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SECTION 3: Composition/information on ingredients

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact: Check for and remove any contact lenses. Immediately flush eyes with running water for

at least 15 minutes, keeping eyelids open. Seek immediate medical attention.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained

personnel.

Skin contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water

or use recognised skin cleanser. Do NOT use solvents or thinners.

Apply generous quantities of fresh calcium gluconate gel to all areas. Get immediate

medical attention.

Ingestion: If swallowed, seek medical advice immediately and show the container or label. Keep

person warm and at rest. Do NOT induce vomiting.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is

suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water

before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.

Inhalation : Toxic if inhaled. May cause respiratory irritation.

Skin contact: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction.

Ingestion : Harmful if swallowed.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur

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SECTION 4: First aid measures

Ingestion : Adverse symptoms may include the following:

stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products

: Decomposition products may include the following materials:

carbon oxides nitrogen oxides sulfur oxides

halogenated compounds metal oxide/oxides oxides of lead

5.3 Advice for firefighters

Special precautions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

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SECTION 6: Accidental release measures

6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

6.3 Methods and material for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

6.4 Reference to other sections

: See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

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SECTION 7: Handling and storage

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
kylene	EU OEL (Europe, 1/2022) [xylene, mixed isomers] Absorbed through skin. TWA 8 hours: 50 ppm. TWA 8 hours: 221 mg/m³. STEL 15 minutes: 100 ppm. STEL 15 minutes: 442 mg/m³.
rosin	ACGIH TLV (United States, 1/2024) [resin acids] Skin sensitiser, Inhalation sensitiser. TWA 8 hours: 0.001 mg/m³ (as total Resin acids). Form: Inhalable fraction.
ethylbenzene	EU OEL (Europe, 1/2022) Absorbed through skin. TWA 8 hours: 100 ppm. TWA 8 hours: 442 mg/m³. STEL 15 minutes: 200 ppm. STEL 15 minutes: 884 mg/m³.
methanol	EU OEL (Europe, 1/2022) Absorbed through skin. TWA 8 hours: 200 ppm. TWA 8 hours: 260 mg/m³.
lead monoxide	EU Biological limit values (Europe, 3/2024) [lead and its inorganic compounds] OEL surveillance 8 hours: 0.015 mg/m³ (lead). EU OEL (Europe, 3/2024) [lead and its inorganic compunds] Nonthreshold reprotoxic substance TWA 8 hours: 0.03 mg/m³.

Biological exposure indices

Product/ingredient name	Exposure indices
e ad monoxide	EU Biological limit values (Europe, 3/2024) [lead and its inorganic compounds] BEI surveillance: 30 μg/100 ml, lead [in blood]. BLV: 70 μg/100 ml, lead [in blood]. BEI surveillance - females of reproductive capacity: 4.5 μg/100 ml, lead [in blood].

Recommended monitoring procedures

: Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

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SECTION 8: Exposure controls/personal protection

DNELs/DMELs

Product/ingredient name	Exposure		Value
x ylene	DNEL - General population - Long term - Oral	Effects: Systemic	5 mg/kg bw/day
•	DNEL - General population - Long term - Inhalation	Effects: Local	65.3 mg/m³
	DNEL - General population - Long term -	Effects: Systemic	65.3 mg/m³
	Inhalation DNEL - General population - Long term - Dermal	Effects: Systemic	125 mg/kg bw/day
	DNEL - Workers - Long term - Dermal	Effects: Systemic	212 mg/kg bw/day
	DNEL - Workers - Long term - Inhalation	Effects: Local	221 mg/m³
	DNEL - Workers - Long term - Inhalation	Effects: Systemic	221 mg/m³
	DNEL - General population - Short term -	Effects: Local	260 mg/m³
	Inhalation		3
	DNEL - General population - Short term - Inhalation	Effects: Systemic	260 mg/m³
	DNEL - Workers - Short term - Inhalation	Effects: Local	442 mg/m³
	DNEL - Workers - Short term - Inhalation	Effects: Systemic	442 mg/m³
ethylbenzene	DMEL - Workers - Long term - Inhalation	Effects: Local	442 mg/m³
,	DMEL - Workers - Short term - Inhalation	Effects: Systemic	884 mg/m³
	DNEL - General population - Long term - Oral	Effects: Systemic	1.6 mg/kg bw/day
	DNEL - General population - Long term -	Effects: Systemic	15 mg/m³
	Inhalation DNEL - Workers - Long term - Inhalation	Effects: Systemic	77 mg/m³
	DNEL - Workers - Long term - Dermal	Effects: Systemic	180 mg/kg bw/day
	DNEL - Workers - Short term - Inhalation	Effects: Local	293 mg/m³
Cashew, nutshell liq.	DNEL - General population - Long term - Oral	Effects: Systemic	0.75 mg/kg bw/day
•	DNEL - General population - Long term - Dermal	Effects: Systemic	0.75 mg/kg bw/day
	DNEL - General population - Long term - Inhalation	Effects: Systemic	1.31 mg/m³
	DNEL - Workers - Long term - Dermal	Effects: Systemic	2.1 mg/kg bw/day
	DNEL - Workers - Long term - Inhalation	Effects: Systemic	7.4 mg/m ³
methanol	DNEL - Workers - Long term - Infralation DNEL - General population - Short term - Oral	Effects: Systemic	4 mg/kg bw/day
methanor	DNEL - General population - Long term - Oral	Effects: Systemic	
	DNEL - General population - Short term - Dermal	Effects: Systemic	
	DNEL - General population - Long term - Dermal	Effects: Systemic	
	DNEL - Workers - Short term - Dermal	Effects: Systemic	
	DNEL - Workers - Long term - Dermal	Effects: Systemic	20 mg/kg bw/day
	DNEL - General population - Short term -	Effects: Local	26 mg/m ³
	DNEL - General population - Long term -	Effects: Local	26 mg/m³
	Inhalation DNEL - General population - Short term -	Effects: Systemic	26 mg/m³
	Inhalation DNEL - General population - Long term -	Effects: Systemic	26 mg/m³
	Inhalation	•	
	DNEL - Workers - Short term - Inhalation	Effects: Local	130 mg/m³
	DNEL - Workers - Long term - Inhalation	Effects: Local	130 mg/m³
	DNEL - Workers - Short term - Inhalation	Effects: Systemic	130 mg/m³
	DNEL - Workers - Long term - Inhalation	Effects: Systemic	130 mg/m³

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SECTION 8: Exposure controls/personal protection

Product/ingredient name	Compartment Detail - Method	Value
⋉ylene	Fresh water	0.327 mg/l
	Marine water	0.327 mg/l
	Sewage Treatment Plant	6.58 mg/l
	Fresh water sediment	12.46 mg/kg dwt
	Marine water sediment	12.46 mg/kg dwt
	Soil	2.31 mg/kg
zinc oxide	Fresh water - Sensitivity Distribution	20.6 μg/l
	Marine water - Sensitivity Distribution	6.1 µg/l
	Fresh water sediment - Sensitivity Distribution	117 mg/kg dwt
	Sewage Treatment Plant - Assessment Factors	52 μg/l
	Marine water sediment - Assessment Factors	56.5 mg/kg dwt
	Soil - Sensitivity Distribution	35.6 mg/kg dwt
rosin	Fresh water - Assessment Factors	0.002 mg/l
	Marine water - Assessment Factors	0 mg/l
	Sewage Treatment Plant - Assessment Factors	1000 mg/l
	Fresh water sediment - Equilibrium Partitioning	0.007 mg/kg dwt
	Marine water sediment - Equilibrium Partitioning	0.001 mg/kg dwt
	Soil - Equilibrium Partitioning	0 mg/kg dwt
ethylbenzene	Fresh water - Assessment Factors	0.1 mg/l
	Marine water - Assessment Factors	0.01 mg/l
	Sewage Treatment Plant - Assessment Factors	9.6 mg/l
	Fresh water sediment - Equilibrium Partitioning	13.7 mg/kg dwt
	Marine water sediment - Equilibrium Partitioning	1.37 mg/kg dwt
	Soil - Equilibrium Partitioning	2.68 mg/kg dwt
	Secondary Poisoning	20 mg/kg
methanol	Fresh water - Assessment Factors	20.8 mg/l
	Marine water - Assessment Factors	2.08 mg/l
	Sewage Treatment Plant - Assessment Factors	100 mg/l
	Fresh water sediment - Equilibrium Partitioning	77 mg/kg
	Marine water sediment - Equilibrium Partitioning	7.7 mg/kg
	Soil - Assessment Factors	100 mg/kg

8.2 Exposure controls

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Skin protection

Hand protection

: Chemical splash goggles and face shield. Use eye protection according to EN 166.

Hand protection

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SECTION 8: Exposure controls/personal protection

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Gloves butyl rubber

Body protection Personal protective equipment for the body should be selected based on the task

> being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

Other skin protection Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by

a specialist before handling this product.

Respirator selection must be based on known or anticipated exposure levels, the **Respiratory protection**

hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and

particulate filter P3

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment

will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Liquid.

Colour : Brownish-red. Odour Characteristic. **Melting point/freezing point** : Not determined. **Boiling point or initial boiling** : >37.78°C

point and boiling range

: Not determined. There are no data available on the mixture itself. **Flammability**

Lower and upper explosion

limit

: Not available.

Flash point : Closed cup: 29°C

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SECTION 9: Physical and chemical properties

Auto-ignition temperature

°F Ingredient name Method 432 809.6 **y**lene

Decomposition temperature pН

: Stable under recommended storage and handling conditions (see Section 7).

Not applicable. insoluble in water.

Viscosity

Dynamic (room temperature): Not available. Kinematic (room temperature): Not available.

Kinematic (40°C): >21 mm²/s

Solubility

Media	Result
cold water	Not soluble

Partition coefficient n-octanol/ : Not applicable.

water (log Pow)

Vapour pressure

	Vapou	Vapour Pressure at 20°C			Vapour pressure at 50°C		
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method	
ethylbenzene	9.30076	1.2					

Relative density : 1.53

Particle characteristics

Median particle size : Not applicable.

9.2 Other information

9.2.1 Information with regard to physical hazard classes

Explosive properties

The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.

Oxidising properties

: Product does not present an oxidizing hazard.

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.

Refer to protective measures listed in sections 7 and 8.

10.5 Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions:

oxidising agents, strong alkalis, strong acids.

10.6 Hazardous decomposition products Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides sulfur oxides halogenated compounds metal oxide/

oxides

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SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly.

Toxic if inhaled.

Harmful if swallowed.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

May cause respiratory irritation.

May cause damage to organs through prolonged or repeated exposure.

Acute toxicity

Product/ingredient name	Result	Dose / Exposure
x ylene	Rat - Oral - LD50	4.3 g/kg
	Rabbit - Dermal - LD50	1.7 g/kg
zinc oxide	Rat - Oral - LD50	>5000 mg/kg
	Rat - Dermal - LD50	>2000 mg/kg
	Rat - Inhalation - LC50 Dusts and mists	>5700 mg/m³ [4 hours]
rosin	Rat - Oral - LD50	7600 mg/kg
	Rat - Dermal - LD50	>2000 mg/kg
1H-Pyrrole-3-carbonitrile, 4-bromo-	Rat - Oral - LD50	28.7 mg/kg
2-(4-chlorophenyl)-5-		
(trifluoromethyl)-		
	Rat - Dermal - LD50	520 to 750 mg/kg
	Rat - Inhalation - LC50 Dusts and mists	<0.25 mg/l [4 hours]
4,5-dichloro-2-octyl-2H-isothiazol-	Rat - Oral - LD50	567 mg/kg
3-one		
	Rabbit - Dermal - LD50	3.9 g/kg
	Rat - Inhalation - LC50 Dusts and mists	0.16 mg/l [4 hours]
ethylbenzene	Rat - Oral - LD50	3.5 g/kg
	Rabbit - Dermal - LD50	17.8 g/kg
	Rat - Inhalation - LC50 Vapour	17.8 mg/l [4 hours]
methanol	Rabbit - Dermal - LD50	15800 mg/kg
	<i>Toxic effects</i> : Eye - Visual field changes	
	Rat - Oral - LD50	5600 mg/kg
	Rat - Inhalation - LC50 Vapour	64000 ppm [4 hours]
octhilinone (ISO)	Rat - Oral - LD50	125 mg/kg
	Rabbit - Dermal - LD50	311 mg/kg
	Rat - Inhalation - LC50 Dusts and mists	0.27 mg/l [4 hours]

Acute toxicity estimates

Route	ATE value
Ø ral	516.06 mg/kg
Dermal	3075.17 mg/kg
Inhalation (vapours)	58.26 mg/l
Inhalation (dusts and mists)	0.73 mg/l

Conclusion/Summary: Toxic if inhaled.
Harmful if swallowed.

Irritation/Corrosion

Product/ingredient name	Result
k ýlene	Rabbit - Skin - Moderate irritant Amount/concentration applied: 500 mg Duration of treatment/exposure: 24 hours

Conclusion/Summary

English (GB)	Europe	13/21
3(,	— · · · · · · ·	

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SECTION 11: Toxicological information

Skin : Causes severe burns.

Eyes: Causes serious eye damage.

Respiratory: Based on available data, the classification criteria are not met.

Respiratory or skin sensitization

Product/ingredient name	Test	Result
øcthilinone (ISO)	Mouse - skin OECD 429	Result: Sensitising

Conclusion/Summary

Skin : May cause an allergic skin reaction.

Respiratory: Sased on available data, the classification criteria are not met.

Mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Based on available data, the classification criteria are not met.

Specific target organ toxicity (single exposure)

Product/ingredient name	3.5	Route of exposure	Target organs
4,5-dichloro-2-octyl-2H-isothiazol-3-one	Category 3 Category 3 Category 1		Respiratory tract irritation Respiratory tract irritation -

Conclusion/Summary

May cause respiratory irritation.

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
H-Pyrrole-3-carbonitrile, 4-bromo-2-(4-chlorophenyl)-5-(trifluoromethyl)-	Category 1	oral	central nervous system (CNS)
-	Category 2	inhalation	-
ethylbenzene	Category 2	-	hearing organs
lead monoxide	Category 2	-	-

Conclusion/Summary

May cause damage to organs through prolonged or repeated exposure. ■

Aspiration hazard

Product/ingredient name	Result
xylene ethylbenzene	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Conclusion/Summary

Based on available data, the classification criteria are not met.

Information on likely : Not available.

routes of exposure

Potential acute health effects

Inhalation : Toxic if inhaled. May cause respiratory irritation.

Ingestion: Harmful if swallowed.

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SECTION 11: Toxicological information

: Causes severe burns. Defatting to the skin. May cause an allergic skin reaction. Skin contact

Eye contact : Causes serious eye damage.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation : Adverse symptoms may include the following:

> respiratory tract irritation coughing

Ingestion : Adverse symptoms may include the following:

stomach pains

Skin contact : Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur

Eye contact : Adverse symptoms may include the following:

> pain watering redness

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate

: No known significant effects or critical hazards.

effects

Potential delayed effects: No known significant effects or critical hazards.

Long term exposure

Potential immediate

effects

: No known significant effects or critical hazards.

Potential delayed effects: No known significant effects or critical hazards.

Potential chronic health effects

General : May cause damage to organs through prolonged or repeated exposure. Prolonged or

> repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to

very low levels.

: No known significant effects or critical hazards. Carcinogenicity

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Other information : Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding

dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to

unconsciousness or death. Avoid contact with skin and clothing.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

11.2.2 Other information

Not available.

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SECTION 12: Ecological information

There are no data available on the mixture itself.

Do not allow to enter drains or watercourses.

The mixture has been assessed following the summation method of the CLP Regulation (EC) No 1272/2008 and is classified for eco-toxicological properties accordingly. See Sections 2 and 3 for details.

12.1 Toxicity

Product/ingredient name	Result	Species	Dose / Exposure
z ínc oxide	Acute - EC50 - Fresh water	Daphnia - Water flea - Daphnia magna - Neonate	0.481 mg/l [48 hours]
	Acute - EC50	Algae	0.17 mg/l [72 hours]
	Chronic - NOEC - Fresh	Algae	0.017 mg/l [72 hours]
	water		
1H-Pyrrole-3-carbonitrile, 4-bromo-2-(4-chlorophenyl) -5-(trifluoromethyl)-	Acute - LC50	Fish - Trout	0.0013 mg/l [96 hours]
(Acute - LC50	Daphnia - Daphnia	0.0015 mg/l [48 hours]
	Acute - NOEC	Algae	0.00073 mg/l [72 hours]
	Acute - EC50	Algae	0.012 mg/l [72 hours]
	Chronic - NOEC	Fish	0.00017 mg/l [33 days]
	Chronic - NOEC	Daphnia	0.0002 mg/l [21 days]
4,5-dichloro-2-octyl-2H-isothiazol-3-one	Acute - EC50 - Marine water	Algae - Diatom - <i>Nitzschia</i> pungens	267.368 µg/l [96 hours]
	Chronic - NOEC - Marine water	Algae - Diatom - Nitzschia pungens	19.789 μg/l [96 hours]
	Acute - LC50 - Marine water	Crustaceans - Brine shrimp - Artemia sp.	0.318 mg/l [48 hours]
	Acute - LC50 - Fresh water	Fish	0.0027 mg/l [96 hours]
	Chronic - NOEC - Fresh water	Fish	0.00056 mg/l [97 days]
ethylbenzene	Acute - EC50 - Fresh water	Daphnia	1.8 mg/l [48 hours]
,	Chronic - NOEC - Fresh water	Daphnia - Ceriodaphnia dubia	1 mg/l
methanol	Acute - LC50 - Fresh water	Fish - Trout	13 mg/l [96 hours]

Conclusion/Summary

: Very toxic to aquatic life with long lasting effects.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose / Inoculum
e thylbenzene	-	79% [10 days] - Readily	

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
x ylene	-	-	Readily
ethylbenzene	-	-	Readily

12.3 Bioaccumulative potential

English (GB)	Europe	16/21
	Europe	10/21

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SECTION 12: Ecological information

Product/ingredient name	LogPow	BCF	Potential	
x ylene	3.12	7.4 to 18.5	Low	
rosin	1.9 to 7.7	-	High	
ethylbenzene	3.6	79.43	Low	
Cashew, nutshell liq.	>4.78	-	High	
methanol	-0.77	-	Low	
octhilinone (ISO)	2.45	-	Low	

12.4 Mobility in soil

Soil/water partition coefficient

Product/ingredient name	logKoc	Koc
H-Pyrrole-3-carbonitrile, 4-bromo-2-(4-chlorophenyl)-5-(trifluoromethyl)-	3.74	5437.63
4,5-dichloro-2-octyl-2H-isothiazol-3-one ethylbenzene methanol octhilinone (ISO)	3.41 2.23 0.44 2.85	2562.01 170.406 2.75443 706.605

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal

The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste

European waste catalogue (EWC)

Waste code Waste designation 8 01 11* waste paint and varnish containing organic solvents or other hazardous substances

Packaging

English (GB)	Europe	17/21
	24.000	

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SECTION 13: Disposal considerations

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging		European waste catalogue (EWC)
© ontainer	15 01 06	mixed packaging

Special precautions

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN3470	UN3470	UN3470	UN3470
14.2 UN proper shipping name	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE	Paint, corrosive, flammable
14.3 Transport hazard class(es)	8 (3)	8 (3)	8 (3)	8 (3)
14.4 Packing group	II	II	II	II
14.5 Environmental hazards	Yes.	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	Not applicable.	(zinc oxide)	Not applicable.

Additional information

ADR/RID : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or

≤5 kg.

Tunnel code : (Ø/E)

ADN : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or

≤5 kg.

IMDG : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IATA : The environmentally hazardous substance mark may appear if required by other transportation

regulations.

14.6 Special precautions for

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO

: Not applicable.

instruments

SIGMA NEXEON 610 REDBROWN

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

Intrinsic property	Ingredient name	Status		Date of revision
oxic to reproduction	lead monoxide	Recommended	ED/49/2014	11/10/2016

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Product/ingredient name	Entry Number (REACH)
SIGMA NEXEON 610 REDBROWN	3
methanol	69
lead monoxide	63

Labelling : Not applicable.

Explosive precursors : Not applicable.

Ozone depleting substances (EU 2024/590)

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category

H2
P5c
E1

15.2 Chemical safety

assessment

: No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms

ATE = Acute Toxicity Estimate

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]

DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement

PNEC = Predicted No Effect Concentration

RRN = REACH Registration Number

PBT = Persistent, Bioaccumulative and Toxic

vPvB = Very Persistent and Very Bioaccumulative

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway

IMDG = International Maritime Dangerous Goods

IATA = International Air Transport Association

Full text of abbreviated H statements

English (GB)	Europe	19/21
		

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SECTION 16: Other information

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H300	Fatal if swallowed.
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H311	Toxic in contact with skin.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H360Df	May damage the unborn child. Suspected of damaging fertility.
H370	Causes damage to organs.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated
	exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
EUH071	Corrosive to the respiratory tract.
	,,

Full text of classifications [CLP/GHS]

ACUTE TOXICITY - Category 2
ACUTE TOXICITY - Category 3
ACUTE TOXICITY - Category 4
SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
ASPIRATION HAZARD - Category 1
SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
FLAMMABLE LIQUIDS - Category 2
FLAMMABLE LIQUIDS - Category 3
REPRODUCTIVE TOXICITY - Category 1A
SKIN CORROSION/IRRITATION - Category 1
SKIN CORROSION/IRRITATION - Category 2
SKIN SENSITISATION - Category 1
SKIN SENSITISATION - Category 1A
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE -
Category 1
SPEČIFÍC TARGET ORGAN TOXICITY - REPEATED EXPOSURE -
Category 2
SPEČIFÍC TARGET ORGAN TOXICITY - SINGLE EXPOSURE -
Category 1
SPEČIFÍC TARGET ORGAN TOXICITY - SINGLE EXPOSURE -
Category 3

History

Date of issue/ Date of : 1 May 2025

revision

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English (GB) Europe 20/21

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SECTION 16: Other information

Prepared by : EHS Version : 1.02

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

English (GB) Europe 21/21