

# SAFETY DATA SHEET

SIGMA NEXEON 610 REDBROWN



Date of issue 8 May 2025

Version 1

## 1. Product and company identification

**Product name** : SIGMA NEXEON 610 REDBROWN  
**Product code** : O1500322852  
**Product type** : Liquid.

### Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Professional applications, Used by spraying.

**Use of the substance/  
mixture** : Antifouling products; Coating.

**Uses advised against** : Not applicable.

**Supplier's details** : PPG PMC Japan Co., Ltd., 8F, Shintetsu Bldg., 1-1, Daikaidori 1-chome, Kobe  
652-0803 Japan; Tel: +81-78-574-2777

**Emergency telephone  
number** : 078 574 2777

## 2. Hazards identification

**GHS Classification** : FLAMMABLE LIQUIDS - Category 3  
ACUTE TOXICITY (oral) - Category 4  
ACUTE TOXICITY (inhalation) - Category 3  
SKIN CORROSION - Category 1  
SERIOUS EYE DAMAGE - Category 1  
RESPIRATORY SENSITIZATION - Category 1  
SKIN SENSITIZATION - Category 1  
CARCINOGENICITY - Category 1A  
TOXIC TO REPRODUCTION - Category 1B  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 1  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) -  
Category 3  
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1  
HAZARDOUS TO THE AQUATIC ENVIRONMENT - ACUTE HAZARD - Category 1  
HAZARDOUS TO THE AQUATIC ENVIRONMENT - CHRONIC HAZARD -  
Category 1

### GHS label elements

**Hazard pictograms** :



**Signal word** : Danger

## 2. Hazards identification

<b>Hazard statements</b>	: Flammable liquid and vapor. Harmful if swallowed. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Toxic if inhaled. May cause allergy or asthma symptoms or breathing difficulties if inhaled. May cause drowsiness or dizziness. May cause cancer. May damage fertility or the unborn child. Causes damage to organs. (central nervous system (CNS), kidneys, liver, respiratory organs, systemic toxicity) Causes damage to organs through prolonged or repeated exposure. (hearing organs, nervous system, respiratory organs) Very toxic to aquatic life with long lasting effects.
<b>Precautionary statements</b>	
<b>Prevention</b>	: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Wear respiratory protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.
<b>Response</b>	: Collect spillage. IF exposed or concerned: Call a POISON CENTER or doctor. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. If experiencing respiratory symptoms: Call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. If skin irritation or rash occurs: Get medical advice or attention. Wash contaminated clothing before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
<b>Storage</b>	: Store locked up. Store in a well-ventilated place. Keep container tightly closed.
<b>Disposal</b>	: Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Other hazards which do not result in classification** : Prolonged or repeated contact may dry skin and cause irritation.

## 3. Composition/information on ingredients

**Substance/mixture** : Mixture

### CAS number/other identifiers

**CAS number** : Not applicable.  
**CSCL number** : Not available.

### 3. Composition/information on ingredients

Ingredient name	%	CAS number	CSCL
Xylene	15 - <20	1330-20-7	3-3; 3-60
Zinc oxide	15 - <20	1314-13-2	1-561
Rosin	12.5 - <15	8050-09-7	7-935
Diiron trioxide	10 - <12.5	1309-37-1	1-357; 5-5188
4-Bromo-2-(4-chlorophenyl)-5-(trifluoromethyl)-1H-pyrrole-3-carbonitrile	5 - <7	122454-29-9	Not available.
4,5-Dichloro-2-octylisothiazol-3(2H)-one	5 - <7	64359-81-5	5-6165
Ethyl Benzene	2 - <3	100-41-4	3-28; 3-60
Cashew, nutshell liq.	0.5 - <1	8007-24-7	Not available.
Crystalline silica (quartz)	0.2 - <0.5	14808-60-7	1-548
Methanol	0.1 - <0.2	67-56-1	2-201
Titanium dioxide (excluding nanoparticle)	0.1 - <0.2	13463-67-7	1-558; 5-5225

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

### 4. First aid measures

#### Description of necessary first aid measures

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

#### Most important symptoms/effects, acute and delayed

##### Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : Toxic if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- Skin contact** : Causes severe burns. Causes damage to organs following a single exposure in contact with skin. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : Harmful if swallowed. Causes damage to organs following a single exposure if swallowed. Can cause central nervous system (CNS) depression.

##### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness

## 4. First aid measures

- Inhalation** : Adverse symptoms may include the following:  
wheezing and breathing difficulties  
asthma  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations
- Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
dryness  
cracking  
blistering may occur  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations
- Ingestion** : Adverse symptoms may include the following:  
stomach pains  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## 5. Fire-fighting measures

### Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

- Specific hazards arising from the chemical** : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

## 5. Fire-fighting measures

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon oxides  
nitrogen oxides  
sulfur oxides  
halogenated compounds  
metal oxide/oxides  
oxides of lead
- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

### Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## 7. Handling and storage

### Precautions for safe handling

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

**Conditions for safe storage :** Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## 8. Exposure controls/personal protection

### Control parameters

### Occupational exposure limits

xylene

**Japan Society for Occupational Health (Japan, 5/2023)**

OEL-M 8 hours: 50 ppm.

OEL-M 8 hours: 217 mg/m<sup>3</sup>.

**Industrial Safety and Health Act (Japan, 6/2020) [xylene]**

TWA 8 hours: 50 ppm.

**Technical Guideline Concerning the Applications, etc. of Concentration Standard for Preventing Health Hazards (Japan, 6/2024)**

TWA 8 hours: 0.1 mg/m<sup>3</sup>. Form: as respirable aerosol fraction.

zinc oxide

**Japan Society for Occupational Health (Japan, 5/2023)** Inhalation sensitizer, Skin sensitizer.

rosin

**Japan Society for Occupational Health (Japan, 5/2023) [Class 2 dusts (Bakelite (asbestos-free, technical grade), Carbon black, Coal, Cork dust, Cotton dust, Iron oxide, Grain dust, Joss stick material dust, Marble, Portland cement, Zinc oxide)]**

OEL-M 8 hours: 1 mg/m<sup>3</sup>. Form: Respirable dust (Class 2 Dust).

OEL-M 8 hours: 4 mg/m<sup>3</sup>. Form: Total dust

diiron trioxide

## 8. Exposure controls/personal protection

ethylbenzene

(Class 2 Dust).

**Japan Society for Occupational Health (Japan, 5/2023)** Absorbed through skin.

OEL-M 8 hours: 20 ppm.

OEL-M 8 hours: 87 mg/m<sup>3</sup>.

**Industrial Safety and Health Act (Japan, 6/2020)**

TWA 8 hours: 20 ppm.

crystalline silica, respirable powder (<10 microns)

**Japan Society for Occupational Health (Japan, 5/2023) [Respirable crystalline silica]**

OEL-C: 0.03 mg/m<sup>3</sup>. Form: Respirable dust.

methanol

**Japan Society for Occupational Health (Japan, 5/2023)** Absorbed through skin.

OEL-M 8 hours: 200 ppm.

OEL-M 8 hours: 260 mg/m<sup>3</sup>.

**Industrial Safety and Health Act (Japan, 6/2020)**

TWA 8 hours: 200 ppm.

titanium dioxide

**Japan Society for Occupational Health (Japan, 5/2023) [titanium dioxide]**

OEL-M 8 hours: 1.5 mg/m<sup>3</sup> (as Ti). Form: Respirable particulate matter.

OEL-M 8 hours: 2 mg/m<sup>3</sup> (as Ti). Form: Total particulate matter.

**Japan Society for Occupational Health (Japan, 5/2023) [titanium dioxide (nanoparticle)]**

OEL-M 8 hours: 0.3 mg/m<sup>3</sup>. Form: nanoparticle.

**Recommended monitoring procedures** : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

**Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye protection** : Chemical splash goggles and face shield.

**Skin protection**



## 8. Exposure controls/personal protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Gloves** : butyl rubber
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

## 9. Physical and chemical properties

### Appearance

- Physical state** : Liquid.
- Color** : Brownish-red.
- Odor** : Characteristic.
- Boiling point** : >37.78°C (>100°F)
- Flash point** : Closed cup: 29°C (84.2°F)
- Relative density** : 1.53

### Solubility(ies)

Media	Result
cold water	Not soluble

## 10. Stability and reactivity

- Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- Chemical stability** : The product is stable.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- Conditions to avoid** : When exposed to high temperatures may produce hazardous decomposition products.
- Incompatible materials** : Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.



## 10. Stability and reactivity

**Hazardous decomposition products** : Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides sulfur oxides halogenated compounds metal oxide/oxides

## 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
Zinc oxide	LC50 Inhalation Dusts and mists	Rat	>5700 mg/m <sup>3</sup>	4 hours
	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-
Rosin	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	7600 mg/kg	-
Diiron trioxide	LC50 Inhalation Dusts and mists	Rat	>5 mg/l	4 hours
	LD50 Oral	Rat	10 g/kg	-
4-Bromo-2-(4-chlorophenyl)-5-(trifluoromethyl)-1H-pyrrole-3-carbonitrile	LC50 Inhalation Dusts and mists	Rat	<0.25 mg/l	4 hours
	LD50 Dermal	Rat	520 to 750 mg/kg	-
	LD50 Oral	Rat	28.7 mg/kg	-
4,5-Dichloro-2-octylisothiazol-3(2H)-one	LC50 Inhalation Dusts and mists	Rat	0.16 mg/l	4 hours
	LD50 Dermal	Rabbit	3.9 g/kg	-
	LD50 Oral	Rat	567 mg/kg	-
Ethyl Benzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
Methanol	LC50 Inhalation Vapor	Rat	64000 ppm	4 hours
	LD50 Dermal	Rabbit	15800 mg/kg	-
	LD50 Oral	Rat	5600 mg/kg	-
Titanium dioxide (excluding nanoparticle)	LC50 Inhalation Dusts and mists	Rat	>6.82 mg/l	4 hours
	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-

#### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-

#### Sensitization

Not available.

#### Mutagenicity

Not available.

#### Carcinogenicity

Not available.

#### Reproductive toxicity

Not available.

#### Teratogenicity

## 11. Toxicological information

Not available.

### Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Xylene	Category 1	-	central nervous system (CNS), kidneys, liver, respiratory organs
-	Category 3	-	Narcotic effects
Zinc oxide	Category 1	-	respiratory organs, systemic toxicity
Rosin	Category 3	-	Respiratory tract irritation
Diiron trioxide	Category 1	-	respiratory organs
4,5-Dichloro-2-octylisothiazol-3(2H)-one	Category 1	-	respiratory organs
-	Category 3	-	Narcotic effects
Ethyl Benzene	Category 3	-	Respiratory tract irritation
-	Category 3	-	Narcotic effects
Methanol	Category 1	-	central nervous system (CNS), systemic toxicity, visual organ
-	Category 3	-	Narcotic effects

### Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
Xylene	Category 1	-	nervous system, respiratory organs
Diiron trioxide	Category 1	-	respiratory organs
4,5-Dichloro-2-octylisothiazol-3(2H)-one	Category 1	-	respiratory organs
Ethyl Benzene	Category 1	-	hearing organs, nervous system
Crystalline silica (quartz)	Category 1	-	immune system, kidneys, respiratory organs
Methanol	Category 1	-	central nervous system (CNS), visual organ
Titanium dioxide (excluding nanoparticle)	Category 1	-	respiratory organs

### Aspiration hazard

Name	Result
Xylene	ASPIRATION HAZARD - Category 1
Ethyl Benzene	ASPIRATION HAZARD - Category 1

**Information on the likely routes of exposure** : Not available.

### Potential acute health effects

**Eye contact** : Causes serious eye damage.

**Inhalation** : Toxic if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause allergy or asthma symptoms or breathing difficulties if inhaled.

## 11. Toxicological information

- Skin contact** : Causes severe burns. Causes damage to organs following a single exposure in contact with skin. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : Harmful if swallowed. Causes damage to organs following a single exposure if swallowed. Can cause central nervous system (CNS) depression.

### Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
wheezing and breathing difficulties  
asthma  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations
- Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
dryness  
cracking  
blistering may occur  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations
- Ingestion** : Adverse symptoms may include the following:  
stomach pains  
reduced fetal weight  
increase in fetal deaths  
skeletal malformations

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

#### Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

#### Potential chronic health effects

- General** : Causes damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : May cause cancer. Risk of cancer depends on duration and level of exposure.
- Mutagenicity** : No known significant effects or critical hazards.
- Reproductive toxicity** : May damage fertility or the unborn child.

## 11. Toxicological information

### Numerical measures of toxicity

#### Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
SIGMA NEXEON 610 REDBROWN	520.7	2334.0	N/A	60.3	0.73
Xylene	4300	1700	N/A	11	N/A
Zinc oxide	N/A	2500	N/A	N/A	N/A
Rosin	7600	2500	N/A	N/A	N/A
Diiron trioxide	10000	N/A	N/A	N/A	N/A
4-Bromo-2-(4-chlorophenyl)-5-(trifluoromethyl)-1H-pyrrole-3-carbonitrile	28.7	300	N/A	N/A	0.05
4,5-Dichloro-2-octylisothiazol-3(2H)-one	567	3900	N/A	N/A	0.16
Ethyl Benzene	3500	17800	N/A	17.8	N/A
Cashew, nutshell liq.	500	1100	N/A	N/A	N/A
Methanol	500	15800	64000	N/A	N/A

#### Other information

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

## 12. Ecological information

### Toxicity

Product/ingredient name	Result	Species	Exposure
Zinc oxide	Acute EC50 0.17 mg/l Acute EC50 0.481 mg/l Fresh water	Algae Daphnia - <i>Daphnia magna</i> - Neonate	72 hours 48 hours
Diiron trioxide	Chronic NOEC 0.017 mg/l Fresh water	Algae	72 hours
4-Bromo-2-(4-chlorophenyl)-5-(trifluoromethyl)-1H-pyrrole-3-carbonitrile	Acute EC50 >100 mg/l Acute EC50 0.012 mg/l	Daphnia Algae	48 hours 72 hours
4,5-Dichloro-2-octylisothiazol-3(2H)-one	Acute LC50 0.0015 mg/l Acute LC50 0.0013 mg/l Acute NOEC 0.00073 mg/l Chronic NOEC 0.0002 mg/l Chronic NOEC 0.00017 mg/l Acute EC50 267.368 µg/l Marine water	Daphnia Fish Algae Daphnia Fish Algae - <i>Nitzschia pungens</i>	48 hours 96 hours 72 hours 21 days 33 days 96 hours
	Acute LC50 0.318 mg/l Marine water Acute LC50 0.0027 mg/l Fresh water Chronic NOEC 19.789 µg/l Marine water Chronic NOEC 0.00056 mg/l Fresh water	Crustaceans - <i>Artemia sp.</i> Fish Algae - <i>Nitzschia pungens</i> Fish	48 hours 96 hours 96 hours 97 days
Ethyl Benzene	Acute EC50 1.8 mg/l Fresh water Chronic NOEC 1 mg/l Fresh water	Daphnia Daphnia - <i>Ceriodaphnia dubia</i>	48 hours -
Methanol	Acute LC50 13 mg/l Fresh water	Fish	96 hours
Titanium dioxide (excluding nanoparticle)	Acute LC50 >100 mg/l Fresh water	Daphnia - <i>Daphnia magna</i>	48 hours

## 12. Ecological information

### Persistence/degradability

Product/ingredient name	Test	Result	Dose	Inoculum
Ethyl Benzene	-	79 % - Readily - 10 days	-	-

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Xylene	-	-	Readily
Ethyl Benzene	-	-	Readily

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Xylene	3.12	7.4 to 18.5	Low
Rosin	1.9 to 7.7	-	High
Ethyl Benzene	3.6	79.43	Low
Cashew, nutshell liq.	>4.78	-	High
Methanol	-0.77	-	Low

### Mobility in soil

**Soil/Water partition coefficient** : Not available.

**Mobility** : Not available.

**Other adverse effects** : No known significant effects or critical hazards.

## 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## 14. Transport information

	UN	IMDG	IATA
<b>UN number</b>	UN3470	UN3470	UN3470
<b>UN proper shipping name</b>	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE	Paint, corrosive, flammable
<b>Transport hazard class(es)</b>	8 (3)	8 (3)	8 (3)
<b>Packing group</b>	II	II	II

## 14. Transport information

Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(zinc oxide)	Not applicable.

### Additional information

**UN** : None identified.

**IMDG** : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

**IATA** : The environmentally hazardous substance mark may appear if required by other transportation regulations.

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to IMO instruments** : Not applicable.

## 15. Regulatory information

### Fire Service Law

Category	Substance name/Type	Danger category	Signal word	Designated quantity
Category IV	Class II petroleums	III	Flammable - Keep Fire Away	1000 L

### Pollutant Release and Transfer Registers (PRTR)

Ingredient name			
Xylene	16	Class 1	80
4,5-Dichloro-2-octylisothiazol-3(2H)-one	5.2	Class 1	633
Ethylbenzene	2.9	Class 1	53

### Industrial Safety and Health Act

#### Ordinance on the Prevention of the Hazard due to Specified Chemical Substances

Ingredient name	%	Status	Reference number
ethyl benzene	≤10	Special Organic Solvents	3-3

#### Substance(s) requiring labelling

Ingredient name	%	Status	Reference number
Xylene	≥10 - ≤20	Listed	136, 2-426 (2025-04)
Zinc oxide	≥10 - ≤20	Listed	188, 2-619 (2025-04)
Rosin	≥10 - ≤20	Listed	632, 2-2274 (2025-04)
Iron oxide	≥10 - ≤20	Listed	192, 2-624 (2025-04)
Ethylbenzene	≤10	Listed	70, 2-247

## 15. Regulatory information

Crystalline silica Silica, crystalline(2025-04)	≤10 ≤10	Listed Listed	(2025-04) 165-2 2-578 (2025-04)
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### Chemicals requiring notification

Ingredient name	%	Status	Reference number
Xylene	≥10 - ≤20	Listed	136, 2-426 (2025-04)
Zinc oxide	≥10 - ≤20	Listed	188, 2-619 (2025-04)
Rosin	≥10 - ≤20	Listed	632, 2-2274 (2025-04)
Iron oxide	≥10 - ≤20	Listed	192, 2-624 (2025-04)
Ethylbenzene	≤10	Listed	70, 2-247 (2025-04)
Crystalline silica Silica, crystalline(2025-04)	≤10 ≤10	Listed Listed	165-2 2-578 (2025-04)
Methanol	≤10	Listed	560, 2-2006 (2025-04)
Titanium(IV) oxide	≤10	Listed	191, 2-623 (2025-04)

### Carcinogens based on Article 577-2 of the Ordinance on ISH

Ingredient name	%	Status	Reference number
quartz	≤10	Listed	-

### Mutagen

Ingredient name	%	Status	Reference number
4,5-dichloro-2-n-octylisothiazol-3-one	≤10	Listed	-

**Corrosive liquid** : Not listed

**Occupational Safety and Health Law** : Inflammable, Combustible

**Regulations on the Prevention of Tetraalkyl Lead Poisoning** : Not listed

**Harmful Substances Subject to Obtaining Permission for Manufacturing** : Not listed

**Harmful Substances, Prohibited for Manufacturing** : Not listed

**ISHL Enforcement Order Appendix 1 - Dangerous Substances** : Inflammable, Combustible

**Lead regulation** : Not listed



## 15. Regulatory information

Organic solvents : Class 2  
poisoning prevention

### Poisonous and Deleterious Substances

Ingredient name	%	Status	Reference number
4-Bromo-2-(4-chlorophenyl)-5-(trifluoromethyl)-1H-pyrrole-3-carbonitrile	5.247	Deleterious	-

### Chemical Substances Control Law (CSCL)

Ingredient name	%	Status	Reference number
Xylene	≥10 - ≤20	Priority assessment	125
4,5-Dichloro-2-octylisothiazol-3(2H)-one	≤10	Priority assessment	221
Ethylbenzene	≤10	Priority assessment	50
Toluene	≤10	Priority assessment	46
Triethylamine	≤10	Priority assessment	190
Benzene	≤10	Priority assessment	45
2,2,4,4,6,6,8,8-Octamethyl-1,3,5,7,2,4,6,8-tetraoxatetrasiloxane	≤10	Monitoring	40

High Pressure Gas Control Law : Not available.

### Explosives Control Law

None of the components are listed.

Law concerning prevention of pollution of the ocean : Not available.

### Maritime Safety Law

#### Notification Regulating Transportation of Dangerous Materials by Sea

None of the components are listed.

### Container class

None of the components are listed.

JSOH Carcinogen : Group 1

List of Specially Controlled Industrial Waste : Not listed

Japan inventory : All components are listed or exempted.

Road law : Not available.

## 16. Other information

### History

Date of issue/Date of revision : 8 May 2025

Date of previous issue : No previous validation

Version : 1

Prepared by : EHS

## 16. Other information

### Key to abbreviations

: ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway  
ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road  
ATE = Acute Toxicity Estimate  
BCF = Bioconcentration Factor  
GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
IATA = International Air Transport Association  
IMDG = International Maritime Dangerous Goods  
LogPow = logarithm of the octanol/water partition coefficient  
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail  
UN = United Nations

Indicates information that has changed from previously issued version.

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