SAFETY DATA SHEET

Date of issue/Date of revision : 15 May 2025 Version : 9.02



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : SIGMAWELD 165 BINDER

Product code : 00153250

Other means of identification

Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/

mixture

: Coating.

Uses advised against: Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL Tweemontstraat 104 B-2100 Deurne Belgium Telephone +32-33606311 Fax +32-33606435

e-mail address of person responsible for this SDS

: Product.Stewardship.EMEA@ppg.com

1.4 Emergency telephone number

National advisory body/Poison Centre

Telephone number: Poison Information Centre; emergency telephone, public + 45 82 12 12 (health

sector +45 35 31 55 55)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 Aquatic Chronic 3, H412

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

English (GB) Denmark 1/20

SIGMAWELD 165 BINDER

SECTION 2: Hazards identification

2.2 Label elements

Hazard pictograms





Signal word : Danger

Hazard statements : Highly flammable liquid and vapour.

Causes serious eye irritation.

May cause drowsiness or dizziness.

Harmful to aquatic life with long lasting effects.

Precautionary statements

Prevention: Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames

and other ignition sources. No smoking. Avoid release to the environment.

Response : IF INHALED: Call a POISON CENTER or doctor if you feel unwell.

Storage : Store in a well-ventilated place. Keep container tightly closed.

Disposal : Dispose of contents and container in accordance with all local, regional, national and

international regulations.

P280, P210, P273, P304 + P312, P403 + P233, P501

Hazardous ingredients propan-2-ol

Supplemental label

elements

: Not applicable.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant

fastenings

: Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

: This mixture does not contain any substances that are assessed to be a PBT or a

vPvB.

Other hazards which do not result in classification

: Prolonged or repeated contact may dry skin and cause irritation.

English (GB) Denmark 2/20

SIGMAWELD 165 BINDER

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	% by weight	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
ethanol	REACH #: 01-2119457610-43 EC: 200-578-6 CAS: 64-17-5 Index: 603-002-00-5	≥25 - ≤50	Flam. Liq. 2, H225 Eye Irrit. 2, H319	-	[1] [2]
propan-2-ol	REACH #: 01-2119457558-25 EC: 200-661-7 CAS: 67-63-0 Index: 603-117-00-0	≥25 - ≤50	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336	-	[1] [2]
1-methoxy-2-propanol	REACH #: 01-2119457435-35 EC: 203-539-1 CAS: 107-98-2 Index: 603-064-00-3	≥5.0 - ≤10	Flam. Liq. 3, H226 STOT SE 3, H336	-	[1] [2]
methanol	REACH #: 01-2119433307-44 EC: 200-659-6 CAS: 67-56-1 Index: 603-001-00-X	≤0.30	Flam. Liq. 2, H225 Acute Tox. 3, H301 Acute Tox. 3, H311 Acute Tox. 3, H331 STOT SE 1, H370	ATE [Oral] = 100 mg/ kg ATE [Dermal] = 300 mg/kg ATE [Inhalation (vapours)] = 3 mg/l STOT SE 1, H370: C ≥ 10% STOT SE 2, H371: 3% ≤ C < 10%	[1] [2]
zinc chloride	EC: 231-592-0 CAS: 7646-85-7 Index: 030-003-00-2	≤0.10	Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 STOT SE 3, H335 Aquatic Acute 1, H400 Aquatic Chronic 1, H410 See Section 16 for the full text of the H statements declared above.	ATE [Oral] = 350 mg/ kg STOT SE 3, H335: C ≥ 5% M [Acute] = 10 M [Chronic] = 10	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

<u>Type</u>

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

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SIGMAWELD 165 BINDER

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact: Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids

apart for at least 10 minutes and seek immediate medical advice.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained

personnel.

Skin contact : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water

or use recognised skin cleanser. Do NOT use solvents or thinners.

Ingestion : If swallowed, seek medical advice immediately and show the container or label. Keep

person warm and at rest. Do NOT induce vomiting.

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training. If it is

suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to

give mouth-to-mouth resuscitation.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness or

dizziness.

Skin contact: Defatting to the skin. May cause skin dryness and irritation.

Ingestion : Can cause central nervous system (CNS) depression.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness

Skin contact: Adverse symptoms may include the following:

irritation dryness cracking

Ingestion: No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

English (GB) Denmark 4/20

SIGMAWELD 165 BINDER

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Highly flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products

: Decomposition products may include the following materials:

carbon oxides metal oxide/oxides

5.3 Advice for firefighters

Special precautions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and material for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Denmark 5/20 English (GB)

SIGMAWELD 165 BINDER

SECTION 6: Accidental release measures

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

6.4 Reference to other sections

: See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapour or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

English (GB) Denmark 6/20

SIGMAWELD 165 BINDER

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
ethanol	Working Environment Authority (Denmark, 3/2024) TWA 8 hours: 1000 ppm. TWA 8 hours: 1900 mg/m³. STEL 15 minutes: 3800 mg/m³. STEL 15 minutes: 2000 ppm.
propan-2-ol	Working Environment Authority (Denmark, 3/2024) TWA 8 hours: 200 ppm. TWA 8 hours: 490 mg/m³. STEL 15 minutes: 980 mg/m³. STEL 15 minutes: 400 ppm.
1-methoxy-2-propanol	Working Environment Authority (Denmark, 3/2024) [1-methoxy-2-propanol] Absorbed through skin. TWA 8 hours: 50 ppm. TWA 8 hours: 185 mg/m³. STEL 15 minutes: 568 mg/m³. STEL 15 minutes: 150 ppm.
methanol	Working Environment Authority (Denmark, 3/2024) Absorbed through skin. TWA 8 hours: 200 ppm. TWA 8 hours: 260 mg/m³. STEL 15 minutes: 520 mg/m³. STEL 15 minutes: 400 ppm.
zinc chloride	Working Environment Authority (Denmark, 3/2024) [zinkchlorid] TWA 8 hours: 0.5 mg/m³ (calculated as Zn). STEL 15 minutes: 1 mg/m³ (calculated as Zn). Working Environment Authority (Denmark, 3/2024) [zinkchloridrøg] TWA 8 hours: 0.5 mg/m³ (calculated as Zn). Form: Fume. STEL 15 minutes: 1 mg/m³ (calculated as Zn). Form: Fume.

Recommended monitoring procedures

: Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

English (GB) Denmark 7/20

SIGMAWELD 165 BINDER

SECTION 8: Exposure controls/personal protection

Product/ingredient	Exposure		Value
name			
ethanol	DNEL - Workers - Long term - Inhalation	Effects: Systemic	380 mg/m³
	DNEL - General population - Long term - Oral	Effects: Systemic	87 mg/kg bw/day
	DNEL - General population - Long term -	Effects: Systemic	114 mg/m³
	Inhalation		
	DNEL - General population - Long term - Dermal	Effects: Systemic	206 mg/kg bw/day
	DNEL - Workers - Long term - Dermal	Effects: Systemic	343 mg/kg bw/day
	DNEL - General population - Short term -	Effects: Local	950 mg/m³
	Inhalation		
	DNEL - Workers - Short term - Inhalation	Effects: Local	1900 mg/m³
propan-2-ol	DNEL - Workers - Long term - Inhalation	Effects: Systemic	500 mg/m³
	DNEL - Workers - Long term - Dermal	Effects: Systemic	888 mg/kg bw/day
	DNEL - General population - Long term - Oral	Effects: Systemic	26 mg/kg bw/day
	DNEL - General population - Short term - Oral	Effects: Systemic	51 mg/kg bw/day
	DNEL - General population - Long term -	Effects: Systemic	89 mg/m³
	Inhalation	===	1-0 / 0
	DNEL - General population - Short term -	Effects: Systemic	178 mg/m³
	Inhalation	Est. (0 (:	
	DNEL - General population - Long term - Dermal	Effects: Systemic	319 mg/kg bw/day
4	DNEL - Workers - Short term - Inhalation	Effects: Systemic	1000 mg/m³
1-methoxy-2-propanol	DNEL - General population - Long term - Oral	Effects: Systemic	33 mg/kg bw/day
	DNEL - General population - Long term -	Effects: Systemic	43.9 mg/m³
	Inhalation	Effects: Systemic	79 mg/kg byy/day
	DNEL - General population - Long term - Dermal	Effects: Systemic	78 mg/kg bw/day
	DNEL - Workers - Long term - Dermal	Effects: Systemic	183 mg/kg bw/day
	DNEL - Workers - Long term - Inhalation DNEL - Workers - Short term - Inhalation	Effects: Systemic Effects: Local	369 mg/m³ 553.5 mg/m³
	DNEL - Workers - Short term - Inhalation		553.5 mg/m³
methanol	DNEL - General population - Short term - Oral	Effects: Systemic Effects: Systemic	4 mg/kg bw/day
Inethanol	DNEL - General population - Snort term - Oral	Effects: Systemic	4 mg/kg bw/day
	DNEL - General population - Short term - Dermal	Effects: Systemic	4 mg/kg bw/day
	DNEL - General population - Snort term - Dermal	Effects: Systemic	4 mg/kg bw/day
	DNEL - Workers - Short term - Dermal	Effects: Systemic	20 mg/kg bw/day
	DNEL - Workers - Long term - Dermal	Effects: Systemic	20 mg/kg bw/day
	DNEL - General population - Short term -	Effects: Local	26 mg/m³
	Inhalation	Encoto. Locar	20 1119/111
	DNEL - General population - Long term -	Effects: Local	26 mg/m³
	Inhalation		· · · · · · · · · · · · · · · · · ·
	DNEL - General population - Short term -	Effects: Systemic	26 mg/m³
	Inhalation		
	DNEL - General population - Long term -	Effects: Systemic	26 mg/m³
	Inhalation	,	
	DNEL - Workers - Short term - Inhalation	Effects: Local	130 mg/m³
	DNEL - Workers - Long term - Inhalation	Effects: Local	130 mg/m³
	DNEL - Workers - Short term - Inhalation	Effects: Systemic	130 mg/m³
	DNEL - Workers - Long term - Inhalation	Effects: Systemic	130 mg/m³

PNECs

English (GB) Denmark 8/20

SECTION 8: Exposure controls/personal protection

Product/ingredient name	Compartment Detail - Method	Value
ethanol	Fresh water - Assessment Factors	0.96 mg/l
	Marine water - Assessment Factors	0.79 mg/l
	Sewage Treatment Plant - Assessment Factors	580 mg/l
	Fresh water sediment - Equilibrium Partitioning	3.6 mg/kg dwt
	Marine water sediment - Equilibrium Partitioning	2.9 mg/kg dwt
	Soil - Assessment Factors	0.63 mg/kg dwt
propan-2-ol	Fresh water - Assessment Factors	140.9 mg/l
	Marine water - Assessment Factors	140.9 mg/l
	Secondary Poisoning	160 mg/kg
	Fresh water sediment	552 mg/kg dwt
	Marine water sediment	552 mg/kg dwt
	Sewage Treatment Plant - Assessment Factors	2251 mg/l
	Soil	28 mg/kg dwt
1-methoxy-2-propanol	Fresh water - Assessment Factors	10 mg/l
	Marine water - Assessment Factors	1 mg/l
	Sewage Treatment Plant - Assessment Factors	100 mg/l
	Fresh water sediment - Equilibrium Partitioning	41.6 mg/kg
	Marine water sediment - Equilibrium Partitioning	4.17 mg/kg
	Soil - Equilibrium Partitioning	2.47 mg/kg
methanol	Fresh water - Assessment Factors	20.8 mg/l
	Marine water - Assessment Factors	2.08 mg/l
	Sewage Treatment Plant - Assessment Factors	100 mg/l
	Fresh water sediment - Equilibrium Partitioning	77 mg/kg
	Marine water sediment - Equilibrium Partitioning	7.7 mg/kg
	Soil - Assessment Factors	100 mg/kg

8.2 Exposure controls

SIGMAWELD 165 BINDER

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection Skin protection : Chemical splash goggles. Use eye protection according to EN 166.

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use,

English (GB) Denmark 9/20

SIGMAWELD 165 BINDER

SECTION 8: Exposure controls/personal protection

as included in the user's risk assessment.

Gloves: For prolonged or repeated handling, use the following type of gloves:

Recommended: butyl rubber, nitrile rubber

Body protection: Personal protective equipment for the body should be selected based on the task

being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

Other skin protection

1149 for further information on material and design requirements and test methods.

Appropriate footwear and any additional skin protection measures should be selected

based on the task being performed and the risks involved and should be approved by

a specialist before handling this product.

Respiratory protection: Respirator selection must be based on known or anticipated exposure levels, the

hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and

particulate filter P3

Environmental exposure

controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment

will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Liquid.

Colour : Various

Odour : Aromatic.

Melting point/freezing point : Not determined.

Boiling point or initial boiling

point and boiling range

: >37.78°C

Flammability

Lower and upper explosion : Not av

limit

: Not determined. There are no data available on the mixture itself.

: Not available.

Flash point : Closed cup: 14°C

Auto-ignition temperature

Ingredient name	°C	°F	Method
1-methoxy-2-propanol	270	518	

Decomposition temperature

pН

: Stable under recommended storage and handling conditions (see Section 7).

: Not applicable. insoluble in water.

Viscosity : Dynamic (room temperature): Not available.

Kinematic (room temperature): Not available.

Kinematic (40°C): >21 mm²/s

English (GB) Denmark 10/20

SIGMAWELD 165 BINDER

SECTION 9: Physical and chemical properties

Solubility :

Media	Result
cold water	Not soluble

Partition coefficient n-octanol/

water (log Pow)

: Not applicable.

Vapour pressure

	Vapour Pressure at 20°C			Vapour pressure at 50°C		
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
ethanol	42.94865	5.7				

Relative density : 0.87

Particle characteristics

Median particle size : Not applicable.

9.2 Other information

9.2.1 Information with regard to physical hazard classes

12.11 Information with regula to physical nazara classes

Explosive properties : The product itself is not explosive, but the formation of an explosible mixture of

vapour or dust with air is possible.

Oxidising properties : Product does not present an oxidizing hazard.

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.

Refer to protective measures listed in sections 7 and 8.

10.5 Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions:

oxidising agents, strong alkalis, strong acids.

10.6 Hazardous decomposition products

: Depending on conditions, decomposition products may include the following materials: carbon oxides metal oxide/oxides

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly.

Causes serious eye irritation.

May cause drowsiness or dizziness.

Acute toxicity

English (GB)	Denmark	11/20
	Definition	11/20

SIGMAWELD 165 BINDER

SECTION 11: Toxicological information

Product/ingredient name	Result	Dose / Exposure
ethanol	Rat - Oral - LD50 <u>Toxic effects</u> : Liver - Other changes Blood -	7 g/kg
	Changes in serum composition (e.g., TP,	
	bilirubin, cholesterol) Enzyme inhibition,	
	induction, or change in blood or tissue levels -	
	Phosphatases	
	Rat - Dermal - LD50	17100 mg/kg
	Rat - Inhalation - LC50 Vapour	124700 mg/m³ [4 hours]
propan-2-ol	Rat - Oral - LD50 <u>Toxic effects</u> : Behavioral - Altered sleep time	5045 mg/kg
	(including change in righting reflex) Behavioral -	
	Somnolence (general depressed activity)	
	Rabbit - Dermal - LD50	12800 mg/kg
	Toxic effects: Behavioral - Somnolence	
	(general depressed activity)Behavioral -	
	IrritabilityGastrointestinal - Nausea or vomiting	70000 / 3541 1
1 mathavy 2 proposal	Rat - Inhalation - LC50 Vapour	72600 mg/m³ [4 hours]
1-methoxy-2-propanol	Rabbit - Dermal - LD50 Rat - Oral - LD50	13 g/kg 5.2 g/kg
	Rat - Inhalation - LC50 Vapour	>7000 ppm [6 hours]
methanol	Rabbit - Dermal - LD50	15800 mg/kg
	Toxic effects: Eye - Visual field changes	
	Rat - Oral - LD50	5600 mg/kg
	Rat - Inhalation - LC50 Vapour	64000 ppm [4 hours]
zinc chloride	Rat - Oral - LD50	0.35 g/kg

Acute toxicity estimates

Route	ATE value
Oral	50974.08 mg/kg
Dermal	152922.23 mg/kg
Inhalation (vapours)	1529.22 mg/l

Conclusion/Summary

: Based on available data, the classification criteria are not met.

<u>Irritation/Corrosion</u> Conclusion/Summary

Skin: Based on available data, the classification criteria are not met.

Eyes: Causes serious eye irritation.

Respiratory: Based on available data, the classification criteria are not met.

Respiratory or skin sensitization

Conclusion/Summary

Skin : Based on available data, the classification criteria are not met.Respiratory : Based on available data, the classification criteria are not met.

Mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Based on available data, the classification criteria are not met.

Specific target organ toxicity (single exposure)

English (GB)	Denmark	12/20

SIGMAWELD 165 BINDER

SECTION 11: Toxicological information

Product/ingredient name	3.5	Route of exposure	Target organs
	Category 3 Category 3		Narcotic effects Narcotic effects
methanol	Category 1 Category 3	- -	- Respiratory tract irritation

Conclusion/Summary

May cause drowsiness or dizziness.

Specific target organ toxicity (repeated exposure)

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Information on likely

routes of exposure

: Not available.

Potential acute health effects

Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness or

dizziness.

Ingestion : Can cause central nervous system (CNS) depression.

Skin contact: Defatting to the skin. May cause skin dryness and irritation.

Eye contact : Causes serious eye irritation.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation : Adverse symptoms may include the following:

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness : No specific data.

Skin contact : Adverse symptoms may include the following:

irritation dryness cracking

Eye contact: Adverse symptoms may include the following:

pain or irritation

watering redness

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate: No known significant effects or critical hazards.

effects

Ingestion

Potential delayed effects: No known significant effects or critical hazards.

Long term exposure

Potential immediate : No known significant effects or critical hazards.

effects

Potential delayed effects: No known significant effects or critical hazards.

Potential chronic health effects

General : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or

dermatitis.

English (GB) Denmark 13/20

SIGMAWELD 165 BINDER

SECTION 11: Toxicological information

Carcinogenicity
Mutagenicity
Reproductive toxicity

Other information

- : No known significant effects or critical hazards.
- : No known significant effects or critical hazards.
- : No known significant effects or critical hazards.
- : Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

There are no data available on the mixture itself.

Do not allow to enter drains or watercourses.

The mixture has been assessed following the summation method of the CLP Regulation (EC) No 1272/2008 and is classified for eco-toxicological properties accordingly. See Sections 2 and 3 for details.

12.1 Toxicity

Product/ingredient name	Result	Species	Dose / Exposure
ethanol	Acute - EC50 - Fresh water	Daphnia - Water flea - Daphnia magna	7640 mg/l [48 hours]
propan-2-ol	Acute - EC50 - Fresh water	Daphnia - Water flea - Daphnia magna	10.1 g/l [48 hours]
1-methoxy-2-propanol	Acute - LC50 - Fresh water Acute - LC50	Fish - Goldfish Daphnia - Daphnia	>4500 mg/l [96 hours] 23300 mg/l [48 hours]
methanol zinc chloride	Acute - LC50 - Fresh water Acute - LC50	Fish - Trout	13 mg/l [96 hours] 0.4 to 2.2 mg/l [96 hours]
Zinc chionae	Chronic - EC10 - Fresh water		58 µg/l [21 days]
	Acute - EC50 - Fresh water	Algae - Green algae - Raphidocelis subcapitata - Exponential growth phase	22 µg/l [72 hours]
	Chronic - EC10 - Fresh water	Algae - Green algae - Raphidocelis subcapitata - Exponential growth phase	10 μg/l [72 hours]
	Acute - LC50 - Fresh water	Daphnia - Water flea - Daphnia galeata - Neonate	0.14 mg/l [48 hours]

Conclusion/Summary

: Harmful to aquatic life with long lasting effects.

12.2 Persistence and degradability

Based on available data, the classification criteria are not met.

English (GB) Denmark 14/20

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878

Code : 00153250 Date of issue/Date of revision : 15 May 2025
SIGMAWELD 165 BINDER

SECTION 12: Ecological information

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
ethanol	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
ethanol	-0.35	-	Low
propan-2-ol	0.05	-	Low
1-methoxy-2-propanol	<1	-	Low
methanol	-0.77	-	Low

12.4 Mobility in soil

Soil/water partition coefficient

Product/ingredient name	logKoc	Кос
ethanol	0.2	1.59008
propan-2-ol	0.54	3.4364
1-methoxy-2-propanol	1.02	10.447
methanol	0.44	2.75443

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste

European waste catalogue (EWC)

Waste code	Waste designation	
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances	

English (GB) Denmark	15/20
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SIGMAWELD 165 BINDER

SECTION 13: Disposal considerations

Packaging

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	European waste catalogue (EWC)	
Container	15 01 06	mixed packaging

Special precautions

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group	II	II	II	II
14.5 Environmental hazards	No.	Yes.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.	Not applicable.

Additional information

ADR/RID : None identified.

Tunnel code : (D/E)

ADN : The product is only regulated as an environmentally hazardous substance when transported in tank

vessels

IMDG : None identified. **IATA** : None identified.

user

14.6 Special precautions for : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO instruments

: Not applicable.

Denmark 16/20 English (GB)

SIGMAWELD 165 BINDER

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Product/ingredient name	Entry Number (REACH)
SIGMAWELD 165 BINDER	3
methanol	69

Labelling : Not applicable.

Explosive precursors : Not applicable.

Ozone depleting substances (EU 2024/590)

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category	
P5c	

National regulations

Fire class : I-1 <u>Executive Order No. 1795/2015</u>

Ingredient name	Annex I Section A	Annex I Section B
propan-2-ol	Listed	-

MAL-code : 3-3

Protection based on MAL

According to the regulations on work involving coded products, the following stipulations apply to the use of personal protective equipment:

General: Gloves must be worn for all work that may result in soiling. Apron/coveralls/ protective clothing must be worn when soiling is so great that regular work clothes do not adequately protect skin against contact with the product. A face shield must be worn in work involving spattering if a full mask is not required. In this case, other recommended use of eye protection is not required.

In all spraying operations in which there is return spray, respiratory protection with air supply and arm protectors/apron/coveralls/protective clothing must be worn as appropriate or as instructed.

English (GB) Denmark 17/20

SIGMAWELD 165 BINDER

SECTION 15: Regulatory information

MAL-code: 3-3

Application: When spraying in new* booths if the operator is outside the spray zone. When using scraper or knife, brush, roller, etc. for pre- and post-treatments outside a closed facility, spray booth or spray cabin.

- Air-supplied half mask and eye protection must be worn.

During downtimes, cleaning and repair in closed facilities, spray booths or cabins, if there is a risk of contact with wet paint or organic solvents. When using scraper or knife, brush, roller, etc, for pre- and post-treatments in cabins or booths of the existing* facility type, if the operator is inside the spray zone.

- Air-supplied half mask, coveralls and eye protection must be worn.

When spraying in existing* spray booths, if the operator is outside the spray zone.

- Air-supplied full mask, arm protectors and apron must be worn.

During non-atomising spraying in existing* facilities of the combined-cabin, spray-cabin and spray-booth type where the operator is working inside the spray zone.

- Air-supplied full mask, arm protectors and apron must be worn.

During all spraying where atomisation occurs in cabins or spray booths where the operator is inside the spray zone and during spraying outside a closed facility, cabin or booth.

- Air-supplied full mask, coveralls and hood must be worn.

Drying: Items for drying/drying ovens that are temporarily placed on such things as rack trolleys, etc, must be equipped with a mechanical exhaust system to prevent fumes from wet items from passing through workers' inhalation zone.

Polishing: When polishing treated surfaces, a mask with dust filter must be worn. When machine grinding, eye protection must be worn. Work gloves must always be worn.

Caution The regulations contain other stipulations in addition to the above.

*See Regulations.

Low-boiling liquids

: This product contains low-boiling point liquids. Any respiratory protective equipment should be air-fed.

Restrictions on use

: Not to be used by professional users below 18 years of age. See the National Working Environment Authorities Executive Order regarding Young People At Work.

List of undesirable substances

: Not listed

Carcinogenic waste

: Waste containers must be labeled: Contains a substance or substances regulated by Danish working environment legislation on cancer risks.

English (GB) Denmark 18/20

SIGMAWELD 165 BINDER

SECTION 15: Regulatory information

15.2 Chemical safety

: No Chemical Safety Assessment has been carried out.

assessment

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms

ATE = Acute Toxicity Estimate

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]

DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement

PNEC = Predicted No Effect Concentration

RRN = REACH Registration Number

PBT = Persistent, Bioaccumulative and Toxic

vPvB = Very Persistent and Very Bioaccumulative

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway

IMDG = International Maritime Dangerous Goods

IATA = International Air Transport Association

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification Justification	
Flam. Liq. 2, H225	On basis of test data
Eye Irrit. 2, H319	Calculation method
STOT SE 3, H336	Calculation method
Aquatic Chronic 3, H412	Calculation method

Full text of abbreviated H statements

H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H370	Causes damage to organs.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS]

English (GB)	Denmark	19/20
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Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878

Code : 00153250 Date of issue/Date of revision : 15 May 2025

SIGMAWELD 165 BINDER

SECTION 16: Other information

Acute Tox. 3 Acute Tox. 4 ACUTE TOXICITY - Category 3
Acute Tox. 4 ACUTE TOXICITY - Category 4

Aquatic Acute 1

Aquatic Chronic 1

Aquatic Chronic 3

Eye Dam. 1

SHORT-TERM (ACUTE) ÂQUATIC HAZARD - Category 1

LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1

LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3

SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1

SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2

Flam. Liq. 2 FLAMMABLE LIQUIDS - Category 2 Flam. Liq. 3 FLAMMABLE LIQUIDS - Category 3

Skin Corr. 1B SKIN CORROSION/IRRITATION - Category 1B

STOT SE 1 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE -

Category 1

STOT SE 3 SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE -

Category 3

History

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Prepared by : EHS Version : 9.02

Disclaimer

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