SAFETY DATA SHEET



Date of issue/Date of revision 24 June 2025

Version 2

Section 1. Identification

Product code : 00292637

Product name : SIGMASHIELD 1090 BASE RAL 6002

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Coating.

Professional applications, Used by spraying.

Supplier's details : PPG Industries (Singapore) Pte. Ltd., No. 1 Tuas Basin Close, Singapore 638803.

Tel +65 68653737

Emergency telephone number (with hours of

operation)

: CHEMTREC +(65)-31581349 (CCN 17704)

Section 2. Hazards identification

Classification of the substance or mixture

: SKIN CORROSION/IRRITATION - Category 2

SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1

GERM CELL MUTAGENICITY - Category 2

GHS label elements, including precautionary statements

Hazard pictograms :





Signal word : Warning

Hazard statements: Causes skin irritation.

May cause an allergic skin reaction. Causes serious eye irritation.

Suspected of causing genetic defects.

Precautionary statements

Prevention : Do not handle until all safety precautions have been read and understood. Wear

protective gloves, protective clothing and eye or face protection. Avoid breathing

vapor. Wash thoroughly after handling.

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Section 2. Hazards identification

: F exposed or concerned: Get medical advice or attention. IF ON SKIN: Wash with Response

plenty of water. If skin irritation or rash occurs: Get medical advice or attention. Take off contaminated clothing and wash it before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or

attention.

: Not applicable. Storage : Not applicable. **Disposal**

Other hazards which do not : Mone known.

result in classification

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

CAS number/other identifiers

CAS number : Not applicable. **EC** number : Mixture.

Ingredient name	%	CAS number
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	10 - <20	25068-38-6
2,3-epoxypropyl neodecanoate	1 - <3	26761-45-5
benzyl alcohol	1 - <3	100-51-6
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	0.1 - < 0.3	100545-48-0

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Remove contact lenses, irrigate copiously with clean, fresh water, holding the

eyelids apart for at least 10 minutes and seek immediate medical advice.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by

trained personnel.

Skin contact : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and

water or use recognized skin cleanser. Do NOT use solvents or thinners.

: If swallowed, seek medical advice immediately and show this container or label. Ingestion

Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

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Section 4. First aid measures

: No known significant effects or critical hazards. Inhalation

: Causes skin irritation. May cause an allergic skin reaction. Skin contact

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

> pain or irritation watering redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:

> irritation redness

Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

: No specific treatment. **Specific treatments**

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It

may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear

aloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

Unsuitable extinguishing

media

: None known.

Specific hazards arising from the chemical

: In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products

: Decomposition products may include the following materials:

: Use an extinguishing agent suitable for the surrounding fire.

carbon oxides

halogenated compounds metal oxide/oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without

suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

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Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Fut on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

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Section 7. Handling and storage

including any incompatibilities

Conditions for safe storage, : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.

procedures

Recommended monitoring: Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls

: Fuser operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection **Skin protection**

Hand protection

: Chemical splash goggles.

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves

: butyl rubber

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

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Section 8. Exposure controls/personal protection

: Appropriate footwear and any additional skin protection measures should be Other skin protection

selected based on the task being performed and the risks involved and should be

approved by a specialist before handling this product.

: Respirator selection must be based on known or anticipated exposure levels, the Respiratory protection

hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is

necessary.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid. Color Green.

Odor Characteristic. pH insoluble in water. **Boiling point** : >37.78°C (>100°F)

Flash point : Closed cup: Not applicable.

: Not available. **Evaporation rate**

Flammability (solid, gas) : liquid

Vapor pressure : Not available.

Vapor density

Relative density 2.06

Media **Result** Solubility(ies)

cold water Not soluble

Auto-ignition temperature : Not available.

ynamic (room temperature): Not available. **Viscosity**

Kinematic (room temperature): Not available.

Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition

products.

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Section 10. Stability and reactivity

: Keep away from the following materials to prevent strong exothermic reactions: Incompatible materials

: Depending on conditions, decomposition products may include the following

oxidizing agents, strong alkalis, strong acids.

Hazardous decomposition materials: carbon oxides halogenated compounds metal oxide/oxides products

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
reaction product: bisphenol- A-(epichlorohydrin); epoxy resin	LD50 Dermal	Rabbit	>2 g/kg	-
	LD50 Oral	Rat	>2 g/kg	-
2,3-epoxypropyl neodecanoate	LD50 Dermal	Rat	3800 mg/kg	-
	LD50 Oral	Rat	9.6 g/kg	-
benzyl alcohol	LC50 Inhalation Dusts and mists LD50 Dermal LD50 Oral	Rat Rabbit Rat	>5 mg/l >2000 mg/kg 1200 mg/kg	4 hours - -
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	LC50 Inhalation Dusts and mists	Rat	5.05 mg/l	4 hours
	LD50 Oral	Rat	>2000 mg/kg	-

Conclusion/Summary

: There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
reaction product: bisphenol-A-(epichlorohydrin); epoxy	Eyes - Mild irritant	Rabbit	-	100 mg	-
resin	Eyes - Moderate irritant	Rabbit	-	-	-
	Skin - Moderate irritant	Rabbit	-	-	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 Ul	-
	Skin - Severe irritant	Rabbit	-	24 hours 2 mg	-

Conclusion/Summary

Skin : There are no data available on the mixture itself. **Eyes** : There are no data available on the mixture itself. Respiratory : There are no data available on the mixture itself.

Sensitization

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Section 11. Toxicological information

Product/ingredient name	Route of exposure	Species	Result
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	skin	Mouse	Sensitizing
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	skin	Guinea pig	Sensitizing

Conclusion/Summary

: There are no data available on the mixture itself. Skin Respiratory : There are no data available on the mixture itself.

Mutagenicity

: There are no data available on the mixture itself. **Conclusion/Summary**

Carcinogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely

routes of exposure

: Not available.

Potential acute health effects

: Causes serious eye irritation. Eye contact

Inhalation : No known significant effects or critical hazards.

Skin contact : Causes skin irritation. May cause an allergic skin reaction.

: No known significant effects or critical hazards. Ingestion

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

pain or irritation watering

redness

Inhalation : No specific data.

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Section 11. Toxicological information

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

: Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

General: Once sensitized, a severe allergic reaction may occur when subsequently exposed

to very low levels.

Carcinogenicity: No known significant effects or critical hazards.

Mutagenicity: Suspected of causing genetic defects.

Reproductive toxicity: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
⊘ ral	15131.35 mg/kg

Other information

Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death.

Section 12. Ecological information

Toxicity

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Section 12. Ecological information

Product/ingredient name	Result	Species	Exposure
reaction product: bisphenol- A-(epichlorohydrin); epoxy resin	Chronic NOEC 0.3 mg/l	Daphnia	21 days
2,3-epoxypropyl neodecanoate	Acute EC50 3.5 mg/l	Algae	96 hours
	Acute EC50 4.8 mg/l Acute LC50 9.6 mg/l	Daphnia - <i>Daphnia magna</i> Fish - <i>Oncorhynchus mykiss</i>	48 hours 96 hours
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	Acute EC50 >100 mg/l	Algae - Pseudokirchneriella subcapitata	72 hours
	Acute EC50 >10 mg/l Acute LC50 >10 mg/l	Daphnia - Daphnia magna Fish - Oncorhynchus mykiss	48 hours 96 hours

Conclusion/Summary

: There are no data available on the mixture itself.

Persistence/degradability

Product/ingredient name	Test	Result	Dose	Inoculum
reaction product: bisphenol- A-(epichlorohydrin); epoxy resin	OECD 301F	5 % - 28 days	-	-
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	Ready Biodegradability - Closed Bottle Test	22 % - 28 days	-	-

Conclusion/Summary

: There are no data available on the mixture itself.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
reaction product: bisphenol-A-(epichlorohydrin); epoxy	-	-	Not readily
resin			
2,3-epoxypropyl	-	-	Not readily
neodecanoate			
benzyl alcohol	-	-	Readily
Octadecanoic acid,	-	-	Inherent
12-hydroxy-, reaction			
products with			
ethylenediamine			

Bioaccumulative potential

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Section 12. Ecological information

Product/ingredient name	LogPow	BCF	Potential
reaction product: bisphenol- A-(epichlorohydrin); epoxy resin	2.64 to 3.78	31	Low
2,3-epoxypropyl neodecanoate	4.4	-	High
benzyl alcohol	0.87	-	Low
Octadecanoic acid, 12-hydroxy-, reaction products with ethylenediamine	>5.86	-	High

Mobility in soil

Soil/Water partition

coefficient

: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

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Section 14. Transport information

Additional information

: None identified. UN : None identified. **IMDG IATA** : None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

Transport in bulk according : Not applicable.

to IMO instruments

Section 15. Regulatory information

Singapore - hazardous chemicals under government control

None.

International regulations

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Section 16. Other information

History

Date of issue/Date of : 24 June 2025

revision

Date of previous issue : 2/21/2020

Version : 2 : EHS Prepared by

Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

UN = United Nations

✓ Indicates information that has changed from previously issued version.

Notice to reader

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Section 16. Other information

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

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