

SAFETY DATA SHEET

Date of issue/Date of revision

: 30 June 2025

Version

: 9.04



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : SIGMAGUARD 603 HARDENER

Product code : 00358516

Other means of identification

Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

**Use of the substance/
mixture** : Coating.

Uses advised against : Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL
Tweemontstraat 104
B-2100 Deurne
Belgium
Telephone +32-33606311
Fax +32-33606435

**e-mail address of person
responsible for this SDS** : Product.Stewardship.EMEA@ppg.com

1.4 Emergency telephone number

National advisory body/Poison Centre

Telephone number : Poison Information Centre; emergency telephone, public + 45 82 12 12 12 (health sector +45 35 31 55 55)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Acute Tox. 4, H302
Acute Tox. 4, H312
Skin Corr. 1B, H314
Eye Dam. 1, H318
Skin Sens. 1, H317
Aquatic Chronic 2, H411

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

Code	: 00358516	Date of issue/Date of revision	: 30 June 2025
SIGMAGUARD 603 HARDENER			

SECTION 2: Hazards identification

2.2 Label elements

Hazard pictograms	:	
Signal word	:	Danger
Hazard statements	:	Harmful if swallowed or in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Toxic to aquatic life with long lasting effects.
<u>Precautionary statements</u>		
Prevention	:	Wear protective gloves, protective clothing and eye or face protection. Avoid release to the environment.
Response	:	Collect spillage. IF INHALED: Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor.
Storage	:	Not applicable.
Disposal	:	Dispose of contents and container in accordance with all local, regional, national and international regulations. P280, P273, P391, P304 + P310, P301 + P310, P501
Hazardous ingredients	:	Propylidynetrimethanol, propoxylated, reaction products with ammonia; 3-aminomethyl-3,5,5-trimethylcyclohexylamine; benzyl alcohol; Epoxy Amine Resin and 2,4,6-tris (dimethylaminomethyl)phenol
Supplemental label elements	:	Not applicable.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	:	Not applicable.
<u>Special packaging requirements</u>		
Containers to be fitted with child-resistant fastenings	:	Not applicable.
Tactile warning of danger	:	Not applicable.
 2.3 Other hazards		
Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	:	This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
Other hazards which do not result in classification	:	None known.

Code	: 00358516	Date of issue/Date of revision	: 30 June 2025
SIGMAGUARD 603 HARDENER			

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	% by weight	Classification	Specific Conc. Limits, M-factors and ATEs	Type
Propylidynetrimethanol, propoxylated, reaction products with ammonia	REACH #: 01-2119556886-20 EC: 500-105-6 CAS: 39423-51-3	≥50 - ≤75	Acute Tox. 4, H302 Acute Tox. 4, H312 Eye Dam. 1, H318 Aquatic Chronic 2, H411	ATE [Oral] = 500 mg/kg ATE [Dermal] = 1100 mg/kg	[1]
3-aminomethyl-3,5,5-trimethylcyclohexylamine	REACH #: 01-2119514687-32 EC: 220-666-8 CAS: 2855-13-2 Index: 612-067-00-9	≥10 - ≤25	Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1A, H317	ATE [Oral] = 1030 mg/kg Skin Sens. 1, H317: C ≥ 0.001%	[1]
benzyl alcohol	REACH #: 01-2119492630-38 EC: 202-859-9 CAS: 100-51-6 Index: 603-057-00-5	≥10 - ≤25	Acute Tox. 4, H302 Eye Irrit. 2, H319 Skin Sens. 1B, H317	ATE [Oral] = 1200 mg/kg	[1]
Epoxy Amine Resin	CAS: SUB114180	≥5.0 - ≤10	Eye Irrit. 2, H319 Skin Sens. 1, H317	-	[1]
2,4,6-tris(dimethylaminomethyl)phenol	REACH #: 01-2119560597-27 EC: 202-013-9 CAS: 90-72-2	≥1.0 - ≤5.0	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1C, H314 Eye Dam. 1, H318	ATE [Oral] = 1200 mg/kg ATE [Dermal] = 1280 mg/kg	[1]
salicylic acid	REACH #: 01-2119486984-17 EC: 200-712-3 CAS: 69-72-7 Index: 607-732-00-5	≥1.0 - <3.0	Acute Tox. 4, H302 Eye Dam. 1, H318 Repr. 2, H361d See Section 16 for the full text of the H statements declared above.	ATE [Oral] = 891 mg/kg	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard
Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Code : 00358516
SIGMAGUARD 603 HARDENER

Date of issue/Date of revision : 30 June 2025

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes severe burns. Harmful in contact with skin. May cause an allergic skin reaction.
- Ingestion** : Harmful if swallowed.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

5.2 Special hazards arising from the substance or mixture

Code : 00358516

Date of issue/Date of revision

: 30 June 2025

SIGMAGUARD 603 HARDENER

SECTION 5: Firefighting measures

- Hazards from the substance or mixture** : In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous combustion products** : Decomposition products may include the following materials:
carbon oxides
nitrogen oxides
- 5.3 Advice for firefighters**
- Special precautions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

- : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

6.3 Methods and material for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.
- 6.4 Reference to other sections** : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

Code	: 00358516	Date of issue/Date of revision	: 30 June 2025
SIGMAGUARD 603 HARDENER			

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures**

Advice on general occupational hygiene
- : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
 - : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- 7.2 Conditions for safe storage, including any incompatibilities**

: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

- Occupational exposure limits

No exposure limit value known.
- Recommended monitoring procedures**

: Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Code : 00358516

Date of issue/Date of revision

: 30 June 2025

SIGMAGUARD 603 HARDENER

SECTION 8: Exposure controls/personal protection

Product/ingredient name	Exposure	Value
Propylidynetrimethanol, propoxylated, reaction products with ammonia	DNEL - Workers - Long term - Dermal <i>Effects: Systemic</i>	1.6 mg/kg bw/day
	DNEL - Workers - Long term - Inhalation <i>Effects: Systemic</i>	14.1 mg/m ³
3-aminomethyl-3,5,5-trimethylcyclohexylamine	DNEL - Workers - Short term - Inhalation <i>Effects: Local</i>	0.073 mg/m ³
	DNEL - Workers - Long term - Inhalation <i>Effects: Local</i>	0.073 mg/m ³
benzyl alcohol	DNEL - General population - Long term - Oral <i>Effects: Systemic</i>	0.3 mg/kg bw/day
	DNEL - General population - Short term - Oral <i>Effects: Systemic</i>	0.3 mg/kg bw/day
	DNEL - General population - Long term - Oral <i>Effects: Systemic</i>	4 mg/kg bw/day
	DNEL - General population - Long term - Dermal <i>Effects: Systemic</i>	4 mg/kg bw/day
	DNEL - General population - Long term - Inhalation <i>Effects: Systemic</i>	5.4 mg/m ³
	DNEL - Workers - Long term - Dermal <i>Effects: Systemic</i>	8 mg/kg bw/day
	DNEL - General population - Short term - Oral <i>Effects: Systemic</i>	20 mg/kg bw/day
	DNEL - General population - Short term - Dermal <i>Effects: Systemic</i>	20 mg/kg bw/day
	DNEL - Workers - Long term - Inhalation <i>Effects: Systemic</i>	22 mg/m ³
	DNEL - General population - Short term - Inhalation <i>Effects: Systemic</i>	27 mg/m ³
2,4,6-tris(dimethylaminomethyl)phenol	DNEL - Workers - Short term - Dermal <i>Effects: Systemic</i>	40 mg/kg bw/day
	DNEL - Workers - Short term - Inhalation <i>Effects: Systemic</i>	110 mg/m ³
	DNEL - General population - Long term - Oral <i>Effects: Systemic</i>	0.075 mg/kg bw/day
	DNEL - General population - Short term - Dermal <i>Effects: Systemic</i>	0.075 mg/kg bw/day
	DNEL - General population - Short term - Inhalation <i>Effects: Systemic</i>	0.13 mg/m ³
	DNEL - General population - Long term - Inhalation <i>Effects: Systemic</i>	0.13 mg/m ³
	DNEL - Workers - Long term - Dermal <i>Effects: Systemic</i>	0.15 mg/kg bw/day
	DNEL - Workers - Long term - Inhalation <i>Effects: Systemic</i>	0.53 mg/m ³
	DNEL - Workers - Short term - Dermal <i>Effects: Systemic</i>	0.6 mg/kg bw/day
	DNEL - Workers - Short term - Inhalation <i>Effects: Systemic</i>	2.1 mg/m ³
salicylic acid	DNEL - Workers - Long term - Dermal <i>Effects: Systemic</i>	2.3 mg/kg bw/day
	DNEL - General population - Long term - Oral <i>Effects: Systemic</i>	1 mg/kg bw/day
	DNEL - General population - Long term - Dermal <i>Effects: Systemic</i>	1 mg/kg bw/day
	DNEL - General population - Short term - Oral <i>Effects: Systemic</i>	4 mg/kg bw/day
	DNEL - General population - Long term - Inhalation <i>Effects: Systemic</i>	4 mg/m ³
	DNEL - Workers - Long term - Inhalation <i>Effects: Local</i>	5 mg/m ³
	DNEL - Workers - Long term - Inhalation <i>Effects: Systemic</i>	5 mg/m ³

PNECs

Not available.

8.2 Exposure controls

Appropriate engineering controls : If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Individual protection measures

Code : 00358516

Date of issue/Date of revision

: 30 June 2025

SIGMAGUARD 603 HARDENER

SECTION 8: Exposure controls/personal protection

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Chemical splash goggles and face shield. Use eye protection according to EN 166.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.
- Gloves** : butyl rubber
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

- Physical state** : Liquid.
- Colour** : Not available.
- Odour** : Amine-like. [Strong]
- Melting point/freezing point** : Not determined.
- Boiling point or initial boiling point and boiling range** : >37.78°C

Code	: 00358516	Date of issue/Date of revision	: 30 June 2025
SIGMAGUARD 603 HARDENER			

SECTION 9: Physical and chemical properties

Flammability	: Not determined. There are no data available on the mixture itself.																				
Lower and upper explosion limit	: Not available.																				
Flash point	: Closed cup: 80°C																				
Auto-ignition temperature	:																				
<table><tr><th>Ingredient name</th><th>°C</th><th>°F</th><th>Method</th></tr><tr><td>Propylidynetrimethanol, propoxylated, reaction products with ammonia</td><td>320</td><td>608</td><td>EU A.15</td></tr></table>		Ingredient name	°C	°F	Method	Propylidynetrimethanol, propoxylated, reaction products with ammonia	320	608	EU A.15												
Ingredient name	°C	°F	Method																		
Propylidynetrimethanol, propoxylated, reaction products with ammonia	320	608	EU A.15																		
Decomposition temperature	: Stable under recommended storage and handling conditions (see Section 7).																				
pH	: Not applicable. insoluble in water.																				
Viscosity	: Dynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (40°C): <14 mm²/s																				
Solubility	:																				
<table><tr><th>Media</th><th>Result</th></tr><tr><td>cold water</td><td>Not soluble</td></tr></table>		Media	Result	cold water	Not soluble																
Media	Result																				
cold water	Not soluble																				
Partition coefficient n-octanol/ water (log Pow)	: Not applicable.																				
Vapour pressure	:																				
<table><tr><th rowspan="2">Ingredient name</th><th colspan="3">Vapour Pressure at 20°C</th><th colspan="3">Vapour pressure at 50°C</th></tr><tr><th>mm Hg</th><th>kPa</th><th>Method</th><th>mm Hg</th><th>kPa</th><th>Method</th></tr><tr><td>Propylidynetrimethanol, propoxylated, reaction products with ammonia</td><td>5.12</td><td>0.68</td><td>EU A.4</td><td></td><td></td><td></td></tr></table>		Ingredient name	Vapour Pressure at 20°C			Vapour pressure at 50°C			mm Hg	kPa	Method	mm Hg	kPa	Method	Propylidynetrimethanol, propoxylated, reaction products with ammonia	5.12	0.68	EU A.4			
Ingredient name	Vapour Pressure at 20°C			Vapour pressure at 50°C																	
	mm Hg	kPa	Method	mm Hg	kPa	Method															
Propylidynetrimethanol, propoxylated, reaction products with ammonia	5.12	0.68	EU A.4																		
Relative density	: 0.98																				
<u>Particle characteristics</u>																					
Median particle size	: Not applicable.																				
9.2 Other information																					
9.2.1 Information with regard to physical hazard classes																					
Explosive properties	: The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.																				
Oxidising properties	: Product does not present an oxidizing hazard.																				
No additional information.																					

SECTION 10: Stability and reactivity

10.1 Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
10.2 Chemical stability	: The product is stable.
10.3 Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
10.4 Conditions to avoid	: When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.

Code	: 00358516	Date of issue/Date of revision	: 30 June 2025
SIGMAGUARD 603 HARDENER			

SECTION 10: Stability and reactivity

- 10.5 Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
- 10.6 Hazardous decomposition products : Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

SECTION 11: Toxicological information

- 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008
- The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly.
- Harmful if swallowed or in contact with skin.
- Causes severe skin burns and eye damage.
- May cause an allergic skin reaction.

Product/ingredient name	Result	Dose / Exposure
Propylidynetrimethanol, propoxylated, reaction products with ammonia	Rat - Oral - LD50	0.22 g/kg
3-aminomethyl-3,5,5-trimethylcyclohexylamine	Rabbit - Dermal - LD50 Rat - Oral - LD50	0.4 g/kg 1030 mg/kg
benzyl alcohol	Rat - Dermal - LD50 Rat - Inhalation - LC50 Dusts and mists Rabbit - Dermal - LD50 Rat - Oral - LD50 Rat - Inhalation - LC50 Dusts and mists Rat - Dermal - LD50	>2000 mg/kg >5.01 mg/l [4 hours] >2000 mg/kg 1200 mg/kg >5 mg/l [4 hours] 1280 mg/kg
2,4,6-tris(dimethylaminomethyl)phenol	Rat - Oral - LD50 <i>Toxic effects:</i> Peripheral Nerve and Sensation - Flaccid paralysis without anesthesia (usually neuromuscular blockage) Lung, Thorax, or Respiration - Dyspnea Rat - Oral - LD50	1200 mg/kg
salicylic acid	Rat - Oral - LD50	0.891 g/kg

Route	ATE value
Oral	710.1 mg/kg
Dermal	1988.88 mg/kg

- Conclusion/Summary : Harmful if swallowed or in contact with skin.
- Irritation/Corrosion
- Conclusion/Summary
- Skin : Causes severe burns.
- Eyes : Causes serious eye damage.
- Respiratory : Based on available data, the classification criteria are not met.
- Respiratory or skin sensitization

Product/ingredient name	Test	Result
3-aminomethyl-3,5,5-trimethylcyclohexylamine	Guinea pig - skin OECD 406	Result: Sensitising

Code : 00358516

Date of issue/Date of revision

: 30 June 2025

SIGMAGUARD 603 HARDENER

SECTION 11: Toxicological information

Skin : May cause an allergic skin reaction.

Respiratory : Based on available data, the classification criteria are not met.

Mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Based on available data, the classification criteria are not met.

Specific target organ toxicity (single exposure)

Based on available data, the classification criteria are not met.

Specific target organ toxicity (repeated exposure)

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Information on likely routes of exposure : Not available.

Potential acute health effects

Inhalation : No known significant effects or critical hazards.

Ingestion : Harmful if swallowed.

Skin contact : Causes severe burns. Harmful in contact with skin. May cause an allergic skin reaction.

Eye contact : Causes serious eye damage.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation : No specific data.

Ingestion : Adverse symptoms may include the following:
stomach pains

Skin contact : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur

Eye contact : Adverse symptoms may include the following:
pain
watering
redness

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects : No known significant effects or critical hazards.

Potential delayed effects : No known significant effects or critical hazards.

Long term exposure

Potential immediate effects : No known significant effects or critical hazards.

Potential delayed effects : No known significant effects or critical hazards.

Potential chronic health effects

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Code	: 00358516	Date of issue/Date of revision	: 30 June 2025
SIGMAGUARD 603 HARDENER			

SECTION 11: Toxicological information

Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.
Other information	: Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

There are no data available on the mixture itself.
Do not allow to enter drains or watercourses.

The mixture has been assessed following the summation method of the CLP Regulation (EC) No 1272/2008 and is classified for eco-toxicological properties accordingly. See Sections 2 and 3 for details.

12.1 Toxicity

Product/ingredient name	Result	Species	Dose / Exposure
2,4,6-tris (dimethylaminomethyl)phenol salicylic acid	Acute - LC50	Daphnia	>100 mg/l [48 hours]
	Acute - LC50	Fish	>100 mg/l [96 hours]
	Acute - EC50 - Fresh water	Daphnia - Water flea - <i>Daphnia longispina</i> - Neonate	1147.57 mg/l [48 hours]
	Chronic - NOEC - Fresh water	Daphnia - Water flea - <i>Daphnia magna</i> - Neonate	5.6 mg/l [21 days]

Conclusion/Summary : Toxic to aquatic life with long lasting effects.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose / Inoculum
2,4,6-tris (dimethylaminomethyl)phenol	OECD [Ready Biodegradability - Closed Bottle Test]	4% [28 days] - Not readily	

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
benzyl alcohol	-	-	Readily
2,4,6-tris (dimethylaminomethyl)phenol	-	-	Not readily

12.3 Bioaccumulative potential

Code : 00358516

Date of issue/Date of revision

: 30 June 2025

SIGMAGUARD 603 HARDENER

SECTION 12: Ecological information

Product/ingredient name	LogP _{ow}	BCF	Potential
Propylidynetrimethanol, propoxylated, reaction products with ammonia	-1.13	-	Low
3-aminomethyl-3,5,5-trimethylcyclohexylamine	0.99	-	Low
benzyl alcohol	0.87	-	Low
2,4,6-tris(dimethylaminomethyl)phenol	0.219	-	Low
salicylic acid	2.21 to 2.26	-	Low

12.4 Mobility in soil

Soil/water partition coefficient

Product/ingredient name	logK _{oc}	K _{oc}
3-aminomethyl-3,5,5-trimethylcyclohexylamine	1.99	98.3852
benzyl alcohol	1.1	12.6442
2,4,6-tris(dimethylaminomethyl)phenol	2.72	525.589
salicylic acid	1.58	37.6361

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste :

European waste catalogue (EWC)

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Code	: 00358516	Date of issue/Date of revision	: 30 June 2025
SIGMAGUARD 603 HARDENER			

SECTION 13: Disposal considerations

Type of packaging	European waste catalogue (EWC)		
Container	15 01 06	mixed packaging	

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN3066	UN3066	UN3066	UN3066
14.2 UN proper shipping name	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL
14.3 Transport hazard class(es)	8	8	8	8
14.4 Packing group	II	II	II	II
14.5 Environmental hazards	Yes.	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	Not applicable.	(Polyoxy propylene diamine)	Not applicable.

Additional information

ADR/RID : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.

Tunnel code : (E)

ADN : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IMDG : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IATA : The environmentally hazardous substance mark may appear if required by other transportation regulations.

14.6 Special precautions for user : **Transport within user’s premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO instruments : Not applicable.

Code	: 00358516	Date of issue/Date of revision	: 30 June 2025
SIGMAGUARD 603 HARDENER			

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Product/ingredient name	Entry Number (REACH)
SIGMAGUARD 603 HARDENER	3

Labelling : Not applicable.

Explosive precursors : Not applicable.

Ozone depleting substances (EU 2024/590)

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category
E2

National regulations

Product registration number : PR-2362022

Fire class : III-1

MAL-code : 00-5

Protection based on MAL : According to the regulations on work involving coded products, the following stipulations apply to the use of personal protective equipment:

General: Gloves must be worn for all work that may result in soiling. Apron/coveralls/ protective clothing must be worn when soiling is so great that regular work clothes do not adequately protect skin against contact with the product. A face shield must be worn in work involving spattering if a full mask is not required. In this case, other recommended use of eye protection is not required.

In all spraying operations in which there is return spray, the following must be worn: respiratory protection and arm protectors/apron/coveralls/protective clothing as appropriate or as instructed.

MAL-code: 00-5
Application: When using scraper or knife, brush, roller etc. for pre- and post-treatments in a spray booth where the operator is outside the spray zone and when working in similar new* facilities of the combined-cabin, spray-cabin and spray-booth type where the operator is working inside the spray zone. When spraying in new* booths and cabins with non-atomizing guns. During downtimes, cleaning and repair in closed facilities, spray booths or cabins, if there is a risk of contact with wet paint or organic solvents. During non-atomising spraying in existing* facilities of the combined-cabin,

Code	: 00358516	Date of issue/Date of revision	: 30 June 2025
SIGMAGUARD 603 HARDENER			

SECTION 15: Regulatory information

spray-cabin and spray-booth type where the operator is working inside the spray zone. When using scraper or knife, brush, roller, etc, for pre- and post-treatments in cabins or booths of the existing* facility type, if the operator is inside the spray zone. When using scraper or knife, brush, roller, etc. for pre- and post-treatments outside a closed facility, spray booth or spray cabin.

- Protective clothing must be worn.

When spraying in existing* spray booths, if the operator is outside the spray zone.

- Air-supplied full mask and protective clothing must be worn.

During all spraying where atomisation occurs in cabins or spray booths where the operator is inside the spray zone and during spraying outside a closed facility, cabin or booth.

- Air-supplied full mask, protective clothing and hood must be worn.

Drying: Items for drying/drying ovens that are temporarily placed on such things as rack trolleys, etc, must be equipped with a mechanical exhaust system to prevent fumes from wet items from passing through workers' inhalation zone.

Polishing: When polishing treated surfaces, a mask with dust filter must be worn. When machine grinding, eye protection must be worn. Work gloves must always be worn.

Caution The regulations contain other stipulations in addition to the above.

*See Regulations.

Restrictions on use	: Not to be used by professional users below 18 years of age. See the National Working Environment Authorities Executive Order regarding Young People At Work.
List of undesirable substances	: Listed

15.2 Chemical safety assessment	: No Chemical Safety Assessment has been carried out.
---------------------------------	---

Code	: 00358516	Date of issue/Date of revision	: 30 June 2025
SIGMAGUARD 603 HARDENER			

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms

ATE = Acute Toxicity Estimate
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
DNEL = Derived No Effect Level
EUH statement = CLP-specific Hazard statement
PNEC = Predicted No Effect Concentration
RRN = REACH Registration Number
PBT = Persistent, Bioaccumulative and Toxic
vPvB = Very Persistent and Very Bioaccumulative
ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
IMDG = International Maritime Dangerous Goods
IATA = International Air Transport Association

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 2, H411	Calculation method Calculation method Calculation method Calculation method Calculation method Calculation method

Full text of abbreviated H statements

H302 H312 H314 H317 H318 H319 H361d H411	Harmful if swallowed. Harmful in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. Causes serious eye irritation. Suspected of damaging the unborn child. Toxic to aquatic life with long lasting effects.
---	---

Full text of classifications [CLP/GHS]

Acute Tox. 4 Aquatic Chronic 2 Eye Dam. 1 Eye Irrit. 2 Repr. 2 Skin Corr. 1B Skin Corr. 1C Skin Sens. 1 Skin Sens. 1A Skin Sens. 1B	ACUTE TOXICITY - Category 4 LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2 REPRODUCTIVE TOXICITY - Category 2 SKIN CORROSION/IRRITATION - Category 1B SKIN CORROSION/IRRITATION - Category 1C SKIN SENSITISATION - Category 1 SKIN SENSITISATION - Category 1A SKIN SENSITISATION - Category 1B
--	---

History

Date of issue/ Date of revision : 30 June 2025
Date of previous issue : 24 June 2025
Prepared by : EHS
Version : 9.04

Disclaimer

Code	: 00358516	Date of issue/Date of revision	: 30 June 2025
SIGMAGUARD 603 HARDENER			

SECTION 16: Other information

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.