

SAFETY DATA SHEET

Date of issue/Date of revision

: 7 August 2025

Version : 1



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : 912 LV EPOXY PRIMER - B

Product code : 00462951

Other means of identification

Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/mixture : Coating.; Hardener.

Uses advised against : Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL
Tweemontstraat 104
B-2100 Deurne
Belgium
Telephone +32-33606311
Fax +32-33606435

e-mail address of person responsible for this SDS : Product.Stewardship.EMEA@ppg.com

1.4 Emergency telephone number

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226

Acute Tox. 4, H302

Skin Corr. 1B, H314

Eye Dam. 1, H318

Skin Sens. 1, H317

Repr. 2, H361

STOT RE 1, H372

Aquatic Chronic 3, H412

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

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SECTION 2: Hazards identification

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms



Signal word

: Danger

Hazard statements

: Flammable liquid and vapor.
Harmful if swallowed.
Causes severe skin burns and eye damage.
May cause an allergic skin reaction.
Suspected of damaging fertility or the unborn child.
Causes damage to organs through prolonged or repeated exposure.
Harmful to aquatic life with long lasting effects.

Prevention

: Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not breathe vapor.

Response

: IF INHALED: Immediately call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor.

Storage

: Not applicable.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

P280, P210, P260, P304 + P310, P301 + P310, P501

Hazardous ingredients

: Poly[oxy(methyl-1,2-ethanediyl)], α -(2-aminomethyl-ethyl)- ω -(2-aminomethyl-ethoxy)-; 2-piperazin-1-ylethylamine; 2,2'-iminodiethylamine and 3,6-diazaoctanethylenediamin

Supplemental label elements

: Not applicable.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

: Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

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SECTION 2: Hazards identification

Product meets the criteria for endocrine disrupting properties according to Regulation (EC) No. 1907/2006. : Based on available data, the classification criteria are not met.

Other hazards which do not result in classification : None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	% by weight	Classification	Specific Conc. Limits, M-factors and ATEs	Type
Poly[oxy(methyl-1,2-ethanediyl)], α -(2-aminomethylpropyl)- ω -(2-aminomethylpropoxy)-2-piperazin-1-ylethylamine	REACH #: 01-2119557899-12 EC: 618-561-0 CAS: 9046-10-0 (n = 2-6)	\geq 50 - \leq 75	Skin Corr. 1C, H314 Eye Dam. 1, H318 Aquatic Chronic 3, H412	-	[1]
2,2'-iminodiethylamine	EC: 205-411-0 CAS: 140-31-8 Index: 612-105-00-4	\geq 25 - \leq 43	Acute Tox. 4, H302 Acute Tox. 3, H311 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1B, H317 Repr. 2, H361 STOT RE 1, H372 (respiratory tract) (inhalation) Aquatic Chronic 3, H412	ATE [Oral] = 500 mg/kg ATE [Dermal] = 866 mg/kg	[1]
3,6-diazaoctanethylenediamin	REACH #: 01-2119473793-27 EC: 203-865-4 CAS: 111-40-0 Index: 612-058-00-X	<1.0	Acute Tox. 4, H302 Acute Tox. 4, H312 Acute Tox. 2, H330 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT SE 3, H335	ATE [Oral] = 1080 mg/kg ATE [Dermal] = 1090 mg/kg ATE [Inhalation (dusts and mists)] = 0.05 mg/l	[1] [2]
	EC: 203-950-6 CAS: 112-24-3 Index: 612-059-00-5	<1.0	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412 See Section 16 for the full text of the H statements declared above.	ATE [Oral] = 1716 mg/kg ATE [Dermal] = 1465 mg/kg	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

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SECTION 3: Composition/information on ingredients

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact	: Check for and remove any contact lenses. Immediately flush eyes with running water for at least 15 minutes, keeping eyelids open. Seek immediate medical attention.
Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact	: Causes serious eye damage.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Causes severe burns. May cause an allergic skin reaction.
Ingestion	: Harmful if swallowed.

Over-exposure signs/symptoms

Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations
Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations
Ingestion	: Adverse symptoms may include the following: stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

4.3 Indication of any immediate medical attention and special treatment needed

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SECTION 4: First aid measures

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products : Decomposition products may include the following materials:
carbon oxides
nitrogen oxides

5.3 Advice for firefighters

Special precautions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and materials for containment and cleaning up

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SECTION 6: Accidental release measures

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.

6.4 Reference to other sections

: See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

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SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
2,2'-iminodiethylamine	ACGIH TLV (United States, 1/2024) Absorbed through skin. TWA 8 hours: 1 ppm. TWA 8 hours: 4.2 mg/m ³ .

Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Exposure	Value
Poly[oxy(methyl-1,2-ethanediyl)], α -(2-aminomethylethyl)- ω -(2-aminomethylethoxy)-	DNEL - Workers - Long term - Inhalation	Systemic 1.36 mg/m ³
2-piperazin-1-ylethylamine	DNEL - Workers - Long term - Dermal DNEL - Workers - Long term - Inhalation	Systemic Local 2.5 mg/kg bw/day 15 μ g/m ³
2,2'-iminodiethylamine	DNEL - Workers - Short term - Inhalation DNEL - Workers - Long term - Dermal DNEL - Workers - Short term - Inhalation DNEL - Workers - Long term - Inhalation DNEL - Workers - Long term - Dermal DNEL - Workers - Long term - Inhalation DNEL - Workers - Long term - Dermal DNEL - Workers - Short term - Inhalation DNEL - General population - Long term - Inhalation	Local Systemic Systemic Systemic Local Local Local Local Systemic 80 μ g/m ³ 3.33 mg/kg bw/day 10.6 mg/m ³ 10.6 mg/m ³ 1.1 mg/cm ² 0.87 mg/m ³ 1.1 mg/cm ² 2.6 mg/m ³ 4.6 mg/m ³
3,6-diazaoctanethylenediamine	DNEL - General population - Short term - Dermal DNEL - General population - Long term - Dermal DNEL - Workers - Long term - Dermal DNEL - Workers - Long term - Inhalation DNEL - General population - Short term - Inhalation DNEL - Workers - Short term - Inhalation DNEL - Workers - Long term - Dermal DNEL - General population - Long term - Dermal DNEL - General population - Long term - Inhalation DNEL - General population - Long term - Oral DNEL - General population - Long term - Dermal DNEL - Workers - Long term - Dermal DNEL - General population - Short term - Dermal	Systemic Systemic Systemic Systemic Systemic Systemic Systemic Systemic Systemic Systemic Systemic Local Systemic Systemic Local 0.25 mg/kg bw/day 0.29 mg/m ³ 0.41 mg/kg bw/day 0.43 mg/cm ² 0.57 mg/kg bw/day 1 mg/cm ²

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SECTION 8: Exposure controls/personal protection

	DNEL - Workers - Long term - Inhalation DNEL - General population - Short term - Dermal DNEL - General population - Short term - Oral DNEL - General population - Short term - Inhalation DNEL - Workers - Short term - Inhalation	Systemic Systemic Systemic Systemic Systemic	1 mg/m ³ 8 mg/kg bw/day 20 mg/kg bw/day 1600 mg/m ³ 5380 mg/m ³
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PNECs

Product/ingredient name	Compartment Detail - Method	Value
Poly[oxy(methyl-1,2-ethanediyl)], α-(2-aminomethylpropyl)-ω-(2-aminomethylmethoxy)-	Fresh water - Assessment Factors	0.015 mg/l
	Marine water - Assessment Factors	0.014 mg/l
	Sewage Treatment Plant - Assessment Factors	7.5 mg/l
	Fresh water sediment - Equilibrium Partitioning	0.132 mg/kg dwt
	Marine water sediment - Equilibrium Partitioning	0.125 mg/kg dwt
	Soil - Equilibrium Partitioning	0.018 mg/kg dwt
2,2'-iminodiethylamine	Fresh water - Assessment Factors	0.56 mg/l
	Marine water - Assessment Factors	0.056 mg/l
	Sewage Treatment Plant - Assessment Factors	6 mg/l
	Fresh water sediment - Equilibrium Partitioning	1072 mg/kg dwt
	Marine water sediment - Equilibrium Partitioning	107.2 mg/kg dwt
	Soil	7.97 mg/kg dwt

8.2 Exposure controls

Appropriate engineering controls

- Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures

- Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

- Chemical splash goggles and face shield. Use eye protection according to EN 166.

Skin protection

- Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Hand protection

- nitrile neoprene

Gloves

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SECTION 8: Exposure controls/personal protection

Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapor (Type A) and particulate filter P3
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state

: Liquid.

Color

: Clear.

Odor

: Amine-like.

Melting point/freezing point

: Not determined.

Boiling point or initial boiling point and boiling range

: >37.78°C

Flammability

: Not determined. There are no data available on the mixture itself.

Lower and upper explosion limit

: Not available.

Flash point

: Closed cup: 34.44°C

Auto-ignition temperature

:

Ingredient name	°C	°F	Method
2-piperazin-1-ylethylamine	>300	>572	

Decomposition temperature

: Stable under recommended storage and handling conditions (see Section 7).

pH

: Not applicable. insoluble in water.

Viscosity

: Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C): >21 mm²/s

Solubility

:

Media	Result
cold water	Not soluble

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SECTION 9: Physical and chemical properties

Partition coefficient n-octanol/
water (log Pow) : Not applicable.

Vapor pressure :

Ingredient name	Vapor Pressure at 20°C			Vapor pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
Poly[oxy(methyl-1,2-ethanediyl)], α -(2-aminomethyl)ethyl)- ω -(2-aminomethyl)ethoxy)-	0.675	0.09		1.575	0.21	

Relative density : 0.96

Particle characteristics

Median particle size : Not applicable.

9.2 Other information

9.2.1 Information with regard to physical hazard classes

Explosive properties : The product itself is not explosive, but the formation of an explosive mixture of vapor or dust with air is possible.

Oxidizing properties : Product does not present an oxidizing hazard.

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.

10.5 Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions: oxidizing agents, strong alkalis, strong acids.

10.6 Hazardous decomposition products : Depending on conditions, decomposition products may include the following materials: carbon oxides nitrogen oxides

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly.

Harmful if swallowed.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

Suspected of damaging fertility. Suspected of damaging the unborn child.

Causes damage to organs through prolonged or repeated exposure.

Acute toxicity

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SECTION 11: Toxicological information

Product/ingredient name	Result	Dose / Exposure
Poly[oxy(methyl-1,2-ethanediyl)], α -(2-aminomethylmethylethyl)- ω -(2-aminomethylmethylethoxy)-	Rat - Oral - LD50	2885 mg/kg
2-piperazin-1-ylethylamine	Rat - Dermal - LD50 Rat - Oral - LD50 Rabbit - Dermal - LD50 Rat - Inhalation - LC50 Dusts and mists Rat - Oral - LD50	2980 mg/kg 2140 mg/kg 866 mg/kg >5 mg/l [4 hours] 1080 mg/kg
2,2'-iminodiethylamine	<i>Toxic effects:</i> Behavioral - Convulsions or effect on seizure threshold Rabbit - Dermal - LD50	1090 mg/kg
3,6-diazaoctanethylenediamin	Rat - Inhalation - LC50 Dusts and mists Rabbit - Dermal - LD50 Rat - Oral - LD50	0.07 to 0.3 mg/l [4 hours] 1465 mg/kg 1716 mg/kg

Acute toxicity estimates

Route	ATE value
Oral	1550.84 mg/kg
Dermal	2686.05 mg/kg
Inhalation (dusts and mists)	7.5 mg/l

Conclusion/Summary : Harmful if swallowed.

Irritation/Corrosion

Conclusion/Summary

Skin : Causes severe burns.

Eyes : Causes serious eye damage.

Respiratory : Based on available data, the classification criteria are not met.

Respiratory or skin sensitization

Product/ingredient name	Test	Result
2-piperazin-1-ylethylamine	Guinea pig - skin OECD 406	Sensitizing
3,6-diazaoctanethylenediamin	Guinea pig - skin OECD 406	Sensitizing

Conclusion/Summary

Skin : May cause an allergic skin reaction.

Respiratory : Based on available data, the classification criteria are not met.

Mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Suspected of damaging fertility. Suspected of damaging the unborn child.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
2,2'-iminodiethylamine	Category 3	-	Respiratory tract irritation

Conclusion/Summary :

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Based on available data, the classification criteria are not met.

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
2-piperazin-1-ylethylamine	Category 1	inhalation	respiratory tract

Conclusion/Summary :

Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard

Based on available data, the classification criteria are not met.

Information on the likely routes of exposure :

Potential acute health effects

Inhalation : No known significant effects or critical hazards.

Ingestion : Harmful if swallowed.

Skin contact : Causes severe burns. May cause an allergic skin reaction.

Eye contact : Causes serious eye damage.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation : Adverse symptoms may include the following:
reduced fetal weight
increase in fetal deaths
skeletal malformations

Ingestion : Adverse symptoms may include the following:
stomach pains
reduced fetal weight
increase in fetal deaths
skeletal malformations

Skin contact : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
reduced fetal weight
increase in fetal deaths
skeletal malformations

Eye contact : Adverse symptoms may include the following:
pain
watering
redness

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : No known significant effects or critical hazards.

Potential delayed effects : No known significant effects or critical hazards.

Long term exposure

Potential immediate effects : No known significant effects or critical hazards.

Potential delayed effects : No known significant effects or critical hazards.

Potential chronic health effects

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SECTION 11: Toxicological information

General	: Causes damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: Suspected of damaging fertility or the unborn child.
Other information	: Exposure to amine vapor has been reported to cause transient corneal edema described as blue haze, halo effect, foggy or blurred vision for several hours. This condition is typically temporary and does not cause permanent visual effects. When the proper eye protection specified in Section 8 is worn, exposure is significantly reduced and the condition has not been observed.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

There are no data available on the mixture itself.

Do not allow to enter drains or watercourses.

The mixture has been assessed following the summation method of the CLP Regulation (EC) No 1272/2008 and is classified for eco-toxicological properties accordingly. See Sections 2 and 3 for details.

12.1 Toxicity

Product/ingredient name	Result	Species	Dose / Exposure
Poly[oxy(methyl-1,2-ethanediyl)], α-(2-aminomethylethyl)-ω-(2-aminomethylmethoxy)-2-piperazin-1-ylethylamine 2,2'-iminodiethylamine	EC50	Algae	15 mg/l [72 hours]
	Acute - EC50	Daphnia	58 mg/l [48 hours]
	Acute - LC50	Fish	430 mg/l [96 hours]

Conclusion/Summary : Harmful to aquatic life with long lasting effects.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose / Inoculum
2-piperazin-1-ylethylamine 2,2'-iminodiethylamine	OECD 301F -	0% [28 days] - Not readily 87% [21 days] - Readily	

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Poly[oxy(methyl-1,2-ethanediyl)], α-(2-aminomethylethyl)-ω-(2-aminomethylmethoxy)-2-piperazin-1-ylethylamine 2,2'-iminodiethylamine	-	-	Not readily
	-	-	Not readily
	-	-	Readily

12.3 Bioaccumulative potential

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SECTION 12: Ecological information

Product/ingredient name	LogP _{ow}	BCF	Potential
2-piperazin-1-ylethylamine	-1.48	-	Low
2,2'-iminodiethylamine	-5.58	4.47 [OECD 305 C]	Low
3,6-diazaoctanethylenediamin	-1.66 to -1.4	-	Low

12.4 Mobility in soil

Soil/Water partition coefficient

Product/ingredient name	logK _{oc}	K _{oc}
2-piperazin-1-ylethylamine	1.5	33.6814
2,2'-iminodiethylamine	0.61	4.03999
3,6-diazaoctanethylenediamin	1.5	33.6474

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste

: Within the present knowledge of the supplier, this product is not regarded as hazardous waste, as defined by EU Directive 2008/98/EC.

Packaging

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	European waste catalogue (EWC)	
Container	15 01 06	mixed packaging

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SECTION 13: Disposal considerations

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN3470	UN3470	UN3470	UN3470
14.2 UN proper shipping name	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE	PAINT, CORROSIVE, FLAMMABLE
14.3 Transport hazard class(es)	8 (3)	8 (3)	8 (3)	8 (3)
14.4 Packing group	II	II	II	II
14.5 Environmental hazards	No.	Yes.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.	Not applicable.

Additional information

ADR/RID : None identified.
Tunnel code : (D/E)
ADN : The product is only regulated as an environmentally hazardous substance when transported in tank vessels.
IMDG : None identified.
IATA : None identified.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO instruments : Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
EU Regulation (EC) No. 1907/2006 (REACH)

[Annex XIV - List of substances subject to authorization](#)

[Annex XIV](#)

None of the components are listed.

[Substances of very high concern](#)

None of the components are listed.

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SECTION 15: Regulatory information

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Product/ingredient name	Entry Number (REACH)
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Labeling : Not applicable.

Explosive precursors : Not applicable.

Ozone depleting substances (EU 2024/590)

Not listed.

Persistent Organic Pollutants

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category
P5c

15.2 Chemical Safety Assessment : No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

 Indicates information that has changed from previously issued version.

Abbreviations and acronyms

ATE = Acute Toxicity Estimate

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]

DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement

PNEC = Predicted No Effect Concentration

RRN = REACH Registration Number

PBT = Persistent, Bioaccumulative and Toxic

vPvB = Very Persistent and Very Bioaccumulative

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway

IMDG = International Maritime Dangerous Goods

IATA = International Air Transport Association

Full text of abbreviated H statements

H226	Flammable liquid and vapor.
H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H330	Fatal if inhaled.
H335	May cause respiratory irritation.
H361	Suspected of damaging fertility or the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS]

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SECTION 16: Other information

Acute Tox. 2	ACUTE TOXICITY - Category 2
Acute Tox. 3	ACUTE TOXICITY - Category 3
Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Chronic 3	AQUATIC HAZARD (LONG-TERM) - Category 3
Eye Dam. 1	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Repr. 2	TOXIC TO REPRODUCTION - Category 2
Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B
Skin Corr. 1C	SKIN CORROSION/IRRITATION - Category 1C
Skin Sens. 1	SKIN SENSITIZATION - Category 1
Skin Sens. 1B	SKIN SENSITIZATION - Category 1B
STOT RE 1	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 3

History

Date of issue/ Date of revision : 7 August 2025

Date of previous issue : No previous validation

Prepared by : EHS

Version : 1

Disclaimer

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