SAFETY DATA SHEET

Safety Data Sheet according to GB/T 16483-2008 and GB/T 17519-2013



Date of issue/Date of revision

9 August 2025

Version 10.08

Section 1. Chemical product and company identification

Product code : 00327863

Product name SIGMAWELD 165 PASTE GREENISH GREY **Product name** : SIGMAWELD 165 PASTE GREENISH GREY

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/

mixture

: Coating.

Uses advised against

: Not applicable.

: PPG Coatings (Kunshan) Co., Ltd Supplier's details

53 Jinyang Road, Lujia Town,

215331 Kunshan City, Jiangsu Province, P.R. China Tel: 86 512 57678859 Fax: 86 512 57678857

Emergency telephone number (with hours of

operation)

: 00 86 532 83889090

Section 2. Hazards identification

Classification of the substance or mixture according to GB 30000.1-2024 and GB 30000-2013

Emergency overview

Liquid.

Gray.

Aromatic.

Highly flammable liquid and vapor.

Causes mild skin irritation.

Suspected of damaging fertility or the unborn child.

Causes damage to organs through prolonged or repeated exposure.

Very toxic to aquatic life.

Very toxic to aquatic life with long lasting effects.

Prolonged or repeated contact may dry skin and cause irritation.

IF exposed or concerned: Get medical advice or attention. If skin irritation occurs: Get medical advice or attention.

See Section 12 for environmental precautions.

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Product name SIGMAWELD 165 PASTE GREENISH GREY

Section 2. Hazards identification

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 2

SKIN CORROSION/IRRITATION - Category 3 TOXIC TO REPRODUCTION - Category 2

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1

AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1

Percentage of the mixture consisting of ingredient(s) of unknown hazards to the

aquatic environment: 17.8%

GHS label elements

Hazard pictograms







Signal word

Danger

Hazard statements

: Highly flammable liquid and vapor.

Causes mild skin irritation.

Suspected of damaging fertility or the unborn child.

Causes damage to organs through prolonged or repeated exposure.

Very toxic to aquatic life.

Very toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention

: Øbtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Ground and bond container and receiving equipment. Keep container tightly closed. Avoid release to the environment. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.

Response

Collect spillage. IF exposed or concerned: Get medical advice or attention. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. If skin irritation occurs: Get medical advice or attention.

Suitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

Storage

: Store locked up. Store in a well-ventilated place. Keep cool.

Disposal

: Dispose of contents and container in accordance with all local, regional, national

and international regulations.

Physical and chemical

hazards

: Highly flammable liquid and vapor.

Health hazards

: Causes mild skin irritation. Suspected of damaging fertility or the unborn child. Causes damage to organs through prolonged or repeated exposure. Prolonged or repeated contact may dry skin and cause irritation.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact

: Adverse symptoms may include the following:

pain or irritation watering redness

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Section 2. Hazards identification

Inhalation : Adverse symptoms may include the following:

reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

irritation redness dryness cracking

reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion: Adverse symptoms may include the following:

reduced fetal weight increase in fetal deaths skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Environmental hazards: Very toxic to aquatic life. Very toxic to aquatic life with long lasting effects.

Other hazards which do not : Prolonged or repeated contact may dry skin and cause irritation.

result in classification

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

CAS number/other identifiers

CAS number : Not applicable.

Ingredient name	%	CAS number
	40 - <70 10 - <25 10 - <25 1 - <10 1 - <10 1 - <10	7440-66-6 64-17-5 14808-60-7 107-98-2 67-63-0 108-88-3
zinc oxide lead powder	1 - <10 <0.1	1314-13-2 7439-92-1

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Product name SIGMAWELD 165 PASTE GREENISH GREY

Section 3. Composition/information on ingredients

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact: Remove contact lenses, irrigate copiously with clean, fresh water, holding the

eyelids apart for at least 10 minutes and seek immediate medical advice.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by

trained personnel.

Skin contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and

water or use recognized skin cleanser. Do NOT use solvents or thinners.

Ingestion: If swallowed, seek medical advice immediately and show this container or label.

Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact
 Inhalation
 No known significant effects or critical hazards.
 Skin contact
 Causes mild skin irritation. Defatting to the skin.
 Ingestion
 No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

irritation redness dryness cracking

reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion: Adverse symptoms may include the following:

reduced fetal weight increase in fetal deaths skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

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Section 4. First aid measures

Specific treatments

: No specific treatment.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

Unsuitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

: Do not use water jet.

Specific hazards arising from the chemical

: Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products Decomposition products may include the following materials: carbon oxides

metal oxide/oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders:

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions:

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

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Section 6. Accidental release measures

Small spill

Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Put on appropriate personal protective equipment (see Section 8). Avoid exposure obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

including any incompatibilities

Conditions for safe storage, : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

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Section 8. Exposure controls/personal protection

Ingredient name	Exposure limits	
e thanol	ACGIH TLV (United States, 1/2024)	
	STEL 15 minutes: 1000 ppm.	
crystalline silica, respirable powder (<10 microns)	GBZ 2.1 (China, 7/2024)	
	PC-TWA 8 hours: 0.7 mg/m³. Form:	
	respirable dust, 10% ≤ free SiO2 ≤ 50%.	
	PC-TWA 8 hours: 0.3 mg/m³. Form:	
	respirable dust, $50\% < \text{free SiO2} \le 80\%$.	
	PC-TWA 8 hours: 0.2 mg/m³. Form:	
	respirable dust, free SiO2 > 80%.	
1-methoxy-2-propanol	ACGIH TLV (United States, 1/2024)	
	TWA 8 hours: 50 ppm.	
	TWA 8 hours: 184 mg/m³.	
	STEL 15 minutes: 100 ppm.	
	STEL 15 minutes: 369 mg/m³.	
Isopropyl alcohol	GBZ 2.1 (China, 7/2024)	
	PC-TWA 8 hours: 350 mg/m³.	
	PC-STEL 15 minutes: 700 mg/m³.	
toluene	GBZ 2.1 (China, 7/2024) Absorbed through	
	skin.	
	PC-TWA 8 hours: 50 mg/m³.	
min a avida	PC-STEL 15 minutes: 100 mg/m³.	
zinc oxide	GBZ 2.1 (China, 7/2024)	
	PC-TWA 8 hours: 3 mg/m³.	
load nowder	PC-STEL 15 minutes: 5 mg/m³.	
lead powder	GBZ 2.1 (China, 7/2024)	
	PC-TWA 8 hours: 0.05 mg/m³ (as Pb). Form: dust.	
	PC-TWA 8 hours: 0.03 mg/m³ (as Pb).	
	Form: fume.	
	1 offit. fulfic.	

Recommended monitoring procedures

Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye protection **Skin protection** : Chemical splash goggles.

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Section 8. Exposure controls/personal protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves

: For prolonged or repeated handling, use the following type of gloves:

Recommended: butyl rubber, nitrile rubber

Body protection

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid. Color : Gray. Odor : Aromatic.

Boiling point : >37.78°C (>100°F)

Flash point : Closed cup: 13°C (55.4°F)

Lower and upper explosive

(flammable) limits

: Not available.

Relative density

: 2

Media **Result**

Not soluble cold water

Viscosity

Solubility(ies)

: Dynamic (room temperature): Not available. Kinematic (room temperature): Not available.

Kinematic (40°C): >21 mm²/s

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Product name SIGMAWELD 165 PASTE GREENISH GREY

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability: The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition

products.

Incompatible materials: Keep away from the following materials to prevent strong exothermic reactions:

oxidizing agents, strong alkalis, strong acids.

Hazardous decomposition

products

: Evolves hydrogen on contact with water. Depending on conditions, decomposition products may include the following materials: carbon oxides metal oxide/oxides

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Dose
zinc dust	Rat - Oral - LD50	>2000 mg/kg
-	Rat - Inhalation - LC50 Dusts and	>5.4 mg/l [4 hours]
	mists	
alcohol [Dry]	Rat - Oral - LD50	7 g/kg
-	Rat - Dermal - LD50	17100 mg/kg
-	Rat - Inhalation - LC50 Vapor	124700 mg/m³ [4 hours]
1-methoxy-2-propanol	Rabbit - Dermal - LD50	13 g/kg
-	Rat - Oral - LD50	5.2 g/kg
-	Rat - Inhalation - LC50 Vapor	>7000 ppm [6 hours]
2-propanol	Rat - Oral - LD50	5045 mg/kg
-	Rabbit - Dermal - LD50	12800 mg/kg
-	Rat - Inhalation - LC50 Vapor	72600 mg/m³ [4 hours]
toluene	Rat - Oral - LD50	5580 mg/kg
-	Rat - Inhalation - LC50 Vapor	49 g/m³ [4 hours]
zinc oxide	Rat - Oral - LD50	>5000 mg/kg
-	Rat - Dermal - LD50	>2000 mg/kg
-	Rat - Inhalation - LC50 Dusts and	>5700 mg/m³ [4 hours]
	mists	

Product Conclusion

: There are no data available on the mixture itself.

Skin corrosion/irritation

Conclusion/Summary: There are no data available on the mixture itself.

Serious eye damage/eye irritation

Conclusion/Summary: There are no data available on the mixture itself.

Respiratory corrosion/irritation

Conclusion/Summary: There are no data available on the mixture itself.

Sensitization

Skin

Conclusion/Summary: There are no data available on the mixture itself.

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Product name SIGMAWELD 165 PASTE GREENISH GREY

Section 11. Toxicological information

Respiratory

Conclusion/Summary: There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary: There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Classification

Product/ingredient name	IARC
	1
microns)	
2-propanol	3
toluene	3
lead powder	2B

Reproductive toxicity

Conclusion/Summary: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Result
1-methoxy-2-propanol	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
	(Narcotic effects) - Category 3
2-propanol	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
	(Narcotic effects) - Category 3
toluene	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
	(Narcotic effects) - Category 3

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Result
crystalline silica, respirable powder (<10	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE)
microns)	(inhalation) - Category 1
toluene	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) -
	Category 2

Aspiration hazard

Product/ingredient name	Result
toluene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

: Not available.

Potential acute health effects

Eye contact
 Inhalation
 No known significant effects or critical hazards.
 Skin contact
 Causes mild skin irritation. Defatting to the skin.
 Ingestion
 No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

pain or irritation watering

redness

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Product name SIGMAWELD 165 PASTE GREENISH GREY

Section 11. Toxicological information

: Adverse symptoms may include the following: Inhalation

reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact Adverse symptoms may include the following:

> irritation redness dryness cracking

reduced fetal weight increase in fetal deaths skeletal malformations

Ingestion : Adverse symptoms may include the following:

reduced fetal weight increase in fetal deaths skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

effects

Potential delayed effects

: Not available.

: Not available.

Long term exposure

Potential immediate

effects

: Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Conclusion/Summary : There are no data available on the mixture itself.

General : Causes damage to organs through prolonged or repeated exposure. Prolonged or

repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.

Carcinogenicity : No known significant effects or critical hazards. Mutagenicity No known significant effects or critical hazards.

Reproductive toxicity : Suspected of damaging fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
MGMAWELD 165 PASTE GREENISH GREY	N/A	36381.7	N/A	N/A	N/A
alcohol [Dry]	7000	17100	N/A	124.7	N/A
1-methoxy-2-propanol	5200	13000	N/A	N/A	N/A
2-propanol	5045	12800	N/A	72.6	N/A
toluene	5580	N/A	N/A	49	N/A
zinc oxide	N/A	2500	N/A	N/A	N/A

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Troduct name Grown Aveed 1001 AGTE GREENIGH GREE

Section 11. Toxicological information

Other information

Product code 00327863

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Dose / Exposure
zínc dust	Acute - EC50 - Fresh water	Algae - Pseudokirchneriella subcapitata	0.106 mg/l [72 hours]
	Chronic - EC10	Daphnia - Water flea - Daphnia magna - Neonate	6.3 μg/l [21 days]
	Acute - EC50 - Fresh water	Daphnia - Water flea - Daphnia magna	354 μg/l [48 hours]
	Chronic - LC10 - Fresh water	Fish - Rainbow trout, donaldson trout - Oncorhynchus mykiss - Juvenile (Fledgling, Hatchling, Weanling)	185 μg/l [30 days]
	Chronic - EC10 - Fresh water	Algae - Green algae - Raphidocelis subcapitata - Exponential growth phase	27.3 μg/l [72 hours]
alcohol [Dry]	Acute - EC50 - Fresh water	Daphnia - Water flea - Daphnia magna	7640 mg/l [48 hours]
1-methoxypropan-2-ol	Acute - LC50 - Fresh water Acute - LC50	Fish - Goldfish Daphnia - Daphnia	>4500 mg/l [96 hours] 23300 mg/l [48 hours]
2-propanol	Acute - EC50 - Fresh water	Daphnia - Water flea - Daphnia magna	10.1 g/l [48 hours]
oluene	EC50 LC50	Daphnia Fish	3.78 mg/l [48 hours] 5.5 mg/l [96 hours]
zinc oxide	Acute - EC50 - Fresh water	Daphnia - Water flea - Daphnia magna - Neonate	0.481 mg/l [48 hours]
	Acute - EC50 Chronic - NOEC - Fresh water	Algae Algae	0.17 mg/l [72 hours] 0.017 mg/l [72 hours]
ead	Acute - LC50 - Fresh water	Daphnia - Water flea - Daphnia magna	0.594 mg/l [48 hours]
	Acute - EC50 - Fresh water	Algae - Green algae - Raphidocelis subcapitata - Exponential growth phase	20.5 μg/l [72 hours]
	Chronic - EC10 - Fresh water	Algae - Green algae - Raphidocelis subcapitata - Exponential growth phase	3.9 µg/l [72 hours]

Conclusion/Summary: Not available.

Persistence/degradability

Conclusion/Summary: Not available.

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Product name SIGMAWELD 165 PASTE GREENISH GREY

Section 12. Ecological information

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
acohol [Dry]	-	-	Readily
toluene	-	-	Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
acohol [Dry]	-0.35	-	Low
1-methoxy-2-propanol	<1	-	Low
2-propanol	0.05	-	Low
toluene	2.73	90	Low

Mobility in soil

Soil/Water partition coefficient

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	China	UN	IMDG	IATA
UN number	UN1263	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3	3
Packing group	II	II	II	II

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Product name SIGMAWELD 165 PASTE GREENISH GREY

Section 14. Transport information

Environmental Yes. The Yes. The Yes. The Yes. environmentally environmentally environmentally hazards hazardous substance hazardous substance hazardous substance mark is not required. mark is not required. mark is not required. **Marine pollutant** Not applicable. Not applicable. (Zinc powder - zinc Not applicable. substances dust (stabilized))

Additional information

CN : None identified. UN : None identified.

IMDG : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

: The environmentally hazardous substance mark may appear if required by other transportation **IATA**

regulations.

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

Transport in bulk according: Not applicable.

to IMO instruments

Section 15. Regulatory information

China inventory (IECSC) : All components are listed or exempted.

References Production Safety Law of the People's Republic of China

Code of Occupational Disease Prevention of the People's Republic of China

Environmental Protection Law of the People's Republic of China

Fire Control Law of the People's Republic of China

Regulations on the Control over Safety of Dangerous Chemicals

Occupational exposure limits for hazardous agents in the workplace chemical

hazardous agents (GBZ2.1)

Specification for classification and labelling of chemicals according to Part 1:

General rules (GB 30000.1-2024)

Safety data sheet for chemical products - Content and order of sections (GB/

T16483)

Guidance on the compilation of safety data sheet for chemical products (GB/

T17519)

General rule for preparation of precautionary label for chemicals (GB15258)

Safety rules for classification, precautionary labeling and precautionary statements

of chemicals (GB30000.2-29)

Section 16. Other information

History

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Product name SIGMAWELD 165 PASTE GREENISH GREY

Section 16. Other information

Prepared by

Key to abbreviations

: EHS

: ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway

ADR = The European Agreement concerning the International Carriage of

Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

RID = The Regulations concerning the International Carriage of Dangerous Goods

by Rail

UN = United Nations



Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

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