SAFETY DATA SHEET

Safety Data Sheet according to GB/T 16483-2008 and GB/T 17519-2013



Date of issue/Date of revision

Version 2.04

9 August 2025

Section 1. Chemical product and company identification

Product code : 00427162

Product name : SIGMADUR 550 Y HARDENER
Product name : SIGMADUR 550 Y HARDENER

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/

mixture

: Coating.; Hardener.

Uses advised against

: Not applicable.

Supplier's details : PPG Coatings (Kunshan) Co., Ltd

53 Jinyang Road, Lujia Town,

215331 Kunshan City, Jiangsu Province, P.R. China Tel: 86 512 57678859 Fax: 86 512 57678857

Emergency telephone number (with hours of

operation)

: 00 86 532 83889090

Section 2. Hazards identification

Classification of the substance or mixture according to GB 30000.1-2024 and GB 30000-2013

Emergency overview

Liquid.

Flammable liquid and vapor.

Causes mild skin irritation.

May cause an allergic skin reaction.

Harmful if inhaled.

May cause respiratory irritation.

Suspected of causing cancer.

Harmful to aquatic life.

Prolonged or repeated contact may dry skin and cause irritation.

IF exposed or concerned: Get medical advice or attention. IF INHALED: Call a POISON CENTER or doctor if you feel unwell. If skin irritation or rash occurs: Get medical advice or attention.

See Section 12 for environmental precautions.

China Page: 1/14

Product code 00427162

Date of issue 9 August 2025

Version 2.04

Product name SIGMADUR 550 Y HARDENER

Section 2. Hazards identification

Classification of the substance or mixture

: FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (inhalation) - Category 4

SKIN CORROSION/IRRITATION - Category 3

SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract

irritation) - Category 3

AQUATIC HAZARD (ACUTE) - Category 3

GHS label elements

Hazard pictograms







Signal word

Warning

Hazard statements

: Flammable liquid and vapor. Causes mild skin irritation.

May cause an allergic skin reaction.

Harmful if inhaled.

May cause respiratory irritation. Suspected of causing cancer.

Harmful to aquatic life.

Precautionary statements

Prevention

: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Ground and bond container and receiving equipment. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Avoid breathing vapor. Contaminated work clothing should not be allowed out of the workplace.

Response

: IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. If skin irritation or rash occurs: Get medical advice or attention.

Suitable extinguishing media

: Use dry chemical, CO₂, water spray (fog) or foam.

Storage

: Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Physical and chemical hazards

: Flammable liquid and vapor.

Health hazards

: Causes mild skin irritation. May cause an allergic skin reaction. Harmful if inhaled. May cause respiratory irritation. Suspected of causing cancer. Prolonged or repeated contact may dry skin and cause irritation.

China Page: 2/14

Product name SIGMADUR 550 Y HARDENER

Section 2. Hazards identification

Symptoms related to the physical, chemical and toxicological characteristics

: Adverse symptoms may include the following: **Eye contact**

> pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact : Adverse symptoms may include the following:

> irritation redness dryness cracking

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

: Not available.

effects

Potential delayed effects

: Not available.

Long term exposure

Potential immediate

: Not available.

effects

Potential delayed effects : Not available.

Environmental hazards : Harmful to aquatic life.

result in classification

Other hazards which do not : Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

CAS number/other identifiers

CAS number : Not applicable.

Ingredient name	%	CAS number
Hexamethylene diisocyanate, oligomers (Biuret type)	70 - 100	28182-81-2
2-methoxy-1-methylethyl acetate	10 - <25	108-65-6
xylene isomers mixture	1 - <10	1330-20-7
ethylbenzene	1 - <10	100-41-4
hexamethylene-di-isocyanate	0.1 - <1	822-06-0

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

	China	Page: 3/14	
--	-------	------------	--

Product name SIGMADUR 550 Y HARDENER

Section 4. First aid measures

Description of necessary first aid measures

Eye contact: Remove contact lenses, irrigate copiously with clean, fresh water, holding the

eyelids apart for at least 10 minutes and seek immediate medical advice.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by

trained personnel.

Skin contact : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and

water or use recognized skin cleanser. Do NOT use solvents or thinners.

Ingestion : If swallowed, seek medical advice immediately and show this container or label.

Keep person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contactInhalationHarmful if inhaled. May cause respiratory irritation.

Skin contact : Causes mild skin irritation. Defatting to the skin. May cause an allergic skin

reaction.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

pain or irritation

watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact: Adverse symptoms may include the following:

irritation redness dryness cracking

Ingestion: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it

is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing

thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

China Page: 4/14

Date of issue 9 August 2025 Version 2.04

Product name SIGMADUR 550 Y HARDENER

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

Product code 00427162

media

: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

Specific hazards arising from the chemical

: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products Decomposition products may include the following materials:

carbon oxides nitrogen oxides

Cyanate and isocyanate. hydrogen cyanide

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

China Page: 5/14

Section 6. Accidental release measures

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Special provisions

: Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Place in a suitable container. The contaminated area should be cleaned immediately with a suitable decontaminant. One possible (flammable) decontaminant comprises (by volume): water (45 parts), ethanol or isopropyl alcohol (50 parts) and concentrated (d: 0,880) ammonia solution (5 parts). A non-flammable alternative is sodium carbonate (5 parts) and water (95 parts). Add the same decontaminant to the remnants and let stand for several days until no further reaction in an unsealed container. Once this stage is reached, close container and dispose of according to local regulations (see section 13). Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

Section 7. Handling and storage

Precautions for safe handling

Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Conditions for safe storage, including any incompatibilities

: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Precautions should be taken to minimize exposure to atmospheric humidity or water. CO₂ will be formed, which, in closed containers, could result in pressurization.

China Page: 6/14

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits	
xylene	GBZ 2.1 (China, 7/2024) [Xylene]	
	PC-TWA 8 hours: 50 mg/m³.	
	PC-STEL 15 minutes: 100 mg/m³.	
ethylbenzene	GBZ 2.1 (China, 7/2024)	
•	PC-TWA 8 hours: 100 mg/m ³ .	
	PC-STEL 15 minutes: 150 mg/m³.	
hexamethylene-di-isocyanate	GBZ 2.1 (China, 7/2024)	
•	PC-TWA 8 hours: 0.03 mg/m ³ .	

procedures

Recommended monitoring: Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye protection Skin protection

: Safety glasses with side shields.

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves Body protection

: butyl rubber

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity. wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

> China Page: 7/14

Product name SIGMADUR 550 Y HARDENER

Section 8. Exposure controls/personal protection

Respiratory protection

: Use an air-fed respirator unless a site-specific assessment determines that an airfed respirator is not necessary, in which case the results of the risk assessment should be utilized to determine whether respiratory protection is necessary and what type of protection is appropriate. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.

Boiling point : >37.78°C (>100°F)

Flash point : Closed cup: 41°C (105.8°F)

Lower and upper explosive

(flammable) limits

: Not available.

Relative density 1.07

Media

Result Solubility(ies) Not soluble cold water

Viscosity : Dynamic (room temperature): Not available.

Kinematic (room temperature): Not available.

Kinematic (40°C): >21 mm²/s

Viscosity : 40 - <60 s (ISO 6mm)

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : In a fire, hazardous decomposition products may be produced.

: Keep away from: oxidizing agents, strong alkalis, strong acids, amines, alcohols, Incompatible materials

water. Uncontrolled exothermic reactions occur with amines and alcohols.

Hazardous decomposition

products

: Depending on conditions, decomposition products may include the following materials: Cyanate and isocyanate. carbon oxides nitrogen oxides hydrogen

cyanide

Page: 8/14 China

Date of issue 9 August 2025 Version 2.04

Product name SIGMADUR 550 Y HARDENER

Section 11. Toxicological information

Information on toxicological effects

Product code 00427162

Acute toxicity

Product/ingredient name	Result	Dose
Hexamethylene diisocyanate, oligomers (Biuret type)	Rat - Oral - LD50	>5000 mg/kg
-	Rat - Dermal - LD50	>15800 mg/kg
2-methoxy-1-methylethyl acetate	Rabbit - Dermal - LD50	>5 g/kg
-	Rat - Oral - LD50	6190 mg/kg
-	Rat - Inhalation - LC50 Vapor	30 mg/l [4 hours]
xylene isomers mixture	Rat - Oral - LD50	4.3 g/kg
-	Rabbit - Dermal - LD50	1.7 g/kg
ethylbenzene	Rat - Oral - LD50	3.5 g/kg
-	Rabbit - Dermal - LD50	17.8 g/kg
-	Rat - Inhalation - LC50 Vapor	17.8 mg/l [4 hours]
hexamethylene-di-isocyanate	Rat - Oral - LD50	0.71 g/kg
-	Rabbit - Dermal - LD50	0.57 g/kg
-	Rat - Inhalation - LC50 Vapor	151 mg/m³ [4 hours]
-	Rat - Inhalation - LC50 Dusts and	124 mg/m³ [4 hours]
	mists	

Product Conclusion

: There are no data available on the mixture itself.

Skin corrosion/irritation

Product/ingredient name	Species	Dose	Score
xylene isomers mixture	irritant	Amount/concentration applied: 500 mg Duration of treatment/exposure: 24 hours	-

Conclusion/Summary

: There are no data available on the mixture itself.

Serious eye damage/eye irritation

: There are no data available on the mixture itself. **Conclusion/Summary**

Respiratory corrosion/irritation

Conclusion/Summary

: There are no data available on the mixture itself.

Sensitization

Skin

Conclusion/Summary : There are no data available on the mixture itself.

Respiratory

Conclusion/Summary : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary

Carcinogenicity

: There are no data available on the mixture itself.

Conclusion/Summary

: There are no data available on the mixture itself.

Classification

Product/ingredient name	IARC
xylene isomers mixture	3
ethylbenzene	2B

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

	China	Page: 9/14
--	-------	------------

Product name SIGMADUR 550 Y HARDENER

Section 11. Toxicological information

Product/ingredient name	Result
Hexamethylene diisocyanate, oligomers	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
(Biuret type)	(Respiratory tract irritation) - Category 3
2-methoxy-1-methylethyl acetate	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
	(Narcotic effects) - Category 3
hexamethylene-di-isocyanate	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
	(Respiratory tract irritation) - Category 3

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Result
ethylbenzene	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

Aspiration hazard

Product/ingredient name	Result
ethylbenzene	ASPIRATION HAZARD - Category 1

Information on the likely

routes of exposure

: Not available.

Potential acute health effects

Eye contactInhalationHarmful if inhaled. May cause respiratory irritation.

Skin contact: Causes mild skin irritation. Defatting to the skin. May cause an allergic skin

reaction.

Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact: Adverse symptoms may include the following:

irritation redness dryness cracking

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

China Page: 10/14

Product name SIGMADUR 550 Y HARDENER

Section 11. Toxicological information

Potential chronic health effects

Conclusion/Summary: There are no data available on the mixture itself.

General: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/

or dermatitis. Once sensitized, a severe allergic reaction may occur when

subsequently exposed to very low levels.

Carcinogenicity : Suspected of causing cancer. Risk of cancer depends on duration and level of

exposure.

Mutagenicity : No known significant effects or critical hazards.Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
SIGMADUR 550 Y HARDENER	31013.0	27208.7	N/A	13.0	1.7
Hexamethylene diisocyanate, oligomers (Biuret type)	N/A	N/A	N/A	11	1.5
2-methoxy-1-methylethyl acetate	6190	N/A	N/A	30	N/A
xylene isomers mixture	4300	1700	N/A	11	1.5
ethylbenzene	3500	17800	N/A	17.8	1.5
hexamethylene-di-isocyanate	710	570	N/A	3	0.5

Other information

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitized persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Repeated exposure may lead to permanent respiratory disability. Moisture-sensitive material. Avoid contact with skin and clothing.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Dose / Exposure
Hexamethylene diisocyanate, oligomers (Biuret type)	Acute - LC50	Fish - Danio rerio (zebra fish)	>100 mg/l [96 hours]
	Acute - EC50	Daphnia - daphnia magna	>100 mg/l [48 hours]
	Acute - EC50	Algae - scenedesmus subspicatus	>1000 mg/l [72 hours]
2-methoxy-1-methylethyl acetate	Acute - LC50 - Fresh water	Fish - Trout - Oncorhynchus mykiss	134 mg/l [96 hours]
ethylbenzene	Acute - EC50 - Fresh water	Daphnia	1.8 mg/l [48 hours]
-	Chronic - NOEC - Fresh	Daphnia - <i>Ceriodaphnia</i>	1 mg/l

China Page: 11/14

Product name SIGMADUR 550 Y HARDENER

Section 12. Ecological information

water dubia

Conclusion/Summary : Not available.

Persistence/degradability

Product/ingredient name	Test	Result	Dose / Inoculum
2-methoxy-1-methylethyl acetate	-	83% [28 days] - Readily	
ethylbenzene	-	79% [10 days] - Readily	

Conclusion/Summary: Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Hexamethylene diisocyanate, oligomers	-	-	Not readily
(Biuret type) 2-methoxy-1-methylethyl acetate	-	-	Readily
xylene isomers mixture ethylbenzene	-	-	Readily Readily

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Hexamethylene diisocyanate, oligomers (Biuret type)	5.54	3.2	Low
2-methoxy-1-methylethyl acetate	1.2	-	Low
xylene isomers mixture	3.12	7.4 to 18.5	Low
ethylbenzene	3.6	79.43	Low
hexamethylene-di-isocyanate	0.02	-	Low

Mobility in soil

Soil/Water partition

coefficient

: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a

China Page: 12/14

Product code 00427162

Product name SIGMADUR 550 Y HARDENER

Section 13. Disposal considerations

highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	China	UN	IMDG	IATA
UN number	UN1263	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3	3
Packing group	III	III	III	III
Environmental hazards	No.	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.	Not applicable.

Additional information

: None identified. CN UN : None identified. **IMDG** : None identified. IATA : None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable.

to IMO instruments

Section 15. Regulatory information

China inventory (IECSC)

: All components are listed or exempted.

References

Production Safety Law of the People's Republic of China Code of Occupational Disease Prevention of the People's Republic of China

Environmental Protection Law of the People's Republic of China

Fire Control Law of the People's Republic of China

Regulations on the Control over Safety of Dangerous Chemicals

Occupational exposure limits for hazardous agents in the workplace chemical hazardous agents (GBZ2.1)

Specification for classification and labelling of chemicals according to Part 1:

General rules (GB 30000.1-2024)

Safety data sheet for chemical products - Content and order of sections (GB/

T16483)

Guidance on the compilation of safety data sheet for chemical products (GB/

China Page: 13/14

Product name SIGMADUR 550 Y HARDENER

Section 15. Regulatory information

T17519)

General rule for preparation of precautionary label for chemicals (GB15258) Safety rules for classification, precautionary labeling and precautionary statements of chemicals (GB30000.2-29)

Section 16. Other information

History

Date of issue/Date of

revision

: 9 August 2025

Version : 2.04

Date of previous issue : 8/9/2025

First issue date : 2/17/2020

Prepared by : EHS

Key to abbreviations: ADN = European Provisions concerning the International Carriage of Dangerous

Goods by Inland Waterway

ADR = The European Agreement concerning the International Carriage of

Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

RID = The Regulations concerning the International Carriage of Dangerous Goods

by Rail

UN = United Nations

7

Indicates information that has changed from previously issued version.

Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

China Page: 14/14