SAFETY DATA SHEET



Date of issue 8/14/2025 (month/day/year)

Version 1.03

Section 1. Chemical product and company identification

: PPG VIKOTE 56 REDBROWN A. Product name

Product code : 000010024821

Other means of identification

00472761

B. Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/

mixture

: Coating.

Uses advised against

: Product is not intended, labelled or packaged for consumer use.

C. Supplier's or Importer's

information

Email Address

: PPG SSC

(44714)

19, Yeocheon-ro 217beon-gil, Nam-gu,

Ulsan, Korea

Tel: +82-52-210-8222 Korea.MSDS@PPG.COM

Emergency telephone

number:

: +82-52-210-8331

Section 2. Hazards identification

: FLAMMABLE LIQUIDS - Category 3 A. Hazard classification

ACUTE TOXICITY (inhalation) - Category 4

SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1

GERM CELL MUTAGENICITY - Category 1B

CARCINOGENICITY - Category 1A

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract

irritation) - Category 3

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1

AQUATIC HAZARD (LONG-TERM) - Category 2

This product is classified in accordance with the Industrial Safety and Health Act and

the Chemical Control Act.

B. GHS label elements, including precautionary statements

Symbol









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Product name PPG VIKOTE 56 REDBROWN

Section 2. Hazards identification

Signal word

: Danger

Hazard statements

: H226 - Flammable liquid and vapor.

H315 - Causes skin irritation.

H317 - May cause an allergic skin reaction.

H319 - Causes serious eye irritation.

H332 - Harmful if inhaled.

H335 - May cause respiratory irritation. H340 - May cause genetic defects.

H350 - May cause cancer.

H372 - Causes damage to organs through prolonged or repeated exposure. (central

nervous system (CNS), kidneys, liver)

H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention

P202 - Do not handle until all safety precautions have been read and understood.

P280 - Wear protective gloves, protective clothing and eye or face protection.

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P241 - Use explosion-proof electrical, ventilating or lighting equipment. P241 - Use explosion-proof electrical, ventilating or lighting equipment.

P242 - Use non-sparking tools.

P243 - Take action to prevent static discharges.

P240 - Ground and bond container and receiving equipment.

P273 - Avoid release to the environment.

P260 - Do not breathe vapor.

P270 - Do not eat, drink or smoke when using this product.

P264 - Wash thoroughly after handling.

Response

: P391 - Collect spillage.

P370 + P378 - In case of fire: Never use water to extinguish.

P308 + P313 - IF exposed or concerned: Get medical advice or attention.

P304 + P312 - IF INHALED: Call a POISON CENTER or doctor if you feel unwell. P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated

clothing. Rinse skin with water or shower.

P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 - If eve irritation persists: Get medical advice or attention.

P321 - Specific treatment (see the label).

Storage

: P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.

P403 + P235 - Keep cool.

Disposal

P501 - Dispose of contents and container in accordance with all local, regional,

national and international regulations.

not result in

classification

C. Other hazards which do : Prolonged or repeated contact may dry skin and cause irritation.

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Section 3. Composition/information on ingredients

CAS number/other identifiers

CAS number : Not applicable.

Chemical name	Common name	Identifiers	%
SOLVENT NAPHTHA (PETROLEUM),	SOLVENT NAPHTHA (PETROLEUM),	CAS: 64742-95-6	20 -
LIGHT AROMATIC	LIGHT AROMATIC		<30
		EC: 265-199-0	
Xylene	XYLENES	CAS: 1330-20-7	10 -<20
		EC: 215-535-7	
1,2,4-TRIMETHYLBENZENE	1,2,4-TRIMETHYL BENZENE	CAS: 95-63-6	10 -<20
		EC: 202-436-9	
Iron oxide	Diiron trioxide	CAS: 1309-37-1	5 - <10
		EC: 215-168-2	_
CHLORINATED PARAFFINS	PARAFFIN WAXES AND	CAS: 63449-39-8	1 - <5
	HYDROCARBON WAXES;		
	CHLORINATED	E0 004 4E0 0	
	ETINA DENIZENE	EC: 264-150-0	4
ethylbenzene	ETHYLBENZENE	CAS: 100-41-4	1 - <5
4.0.5. TDIMETUVI DENIZENE	4.0.5 TDIMETUVI DENIZENE	EC: 202-849-4	4 45
1,3,5-TRIMETHYLBENZENE	1,3,5-TRIMETHYLBENZENE	CAS: 108-67-8	1 - <5
PROPYLBENZENE	PROPYLBENZENE	EC: 203-604-4 CAS: 103-65-1	1 - <5
PROFILDENZENE	PROFILDENZENE	EC: 203-132-9	1 - \5
1,2,3-TRIMETHYLBENZENE	1,2,3-TRIMETHYL BENZENE	CAS: 526-73-8	1 - <5
1,2,3-1 KIIVIE ITT LIBENZENE	1,2,3-1 KIIVIETTTE DENZENE	EC: 208-394-8	1 - \3
cyclohexanone	cyclohexanone	CAS: 108-94-1	0.1 - <1
	Systemoria	EC: 203-631-1	0.1 - 1
Ethanol	ETHYL ALCOHOL	CAS: 64-17-5	0.1 - <1
		EC: 200-578-6	
NAPHTHA, (PETROLEUM), SOLVENT-	PETROLEUM DISTILLATES	CAS: 64741-84-0	0.1 - <1
REFINED LIGHT		0.15.01.11.01.0	'
		EC: 265-086-6	

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. Firs	t aid measures
A. Eye contact	: Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
B. Skin contact	: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
C. Inhalation	: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
D. Ingestion	: If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.
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Section 4. First aid measures

E. Notes to physician

: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments

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: No specific treatment.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

A. Extinguishing media

Suitable extinguishing media

: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

B. Specific hazards arising from the chemical

: Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products Decomposition products may include the following materials:

carbon oxides carbonyl halides metal oxide/oxides

C. Special equipment for fire-fighting

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Fire-fighting procedures:

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Section 6. Accidental release measures

A. Personal precautions, protective equipment and emergency procedures

No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

B. Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways. drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

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Section 6. Accidental release measures

C. Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with noncombustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

- A. Precautions for safe handling
- : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- B. Conditions for safe storage, including any incompatibilities
- : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

A. Occupational exposure limits

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Section 8. Exposure controls/personal protection

Ingredient name	Exposure limits
Xylene	ISHA Article 42 (Republic of Korea,
	1/2020) [Xylene]
	STEL 15 minutes: 150 ppm.
	TWA 8 hours: 100 ppm.
1,2,4-TRIMETHYLBENZENE	ISHA Article 42 (Republic of Korea,
	1/2020) [Trimethyl benzene]
	TWA 8 hours: 25 ppm.
Iron oxide	ISHA Article 42 (Republic of Korea,
	1/2020) [Iron oxide]
	TWA 8 hours: 5 mg/m³ (as Fe). Form:
	Fume.
	TWA 8 hours: 5 mg/m³ (as Fe).
ethylbenzene	ISHA Article 42 (Republic of Korea,
·	1/2020)
	STEL 15 minutes: 125 ppm.
	TWA 8 hours: 100 ppm.
1,3,5-TRIMETHYLBENZENE	ISHA Article 42 (Republic of Korea,
	1/2020) [Trimethyl benzene]
	TWA 8 hours: 25 ppm.
1,2,3-TRIMETHYLBENZENE	ISHA Article 42 (Republic of Korea,
	1/2020) [Trimethyl benzene]
	TWA 8 hours: 25 ppm.
cyclohexanone	ISHA Article 42 (Republic of Korea,
	1/2020) Absorbed through skin.
	TWA 8 hours: 25 ppm.
	STEL 15 minutes: 50 ppm.
Ethanol	ISHA Article 42 (Republic of Korea,
	1/2020)
	TWA 8 hours: 1000 ppm.

Recommended monitoring procedures

: Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

B. Appropriate engineering : controls

Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

C. Personal protective equipment

Respiratory protection

: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Eye protection

: Chemical splash goggles.

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Section 8. Exposure controls/personal protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves

: For prolonged or repeated handling, use the following type of gloves:

May be used: nitrile rubber

Recommended: polyvinyl alcohol (PVA), Viton®

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

A. Appearance

Physical state : Liquid.

Color : Brownish-red.

B. Odor : Aromatic.

C. Odor threshold : Not available.

D. pH : Not applicable.

E. Melting/freezing point : Not available.

F. Boiling point/boiling : >37.78°C (>100°F)

range

G. Flash point : Closed cup: 33°C (91.4°F)

H. Evaporation rate : Not available.
I. Flammability (solid, gas) : Not available.
J. Lower and upper : Not available.

J. Lower and upper explosive (flammable)

limits

K. Vapor pressure :

| Vapor Pressure at 20°C | Vapor pressure at 50°C | mm Hg | kPa | Method | mm | kPa | Method | Hg | ethylbenzene | 9.30076 | 1.2 | |

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Section 9. Physical and chemical properties

L. Solubility(ies) : Media Result

cold water Not soluble

Solubility in water : Not available.

Vapor density : Not available.

Relative density : 1.01

N. Partition coefficient: n-

Partition coeπicient: noctanol/water

Auto-ignition

: Not applicable.

Auto-ignition : temperature

Ingredient name	°C	°F	Method
Solvent naphtha (petroleum), light aromatic	280 to 470	536 to 878	

Q. Decomposition temperature

Vicesity

: Not available.

Viscosity : Dynamic (room temperature): Not available.

Kinematic (room temperature): Not available. Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)

Flow time (ISO 2431) : Not available.

Molecular weight : Not applicable.

Section 10. Stability and reactivity

A. Chemical stability : The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

B. Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition

products.

C. Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions:

oxidizing agents, strong alkalis, strong acids.

D. Hazardous : Depending on conditions, decomposition products may include the following decomposition products materials: carbon oxides carbonyl halides metal oxide/oxides

Section 11. Toxicological information

A. Information on the likely : Not available. routes of exposure

Potential acute health effects

Inhalation : Harmful if inhaled. May cause respiratory irritation.Ingestion : No known significant effects or critical hazards.

Skin contact: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Eye contact: Causes serious eye irritation.

Over-exposure signs/symptoms

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Section 11. Toxicological information

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Ingestion : No specific data.

Skin contact: Adverse symptoms may include the following:

irritation redness dryness cracking

Eye contact : Adverse symptoms may include the following:

pain or irritation

watering redness

B. Health hazards

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
SOLVENT NAPHTHA (PETROLEUM), LIGHT AROMATIC	LD50 Dermal	Rabbit	3.48 g/kg	-
	LD50 Oral	Rat	8400 mg/kg	-
Xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
1,2,4-TRIMETHYLBENZENE	LC50 Inhalation Vapor	Rat	18000 mg/m ³	4 hours
	LD50 Oral	Rat	5 g/kg	-
Iron oxide	LC50 Inhalation Dusts and	Rat	>5 mg/l	4 hours
	mists			
	LD50 Oral	Rat	10 g/kg	-
CHLORINATED PARAFFINS	LD50 Oral	Rat	26100 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
1,3,5-TRIMETHYLBENZENE	LC50 Inhalation Vapor	Rat	24000 mg/m ³	4 hours
	LD50 Oral	Rat	5000 mg/kg	-
PROPYLBENZENE	LD50 Oral	Rat	6040 mg/kg	-
1,2,3-TRIMETHYLBENZENE	LD50 Oral	Rat	11.4 g/kg	-
cyclohexanone	LC50 Inhalation Gas.	Rat	8000 ppm	4 hours
	LD50 Dermal	Rabbit	1100 mg/kg	-
	LD50 Oral	Rat	1800 mg/kg	-
Ethanol	LC50 Inhalation Vapor	Rat	124700 mg/m ³	4 hours
	LD50 Dermal	Rat	17100 mg/kg	-
	LD50 Oral	Rat	7 g/kg	-

Conclusion/Summary: There are no data available on the mixture itself.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
	Skin - Moderate irritant	Rabbit	-	24 hours 500	-
				mg	

Conclusion/Summary

Skin : There are no data available on the mixture itself.
Eyes : There are no data available on the mixture itself.
Respiratory : There are no data available on the mixture itself.

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Section 11. Toxicological information

Sensitization

Conclusion/Summary

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Skin : There are no data available on the mixture itself.Respiratory : There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary: There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Reproductive toxicity

Conclusion/Summary: There are no data available on the mixture itself.

Teratogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Name	Classification	Route of exposure	Target organs
Xylene 1,2,4-TRIMETHYLBENZENE	Category 3 Category 3	-	Narcotic effects Respiratory tract irritation
Iron oxide	Category 3	-	Respiratory tract irritation
1,3,5-TRIMETHYLBENZENE	Category 2	-	-
-	Category 3	-	Narcotic effects
PROPYLBENZENE	Category 3	-	Respiratory tract irritation
1,2,3-TRIMETHYLBENZENE	Category 3	-	Respiratory tract irritation
cyclohexanone	Category 3	-	Respiratory tract irritation
Ethanol	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	Classification	Route of exposure	Target organs
Xylene	Category 1	-	central nervous system (CNS), kidneys, liver
1,2,4-TRIMETHYLBENZENE	Category 2	-	-
Iron oxide	Category 1	-	-
1,3,5-TRIMETHYLBENZENE	Category 2	-	-
Ethanol	Category 2	-	-

Aspiration hazard

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Section 11. Toxicological information

Name	Result
SOLVENT NAPHTHA (PETROLEUM), LIGHT AROMATIC	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1
1,3,5-TRIMETHYLBENZENE	ASPIRATION HAZARD - Category 1
PROPYLBENZENE	ASPIRATION HAZARD - Category 2
NAPHTHA, (PETROLEUM), SOLVENT-REFINED LIGHT	ASPIRATION HAZARD - Category 1

Potential chronic health effects

General : Causes damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.

Once sensitized, a severe allergic reaction may occur when subsequently exposed to

very low levels.

Carcinogenicity: May cause cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity: May cause genetic defects.

Reproductive toxicity: No known significant effects or critical hazards.

Additional information

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

Chemical name	Identifiers	GHS Classification
SOLVENT NAPHTHA (PETROLEUM), LIGHT AROMATIC	CAS: 64742-95-6	FLAMMABLE LIQUIDS - Category 3
	EC: 265-199-0	SKIN IRRITATION - Category 2 GERM CELL MUTAGENICITY - Category 1B CARCINOGENICITY - Category 1B ASPIRATION HAZARD - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 2
Xylene	CAS: 1330-20-7 EC: 215-535-7	FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (dermal) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE
1,2,4-TRIMETHYLBENZENE	CAS: 95-63-6 EC: 202-436-9	EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY
Iron oxide	CAS: 1309-37-1	(REPEATED EXPOSURE) - Category 2 AQUATIC HAZARD (LONG-TERM) - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3

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Product name PPG VIKOTE 56 REDBROWN

Section 11. Toxicological information

CHLORINATED PARAFFINS ethylbenzene 1,3,5-TRIMETHYLBENZENE	CAS: 63449-39-8 EC: 264-150-0 CAS: 100-41-4 EC: 202-849-4 CAS: 108-67-8 EC: 203-604-4	(REPEATED EXPOSURE) - Category 1 SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1 FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 CARCINOGENICITY - Category 2 ASPIRATION HAZARD - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3 FLAMMABLE LIQUIDS - Category 3
ethylbenzene	EC: 264-150-0 CAS: 100-41-4 EC: 202-849-4 CAS: 108-67-8	SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1 FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 CARCINOGENICITY - Category 2 ASPIRATION HAZARD - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3
	CAS: 100-41-4 EC: 202-849-4 CAS: 108-67-8	CARCINOGENICITY - Category 2 AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1 FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 CARCINOGENICITY - Category 2 ASPIRATION HAZARD - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3
	EC: 202-849-4 CAS: 108-67-8	AQUATIC HAZARD (ACUTE) - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 1 FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 CARCINOGENICITY - Category 2 ASPIRATION HAZARD - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3
	EC: 202-849-4 CAS: 108-67-8	AQUATIC HAZARD (LONG-TERM) - Category 1 FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 CARCINOGENICITY - Category 2 ASPIRATION HAZARD - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3
	EC: 202-849-4 CAS: 108-67-8	FLAMMABLE LIQUIDS - Category 2 ACUTE TOXICITY (inhalation) - Category 4 CARCINOGENICITY - Category 2 ASPIRATION HAZARD - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3
	CAS: 108-67-8	ACUTE TOXICITY (inhalation) - Category 4 CARCINOGENICITY - Category 2 ASPIRATION HAZARD - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3
1,3,5-TRIMETHYLBENZENE		CARCINOGENICITY - Category 2 ASPIRATION HAZARD - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3
1,3,5-TRIMETHYLBENZENE		ASPIRATION HAZARD - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 3
1,3,5-TRIMETHYLBENZENE		
1,3,5-TRIMETHYLBENZENE		
	EC: 203 604 4	
	LC. 203-004-4	SKIN IRRITATION - Category 2
		EYE IRRITATION - Category 2A
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE
		EXPOSURE) - Category 2
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE
		EXPOSURE) (Narcotic effects) - Category 3
		SPECIFIC TARGET ORGAN TOXICITY
		(REPEATED EXPOSURE) - Category 2
		ASPIRATION HAZARD - Category 1
		AQUATIC HAZARD (LONG-TERM) - Category 2
PROPYLBENZENE	CAS: 103-65-1	FLAMMABLE LIQUIDS - Category 3
	EC: 203-132-9	SKIN IRRITATION - Category 2
		EYE IRRITATION - Category 2A
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE
		EXPOSURE) (Respiratory tract irritation) -
		Category 3
		ASPIRATION HAZARD - Category 2
1,2,3-TRIMETHYLBENZENE	CAS: 526-73-8	FLAMMABLE LIQUIDS - Category 3
	EC: 208-394-8	SKIN IRRITATION - Category 2
		EYE IRRITATION - Category 2A
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE
		EXPOSURE) (Respiratory tract irritation) -
		Category 3
cyclohexanone	CAS: 108-94-1	
	EC: 203-631-1	
Ethanol	CAS: 64-17-5	
	EC: 200-578-6	
		(REPEATED EXPOSURE) - Category 2
	1040.04744.04.0	1 · · · · · · · · · · · · · · · · · ·
NAPHTHA, (PETROLEUM), SOLVENT- REFINED LIGHT	CAS: 64741-84-0	FLAMMABLE LIQUIDS - Category 2
	EC: 208-394-8 CAS: 108-94-1 EC: 203-631-1 CAS: 64-17-5 EC: 200-578-6	FLAMMABLE LIQUIDS - Category 3 SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 AQUATIC HAZARD (LONG-TERM) - Category 2 FLAMMABLE LIQUIDS - Category 3 ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 GERM CELL MUTAGENICITY - Category 2 CARCINOGENICITY - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 FLAMMABLE LIQUIDS - Category 2 EYE IRRITATION - Category 2A CARCINOGENICITY - Category 1A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

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Product name PPG VIKOTE 56 REDBROWN			
Section 11. Toxicological infor	mation		
EC: 265-	CA AS	ERM CELL MUTAGENICITY - Category 1B ARCINOGENICITY - Category 1B SPIRATION HAZARD - Category 1 QUATIC HAZARD (LONG-TERM) - Catego	

Section 12. Ecological information

A. **Ecotoxicity**

Product/ingredient name	Result	Species	Exposure
SOLVENT NAPHTHA (PETROLEUM), LIGHT AROMATIC	Acute LC50 8.2 mg/l	Fish	96 hours
Iron oxide	Acute EC50 >100 mg/l	Daphnia	48 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
	Chronic NOEC 1 mg/l Fresh water	Daphnia - Ceriodaphnia dubia	-
Ethanol	Acute EC50 7640 mg/l Fresh water	Daphnia - <i>Daphnia magna</i>	48 hours

B. Persistence and degradability

Product/ingredient name	Test	Result		Dose		Inoculum
ethylbenzene	-	79 % - Rea	adily - 10 days	-		-
Product/ingredient name	Aquatic half-life		Photolysis		Biodeg	radability
Kylene ethylbenzene Ethanol	- - -		- - -		Readily Readily Readily	

C. Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Kylene	3.12	7.4 to 18.5	Low
1,2,4-TRIMETHYLBENZENE	3.63	120.23	Low
CHLORINATED	7.46 to 11.48	-	High
PARAFFINS			_
ethylbenzene	3.6	79.43	Low
1,3,5-TRIMETHYLBENZENE	3.42	186.21	Low
PROPYLBENZENE	3.69	-	Low
1,2,3-TRIMETHYLBENZENE	3.66	194.98	Low
cyclohexanone	0.86	-	Low
Ethanol	-0.35	-	Low
NAPHTHA, (PETROLEUM),	2.2 to 5.2	-	Low
SOLVENT-REFINED LIGHT			

D. Mobility in soil

Soil/Water partition : Not available. coefficient

E. Other adverse effects : No known significant effects or critical hazards.

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Section 13. Disposal considerations

A. Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

B. Disposal precautions

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
A. UN number	UN1263	UN1263	UN1263
B. UN proper shipping name	PAINT	PAINT	PAINT
C. Transport hazard class(es)	3	3	3
D. Packing group	III	III	III
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.
E. Marine pollutant substances	Not applicable.	(Solvent naphtha (petroleum), light aromatic)	Not applicable.

Additional information

UN : None identified.

IMDG: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IATA : The environmentally hazardous substance mark may appear if required by other transportation

regulations.

F. Special precaution which a user to be aware of or needs to comply with in connection with transport or transportation

Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not applicable.

to IMO instruments

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Section 15. Regulatory information

A. Regulation according to ISHA

ISHA article 117 (Harmful substances prohibited from manufacture)

: None of the components are listed.

ISHA article 118

: None of the components are listed.

(Harmful substances requiring permission)

Article 2 of Youth Protection Act on Substances Hazardous : It is not allowed to sell to persons under the age of 19.

to Youth

Exposure Limits of Chemical Substances and Physical Factors

The following components have an OEL:

Xylene

1.2.4-TRIMETHYLBENZENE

Iron oxide ethylbenzene

1,3,5-TRIMETHYLBENZENE

1,2,3-TRIMETHYLBENZENE

cyclohexanone

Ethanol

ISHA Enforcement Regs

Annex 19 (Exposure standards established for harmful factors)

: The following components are listed: cyclohexanone, toluene

ISHA Enforcement Regs

Annex 11-5 (Harmful factors subject to Work

Environment Measurement) : The following components are listed: xylene, iron oxide, ethyl benzene

Annex 22 (Harmful Factors Subject to Special Health Checkup)

ISHA Enforcement Regs : The following components are listed: Xylene, Iron oxide (dust, fume), Ethyl benzene

Standard of Industrial Safety and Health

Annex 12 (Hazardous substances subject to control)

: The following components are listed: xylene, iron and its compounds, ethyl benzene

B. Regulation according to Chemicals Control Act

: The following components are listed: Xylene including o-,m-,p- isomer, Ethylbenzene Article 11 (TRI)

Article 18 Prohibited (K-Reach Article 27)

: None of the components are listed.

Article 19 Subject to

: None of the components are listed.

authorization (K-Reach Article 25)

Article 20 Restricted (K-: None of the components are listed.

Reach Article 27)

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Product name PPG VIKOTE 56 REDBROWN

Section 15. Regulatory information

Article 20 Toxic

Chemicals (K-Reach

Article 20)

Korea inventory: All components are listed or exempted.

: Not applicable

Article 39 (Accident Precaution Chemicals)

: None of the components are listed.

C. Dangerous Materials

: Class: Class 4 - Flammable Liquid

Safety Management Act

Item: 4. Class 2 petroleums - Water-insoluble liquid

Threshold: 1000 L Danger category: III

Signal word: Contact with sources of ignition prohibited

D. Wastes regulation

the product

: Dispose of contents and container in accordance with all local, regional, national

and international regulations.

E. Regulation according to other foreign laws

Safety, health and environmental regulations specific for

: No known specific national and/or regional regulations applicable to this product

(including its ingredients).

Section 16. Other information

A. References : Korean Ministry of Environment; Chemical Control Act

Korean Ministry of Labor; Industrial Safety and Health Act

NIER Notice

Registry of Toxic Effects of Chemical Substances (RTECS)

U.S. Environmental Protection Agency, AQUIRE (Aquatic toxicity Information

Retrieval) ECOTOX Database System.

B. First issue date : 4/20/2025
 C. Date of issue/Date of : 8/14/2025

revision

. 0/1-//202

D. Version : 1.03
Prepared by : EHS

E. Other

✓ Indicates information that has changed from previously issued version.

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

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