

# SAFETY DATA SHEET



Date of issue/Date of revision 14 August 2025

Version5

## Section 1. Identification

**Product code** : 00284333  
**Product name** : AMERCOAT 450 GL HARDENER  
**Other means of identification** : Not available.  
**Product type** : Liquid.

### Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Coating.  
Professional applications, Used by spraying.  
**Uses advised against** : Product is not intended, labelled or packaged for consumer use.

**Supplier's details** : PT PPG Coatings Indonesia  
Jl. Rawagelam III No.1  
13930 Jakarta  
Indonesia  
Tel +62 21 4605710  
PMC.Safety@PPG.com

**Emergency telephone number** : CHEMTREC 001-803-017-9114 (CCN 17704)

## Section 2. Hazards identification

**Classification of the substance or mixture** :  FLAMMABLE LIQUIDS - Category 3  
ACUTE TOXICITY (inhalation) - Category 4  
SKIN CORROSION/IRRITATION - Category 2  
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A  
RESPIRATORY SENSITIZATION - Category 1  
SKIN SENSITIZATION - Category 1  
CARCINOGENICITY - Category 1B  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3  
ASPIRATION HAZARD - Category 1  
AQUATIC HAZARD (LONG-TERM) - Category 2  
 Percentage of the mixture consisting of ingredient(s) of unknown acute inhalation toxicity: 21.4%  
 Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 1.4%

### GHS label elements, including precautionary statements

## Section 2. Hazards identification

**Hazard pictograms**

:

**Signal word**

: Danger

**Hazard statements**

:  Flammable liquid and vapor.  
May be fatal if swallowed and enters airways.  
Causes skin irritation.  
May cause an allergic skin reaction.  
Causes serious eye irritation.  
Harmful if inhaled.  
May cause allergy or asthma symptoms or breathing difficulties if inhaled.  
May cause respiratory irritation.  
May cause drowsiness or dizziness.  
May cause cancer.  
Toxic to aquatic life with long lasting effects.

**Precautionary statements****Prevention**

:  Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Wear respiratory protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating or lighting equipment. Use non-sparking tools. Take action to prevent static discharges. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Avoid breathing vapor. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace.

**Response**

:  Collect spillage. IF exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. If experiencing respiratory symptoms: Call a POISON CENTER or doctor. IF SWALLOWED: Immediately call a POISON CENTER or doctor. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.

**Storage**

: Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.

**Disposal**

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

**Other hazards which do not result in classification** : Prolonged or repeated contact may dry skin and cause irritation.

## Section 3. Composition/information on ingredients

**Substance/mixture**

: Mixture

**CAS number/other identifiers****CAS number**

: Not applicable.

**EC number**

: Mixture.

### Section 3. Composition/information on ingredients

| Ingredient name                                     | %       | CAS number |
|---|---------|------------|
| Hexamethylene diisocyanate, oligomers (Biuret type) | 25- <50 | 28182-81-2 |
| Solvent naphtha (petroleum), light aromatic         | 10- <20 | 64742-95-6 |
| 1,2,4-trimethylbenzene                              | 10- <20 | 95-63-6    |
| 2-methoxy-1-methylethyl acetate                     | 5- <10  | 108-65-6   |
| xylene  | 3- <5   | 1330-20-7  |
| ethylbenzene  | 3- <5   | 100-41-4   |
| mesitylene  | 1- <3   | 108-67-8   |
| propylbenzene                                       | 1- <3   | 103-65-1   |
| 1,2,3-trimethylbenzene                              | 1- <3   | 526-73-8   |
| cumene  | 0.3- <1 | 98-82-8    |
| hexamethylene-di-isocyanate                         | 0.3- <1 | 822-06-0   |

There are no ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

SUB codes represent substances without registered CAS Numbers.

Occupational exposure limits, if available, are listed in Section 8.

### Section 4. First aid measures

#### Description of necessary first aid measures

- Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognized skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show this container or label. Keep person warm and at rest. Do NOT induce vomiting.

#### Most important symptoms/effects, acute and delayed

##### Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- Skin contact** : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : Can cause central nervous system (CNS) depression. May be fatal if swallowed and enters airways.

##### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness

## Section 4. First aid measures

- Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing  
wheezing and breathing difficulties  
asthma  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness  
dryness  
cracking
- Ingestion** : Adverse symptoms may include the following:  
nausea or vomiting

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

- Specific hazards arising from the chemical** : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon oxides  
nitrogen oxides  
Cyanate and isocyanate.  
hydrogen cyanide

## Section 5. Fire-fighting measures

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

### Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

- Special provisions** : Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Place in a suitable container. The contaminated area should be cleaned immediately with a suitable decontaminant. One possible (flammable) decontaminant comprises (by volume): water (45 parts), ethanol or isopropyl alcohol (50 parts) and concentrated (d: 0,880) ammonia solution (5 parts). A non-flammable alternative is sodium carbonate (5 parts) and water (95 parts). Add the same decontaminant to the remnants and let stand for several days until no further reaction in an unsealed container. Once this stage is reached, close container and dispose of according to local regulations (see section 13). Do not allow to enter drains or watercourses. If the product contaminates lakes, rivers, or sewers, inform the appropriate authorities in accordance with local regulations.

## Section 6. Accidental release measures

## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not swallow. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.
- Precautions should be taken to minimize exposure to atmospheric humidity or water. CO<sub>2</sub> will be formed, which, in closed containers, could result in pressurization.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

| Ingredient name        | Exposure limits   |
|------------------------|---|
| 1,2,4-trimethylbenzene | <b>Minister of Labor of the Republic of Indonesia (Indonesia, 4/2018)</b><br><b>[trimetilbenzen]</b><br>TWA 8 hours: 123 mg/m <sup>3</sup> .<br>TWA 8 hours: 25 ppm.                |
| xylene                 | <b>Ministry of Employment and Labor (Indonesia, 2/1997)</b><br>STEL 15 minutes: 651 mg/m <sup>3</sup> .<br>STEL 15 minutes: 150 ppm.<br><b>Minister of Labor of the Republic of</b> |

## Section 8. Exposure controls/personal protection

|                             |  |
|-----------------------------|--|
| ethylbenzene                | <p><b>Indonesia (Indonesia, 4/2018) [xilen]</b><br/>           TWA 8 hours: 434 mg/m<sup>3</sup>.<br/>           TWA 8 hours: 100 ppm.<br/>           STEL 15 minutes: 651 mg/m<sup>3</sup>.<br/>           STEL 15 minutes: 150 ppm.</p> <p><b>Ministry of Employment and Labor (Indonesia, 2/1997)</b><br/>           STEL 15 minutes: 543 mg/m<sup>3</sup>.<br/>           STEL 15 minutes: 125 ppm.</p> <p><b>Minister of Labor of the Republic of Indonesia (Indonesia, 4/2018)</b><br/>           TWA 8 hours: 20 ppm.</p> |
| mesitylene                  | <p><b>Minister of Labor of the Republic of Indonesia (Indonesia, 4/2018)</b><br/>           [trimetilbenzen]<br/>           TWA 8 hours: 123 mg/m<sup>3</sup>.<br/>           TWA 8 hours: 25 ppm.</p>   |
| 1,2,3-trimethylbenzene      | <p><b>Minister of Labor of the Republic of Indonesia (Indonesia, 4/2018)</b><br/>           [trimetilbenzen]<br/>           TWA 8 hours: 123 mg/m<sup>3</sup>.<br/>           TWA 8 hours: 25 ppm.</p>   |
| cumene                      | <p><b>Minister of Labor of the Republic of Indonesia (Indonesia, 4/2018)</b> Absorbed through skin.<br/>           TWA 8 hours: 246 mg/m<sup>3</sup>.<br/>           TWA 8 hours: 50 ppm.</p>  |
| hexamethylene-di-isocyanate | <p><b>Minister of Labor of the Republic of Indonesia (Indonesia, 4/2018)</b> Inhalation sensitizer.<br/>           TWA 8 hours: 0.005 ppm.</p>   |

- Recommended monitoring procedures** : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
- Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
- Individual protection measures**
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Chemical splash goggles.



## Section 8. Exposure controls/personal protection

### Skin protection

#### Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

#### Gloves

: butyl rubber

#### Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

#### Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

#### Respiratory protection

: Use an air-fed respirator unless a site-specific assessment determines that an air-fed respirator is not necessary, in which case the results of the risk assessment should be utilized to determine whether respiratory protection is necessary and what type of protection is appropriate. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

#### Restrictions on use

: Persons with a history of asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used.

## Section 9. Physical and chemical properties

### Appearance

#### Physical state

: Liquid.

#### Color

: Not available.

#### Odor

: Amine-like.

#### Odor threshold

: Not available.

#### pH

: Not applicable.

#### Melting point

: Not available.

#### Boiling point

: >37.78°C (>100°F)

#### Flash point

: Closed cup: 39°C (102.2°F)

#### Evaporation rate

: Not available.

#### Flammability/Combustible properties (solid, gas)

: Not available.

#### Lower and upper explosive (flammable) limits

: Not available.

#### Vapor pressure

: Not available.

#### Vapor density

: Not available.

#### Relative density

: 0.99

#### Bulk Density (g/cm<sup>3</sup>)

: 0.99



## Section 9. Physical and chemical properties

|  | Media  | Result      |
|--|--|-------------|
| Solubility(ies)                        | <input checked="" type="checkbox"/> Cold water   | Not soluble |
| Partition coefficient: n-octanol/water | : Not applicable.  |             |
| Auto-ignition temperature              | : Not available.   |             |
| Decomposition temperature              | : Not available.   |             |
| Viscosity                              | : <input checked="" type="checkbox"/> Dynamic (room temperature): Not available.<br>Kinematic (room temperature): Not available.<br>Kinematic (40°C): <14 mm <sup>2</sup> /s |             |

## Section 10. Stability and reactivity

|                                    |   |
|------------------------------------|---|
| Reactivity                         | : No specific test data related to reactivity available for this product or its ingredients.  |
| Chemical stability                 | : The product is stable.  |
| Possibility of hazardous reactions | : Under normal conditions of storage and use, hazardous reactions will not occur.   |
| Conditions to avoid                | : In a fire, hazardous decomposition products may be produced.  |
| Incompatible materials             | : Keep away from: oxidizing agents, strong alkalis, strong acids, amines, alcohols, water. Uncontrolled exothermic reactions occur with amines and alcohols.  |
| Hazardous decomposition products   | : Depending on conditions, decomposition products may include the following materials: Cyanate and isocyanate. carbon oxides nitrogen oxides hydrogen cyanide |

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

| Product/ingredient name   | Result                | Species | Dose                    | Exposure |
|---|-----------------------|---------|-------------------------|----------|
| <input checked="" type="checkbox"/> Hexamethylene diisocyanate, oligomers (Biuret type) | LD50 Dermal           | Rat     | >15800 mg/kg            | -        |
| Solvent naphtha (petroleum), light aromatic   | LD50 Oral             | Rat     | >5000 mg/kg             | -        |
|   | LD50 Dermal           | Rabbit  | 3.48 g/kg               | -        |
| 1,2,4-trimethylbenzene  | LD50 Oral             | Rat     | 8400 mg/kg              | -        |
|   | LC50 Inhalation Vapor | Rat     | 18000 mg/m <sup>3</sup> | 4 hours  |
| 2-methoxy-1-methylethyl acetate   | LD50 Oral             | Rat     | 5 g/kg                  | -        |
|   | LC50 Inhalation Vapor | Rat     | 30 mg/l                 | 4 hours  |
| xylene  | LD50 Dermal           | Rabbit  | >5 g/kg                 | -        |
|   | LD50 Oral             | Rat     | 6190 mg/kg              | -        |
| ethylbenzene  | LD50 Dermal           | Rabbit  | 1.7 g/kg                | -        |
|   | LD50 Oral             | Rat     | 4.3 g/kg                | -        |
|   | LC50 Inhalation Vapor | Rat     | 17.8 mg/l               | 4 hours  |
|   | LD50 Dermal           | Rabbit  | 17.8 g/kg               | -        |

## Section 11. Toxicological information

|                             |                                 |        |                         |         |
|-----------------------------|---------------------------------|--------|-------------------------|---------|
| mesitylene                  | LD50 Oral                       | Rat    | 3.5 g/kg                | -       |
|                             | LC50 Inhalation Vapor           | Rat    | 24000 mg/m <sup>3</sup> | 4 hours |
| propylbenzene               | LD50 Oral                       | Rat    | 5000 mg/kg              | -       |
|                             | LD50 Oral                       | Rat    | 6040 mg/kg              | -       |
| 1,2,3-trimethylbenzene      | LD50 Oral                       | Rat    | 11.4 g/kg               | -       |
|                             | LD50 Oral                       | Rat    | 11.4 g/kg               | -       |
| cumene                      | LC50 Inhalation Vapor           | Rat    | 39000 mg/m <sup>3</sup> | 4 hours |
|                             | LD50 Dermal                     | Rabbit | 12.3 g/kg               | -       |
| hexamethylene-di-isocyanate | LD50 Oral                       | Rat    | 2260 mg/kg              | -       |
|                             | LC50 Inhalation Dusts and mists | Rat    | 124 mg/m <sup>3</sup>   | 4 hours |
|                             | LC50 Inhalation Vapor           | Rat    | 151 mg/m <sup>3</sup>   | 4 hours |
|                             | LD50 Dermal                     | Rabbit | 0.57 g/kg               | -       |
|                             | LD50 Oral                       | Rat    | 0.71 g/kg               | -       |

**Conclusion/Summary** : There are no data available on the mixture itself.

### Irritation/Corrosion

| Product/ingredient name | Result                   | Species | Score | Exposure        | Observation |
|-------------------------|--------------------------|---------|-------|-----------------|-------------|
| Xylene                  | Skin - Moderate irritant | Rabbit  | -     | 24 hours 500 mg | -           |

### Conclusion/Summary

**Skin** : There are no data available on the mixture itself.

**Eyes** : There are no data available on the mixture itself.

**Respiratory** : There are no data available on the mixture itself.

### Sensitization

### Conclusion/Summary

**Skin** : There are no data available on the mixture itself.

**Respiratory** : There are no data available on the mixture itself.

### Mutagenicity

**Conclusion/Summary** : There are no data available on the mixture itself.

### Carcinogenicity

**Conclusion/Summary** : There are no data available on the mixture itself.

### Reproductive toxicity

**Conclusion/Summary** : There are no data available on the mixture itself.

### Teratogenicity

**Conclusion/Summary** : There are no data available on the mixture itself.

### Specific target organ toxicity (single exposure)

| Name  | Category   | Route of exposure | Target organs                |
|---|------------|-------------------|------------------------------|
| Hexamethylene diisocyanate, oligomers (Biuret type) | Category 3 | -                 | Respiratory tract irritation |
| Solvent naphtha (petroleum), light aromatic         | Category 3 | -                 | Narcotic effects             |
| 1,2,4-trimethylbenzene                              | Category 3 | -                 | Respiratory tract irritation |
| 2-methoxy-1-methylethyl acetate                     | Category 3 | -                 | Narcotic effects             |
| xylene  | Category 3 | -                 | Respiratory tract irritation |
| mesitylene  | Category 3 | -                 | Respiratory tract irritation |
| propylbenzene                                       | Category 3 | -                 | Respiratory tract irritation |

## Section 11. Toxicological information

|                             |            |   |                              |
|-----------------------------|------------|---|------------------------------|
| cumene                      | Category 3 | - | Respiratory tract irritation |
| hexamethylene-di-isocyanate | Category 3 | - | Respiratory tract irritation |

### Specific target organ toxicity (repeated exposure)

| Name         | Category   | Route of exposure | Target organs  |
|--------------|------------|-------------------|----------------|
| ethylbenzene | Category 2 | -                 | hearing organs |
| cumene       | Category 2 | -                 | -              |

### Aspiration hazard

| Name  | Result                         |
|---|--------------------------------|
| Solvent naphtha (petroleum), light aromatic | ASPIRATION HAZARD - Category 1 |
| xylene                                      | ASPIRATION HAZARD - Category 1 |
| ethylbenzene                                | ASPIRATION HAZARD - Category 1 |
| propylbenzene                               | ASPIRATION HAZARD - Category 1 |
| cumene                                      | ASPIRATION HAZARD - Category 1 |

**Information on the likely routes of exposure** : Not available.

### Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : Harmful if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness. May cause respiratory irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled.
- Skin contact** : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : Can cause central nervous system (CNS) depression. May be fatal if swallowed and enters airways.

### Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing  
wheezing and breathing difficulties  
asthma  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness
- Skin contact** : Adverse symptoms may include the following:  
irritation  
redness  
dryness  
cracking

## Section 11. Toxicological information

**Ingestion** : Adverse symptoms may include the following:  
nausea or vomiting

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

**Potential immediate effects** : There are no data available on the mixture itself.

**Potential delayed effects** : There are no data available on the mixture itself.

#### Long term exposure

**Potential immediate effects** : There are no data available on the mixture itself.

**Potential delayed effects** : There are no data available on the mixture itself.

#### Potential chronic health effects

**General** : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Carcinogenicity** :  May cause cancer. Risk of cancer depends on duration and level of exposure.

**Mutagenicity** : No known significant effects or critical hazards.

**Reproductive toxicity** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

| Route                                      | ATE value      |
|--|----------------|
| <input checked="" type="checkbox"/> Dermal | 30206.63 mg/kg |
| Inhalation (vapors)                        | 13.9 mg/l      |
| Inhalation (dusts and mists)               | 1.74 mg/l      |

### Other information :

Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Sensitized persons may subsequently show asthmatic symptoms when exposed to atmospheric concentrations well below the OEL. Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Repeated exposure may lead to permanent respiratory disability. Moisture-sensitive material. Avoid contact with skin and clothing.

## Section 12. Ecological information

### Toxicity

## Section 12. Ecological information

| Product/ingredient name   | Result   | Species  | Exposure      |
|---|--|--|---------------|
| Hexamethylene diisocyanate, oligomers (Biuret type)<br><br>Solvent naphtha (petroleum), light aromatic<br>2-methoxy-1-methylethyl acetate<br>ethylbenzene | Acute EC50 >1000 mg/l  | Algae - <i>scenedesmus subspicatus</i>         | 72 hours      |
|   | Acute EC50 >100 mg/l   | Daphnia - <i>daphnia magna</i>                 | 48 hours      |
|   | Acute LC50 >100 mg/l   | Fish - <i>Danio rerio (zebra fish)</i>         | 96 hours      |
|   | Acute LC50 8.2 mg/l  | Fish   | 96 hours      |
|   | Acute LC50 134 mg/l Fresh water                                    | Fish - <i>Oncorhynchus mykiss</i>              | 96 hours      |
|   | Acute EC50 1.8 mg/l Fresh water<br>Chronic NOEC 1 mg/l Fresh water | Daphnia<br>Daphnia - <i>Ceriodaphnia dubia</i> | 48 hours<br>- |

### Persistence/degradability

| Product/ingredient name                         | Test | Result                   | Dose | Inoculum |
|---|------|--------------------------|------|----------|
| 2-methoxy-1-methylethyl acetate<br>ethylbenzene | -    | 83 % - Readily - 28 days | -    | -        |
|   | -    | 79 % - Readily - 10 days | -    | -        |

| Product/ingredient name                             | Aquatic half-life | Photolysis | Biodegradability |
|---|-------------------|------------|------------------|
| Hexamethylene diisocyanate, oligomers (Biuret type) | -                 | -          | Not readily      |
| 2-methoxy-1-methylethyl acetate                     | -                 | -          | Readily          |
| xylene  | -                 | -          | Readily          |
| ethylbenzene  | -                 | -          | Readily          |

### Bioaccumulative potential

| Product/ingredient name                             | LogP <sub>ow</sub> | BCF         | Potential |
|---|--------------------|-------------|-----------|
| Hexamethylene diisocyanate, oligomers (Biuret type) | 5.54               | 3.2         | Low       |
| 1,2,4-trimethylbenzene                              | 3.63               | 120.23      | Low       |
| 2-methoxy-1-methylethyl acetate                     | 1.2                | -           | Low       |
| xylene  | 3.12               | 7.4 to 18.5 | Low       |
| ethylbenzene  | 3.6                | 79.43       | Low       |
| mesitylene  | 3.42               | 186.21      | Low       |
| propylbenzene                                       | 3.69               | -           | Low       |
| 1,2,3-trimethylbenzene                              | 3.66               | 194.98      | Low       |
| cumene  | 3.55               | 35.48       | Low       |
| hexamethylene-di-isocyanate                         | 0.02               | -           | Low       |

### Mobility in soil

Soil/Water partition coefficient : Not available.

Other adverse effects : No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

|                                    | UN   | IMDG  | IATA   |
|------------------------------------|--|---|--|
| <b>UN number</b>                   | UN1263   | UN1263  | UN1263   |
| <b>UN proper shipping name</b>     | PAINT RELATED MATERIAL   | PAINT RELATED MATERIAL                          | PAINT RELATED MATERIAL   |
| <b>Transport hazard class(es)</b>  | 3  | 3   | 3  |
| <b>Packing group</b>               | III  | III   | III  |
| <b>Environmental hazards</b>       | Yes. The environmentally hazardous substance mark is not required. | Yes.  | Yes. The environmentally hazardous substance mark is not required. |
| <b>Marine pollutant substances</b> | Not applicable.  | ☑ (Solvent naphtha (petroleum), light aromatic) | Not applicable.  |

### Additional information

**UN** : None identified.

**IMDG** : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

**IATA** : The environmentally hazardous substance mark may appear if required by other transportation regulations.

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to IMO instruments** : Not applicable.

## Section 15. Regulatory information

**Safety, health and environmental regulations specific for the product** : No known specific national and/or regional regulations applicable to this product (including its ingredients).

### Law No. 74/2001 - Banned

| Ingredient name                                       | Status |
|---|--------|
| <input checked="" type="checkbox"/> Hexachlorobenzene | Listed |

### Law No. 74/2001 - Restricted

None of the components are listed.

**Law No. 74/2001 - Chemicals that may be used** : Not determined

### International regulations

#### Montreal Protocol

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

## Section 16. Other information

### History

**Date of issue/Date of revision** : 14 August 2025

**Date of previous issue** : 5/21/2021

**Version** : 5

**Prepared by** : EHS

**Key to abbreviations** :

- ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
- ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
- ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IMDG = International Maritime Dangerous Goods
- LogPow = logarithm of the octanol/water partition coefficient
- MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
- RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail
- UN = United Nations

Indicates information that has changed from previously issued version.

### Notice to reader

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.