SAFETY DATA SHEET

Date of issue/Date of revision Version : 1.05 : 25 August 2025



SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier

Product name : SIGMAWELD 165 BINDER

Product code : 000010023053

Other means of identification

00243730; 00243732; 00475626; 00482046; 30013526

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/

: Coating.

mixture

Uses advised against : Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL Tweemontstraat 104 B-2100 Deurne Belgium Telephone +32-33606311 Fax +32-33606435

e-mail address of person responsible for this SDS

: Product.Stewardship.EMEA@ppg.com

1.4 Emergency telephone number

Supplier

+31 20 4075210

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 2, H225 Eye Irrit. 2, H319 **STOT SE 3, H336**

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

English (GB)	Europe	1/16
Liigiisii (GD)	Luiope	1/10

SIGMAWELD 165 BINDER

SECTION 2: Hazards identification

Hazard pictograms





Signal word : Danger

Hazard statements : Highly flammable liquid and vapour.

Causes serious eye irritation. May cause drowsiness or dizziness.

Prevention : Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames

and other ignition sources. No smoking. Avoid breathing vapour.

: IF INHALED: Call a POISON CENTER or doctor if you feel unwell. Response

Storage : Store in a well-ventilated place. Keep container tightly closed.

Disposal : Dispose of contents and container in accordance with all local, regional, national and

international regulations.

P280, P210, P261, P304 + P312, P403 + P233, P501

Hazardous ingredients

Supplemental label

elements

propan-2-ol : Not applicable.

Annex XVII - Restrictions on the manufacture. placing on the market and use of certain dangerous substances, mixtures and

articles

: Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant

fastenings

: Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

: This mixture does not contain any substances that are assessed to be a PBT or a

vPvB.

Product meets the criteria for endocrine disrupting properties according to Regulation (EC) No. 1907/2006.

: Based on available data, the classification criteria are not met.

Other hazards which do not result in classification : Prolonged or repeated contact may dry skin and cause irritation.

2/16 English (GB) **Europe**

SIGMAWELD 165 BINDER

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	% by weight	Classification	Specific Conc. Limits, M-factors and ATEs	Туре
ethanol	REACH #: 01-2119457610-43 EC: 200-578-6 CAS: 64-17-5 Index: 603-002-00-5	≥25 - ≤50	Flam. Liq. 2, H225 Eye Irrit. 2, H319	-	[1] [2]
propan-2-ol	REACH #: 01-2119457558-25 EC: 200-661-7 CAS: 67-63-0 Index: 603-117-00-0	≥10 - ≤25	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336	-	[1] [2]
1-methoxy-2-propanol	REACH #: 01-2119457435-35 EC: 203-539-1 CAS: 107-98-2 Index: 603-064-00-3	≥5.0 - ≤10	Flam. Liq. 3, H226 STOT SE 3, H336	-	[1] [2]
			See Section 16 for the full text of the H statements declared above.		

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

Inhalation

Skin contact

Protection of first-aiders

Ingestion

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact : Remo

: Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.

: Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.

: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.

: If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to

English (GB)	Europe	3/16
U ,	•	

give mouth-to-mouth resuscitation.

Code : 000010023053 Date of issue/Date of revision : 25 August 2025

SIGMAWELD 165 BINDER

SECTION 4: First aid measures

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness or

dizziness.

Skin contact : Defatting to the skin. May cause skin dryness and irritation.

Ingestion : Can cause central nervous system (CNS) depression.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

pain or irritation watering

Inhalation : Adverse symptoms may include the following:

nausea or vomiting

headache

redness

drowsiness/fatigue dizziness/vertigo unconsciousness

Skin contact: Adverse symptoms may include the following:

irritation dryness cracking

Ingestion : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture

: Highly flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.

Hazardous combustion

products

: Decomposition products may include the following materials: carbon oxides

metal oxide/oxides

5.3 Advice for firefighters

Special precautions for

fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

English (GB) Europe 4/16

SIGMAWELD 165 BINDER

SECTION 5: Firefighting measures

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders:

If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and material for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

6.4 Reference to other sections

: See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapour or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

English (GB) Europe 5/16

SIGMAWELD 165 BINDER

SECTION 7: Handling and storage

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values		
ethanol	ACGIH TLV (United States, 1/2024) A3.		
	STEL 15 minutes: 1000 ppm.		
propan-2-ol	ACGIH TLV (United States, 1/2024) A4.		
	TWA 8 hours: 200 ppm.		
	STEL 15 minutes: 400 ppm.		
1-methoxy-2-propanol	EU OEL (Europe, 1/2022) Absorbed through skin.		
, , ,	TWA 8 hours: 100 ppm.		
	TWA 8 hours: 375 mg/m³.		
	STEL 15 minutes: 150 ppm.		
	STEL 15 minutes: 568 mg/m³.		

Recommended monitoring procedures

Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

English (GB)	Europe	6/16

SIGMAWELD 165 BINDER

SECTION 8: Exposure controls/personal protection

Product/ingredient	Exposure		Value
name			
e thanol	DNEL - Workers - Long term - Inhalation	Systemic	380 mg/m³
	DNEL - General population - Long term - Oral	Systemic	87 mg/kg bw/day
	DNEL - General population - Long term -	Systemic	114 mg/m³
	Inhalation	•	
	DNEL - General population - Long term - Dermal	Systemic	206 mg/kg bw/day
	DNEL - Workers - Long term - Dermal	Systemic	343 mg/kg bw/day
	DNEL - General population - Short term -	Local	950 mg/m³
	Inhalation		
	DNEL - Workers - Short term - Inhalation	Local	1900 mg/m³
propan-2-ol	DNEL - Workers - Long term - Inhalation	Systemic	500 mg/m³
	DNEL - Workers - Long term - Dermal	Systemic	888 mg/kg bw/day
	DNEL - General population - Long term - Oral	Systemic	26 mg/kg bw/day
	DNEL - General population - Short term - Oral	Systemic	51 mg/kg bw/day
	DNEL - General population - Long term -	Systemic	89 mg/m³
	Inhalation		
	DNEL - General population - Short term -	Systemic	178 mg/m³
	Inhalation		
	DNEL - General population - Long term - Dermal	Systemic	319 mg/kg bw/day
	DNEL - Workers - Short term - Inhalation	Systemic	1000 mg/m³
1-methoxy-2-propanol	DNEL - General population - Long term - Oral	Systemic	33 mg/kg bw/day
	DNEL - General population - Long term -	Systemic	43.9 mg/m³
	Inhalation		"
	DNEL - General population - Long term - Dermal	Systemic	78 mg/kg bw/day
	DNEL - Workers - Long term - Dermal	Systemic	183 mg/kg bw/day
	DNEL - Workers - Long term - Inhalation	Systemic	369 mg/m³
	DNEL - Workers - Short term - Inhalation	Local	553.5 mg/m³
	DNEL - Workers - Short term - Inhalation	Systemic	553.5 mg/m³

PNECs

Product/ingredient name	Compartment Detail - Method	Value
ethanol	Fresh water - Assessment Factors	0.96 mg/l
	Marine water - Assessment Factors	0.79 mg/l
	Sewage Treatment Plant - Assessment Factors	580 mg/l
	Fresh water sediment - Equilibrium Partitioning	3.6 mg/kg dwt
	Marine water sediment - Equilibrium Partitioning	2.9 mg/kg dwt
	Soil - Assessment Factors	0.63 mg/kg dwt
propan-2-ol	Fresh water - Assessment Factors	140.9 mg/l
	Marine water - Assessment Factors	140.9 mg/l
	Secondary Poisoning	160 mg/kg
	Fresh water sediment	552 mg/kg dwt
	Marine water sediment	552 mg/kg dwt
	Sewage Treatment Plant - Assessment Factors	2251 mg/l
	Soil	28 mg/kg dwt
1-methoxy-2-propanol	Fresh water - Assessment Factors	10 mg/l
	Marine water - Assessment Factors	1 mg/l
	Sewage Treatment Plant - Assessment Factors	100 mg/l
	Fresh water sediment - Equilibrium Partitioning	41.6 mg/kg
	Marine water sediment - Equilibrium Partitioning	4.17 mg/kg
	Soil - Equilibrium Partitioning	2.47 mg/kg

8.2 Exposure controls

English (GB)	Europe	7/16
	Larope	1/10

SIGMAWELD 165 BINDER

SECTION 8: Exposure controls/personal protection

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Skin protection

Hand protection

: Chemical splash goggles. Use eye protection according to EN 166.

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Gloves

: For prolonged or repeated handling, use the following type of gloves:

Recommended: butyl rubber, nitrile rubber

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

English (GB) Europe 8/16

SIGMAWELD 165 BINDER

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Liquid.

Colour : Not available. **Odour** : Aromatic. Melting point/freezing point : Not determined.

Boiling point or initial boiling

point and boiling range

: >37.78°C

Flammability

: Not determined. There are no data available on the mixture itself.

Lower and upper explosion

limit

: Not available.

Flash point Closed cup: 14°C

Auto-ignition temperature

Ingredient name	°C	°F	Method
methoxy-2-propanol	270	518	

Decomposition temperature

: Stable under recommended storage and handling conditions (see Section 7).

pН

: Not applicable. insoluble in water.

: Dynamic (room temperature): Not available. **Viscosity**

Kinematic (room temperature): Not available.

Kinematic (40°C): >21 mm²/s

Solubility

Media	Result
cold water	Not soluble

Partition coefficient n-octanol/ : Not applicable.

water (log Pow)

Vapour pressure

	Vapour Pressure at 20°C			Vapour pressure at 50°C		
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
et hanol	42.94865	5.7				

Relative density 0.87

Particle characteristics

Median particle size : Not applicable.

9.2 Other information

9.2.1 Information with regard to physical hazard classes

Explosive properties : The product itself is not explosive, but the formation of an explosible mixture of

vapour or dust with air is possible.

Oxidising properties : Product does not present an oxidizing hazard.

No additional information.

English (GB) 9/16 **Europe**

SIGMAWELD 165 BINDER

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.

Refer to protective measures listed in sections 7 and 8.

10.5 Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions:

oxidising agents, strong alkalis, strong acids.

10.6 Hazardous decomposition products

: Depending on conditions, decomposition products may include the following materials: carbon oxides metal oxide/oxides

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly.

Causes serious eye irritation.

May cause drowsiness or dizziness.

Acute toxicity

Product/ingredient name	Result	Dose / Exposure
ethanol	Rat - Oral - LD50 <u>Toxic effects</u> : Liver - Other changes Blood - Changes in serum composition (e.g., TP, bilirubin, cholesterol) Enzyme inhibition, induction, or change in blood or tissue levels - Phosphatases	7 g/kg
propan-2-ol	Rat - Dermal - LD50 Rat - Inhalation - LC50 Vapour Rat - Oral - LD50	17100 mg/kg 124700 mg/m³ [4 hours] 5045 mg/kg
propan Z o	<u>Toxic effects</u> : Behavioral - Altered sleep time (including change in righting reflex) Behavioral - Somnolence (general depressed activity)	oo to mg/mg
	Rabbit - Dermal - LD50 <u>Toxic effects</u> : Behavioral - Somnolence (general depressed activity)Behavioral - IrritabilityGastrointestinal - Nausea or vomiting	12800 mg/kg
1-methoxy-2-propanol	Rat - Inhalation - LC50 Vapour Rabbit - Dermal - LD50 Rat - Oral - LD50 Rat - Inhalation - LC50 Vapour	72600 mg/m³ [4 hours] 13 g/kg 5.2 g/kg >7000 ppm [6 hours]

Acute toxicity estimates

Conclusion/Summary : Ba

Irritation/Corrosion
Conclusion/Summary

: Based on available data, the classification criteria are not met.

Skin : Based on available data, the classification criteria are not met.

Eyes : Causes serious eye irritation.

English (GB) Europe 10/16

Code : 000010023053 Date of issue/Date of revision : 25 August 2025

SIGMAWELD 165 BINDER

SECTION 11: Toxicological information

Respiratory: Based on available data, the classification criteria are not met.

Respiratory or skin sensitization

Conclusion/Summary

Skin : Based on available data, the classification criteria are not met.Respiratory : Based on available data, the classification criteria are not met.

Mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Based on available data, the classification criteria are not met.

Specific target organ toxicity (single exposure)

Product/ingredient name	3.5	Route of exposure	Target organs
	Category 3 Category 3		Narcotic effects Narcotic effects

Conclusion/Summary

May cause drowsiness or dizziness.

Specific target organ toxicity (repeated exposure)

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Information on likely

routes of exposure

: Not available.

Potential acute health effects

Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness or

dizziness.

Ingestion : Can cause central nervous system (CNS) depression.

Skin contact: Defatting to the skin. May cause skin dryness and irritation.

Eye contact : Causes serious eye irritation.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation : Adverse symptoms may include the following:

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness

Ingestion : No specific data.

Skin contact: Adverse symptoms may include the following:

irritation dryness cracking

Eye contact: Adverse symptoms may include the following:

pain or irritation

watering redness

Delayed and immediate effects as well as chronic effects from short and long-term exposure

English (GB) Europe 11/16

Code : 000010023053 Date of issue/Date of revision : 25 August 2025

SIGMAWELD 165 BINDER

SECTION 11: Toxicological information

Short term exposure

Potential immediate

: No known significant effects or critical hazards.

effects

Potential delayed effects: No known significant effects or critical hazards.

Long term exposure

Potential immediate: No known significant effects or critical hazards.

effects

Potential delayed effects: No known significant effects or critical hazards.

Potential chronic health effects

General : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or

dermatitis.

Carcinogenicity: No known significant effects or critical hazards.

Mutagenicity: No known significant effects or critical hazards.

Reproductive toxicity: No known significant effects or critical hazards.

Other information : Prolonged or repeated contact may dry skin and cause irritation. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may

lead to unconsciousness or death. Avoid contact with skin and clothing.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

There are no data available on the mixture itself.

Do not allow to enter drains or watercourses.

The mixture has been assessed following the summation method of the CLP Regulation (EC) No 1272/2008 and is not classified as hazardous to the environment.

12.1 Toxicity

Product/ingredient name	Result	Species	Dose / Exposure
ethanol	Acute - EC50 - Fresh water	Daphnia - Water flea - Daphnia magna	7640 mg/l [48 hours]
propan-2-ol	Acute - EC50 - Fresh water	Daphnia - Water flea - Daphnia magna	10.1 g/l [48 hours]
1-methoxy-2-propanol	Acute - LC50 - Fresh water Acute - LC50	Fish - Goldfish Daphnia - Daphnia	>4500 mg/l [96 hours] 23300 mg/l [48 hours]

Conclusion/Summary: Based on available data, the classification criteria are not met.

12.2 Persistence and degradability

Based on available data, the classification criteria are not met.

ı	English (GB)	Europe	12/16
П	Liigiisii (GD)	Luiope	12/10

Code : 000010023053 Date of issue/Date of revision : 25 August 2025

SIGMAWELD 165 BINDER

SECTION 12: Ecological information

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
ethanol	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
e thanol	-0.35	-	Low
propan-2-ol	0.05	-	Low
1-methoxy-2-propanol	<1	-	Low

12.4 Mobility in soil

Soil/water partition coefficient

Product/ingredient name	logKoc	Koc
e thanol	0.2	1.59008
propan-2-ol	0.54	3.4364
1-methoxy-2-propanol	1	10.447

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste

European waste catalogue (EWC)

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

	English (GB)	Europe	13/16
- 1	3 - (- /		

SIGMAWELD 165 BINDER

SECTION 13: Disposal considerations

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	European waste catalogue (EWC)	
Container	15 01 06	mixed packaging

Special precautions

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL	PAINT RELATED MATERIAL
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group	II	II	II	II
14.5 Environmental hazards	No.	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.	Not applicable.

Additional information

ADR/RID : None identified.

Tunnel code : (D/E)

ADN : None identified. **IMDG** : None identified. IATA : None identified.

user

14.6 Special precautions for : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in

bulk according to IMO

instruments

: Not applicable.

14/16 English (GB) **Europe**

SIGMAWELD 165 BINDER

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Product/ingredient name	Entry Number (REACH)
SIGMAWELD 165 BINDER	3

Labelling : Not applicable.

Explosive precursors : Not applicable.

Ozone depleting substances (EU 2024/590)

Not listed.

Persistent Organic Pollutants

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category

P5c

15.2 Chemical safety : No Chemical Safety Assessment has been carried out.

assessment

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms

ATE = Acute Toxicity Estimate

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]

DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement

PNEC = Predicted No Effect Concentration

RRN = REACH Registration Number

PBT = Persistent, Bioaccumulative and Toxic

vPvB = Very Persistent and Very Bioaccumulative

ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road

ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway

IMDG = International Maritime Dangerous Goods

IATA = International Air Transport Association

Full text of abbreviated H statements

English (GB) Europe 15/16

Code : 000010023053 SIGMAWELD 165 BINDER	Date of issue/Date of revision : 25 August 2025	
SECTION 16: Other information		
H225	Highly flammable liquid and vapour.	
H226	Flammable liquid and vapour.	
H319	Causes serious eye irritation.	
H336	May cause drowsiness or dizziness.	

Full text of classifications [CLP/GHS]

Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE -
	Category 3

<u>History</u>

Date of issue/ Date of : 25 August 2025

revision

Date of previous issue : 18 July 2025

Prepared by : EHS Version : 1.05

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

English (GB) Europe 16/16