SAFETY DATA SHEET



Date of issue/Date of revision 2 September 2025

Version 22

Section 1. Identification

Product name : AMERCOAT 235 RESIN DV7821 OXIDE RED

Product code : 00288496

Other means of : Not available. identification

Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

Use of the substance/

mixture

: Coating.

Uses advised against: Not applicable.

Manufacturer : PPG Industries, Inc.

One PPG Place Pittsburgh, PA 15272 : (412) 434-4515 (U.S.)

Emergency telephone

<u>number</u>

(514) 645-1320 (Canada)

SETIQ Interior de la República: 800-00-214-00 (México) SETIQ Ciudad de México: (55) 5559-1588 (México)

Technical Phone Number: 888-977-4762

Section 2. Hazards identification

OSHA/HCS status

: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture

: FLAMMABLE LIQUIDS - Category 3 SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 1B

TOXIC TO REPRODUCTION - Category 2

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract

irritation) - Category 3

Percentage of the mixture consisting of ingredient(s) of unknown acute toxicity: 3.4%

(oral), 57.6% (dermal), 58.9% (inhalation)

GHS label elements

Hazard pictograms









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Product name AMERCOAT 235 RESIN DV7821 OXIDE RED

Section 2. Hazards identification

Signal word

: Danger

Hazard statements

: Flammable liquid and vapor.

Causes skin irritation.

May cause an allergic skin reaction. Causes serious eye damage. May cause respiratory irritation.

May cause cancer.

Suspected of damaging fertility or the unborn child.

Precautionary statements

Prevention

: Øbtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use only outdoors or in a well-ventilated area. Avoid breathing vapor. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.

Response

Exposed or concerned: Get medical advice or attention. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. If skin irritation or rash occurs: Get medical advice or attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

Storage Disposal : Store locked up. Store in a well-ventilated place. Keep container tightly closed.

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

Supplemental label elements

: Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapor/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing. Wash thoroughly after handling. Emits toxic fumes when heated.

Hazards not otherwise classified

: Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Product name

: AMERCOAT 235 RESIN DV7821 OXIDE RED

Ingredient name	Synonyms	%	CAS number
ralc , not containing asbestiform fibres	Talc; magnesium silicate monohydrate (talc) not containing asbestiform fibres	15 - 40	14807-96-6
bis-[4-(2,3-epoxipropoxi)phenyl]propane	2,2'-[(1-methylethylidene)bis (4,1-phenyleneoxymethylene)]bisoxirane; Oxirane, 2,2'-[(1-methylethylidene)bis (4,1-phenyleneoxymethylene)]bis-; Bisphenol A diglycidyl ether; Bisphenol A, diglycidyl ether; Bis-[4-(2,3-epoxypropoxy)phenyl]propane;	10 - 30	1675-54-3

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Section 3. Composition/information on ingredients

	2,2-bis[4-(2,3-epoxypropoxy)phenyl] propane; Propane, 2,2-bis(p- (2,3-epoxypropoxy)phenyl)-; diglycidyl ether of bisphenol-A; 2,2-bis (4-hydroxyphenyl) propane bis (2,3-epoxypropyl) ether; Araldite; DIPHENYLOL PROPANE DIGLYCIDYL ETHER			
Solvent naphtha (petroleum), light aromatic	Low boiling point naphtha - unspecified; Solvent naphtha (petroleum), light arom; Solvent naphtha, petroleum, light aromatic; Aromatic hydrocarbon solvents - medium flashpoint; Light aromatic solvent naphtha; Solvent naphtha, light aromatic; Solvent naphtha (petroleum), light aromatic; Light aromatic solvent naphtha (petroleum) (C8 to C10); Solvent naphtha, petroleum, light arom.; AROMATIC PETROLUEM DISTILLATE; SOLVENT, AROMATIC PETROLEUM	5 - 10	64742-95-6	
diiron trioxide	Iron oxide (Fe2O3); Iron oxide; C.I. Pigment Red 101; Ferric oxide; Iron oxide, anhydrous; Iron oxide, red; Iron sesquioxide; Iron trioxide; iron oxide pigment; Iron oxide dust and fume (as Fe); Rouge	3 - 7	1309-37-1	
1,2,4-trimethylbenzene	Benzene, 1,2,4-trimethyl-; .pseudoCumene; Pseudocumene; psi-Cumene; Asymmetrical trimethylbenzene; hemimellitene; solution of more than 61% but not more than 63% by weight of methylcyclopentadienyl manganese tricarbonyl (CAS RN 12108-13-3) in an aromatic hydrocarbon solvent, containing by weight not more than:—4,9% of 1,2,4-trimethylbenzene (CAS RN 95-63-6),—4,9% of naphthalene (91-20-3), and—0,5% of 1,3,5-trimethylbenzene (108-67-8); Trimethylbenzene; unsym-Trimethylbenzene; Trialkyl(C1-4) benzene; Tri-or tetramethylbenzene	1 - 5	95-63-6	
2-methylpropan-1-ol	iso-butanol; 1-Propanol, 2-methyl-; Isobutyl alcohol; Isobutanol; 2-Methyl- 1-propanol; Isopropylcarbinol; IBA; i- Butyl alcohol; catalyst consisting predominantly of dinonylnaphthalenedisulphonic acid in the form of a solution in isobutanol;	1 - 5	78-83-1	
	·	Heite d Otete	D==== 0/04	

Section 3. Composition/information on ingredients

-	isobutanol; iso-butanol; Isobutyl alcohol		
	(I,T)		
Mica-group minerals	Mica group minerals; Dimonite; mica; Micatex; Minerals, mica group; Silicate, mica; Silicates (less than 1 % crystalline silica) Mica; Silicates, Mica; Zimmwaldite; Roscoelite; Phlogopite	1 - 5	12001-26-2
xylene	Benzene, dimethyl-; Xylol; Benzene, dimethyl-, mixed isomers; xylene, mixed isomers, pure; xylene, crude; photosensitive emulsion consisting of cyclized polyisoprene containing: — 55 % or more but not more than 75 % by weight of xylene (CAS RN 1330-20-7) and — 12 % or more but not more than 18 % by weight of ethylbenzene (CAS RN 100-41-4); Benzene, dimethyl-,; Xylene (mixed); xylene (total); Xylenes; Dimethylbenzene	1 - 5	1330-20-7
ethylbenzene	Benzene, ethyl-; Phenylethane; Ethylbenzol; photosensitive emulsion consisting of cyclized polyisoprene containing: — 55 % or more but not more than 75 % by weight of xylene (CAS RN 1330-20-7) and — 12 % or more but not more than 18 % by weight of ethylbenzene (CAS RN 100-41-4); EB; Mono-(or di-) methyl (ethyl,bromoallyl, bromopropyloxycarbonyl) orchloropropyloxycarbonyl) benzene	0.1 - 1	100-41-4
cumene	Benzene, (1-methylethyl)-; Isopropylbenzene; 2-Phenyl propane; Cumol; 1-methylethylbenzene; Cumene (I); Benzene, (1-methylethyl)- (I); Benzene, 1-methylethyl-; isopropylbenzol; (1-methyl/ethyl)benzene; (1-Methylethyl) benzene	0.1 - 1	98-82-8
4-nonylphenol, branched	Phenol, 4-nonyl-, branched; Branched 4-nonylphenol (mixed isomers); Nonylphenol, 4-branched; N-NONYLPHENOL; Nonylphenol; C9-Branched alkyl phenol; Branched p-nonylphenol; 4-Nonylphenol; Monoalkyl (C3-9)phenol; C9 branched alkyl phenol; Branched 4-nonylphenol	0.1 - 1	84852-15-3

SUB codes represent substances without registered CAS Numbers.

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

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Section 3. Composition/information on ingredients

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

If ingestion, irritation, any type of overexposure or symptoms of overexposure occur during or persists after use of this product, contact a POISON CONTROL CENTER, EMERGENCY ROOM OR PHYSICIAN immediately; have Safety Data Sheet information available. Never give anything by mouth to an unconscious or convulsing person.

Description of necessary first aid measures

Eye contact: Check for and remove any contact lenses. Immediately flush eyes with running water for

at least 15 minutes, keeping eyelids open. Seek immediate medical attention.

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained

personnel.

Skin contact : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water

or use recognized skin cleanser. Do NOT use solvents or thinners.

Ingestion : If swallowed, seek medical advice immediately and show this container or label. Keep

person warm and at rest. Do NOT induce vomiting.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.Inhalation : May cause respiratory irritation.

Skin contact: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Ingestion: No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

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Section 4. First aid measures

Ingestion

: Adverse symptoms may include the following:

stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments

: No specific treatment.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

Unsuitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

: Do not use water jet.

Specific hazards arising from the chemical

: Flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.

Hazardous thermal decomposition products

: Decomposition products may include the following materials: carbon oxides

metal oxide/oxides Cyanate and isocyanate. hydrogen cyanide

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

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Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders

: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

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Section 7. Handling and storage

Special precautions

: Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Vapors are heavier than air and may spread along floors. If this material is part of a multiple component system, read the Safety Data Sheet(s) for the other component or components before blending as the resulting mixture may have the hazards of all of its parts.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

: Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
▼alc , not containing asbestiform fibres	ACGIH TLV (United States, 1/2024) TWA 8 hours: 2 mg/m³. Form: Respirable fraction. OSHA PEL Z3 (United States) TWA: 2 mg/m³.
bis-[4-(2,3-epoxipropoxi)phenyl]propane Solvent naphtha (petroleum), light aromatic diiron trioxide	None. None. ACGIH TLV (United States, 1/2024) TWA 8 hours: 5 mg/m³. Form: Respirable fraction. OSHA PEL (United States, 5/2018) TWA 8 hours: 15 mg/m³. Form: Total dust. TWA 8 hours: 5 mg/m³. Form: Respirable fraction.
1,2,4-trimethylbenzene	ACGIH TLV (United States, 1/2024) TWA 8 hours: 10 ppm.
2-methylpropan-1-ol	ACGIH TLV (United States, 1/2024) TWA 8 hours: 50 ppm. TWA 8 hours: 152 mg/m³. OSHA PEL (United States, 5/2018) TWA 8 hours: 100 ppm. TWA 8 hours: 300 mg/m³.
Mica-group minerals	ACGIH TLV (United States, 1/2024) TWA 8 hours: 0.1 mg/m³. Form: Respirable fraction.

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Section 8. Exposure controls/personal protection

OSHA PEL Z3 (United States, 6/2016) TWA 8 hours: 20 mppcf. ACGIH TLV (United States, 1/2024) [pxylene xylene and mixtures containing p-xylene] Ototoxicant. TWA 8 hours: 20 ppm. OSHA PEL (United States, 5/2018) [Xylenes] TWA 8 hours: 100 ppm. TWA 8 hours: 435 mg/m³. ACGIH TLV (United States, 1/2024) ethylbenzene Ototoxicant. TWA 8 hours: 20 ppm.

OSHA PEL (United States, 5/2018) TWA 8 hours: 100 ppm. TWA 8 hours: 435 mg/m³.

ACGIH TLV (United States, 1/2024) cumene

TWA 8 hours: 5 ppm.

OSHA PEL (United States, 5/2018) Absorbed

through skin.

TWA 8 hours: 50 ppm. TWA 8 hours: 245 mg/m³.

None.

4-nonylphenol, branched

Key to abbreviations

S = Acceptable Maximum Peak = Potential skin absorption ACGIH = American Conference of Governmental Industrial Hygienists. SR = Respiratory sensitization = Ceiling Limit SS = Skin sensitization С F = Short term Exposure limit values = Fume STEL **IPEL** = Internal Permissible Exposure Limit TD = Total dust

OSHA = Occupational Safety and Health Administration. TLV = Threshold Limit Value TWA = Time Weighted Average

= OSHA 29 CFR 1910.1200 Subpart Z - Toxic and Hazardous Substances Ζ

Consult local authorities for acceptable exposure limits.

procedures

Recommended monitoring: Reference should be made to appropriate monitoring standards. Reference to national quidance documents for methods for the determination of hazardous substances will also be required.

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

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Section 8. Exposure controls/personal protection

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection Skin protection

Hand protection

: Chemical splash googles and face shield.

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves butyl rubber

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before

handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing

should include anti-static overalls, boots and gloves.

Other skin protection Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a

specialist before handling this product.

Respirator selection must be based on known or anticipated exposure levels, the Respiratory protection

hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The respiratory protection shall be in accordance to 29 CFR 1910.134.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid. Color : Various

Odor Aromatic. [Slight] : Not applicable. pΗ **Melting point** : Not available. : >37.78°C (>100°F) **Boiling point**

: Closed cup: 36°C (96.8°F) Flash point

Auto-ignition temperature : Not available. **Decomposition temperature** : Not available. **Flammability** : Not available. Lower and upper explosive

(flammable) limits

: Not available.

Vapor pressure : Not available.

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Section 9. Physical and chemical properties

Vapor density : Not available.

Relative density : 1.4

Density (lbs / gal) : 11.68

Media Result

cold water Not soluble

Partition coefficient: n-

octanol/water

Solubility(ies)

: Not applicable.

Viscosity : Dynamic (room temperature): Not available.

Kinematic (room temperature): Not available. Kinematic (40°C (104°F)): >21 mm²/s (>21 cSt)

% Solid. (w/w) : 78.912

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid

Incompatible materials

: When exposed to high temperatures may produce hazardous decomposition products. Refer to protective measures listed in sections 7 and 8.

: Keep away from the following materials to prevent strong exothermic reactions:

oxidizing agents, strong alkalis, strong acids.

Hazardous decomposition

products

: Depending on conditions, decomposition products may include the following materials: Cyanate and isocyanate. carbon oxides nitrogen oxides hydrogen cyanide metal

oxide/oxides

Section 11. Toxicological information

Information on toxicological effects
Acute toxicity

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Section 11. Toxicological information

Product/ingredient name	Result	Dose
s-[4-(2,3-epoxipropoxi)phenyl]propane	Rabbit - Dermal - LD50	23000 mg/kg
	Rat - Oral - LD50	15000 mg/kg
Solvent naphtha (petroleum), light aromatic	Rat - Oral - LD50	8400 mg/kg
	Rabbit - Dermal - LD50	3.48 g/kg
diiron trioxide	Rat - Oral - LD50	10 g/kg
	Rat - Inhalation - LC50 Dusts and	>5 mg/l [4 hours]
	mists	
1,2,4-trimethylbenzene	Rat - Oral - LD50	5 g/kg
	Rat - Inhalation - LC50 Vapor	18000 mg/m³ [4 hours]
2-methylpropan-1-ol	Rat - Oral - LD50	2830 mg/kg
	Rabbit - Dermal - LD50	2460 mg/kg
	Rat - Inhalation - LC50 Vapor	24.6 mg/l [4 hours]
xylene	Rat - Oral - LD50	4.3 g/kg
	Rabbit - Dermal - LD50	1.7 g/kg
ethylbenzene	Rat - Oral - LD50	3.5 g/kg
	Rabbit - Dermal - LD50	17.8 g/kg
	Rat - Inhalation - LC50 Vapor	17.8 mg/l [4 hours]
cumene	Rabbit - Dermal - LD50	12.3 g/kg
	Rat - Oral - LD50	2260 mg/kg
	Rat - Inhalation - LC50 Vapor	39000 mg/m³ [4 hours]
4-nonylphenol, branched	Rabbit - Dermal - LD50	2.14 g/kg
	Rat - Oral - LD50	1300 mg/kg

Product Conclusion

There are no data available on the mixture itself.

Skin corrosion/irritation

Product/ingredient name	Species	Dose	Score
s-[4-(2,3-epoxipropoxi) phenyl]propane	Rabbit - Skin - Erythema/ Eschar	Duration of treatment/exposure: 4 hours	Irritation score: 0.8
. , , .	Rabbit - Skin - Edema	Duration of treatment/exposure: 4 hours	Irritation score: 0.5
	Rabbit - Skin - Mild irritant	Duration of treatment/exposure: 4 hours	-
xylene	Rabbit - Skin - Moderate irritant	Amount/concentration applied: 500 mg Duration of treatment/exposure: 24 hours	-
4-nonylphenol, branched	Rabbit - Skin - Erythema/ Eschar	-	Irritation score: 4

Conclusion/Summary

There are no data available on the mixture itself.

Serious eye damage/eye irritation

Product/ingredient name	Species	Dose	Score
s-[4-(2,3-epoxipropoxi) phenyl]propane	Rabbit - Eyes - Redness of the conjunctivae Rabbit - Eyes - Mild irritant	Duration of treatment/exposure: 24 hours Duration of treatment/exposure: 24 hours Fully reversible in 7 days or less	Irritation score: 0.4

Conclusion/Summary

: There are no data available on the mixture itself.

Respiratory corrosion/irritation

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Section 11. Toxicological information

Conclusion/Summary

There are no data available on the mixture itself.

Sensitization

Product/ingredient name	Species	Result
s-[4-(2,3-epoxipropoxi)phenyl]propane	Mouse - skin	Result: Sensitizing

Skin

Conclusion/Summary : There are no data available on the mixture itself.

Respiratory

Conclusion/Summary: There are no data available on the mixture itself.

Mutagenicity

Conclusion/Summary : There are no data available on the mixture itself.

Carcinogenicity

Conclusion/Summary: There are no data available on the mixture itself.

Classification

Product/ingredient name	OSHA	IARC	NTP
s-[4-(2,3-epoxipropoxi)phenyl]	-	3	-
propane			
diiron trioxide	-	3	-
xylene	-	3	-
ethylbenzene	-	2B	<u>-</u>
cumene	-	2B	Reasonably anticipated to be a human carcinogen.

Carcinogen Classification

IARC: 1, 2A, 2B, 3, 4

code:

NTP: Known to be a human carcinogen; Reasonably anticipated to be a human carcinogen

OSHA: +

Not listed/not regulated: -

Reproductive toxicity

Conclusion/Summary : There are no data available on the mixture itself.

Specific target organ toxicity (single exposure)

Product/ingredient name	Result
ralc , not containing asbestiform fibres	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
	(Respiratory tract irritation) - Category 3
Solvent naphtha (petroleum), light aromatic	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
	(Narcotic effects) - Category 3
1,2,4-trimethylbenzene	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
	(Respiratory tract irritation) - Category 3
2-methylpropan-1-ol	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
	(Respiratory tract irritation) - Category 3
	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
	(Narcotic effects) - Category 3
xylene	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
	(Respiratory tract irritation) - Category 3
cumene	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
	(Respiratory tract irritation) - Category 3

Specific target organ toxicity (repeated exposure)

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Section 11. Toxicological information

Product/ingredient name	Result
e thylbenzene	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE)
	(hearing organs) - Category 2
cumene	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) -
	Category 2

Target organs

: Contains material which causes damage to the following organs: brain, central

nervous system (CNS).

Contains material which may cause damage to the following organs: blood, kidneys, lungs, the nervous system, liver, cardiovascular system, upper respiratory tract, skin, over lane or corner.

eye, lens or cornea.

Aspiration hazard

Product/ingredient name	Result
Solvent naphtha (petroleum), light aromatic	ASPIRATION HAZARD - Category 1
xylene	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1
cumene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

Potential acute health effects

Eye contact : Causes serious eye damage. **Inhalation** : May cause respiratory irritation.

Skin contact: Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

reduced fetal weight increase in fetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

pain or irritation

redness dryness cracking

blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

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Section 11. Toxicological information

Ingestion

: Adverse symptoms may include the following:

stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Conclusion/Summary

: There are no data available on the mixture itself. Based on the properties of the isocyanate components and considering toxicological data on similar mixtures, this mixture may cause acute irritation and/or sensitization of the respiratory system, leading to an asthmatic condition, wheezing and tightness of the chest. Repeated exposure may lead to permanent respiratory disability. Exposure to component solvent vapor concentrations in excess of the stated occupational exposure limit may result in adverse health effects such as mucous membrane and respiratory system irritation and adverse effects on the kidneys, liver and central nervous system. Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and, in extreme cases, loss of consciousness. Solvents may cause some of the above effects by absorption through the skin. There is some evidence that repeated exposure to organic solvent vapors in combination with constant loud noise can cause greater hearing loss than expected from exposure to noise alone. If splashed in the eyes, the liquid may cause irritation and reversible damage. Ingestion may cause nausea, diarrhea and vomiting. This takes into account, where known, delayed and immediate effects and also chronic effects of components from short-term and long-term exposure by oral, inhalation and dermal routes of exposure and eve contact.

Short term exposure

Potential immediate

Potential delayed effects

effects

There are no data available on the mixture itself.

: There are no data available on the mixture itself.

Long term exposure

Potential immediate

effects

: There are no data available on the mixture itself.

Potential delayed effects: There are no data available on the mixture itself.

Potential chronic health effects

Conclusion/Summary : There are no data available on the mixture itself.

General: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/

or dermatitis. Once sensitized, a severe allergic reaction may occur when

subsequently exposed to very low levels.

Carcinogenicity: May cause cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity: No known significant effects or critical hazards.

Reproductive toxicity : Suspected of damaging fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

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Section 11. Toxicological information

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
MERCOAT 235 RESIN DV7821 OXIDE RED	39502.9	9160.0	N/A	105.0	10.2
bis-[4-(2,3-epoxipropoxi)phenyl]propane	15000	23000	N/A	N/A	N/A
Solvent naphtha (petroleum), light aromatic	8400	3480	N/A	N/A	N/A
diiron trioxide	10000	N/A	N/A	N/A	N/A
1,2,4-trimethylbenzene	5000	N/A	N/A	18	1.5
2-methylpropan-1-ol	2830	2460	N/A	24.6	N/A
xylene	4300	1700	N/A	11	1.5
ethylbenzene	3500	17800	N/A	17.8	1.5
cumene	2260	12300	N/A	39	N/A
4-nonylphenol, branched	1300	2140	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species
s-[4-(2,3-epoxipropoxi)phenyl]propane	Chronic - NOEC	Daphnia
	0.3 mg/l [21 days]	
	Acute - LC50 - Fresh water	Daphnia - <i>daphnia magna</i>
	1.8 mg/l [48 hours]	
Solvent naphtha (petroleum), light aromatic	Acute - LC50	Fish
	8.2 mg/l [96 hours]	
diiron trioxide	Acute - EC50	Daphnia
	OECD 202	
	>100 mg/l [48 hours]	
2-methylpropan-1-ol	Acute - EC50	Daphnia
	1100 mg/l [48 hours]	
ethylbenzene	Acute - EC50 - Fresh water	Daphnia
	1.8 mg/l [48 hours]	
	Chronic - NOEC - Fresh water	Daphnia - Ceriodaphnia dubia
	1 mg/l	
4-nonylphenol, branched	Acute - LC50	Fish
	0.221 mg/l [96 hours]	
	Acute - EC50	Crustaceans - Water flea - <i>Moina</i>
	OECD	macrocopa
	0.044 mg/l [48 hours]	
	Intoxication	
	Acute - EC50	Algae - Green algae -
	OECD	Raphidocelis subcapitata
	0.04 mg/l [72 hours]	
	Population	

Conclusion/Summary : Not available.

Persistence and degradability

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Section 12. Ecological information

Product/ingredient name	Result
e thylbenzene	79% [10 days] - Readily

Conclusion/Summary

: Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
1,2,4-trimethylbenzene	3.63	120.23	Low
2-methylpropan-1-ol	1	-	Low
xylene	3.12	7.4 to 18.5	Low
ethylbenzene	3.6	79.43	Low
cumene	3.55	35.48	Low
4-nonylphenol, branched	5.4	251.19 [ASTM E 1022-84]	Low

Mobility in soil

Soil/Water partition coefficient

: Not available.

Coemcient

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees. Section 6. Accidental release measures

14. Transport information

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Product name AMERCOAT 235 RESIN DV7821 OXIDE RED

14. Transport information

	DOT	IMDG	IATA
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class (es)	3	3	3
Packing group	III	III	III
Environmental hazards	No.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(bis-[4-(2,3-epoxipropoxi) phenyl]propane)	Not applicable.
Product RQ (lbs)	6 535.8	Not applicable.	Not applicable.
RQ substances	(xylene)	Not applicable.	Not applicable.

Additional information

DOT : Package sizes shipped in quantities less than the product reportable quantity are not subject to the

RQ (reportable quantity) transportation requirements.

IMDG : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IATA : The environmentally hazardous substance mark may appear if required by other transportation

regulations.

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

Transport in bulk according : Not applicable.

to IMO instruments

Section 15. Regulatory information

United States

United States inventory (TSCA 8b): At least one component is inactive.

TSCA 5(a)2 - Proposed significant new use rules:

SARA 302/304

SARA 304 RQ : Not applicable.

Composition/information on ingredients

No products were found.

SARA 311/312

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Section 15. Regulatory information

Classification

: FLAMMABLE LIQUIDS - Category 3
SKIN IRRITATION - Category 2
SERIOUS EYE DAMAGE - Category 1
SKIN SENSITIZATION - Category 1
CARCINOGENICITY - Category 1B
TOXIC TO REPRODUCTION - Category 2

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract

irritation) - Category 3 HNOC - Defatting irritant

Composition/information on ingredients

Name	%	Classification
▼alc , not containing asbestiform	≥20 - ≤50	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
fibres		(Respiratory tract irritation) - Category 3
bis-[4-(2,3-epoxipropoxi)phenyl]	≥10 - ≤20	SKIN IRRITATION - Category 2
propane		EYE IRRITATION - Category 2A
		SKIN SENSITIZATION - Category 1B
Solvent naphtha (petroleum),	≥5.0 - ≤10	FLAMMABLE LIQUIDS - Category 3
light aromatic		SKIN IRRITATION - Category 2
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Narcotic effects) - Category 3
		ASPIRATION HAZARD - Category 1
		HNOC - Defatting irritant
1,2,4-trimethylbenzene	≥1.0 - ≤5.0	FLAMMABLE LIQUIDS - Category 3
, ,		ACUTE TOXICITY (inhalation) - Category 4
		SKIN IRRITATION - Category 2
		EYE IRRITATION - Category 2A
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Respiratory tract irritation) - Category 3
		HNOC - Defatting irritant
2-methylpropan-1-ol	≥1.0 - ≤5.0	FLAMMABLE LIQUIDS - Category 3
		SKIN IRRITATION - Category 2
		SERIOUS EYE DAMAGE - Category 1
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Respiratory tract irritation) - Category 3
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Narcotic effects) - Category 3
		HNOC - Defatting irritant
xylene	≥0.10 - ≤2.8	FLAMMABLE LIQUIDS - Category 3
Aylerie	20.10 - 22.0	ACUTE TOXICITY (dermal) - Category 4
		ACUTE TOXICITY (inhalation) - Category 4
		SKIN IRRITATION - Category 2
		EYE IRRITATION - Category 2A
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Respiratory tract irritation) - Category 3
		ASPIRATION HAZARD - Category 1
ethylbenzene	<1.0	FLAMMABLE LIQUIDS - Category 2
culyibelizelle	1.0	ACUTE TOXICITY (inhalation) - Category 4
		CARCINOGENICITY - Category 2
		SPECIFIC TARGET ORGAN TOXICITY (REPEATED
		EXPOSURE) - Category 2
		ASPIRATION HAZARD - Category 1

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Section 15. Regulatory information

		HNOC - Defatting irritant
cumene	<1.0	FLAMMABLE LIQUIDS - Category 3
		CARCINOGENICITY - Category 1B
		SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
		(Respiratory tract irritation) - Category 3
		SPECIFIC TARGET ORGAN TOXICITY (REPEATED
		EXPOSURE) - Category 2
		ASPIRATION HAZARD - Category 1
		HNOC - Defatting irritant
4-nonylphenol, branched	<1.0	ACUTE TOXICITY (oral) - Category 4
		SKIN CORROSION - Category 1
		SERIOUS EYE DAMAGE - Category 1
		TOXIC TO REPRODUCTION - Category 2
		HNOC - Corrosive to digestive tract
1	1	

SARA 313

	<u>Chemical name</u>	<u>CAS number</u>	<u>Concentration</u>
Supplier notification	: 17,2,4-trimethylbenzene	95-63-6	1 - 5
	xylene	1330-20-7	1 - 5
	ethylbenzene	100-41-4	0.1 - 1
	cumene	98-82-8	0.1 - 1

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

Additional environmental information is contained on the Environmental Data Sheet for this product, which can be obtained from your PPG representative.

California Prop. 65

MARNING: Cancer - www.P65Warnings.ca.gov.

Section 16. Other information

Please refer to Section 2 of this document for GHS hazard classifications. The customer is responsible for determining the PPE code for this material.

Date of previous issue : 6/13/2024
Organization that prepared : EHS

the SDS

Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available SGG = Segregation Group UN = United Nations

Indicates information that has changed from previously issued version.

Disclaimer

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Section 16. Other information

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

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