

# SAFETY DATA SHEET

Date of issue/Date of revision

: 4 September 2025

Version

: 2.01



## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

**Product name** : SIGMARINE 28 REDBROWN

**Product code** : 000001191691

**Other means of identification**

00210338; 00210339 ; 40028-C2008/20L

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Professional applications, Used by spraying.

**Use of the substance/  
mixture** : Coating.

**Uses advised against** : Product is not intended, labelled or packaged for consumer use.

### 1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL  
Tweemontstraat 104  
B-2100 Deurne  
Belgium  
Telephone +32-33606311  
Fax +32-33606435

**e-mail address of person  
responsible for this SDS** : Product.Stewardship.EMEA@ppg.com

### 1.4 Emergency telephone number

#### National advisory body/Poison Centre

**Telephone number** : Poison Information Centre; emergency telephone, public + 45 82 12 12 12 (health sector +45 35 31 55 55)

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Product definition** : Mixture

**Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]**

Flam. Liq. 3, H226

Skin Irrit. 2, H315

Eye Irrit. 2, H319

STOT SE 3, H335

Aquatic Chronic 3, H412

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

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## SECTION 2: Hazards identification

### 2.2 Label elements

Hazard pictograms



Signal word

: Warning

Hazard statements

: Flammable liquid and vapour.  
Causes skin irritation.  
Causes serious eye irritation.  
May cause respiratory irritation.  
Harmful to aquatic life with long lasting effects.

### Precautionary statements

Prevention

: Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment.

Response

: IF INHALED: Call a POISON CENTER or doctor if you feel unwell.

Storage

: Store in a well-ventilated place. Keep container tightly closed.

Disposal

: Dispose of contents and container in accordance with all local, regional, national and international regulations.

P280, P210, P273, P304 + P312, P403 + P233, P501

Hazardous ingredients

xylene

Supplemental label elements

: ☒ Contains Octadecanamide, N,N'-1,6-hexanediylbis[12-hydroxy- and maleic anhydride.  
May produce an allergic reaction.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

: Not applicable.

### Special packaging requirements

Containers to be fitted with child-resistant fastenings

: Not applicable.

Tactile warning of danger

: Not applicable.

### 2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Product meets the criteria for endocrine disrupting properties according to Regulation (EC) No. 1907/2006.

: Based on available data, the classification criteria are not met.

Other hazards which do not result in classification

: Prolonged or repeated contact may dry skin and cause irritation.

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## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	% by weight	Classification	Specific Conc. Limits, M-factors and ATEs	Type
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7	≥10 - ≤25	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Dermal] = 1700 mg/kg ATE [Inhalation (vapours)] = 11 mg/l	[1] [2]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Inhalation (vapours)] = 17.8 mg/l	[1] [2]
trizinc bis(orthophosphate)	REACH #: 01-2119485044-40 EC: 231-944-3 CAS: 7779-90-0 Index: 030-011-00-6	≤1.0	Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M [Acute] = 1 M [Chronic] = 1	[1]
Quaternary ammonium compounds, C12-14 (even-numbered)-alkylethyldimethyl, ethyl sulphates	REACH #: 01-2119977130-42 EC: 939-607-9 CAS: 1474044-65-9	≤0.94	Acute Tox. 4, H302 Acute Tox. 3, H311 Skin Corr. 1C, H314 Eye Dam. 1, H318 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	ATE [Oral] = 570 mg/kg ATE [Dermal] = 528 mg/kg M [Acute] = 10 M [Chronic] = 1	[1]
Octadecanamide, N, N'-1,6-hexanediylbis [12-hydroxy-	CAS: 55349-01-4	<1.0	Skin Sens. 1, H317 Aquatic Chronic 4, H413	-	[1]
toluene	REACH #: 01-2119471310-51 EC: 203-625-9 CAS: 108-88-3 Index: 601-021-00-3	≤0.30	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Repr. 2, H361d STOT SE 3, H336 STOT RE 2, H373 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	-	[1] [2]
maleic anhydride	REACH #: 01-2119472428-31 EC: 203-571-6 CAS: 108-31-6 Index: 607-096-00-9	<0.0010	Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Resp. Sens. 1, H334 Skin Sens. 1A, H317 STOT RE 1, H372 (respiratory system) (inhalation) EUH071	ATE [Oral] = 400 mg/kg Skin Sens. 1, H317: C ≥ 0.001%	[1] [2]

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SECTION 3: Composition/information on ingredients

			See Section 16 for the full text of the H statements declared above.		
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There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
- Ingestion : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
- Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

- Eye contact : Causes serious eye irritation.
- Inhalation : May cause respiratory irritation.
- Skin contact : Causes skin irritation. Defatting to the skin.
- Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness
- Inhalation : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing
- Skin contact : Adverse symptoms may include the following:  
irritation  
redness  
dryness  
cracking
- Ingestion : No specific data.

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## SECTION 4: First aid measures

### 4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.
- Unsuitable extinguishing media** : Do not use water jet.

### 5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous combustion products** : Decomposition products may include the following materials:  
carbon oxides  
metal oxide/oxides

### 5.3 Advice for firefighters

- Special precautions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

### 6.2 Environmental precautions

- : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

### 6.3 Methods and material for containment and cleaning up

English (GB)

Denmark

5/21

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## SECTION 6: Accidental release measures

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.
- 6.4 Reference to other sections** : See Section 1 for emergency contact information.  
See Section 8 for information on appropriate personal protective equipment.  
See Section 13 for additional waste treatment information.

## SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapour or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Materials such as cleaning rags, paper wipes and protective clothing, which are contaminated with the product may spontaneously self-ignite some hours later. To avoid the risks of fires, all contaminated materials should be stored in purpose-built containers or in metal containers with tight-fitting, self-closing lids. Contaminated materials should be removed from the workplace at the end of each working day and be stored outside.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

### 7.2 Conditions for safe storage, including any incompatibilities

- : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

### 7.3 Specific end use(s)

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SECTION 7: Handling and storage

See Section 1.2 for Identified uses.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
xylene	<b>Working Environment Authority (Denmark, 12/2024) [xylen, alle isomere]</b> Absorbed through skin. TWA 8 hours: 25 ppm. TWA 8 hours: 109 mg/m³. STEL 15 minutes: 442 mg/m³. STEL 15 minutes: 100 ppm.
ethylbenzene	<b>Working Environment Authority (Denmark, 12/2024) K.</b> Absorbed through skin. TWA 8 hours: 50 ppm. TWA 8 hours: 217 mg/m³. STEL 15 minutes: 434 mg/m³. STEL 15 minutes: 100 ppm.
toluene	<b>Working Environment Authority (Denmark, 12/2024)</b> Absorbed through skin. TWA 8 hours: 25 ppm. TWA 8 hours: 94 mg/m³. STEL 15 minutes: 384 mg/m³. STEL 15 minutes: 100 ppm.
maleic anhydride	<b>Working Environment Authority (Denmark, 12/2024)</b> TWA 8 hours: 0.1 ppm. TWA 8 hours: 0.4 mg/m³. STEL 15 minutes: 0.8 mg/m³. STEL 15 minutes: 0.2 ppm.

**Recommended monitoring procedures** : Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Exposure	Value
xylene	DNEL - General population - Long term - Oral	Systemic 5 mg/kg bw/day
	DNEL - General population - Long term - Inhalation	Local 65.3 mg/m³
	DNEL - General population - Long term - Inhalation	Systemic 65.3 mg/m³
	DNEL - General population - Long term - Dermal	Systemic 125 mg/kg bw/day
	DNEL - Workers - Long term - Dermal	Systemic 212 mg/kg bw/day
	DNEL - Workers - Long term - Inhalation	Local 221 mg/m³
	DNEL - Workers - Long term - Inhalation	Systemic 221 mg/m³
	DNEL - Workers - Long term - Inhalation	Systemic 221 mg/m³



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## SECTION 8: Exposure controls/personal protection

ethylbenzene	DNEL - General population - Short term - Inhalation	Local	260 mg/m <sup>3</sup>
	DNEL - General population - Short term - Inhalation	Systemic	260 mg/m <sup>3</sup>
	DNEL - Workers - Short term - Inhalation	Local	442 mg/m <sup>3</sup>
	DNEL - Workers - Short term - Inhalation	Systemic	442 mg/m <sup>3</sup>
	DMEL - Workers - Long term - Inhalation	Local	442 mg/m <sup>3</sup>
	DMEL - Workers - Short term - Inhalation	Systemic	884 mg/m <sup>3</sup>
	DNEL - General population - Long term - Oral	Systemic	1.6 mg/kg bw/day
	DNEL - General population - Long term - Inhalation	Systemic	15 mg/m <sup>3</sup>
toluene	DNEL - Workers - Long term - Inhalation	Systemic	77 mg/m <sup>3</sup>
	DNEL - Workers - Long term - Dermal	Systemic	180 mg/kg bw/day
	DNEL - Workers - Short term - Inhalation	Local	293 mg/m <sup>3</sup>
	DNEL - General population - Long term - Oral	Systemic	8.13 mg/kg bw/day
	DNEL - General population - Long term - Inhalation	Local	56.5 mg/m <sup>3</sup>
	DNEL - General population - Long term - Inhalation	Systemic	56.5 mg/m <sup>3</sup>
	DNEL - Workers - Long term - Inhalation	Local	192 mg/m <sup>3</sup>
	DNEL - Workers - Long term - Inhalation	Systemic	192 mg/m <sup>3</sup>
maleic anhydride	DNEL - General population - Long term - Dermal	Systemic	226 mg/kg bw/day
	DNEL - General population - Short term - Inhalation	Local	226 mg/m <sup>3</sup>
	DNEL - General population - Short term - Inhalation	Systemic	226 mg/m <sup>3</sup>
	DNEL - Workers - Long term - Dermal	Systemic	384 mg/kg bw/day
	DNEL - Workers - Short term - Inhalation	Local	384 mg/m <sup>3</sup>
	DNEL - Workers - Short term - Inhalation	Systemic	384 mg/m <sup>3</sup>
	DNEL - Workers - Long term - Inhalation	Systemic	0.4 mg/m <sup>3</sup>
	DNEL - Workers - Long term - Inhalation	Local	0.4 mg/m <sup>3</sup>
	DNEL - General population - Long term - Inhalation	Systemic	0.05 mg/m <sup>3</sup>
	DNEL - General population - Long term - Oral	Systemic	0.06 mg/kg bw/day
	DNEL - General population - Long term - Inhalation	Local	0.08 mg/m <sup>3</sup>
	DNEL - Workers - Long term - Inhalation	Local	0.081 mg/m <sup>3</sup>
	DNEL - Workers - Long term - Inhalation	Systemic	0.081 mg/m <sup>3</sup>
	DNEL - General population - Short term - Oral	Systemic	0.1 mg/kg bw/day
	DNEL - General population - Short term - Dermal	Systemic	0.1 mg/kg bw/day
	DNEL - General population - Long term - Dermal	Systemic	0.1 mg/kg bw/day
	DNEL - Workers - Short term - Dermal	Systemic	0.2 mg/kg bw/day
	DNEL - Workers - Long term - Dermal	Systemic	0.2 mg/kg bw/day
	DNEL - Workers - Short term - Inhalation	Local	0.2 mg/m <sup>3</sup>
	DNEL - Workers - Short term - Inhalation	Systemic	0.2 mg/m <sup>3</sup>

### PNECs

Product/ingredient name	Compartment Detail - Method	Value
xylene	Fresh water	0.327 mg/l
	Marine water	0.327 mg/l
	Sewage Treatment Plant	6.58 mg/l
	Fresh water sediment	12.46 mg/kg dwt
	Marine water sediment	12.46 mg/kg dwt
ethylbenzene	Soil	2.31 mg/kg
	Fresh water - Assessment Factors	0.1 mg/l
	Marine water - Assessment Factors	0.01 mg/l
	Sewage Treatment Plant - Assessment Factors	9.6 mg/l



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## SECTION 8: Exposure controls/personal protection

trizinc bis(orthophosphate)	Fresh water sediment - Equilibrium Partitioning	13.7 mg/kg dwt
	Marine water sediment - Equilibrium Partitioning	1.37 mg/kg dwt
	Soil - Equilibrium Partitioning	2.68 mg/kg dwt
	Secondary Poisoning	20 mg/kg
	Fresh water - Sensitivity Distribution	20.6 µg/l
toluene	Marine water - Sensitivity Distribution	6.1 µg/l
	Sewage Treatment Plant - Assessment Factors	100 µg/l
	Fresh water sediment - Sensitivity Distribution	117.8 mg/kg dwt
	Marine water sediment - Equilibrium Partitioning	56.5 mg/kg dwt
	Soil - Sensitivity Distribution	35.6 mg/kg dwt
maleic anhydride	Fresh water - Sensitivity Distribution	0.68 mg/l
	Marine water - Sensitivity Distribution	0.68 mg/l
	Sewage Treatment Plant - Sensitivity Distribution	13.61 mg/l
	Fresh water sediment - Equilibrium Partitioning	16.39 mg/kg dwt
	Marine water sediment	16.39 mg/kg dwt
	Fresh water - Assessment Factors	0.1 mg/l
	Marine water - Assessment Factors	0.01 mg/l
	Sewage Treatment Plant - Assessment Factors	44.6 mg/l
	Fresh water sediment - Equilibrium Partitioning	0.334 mg/kg dwt
	Marine water sediment - Equilibrium Partitioning	0.033 mg/kg dwt
	Soil - Equilibrium Partitioning	0.042 mg/kg dwt

### 8.2 Exposure controls

#### Appropriate engineering controls

- : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

#### Individual protection measures

##### Hygiene measures

- : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

##### Eye/face protection

- : Chemical splash goggles. Use eye protection according to EN 166.

##### Skin protection

##### Hand protection

- : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

##### Gloves

- : For prolonged or repeated handling, use the following type of gloves:

Not recommended: nitrile rubber

Recommended: polyvinyl alcohol (PVA), Viton®

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SECTION 8: Exposure controls/personal protection

Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
Other skin protection	Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state

Colour

Odour

Melting point/freezing point

Boiling point or initial boiling point and boiling range

Flammability

Lower and upper explosion limit

Flash point

Auto-ignition temperature

: Liquid.

: Brownish-red.

: Aromatic.

: Not determined.


: >37.78°C

: Not determined. There are no data available on the mixture itself.

: Not available.

: Closed cup: 31°C

:

Ingredient name	°C	°F	Method
 ylene	432	809.6	

Decomposition temperature

pH

Viscosity

Solubility

: Stable under recommended storage and handling conditions (see Section 7).

: Not applicable. insoluble in water.

: Dynamic (room temperature): Not available.  
Kinematic (room temperature): Not available.  
Kinematic (40°C): >21 mm²/s

:

Media	Result
cold water	Not soluble



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SECTION 11: Toxicological information

Product/ingredient name	Result	Dose / Exposure
☑ xylene	Rat - Oral - LD50	4.3 g/kg
ethylbenzene	Rabbit - Dermal - LD50	1.7 g/kg
	Rat - Oral - LD50	3.5 g/kg
	Rabbit - Dermal - LD50	17.8 g/kg
trizinc bis(orthophosphate)	Rat - Inhalation - LC50 Vapour	17.8 mg/l [4 hours]
	Rat - Oral - LD50	>5000 mg/kg
Quaternary ammonium compounds, C12-14 (even-numbered)-alkylethyldimethyl, ethyl sulphates	Rat - Inhalation - LC50 Dusts and mists	>5.7 mg/l [4 hours]
	Rat - Oral - LD50	570 mg/kg
toluene	Rabbit - Dermal - LD50	528 mg/kg
	Rat - Oral - LD50	5580 mg/kg
	Rat - Inhalation - LC50 Vapour	49 g/m³ [4 hours]
maleic anhydride	Rabbit - Dermal - LD50	2620 mg/kg
	Rat - Oral - LD50	400 mg/kg

Acute toxicity estimates

Route	ATE value
☑ Dermal	7423.03 mg/kg
Inhalation (vapours)	46.76 mg/l

Conclusion/Summary : Based on available data, the classification criteria are not met.

Irritation/Corrosion

Product/ingredient name	Result
☑ xylene	Rabbit - Skin - Moderate irritant Amount/concentration applied: 500 mg Duration of treatment/exposure: 24 hours

Conclusion/Summary

Skin : Causes skin irritation.  
Eyes : Causes serious eye irritation.  
Respiratory : Based on available data, the classification criteria are not met.

Respiratory or skin sensitization

Conclusion/Summary

Skin : Based on available data, the classification criteria are not met.  
Respiratory : Based on available data, the classification criteria are not met.

Mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Based on available data, the classification criteria are not met.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
☑ xylene	Category 3	-	Respiratory tract irritation
toluene	Category 3	-	Narcotic effects

Conclusion/Summary :

May cause respiratory irritation.

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SECTION 11: Toxicological information

Specific target organ toxicity (repeated exposure)			
Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs
toluene	Category 2	-	-
maleic anhydride	Category 1	inhalation	respiratory system

Conclusion/Summary :  
Based on available data, the classification criteria are not met.

Aspiration hazard	
Product/ingredient name	Result
xylene	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1
toluene	ASPIRATION HAZARD - Category 1

Conclusion/Summary :  
Based on available data, the classification criteria are not met.

Information on likely routes of exposure : Not available.

Potential acute health effects	
Inhalation	: May cause respiratory irritation.
Ingestion	: No known significant effects or critical hazards.
Skin contact	: Causes skin irritation. Defatting to the skin.
Eye contact	: Causes serious eye irritation.
Symptoms related to the physical, chemical and toxicological characteristics	
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Ingestion	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness dryness cracking
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness

Delayed and immediate effects as well as chronic effects from short and long-term exposure	
Short term exposure	
Potential immediate effects	: No known significant effects or critical hazards.
Potential delayed effects	: No known significant effects or critical hazards.
Long term exposure	
Potential immediate effects	: No known significant effects or critical hazards.
Potential delayed effects	: No known significant effects or critical hazards.
Potential chronic health effects	

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General	: Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: No known significant effects or critical hazards.
Other information	: Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

There are no data available on the mixture itself.  
Do not allow to enter drains or watercourses.

The mixture has been assessed following the summation method of the CLP Regulation (EC) No 1272/2008 and is classified for eco-toxicological properties accordingly. See Sections 2 and 3 for details.

12.1 Toxicity

Product/ingredient name	Result	Species	Dose / Exposure
ethylbenzene	Acute - EC50 - Fresh water	Daphnia	1.8 mg/l [48 hours]
	Chronic - NOEC - Fresh water	Daphnia - <i>Ceriodaphnia dubia</i>	1 mg/l
trizinc bis(orthophosphate)	Acute - LC50	Fish	0.112 mg/l [96 hours]
	Chronic - NOEC	Fish	0.026 mg/l [30 days]
	LC50	Fish	13.8 mg/l [96 hours]
Quaternary ammonium compounds, C12-14 (even-numbered)-alkylethyldimethyl, ethyl sulphates	NOEC	Fish	3.2 mg/m³ [28 days]
	EC50	Daphnia	0.036 mg/l [48 hours]
	NOEC	Daphnia	7 mg/m³ [21 days]
	EC50	Algae	0.14 mg/l [72 hours]
	NOEC	Algae	10 mg/m³ [72 hours]
toluene	EC50	Daphnia	3.78 mg/l [48 hours]
	LC50	Fish	5.5 mg/l [96 hours]

Conclusion/Summary : Harmful to aquatic life with long lasting effects.

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose / Inoculum
ethylbenzene	-	79% [10 days] - Readily	
Quaternary ammonium compounds, C12-14 (even-numbered)-alkylethyldimethyl, ethyl sulphates	-	67.77% [28 days] - Readily	



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SECTION 12: Ecological information

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Xylene	-	-	Readily
ethylbenzene	-	-	Readily
Quaternary ammonium compounds, C12-14 (even-numbered)-alkylethyldimethyl, ethyl sulphates	-	-	Readily
toluene	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
Xylene	3.12	7.4 to 18.5	Low
ethylbenzene	3.6	79.43	Low
Quaternary ammonium compounds, C12-14 (even-numbered)-alkylethyldimethyl, ethyl sulphates	3.2	-	Low
toluene	2.73	90	Low
maleic anhydride	-2.78	-	Low

12.4 Mobility in soil

Soil/water partition coefficient

Product/ingredient name	logK <sub>oc</sub>	K <sub>oc</sub>
ethylbenzene	2.2	170.406
Octadecanamide, N,N'-1,6-hexanediylbis	4.3	20556.9
[12-hydroxy-toluene	2.1	117.115
maleic anhydride	1.1	11.4841

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

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SECTION 13: Disposal considerations

Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.
Hazardous waste	:
European waste catalogue (EWC)	
Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.
Type of packaging	European waste catalogue (EWC)
Container	15 01 06 mixed packaging

Special precautions	: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.
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SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN1263	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3	3	3	3
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	No.	Yes.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.	Not applicable.

Additional information	
ADR/RID	: None identified.
Tunnel code	: (D/E)
ADN	: The product is only regulated as an environmentally hazardous substance when transported in tank vessels.
IMDG	: None identified.

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SECTION 14: Transport information

IATA : None identified.

14.6 Special precautions for user : **Transport within user’s premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO instruments : Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture  
[EU Regulation \(EC\) No. 1907/2006 \(REACH\)](#)

[Annex XIV - List of substances subject to authorisation](#)


[Annex XIV](#)

None of the components are listed.

[Substances of very high concern](#)

None of the components are listed.

[Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles](#)

Product/ingredient name	Entry Number ( REACH )
 SIGMARINE 28 REDBROWN toluene	3 48

Labelling : Not applicable.

Explosive precursors : Not applicable.

[Ozone depleting substances \(EU 2024/590\)](#)

Not listed.

[Persistent Organic Pollutants](#)

Not listed.

[Seveso Directive](#)

This product is controlled under the Seveso Directive.

[Danger criteria](#)

Category
P5c

[National regulations](#)

Fire class : II-1

[Executive Order No. 1795/2015](#)

Ingredient name	Annex I Section A	Annex I Section B
ethylbenzene	Listed	-

MAL-code : 4-6

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SECTION 15: Regulatory information

Protection based on MAL : According to the regulations on work involving coded products, the following stipulations apply to the use of personal protective equipment:

**General:** Gloves must be worn for all work that may result in soiling. Apron/coveralls/ protective clothing must be worn when soiling is so great that regular work clothes do not adequately protect skin against contact with the product. A face shield must be worn in work involving spattering if a full mask is not required. In this case, other recommended use of eye protection is not required.

In all spraying operations in which there is return spray, the following must be worn: respiratory protection and arm protectors/apron/coveralls/protective clothing as appropriate or as instructed.

MAL-code: 4-6  
**Application:** When using scraper or knife, brush, roller etc. for pre- and post-treatments in a spray booth where the operator is outside the spray zone and when working in similar new\* facilities of the combined-cabin, spray-cabin and spray-booth type where the operator is working inside the spray zone. When spraying in new\* booths and cabins with non-atomizing guns.

- Protective clothing must be worn.

When using scraper or knife, brush, roller, etc. for pre- and post-treatments in cabins or booths of the existing\* facility type, if the operator is inside the spray zone. When using scraper or knife, brush, roller, etc. for pre- and post-treatments outside a closed facility, spray booth or spray cabin.

- Air-supplied half mask, protective clothing and eye protection must be worn.

When spraying in new\* booths if the operator is outside the spray zone.

- Air-supplied half mask and eye protection must be worn.

When spraying in existing\* spray booths, if the operator is outside the spray zone. During non-atomising spraying in existing\* facilities of the combined-cabin, spray-cabin and spray-booth type where the operator is working inside the spray zone. During downtimes, cleaning and repair in closed facilities, spray booths or cabins, if there is a risk of contact with wet paint or organic solvents.

- Air-supplied full mask and protective clothing must be worn.

During all spraying where atomisation occurs in cabins or spray booths where the operator is inside the spray zone and during spraying outside a closed facility, cabin or booth.

- Air-supplied full mask, protective clothing and hood must be worn.

**Drying:** Items for drying/drying ovens that are temporarily placed on such things as rack trolleys, etc, must be equipped with a mechanical exhaust system to prevent fumes from wet items from passing through workers' inhalation zone.

**Polishing:** When polishing treated surfaces, a mask with dust filter must be worn. When machine grinding, eye protection must be worn. Work gloves must always be

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SECTION 15: Regulatory information

worn.

**Caution** The regulations contain other stipulations in addition to the above.

\*See Regulations.

Restrictions on use	: Not to be used by professional users below 18 years of age. See the National Working Environment Authorities Executive Order regarding Young People At Work.
List of undesirable substances	: Not listed
Carcinogenic waste	: Waste containers must be labeled: Contains a substance or substances regulated by Danish working environment legislation on cancer risks.

15.2 Chemical safety assessment : No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms

ATE = Acute Toxicity Estimate  
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]  
DNEL = Derived No Effect Level  
EUH statement = CLP-specific Hazard statement  
PNEC = Predicted No Effect Concentration  
RRN = REACH Registration Number  
PBT = Persistent, Bioaccumulative and Toxic  
vPvB = Very Persistent and Very Bioaccumulative  
ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road  
ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway  
IMDG = International Maritime Dangerous Goods  
IATA = International Air Transport Association

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Aquatic Chronic 3, H412	On basis of test data Calculation method Calculation method Calculation method Calculation method

Full text of abbreviated H statements

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SECTION 16: Other information

<div><div><div></div></div><div>H225</div><div>H226</div><div>H302</div><div>H304</div><div>H311</div><div>H312</div><div>H314</div><div>H315</div><div>H317</div><div>H318</div><div>H319</div><div>H332</div><div>H334</div><div>H335</div><div>H336</div><div>H361d</div><div>H372</div><div>H373</div><div>H400</div><div>H410</div><div>H412</div><div>H413</div><div>EUH071</div></div>	<div>Highly flammable liquid and vapour.</div> <div>Flammable liquid and vapour.</div> <div>Harmful if swallowed.</div> <div>May be fatal if swallowed and enters airways.</div> <div>Toxic in contact with skin.</div> <div>Harmful in contact with skin.</div> <div>Causes severe skin burns and eye damage.</div> <div>Causes skin irritation.</div> <div>May cause an allergic skin reaction.</div> <div>Causes serious eye damage.</div> <div>Causes serious eye irritation.</div> <div>Harmful if inhaled.</div> <div>May cause allergy or asthma symptoms or breathing difficulties if inhaled.</div> <div>May cause respiratory irritation.</div> <div>May cause drowsiness or dizziness.</div> <div>Suspected of damaging the unborn child.</div> <div>Causes damage to organs through prolonged or repeated exposure.</div> <div>May cause damage to organs through prolonged or repeated exposure.</div> <div>Very toxic to aquatic life.</div> <div>Very toxic to aquatic life with long lasting effects.</div> <div>Harmful to aquatic life with long lasting effects.</div> <div>May cause long lasting harmful effects to aquatic life.</div> <div>Corrosive to the respiratory tract.</div>
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Full text of classifications [CLP/GHS]

<div><div><div></div></div><div>Acute Tox. 3</div><div>Acute Tox. 4</div><div>Aquatic Acute 1</div><div>Aquatic Chronic 1</div><div>Aquatic Chronic 3</div><div>Aquatic Chronic 4</div><div>Asp. Tox. 1</div><div>Eye Dam. 1</div><div>Eye Irrit. 2</div><div>Flam. Liq. 2</div><div>Flam. Liq. 3</div><div>Repr. 2</div><div>Resp. Sens. 1</div><div>Skin Corr. 1B</div><div>Skin Corr. 1C</div><div>Skin Irrit. 2</div><div>Skin Sens. 1</div><div>Skin Sens. 1A</div><div>STOT RE 1</div><div>STOT RE 2</div><div>STOT SE 3</div></div>	<div>ACUTE TOXICITY - Category 3</div> <div>ACUTE TOXICITY - Category 4</div> <div>SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1</div> <div>LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1</div> <div>LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3</div> <div>LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 4</div> <div>ASPIRATION HAZARD - Category 1</div> <div>SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1</div> <div>SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2</div> <div>FLAMMABLE LIQUIDS - Category 2</div> <div>FLAMMABLE LIQUIDS - Category 3</div> <div>REPRODUCTIVE TOXICITY - Category 2</div> <div>RESPIRATORY SENSITISATION - Category 1</div> <div>SKIN CORROSION/IRRITATION - Category 1B</div> <div>SKIN CORROSION/IRRITATION - Category 1C</div> <div>SKIN CORROSION/IRRITATION - Category 2</div> <div>SKIN SENSITISATION - Category 1</div> <div>SKIN SENSITISATION - Category 1A</div> <div>SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 1</div> <div>SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2</div> <div>SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3</div>
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History

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Prepared by : EHS  
Version : 2.01

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