

SAFETY DATA SHEET

Date of issue/Date of revision

: 17 September 2025 Version : 3



SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : SIGMAWELD 199 PASTE REDBROWN

Product code : 000001099082

Other means of identification

00156917; 00158331 ; 00160925 ; 00174027 ; 00422011 ; 00477594 ; 40199-C2008/6L

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Professional applications, Used by spraying.

**Use of the substance/
mixture** : Coating.

Uses advised against : Product is not intended, labelled or packaged for consumer use.

1.3 Details of the supplier of the safety data sheet

Sigma Paint Saudi Arabia Ltd.
PO Box 7509
Dammam 31472
Saudi Arabia
Tel: 00966 138 47 31 00
Fax: 00966 138 47 17 34

**e-mail address of person
responsible for this SDS** : ndpic@sfd.a.gov.sa

**1.4 Emergency telephone
number** : 00966 138473100 extn 1001

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 2, H225

Skin Irrit. 2, H315

Eye Irrit. 2, H319

Skin Sens. 1, H317

Aquatic Acute 1, H400

Aquatic Chronic 1, H410

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard pictograms :



Signal word : Danger

Code : 000001099082 **Date of issue/Date of revision** : 17 September 2025

SIGMAWELD 199 PASTE REDBROWN

SECTION 2: Hazards identification

Hazard statements : Highly flammable liquid and vapour.
Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.
Very toxic to aquatic life with long lasting effects.

Precautionary statements

Prevention : Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment. Avoid breathing vapour.

Response : Collect spillage.

Storage : Not applicable.

Disposal : Dispose of contents and container in accordance with all local, regional, national and international regulations.
P280, P210, P273, P261, P391, P501

Hazardous ingredients : Fatty acids, C18-unsatd., trimers, compds. with oleylamine and Fatty acids, tall-oil, compds. with oleylamine

Supplemental label elements : Not applicable.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification : Prolonged or repeated contact may dry skin and cause irritation.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Code : 000001099082 Date of issue/Date of revision : 17 September 2025

SIGMAWELD 199 PASTE REDBROWN

SECTION 3: Composition/information on ingredients

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Type
zinc powder zinc dust (stabilised)	REACH #: 01-2119467174-37 EC: 231-175-3 CAS: 7440-66-6 Index: 030-001-01-9	≥25 - ≤50	Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M [Acute] = 1 M [Chronic] = 1	[1]
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7	≥10 - <20	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Dermal] = 1700 mg/kg ATE [Inhalation (vapours)] = 11 mg/l	[1] [2]
1-methoxy-2-propanol	REACH #: 01-2119457435-35 EC: 203-539-1 CAS: 107-98-2 Index: 603-064-00-3	≥5.0 - ≤10	Flam. Liq. 3, H226 STOT SE 3, H336	-	[1] [2]
zinc oxide	REACH #: 01-2119463881-32 EC: 215-222-5 CAS: 1314-13-2 Index: 030-013-00-7	≥5.0 - ≤10	Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M [Acute] = 1 M [Chronic] = 1	[1]
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥1.0 - ≤5.0	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	ATE [Inhalation (vapours)] = 17.8 mg/l	[1] [2]
propan-2-ol	REACH #: 01-2119457558-25 EC: 200-661-7 CAS: 67-63-0 Index: 603-117-00-0	≥1.0 - ≤4.0	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336	-	[1] [2]
Fatty acids, C18-unsatd., trimers, compds. with oleylamine	REACH #: 01-2119971821-33 CAS: 147900-93-4	≤0.30	Acute Tox. 4, H302 Skin Irrit. 2, H315 Skin Sens. 1, H317 STOT RE 2, H373 (gastrointestinal tract, immune system, liver) (oral) Aquatic Chronic 2, H411	ATE [Oral] = 500 mg/kg	[1]
Fatty acids, tall-oil, compds. with oleylamine	REACH #: 01-2119974148-28 EC: 288-315-1 CAS: 85711-55-3	≤0.30	Eye Dam. 1, H318 Skin Sens. 1A, H317 STOT RE 2, H373 (gastrointestinal tract) (oral)	-	[1]
lead powder	EC: 231-100-4	<0.010	Repr. 1A, H360FD	Repr. 1A, H360D: C ≥	[1] [2]

Code : 000001099082 **Date of issue/Date of revision** : 17 September 2025

SIGMAWELD 199 PASTE REDBROWN

SECTION 3: Composition/information on ingredients

	CAS: 7439-92-1 Index: 082-013-00-1		Lact., H362 STOT RE 1, H372 (blood, central nervous system (CNS), kidneys) (oral, inhalation) Aquatic Acute 1, H400 Aquatic Chronic 1, H410 See Section 16 for the full text of the H statements declared above.	0.03% STOT RE 1, H372: C ≥ 0.5% M [Acute] = 10 M [Chronic] = 100	
--	---------------------------------------	--	---	--	--

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.
- Inhalation** : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.
- Skin contact** : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.
- Ingestion** : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
dryness
cracking

Code : 000001099082

Date of issue/Date of revision : 17 September 2025

SIGMAWELD 199 PASTE REDBROWN

SECTION 4: First aid measures

Ingestion : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Highly flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is very toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products : Decomposition products may include the following materials:
carbon oxides
metal oxide/oxides

5.3 Advice for firefighters

Special precautions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

6.3 Methods and material for containment and cleaning up

Code : 000001099082

Date of issue/Date of revision : 17 September 2025

SIGMAWELD 199 PASTE REDBROWN

SECTION 6: Accidental release measures

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.
- 6.4 Reference to other sections** : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- 7.2 Conditions for safe storage, including any incompatibilities** : Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

See Section 1.2 for Identified uses.

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878		
Code	: 000001099082	Date of issue/Date of revision : 17 September 2025
SIGMAWELD 199 PASTE REDBROWN		
SECTION 8: Exposure controls/personal protection		
The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).		
8.1 Control parameters		
Occupational exposure limits		
Product/ingredient name	Exposure limit values	
xylene	Abu Dhabi - OSHAD - Occupational air quality threshold limit values (United Arab Emirates, 7/2016) [xylene (o, m & p isomers)] A4. STEL 15 minutes: 651 mg/m³. STEL 15 minutes: 150 ppm. TWA 8 hours: 434 mg/m³. TWA 8 hours: 100 ppm. Cabinet Decree (12) of 2006 Regarding Regulation Concerning Protection of Air from Pollution (United Arab Emirates, 5/2006) [xylene (all isomers)] STEL 15 minutes: 150 ppm. TWA 8 hours: 434 mg/m³. STEL 15 minutes: 651 mg/m³. TWA 8 hours: 100 ppm. ACGIH TLV (United States, 1/2024) [p-xylene and mixtures containing p-xylene] A4. Ototoxicant. TWA 8 hours: 20 ppm.	
diiron trioxide	Abu Dhabi - OSHAD - Occupational air quality threshold limit values (United Arab Emirates, 7/2016) A4. TWA 8 hours: 5 mg/m³. Form: measured as respirable fraction of the aerosol. Cabinet Decree (12) of 2006 Regarding Regulation Concerning Protection of Air from Pollution (United Arab Emirates, 5/2006) TWA 8 hours: 5 mg/m³. ACGIH TLV (United States, 1/2024) A4. TWA 8 hours: 5 mg/m³. Form: Respirable fraction.	
1-methoxy-2-propanol	Abu Dhabi - OSHAD - Occupational air quality threshold limit values (United Arab Emirates, 7/2016) TWA 8 hours: 369 mg/m³. TWA 8 hours: 100 ppm. STEL 15 minutes: 553 mg/m³. STEL 15 minutes: 150 ppm. Cabinet Decree (12) of 2006 Regarding Regulation Concerning Protection of Air from Pollution (United Arab Emirates, 5/2006) STEL 15 minutes: 150 ppm. TWA 8 hours: 369 mg/m³. STEL 15 minutes: 553 mg/m³. TWA 8 hours: 100 ppm. ACGIH TLV (United States, 1/2024) A4. TWA 8 hours: 50 ppm. TWA 8 hours: 184 mg/m³. STEL 15 minutes: 100 ppm. STEL 15 minutes: 369 mg/m³.	
zinc oxide	Abu Dhabi - OSHAD - Occupational air quality threshold limit values (United Arab Emirates, 7/2016) STEL 15 minutes: 10 mg/m³. Form: measured as respirable fraction of the aerosol and fume. TWA 8 hours: 2 mg/m³. Form: measured as respirable fraction of the aerosol and fume.	
English (GB) United Arab Emirates 7/18		

SECTION 8: Exposure controls/personal protection	
ethylbenzene	Cabinet Decree (12) of 2006 Regarding Regulation Concerning Protection of Air from Pollution (United Arab Emirates, 5/2006) TWA 8 hours: 5 mg/m³. Form: fumes. STEL 15 minutes: 10 mg/m³. Form: fumes. ACGIH TLV (United States, 1/2024) TWA 8 hours: 2 mg/m³. Form: Respirable fraction. STEL 15 minutes: 10 mg/m³. Form: Respirable fraction. Abu Dhabi - OSHAD - Occupational air quality threshold limit values (United Arab Emirates, 7/2016) A3. STEL 15 minutes: 543 mg/m³. STEL 15 minutes: 125 ppm. TWA 8 hours: 100 ppm. TWA 8 hours: 434 mg/m³. Cabinet Decree (12) of 2006 Regarding Regulation Concerning Protection of Air from Pollution (United Arab Emirates, 5/2006) STEL 15 minutes: 125 ppm. TWA 8 hours: 434 mg/m³. STEL 15 minutes: 543 mg/m³. TWA 8 hours: 100 ppm. ACGIH TLV (United States, 1/2024) A3. Ototoxicant. TWA 8 hours: 20 ppm.
propan-2-ol	Abu Dhabi - OSHAD - Occupational air quality threshold limit values (United Arab Emirates, 7/2016) A4. TWA 8 hours: 492 mg/m³. TWA 8 hours: 200 ppm. STEL 15 minutes: 984 mg/m³. STEL 15 minutes: 400 ppm. Cabinet Decree (12) of 2006 Regarding Regulation Concerning Protection of Air from Pollution (United Arab Emirates, 5/2006) STEL 15 minutes: 500 ppm. TWA 8 hours: 983 mg/m³. STEL 15 minutes: 1230 mg/m³. TWA 8 hours: 400 ppm. ACGIH TLV (United States, 1/2024) A4. TWA 8 hours: 200 ppm. STEL 15 minutes: 400 ppm.
Zeolites	Abu Dhabi - OSHAD - Occupational air quality threshold limit values (United Arab Emirates, 7/2016) [aluminum metal and insoluble compounds] A4. TWA 8 hours: 1 mg/m³. Form: measured as respirable fraction of the aerosol. ACGIH TLV (United States, 1/2024) [Aluminum, metal and insoluble compounds] A4. TWA 8 hours: 1 mg/m³. Form: Respirable fraction.
lead powder	Abu Dhabi - OSHAD - Occupational air quality threshold limit values (United Arab Emirates, 7/2016) [lead and inorganic compounds] A3. TWA 8 hours: 0.05 mg/m³ (as Pb). Cabinet Decree (12) of 2006 Regarding Regulation Concerning Protection of Air from Pollution (United Arab Emirates, 5/2006) C3. TWA 8 hours: 0.05 mg/m³. ACGIH TLV (United States, 1/2024) [Lead and inorganic compounds] A3. TWA 8 hours: 0.05 mg/m³ (as Pb).

Code : 000001099082

Date of issue/Date of revision : 17 September 2025

SIGMAWELD 199 PASTE REDBROWN

SECTION 8: Exposure controls/personal protection

Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

8.2 Exposure controls

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Chemical splash goggles.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Gloves : butyl rubber

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection :

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state

Colour

Odour

Odour threshold

Melting point/freezing point

Initial boiling point and boiling range

Flammability

Upper/lower flammability or explosive limits

Flash point

Auto-ignition temperature

Decomposition temperature

pH

Viscosity

Solubility(ies)

Media

cold water

Result

Not soluble

Partition coefficient: n-octanol/ water

Not applicable.

Vapour pressure

Ingredient name

propan-2-ol

Vapour Pressure at 20°C

mm Hg

kPa

Method

Vapour pressure at 50°C

mm Hg

kPa

Method

Relative density

2.13

Explosive properties

The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.

Oxidising properties

Product does not present an oxidizing hazard.

Particle characteristics

Median particle size

Not applicable.

9.2 Other information

Explosive properties	: The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.
Oxidising properties	: Product does not present an oxidizing hazard.
No additional information.	

SECTION 10: Stability and reactivity

- 10.1 Reactivity

: No specific test data related to reactivity available for this product or its ingredients.
- 10.2 Chemical stability

: The product is stable.
- 10.3 Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.
- 10.4 Conditions to avoid

: When exposed to high temperatures may produce hazardous decomposition products.
Refer to protective measures listed in sections 7 and 8.
- 10.5 Incompatible materials

: Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
- 10.6 Hazardous decomposition products

: Evolves hydrogen on contact with water. Depending on conditions, decomposition products may include the following materials: carbon oxides metal oxide/oxides

SECTION 11: Toxicological information

11.1 Information on toxicological effects

The mixture has been assessed following the conventional method of the CLP Regulation (EC) No 1272/2008 and is classified for toxicological properties accordingly.

Causes serious eye irritation.

Causes skin irritation.

May cause an allergic skin reaction.

Product/ingredient name	Result	Dose / Exposure
zinc powder zinc dust (stabilised)	Rat - Oral - LD50	>2000 mg/kg
XYLENES	Rat - Inhalation - LC50 Dusts and mists	>5.4 mg/l [4 hours]
1-methoxy-2-propanol	Rat - Oral - LD50	4.3 g/kg
	Rabbit - Dermal - LD50	1.7 g/kg
	Rabbit - Dermal - LD50	13 g/kg
	Rat - Oral - LD50	5.2 g/kg
	Rat - Inhalation - LC50 Vapour	>7000 ppm [6 hours]
zinc oxide	Rat - Oral - LD50	>5000 mg/kg
	Rat - Dermal - LD50	>2000 mg/kg
	Rat - Inhalation - LC50 Dusts and mists	>5700 mg/m³ [4 hours]
ethylbenzene	Rat - Oral - LD50	3.5 g/kg
	Rabbit - Dermal - LD50	17.8 g/kg
	Rat - Inhalation - LC50 Vapour	17.8 mg/l [4 hours]
propan-2-ol	Rat - Oral - LD50	5045 mg/kg
	<u>Toxic effects:</u> Behavioral - Altered sleep time (including change in righting reflex) Behavioral - Somnolence (general depressed activity)	
	Rabbit - Dermal - LD50	12800 mg/kg
	<u>Toxic effects:</u> Behavioral - Somnolence (general depressed activity)Behavioral - IrritabilityGastrointestinal - Nausea or vomiting	
	Rat - Inhalation - LC50 Vapour	72600 mg/m³ [4 hours]
Fatty acids, C18-unsatd., trimers, compds. with oleylamine	Rat - Oral - LD50	>1570 mg/kg

Code	: 000001099082	Date of issue/Date of revision	: 17 September 2025
SIGMAWELD 199 PASTE REDBROWN			

SECTION 11: Toxicological information

Acute toxicity estimates

Route	ATE value
Dermal	11399.96 mg/kg
Inhalation (vapours)	66.47 mg/l

Conclusion/Summary : Based on available data, the classification criteria are not met.

Irritation/Corrosion

Product/ingredient name	Result
xylene	Rabbit - Skin - Moderate irritant Amount/concentration applied: 500 mg Duration of treatment/exposure: 24 hours

Conclusion/Summary

Skin : Causes skin irritation.
Eyes : Causes serious eye irritation.
Respiratory : Based on available data, the classification criteria are not met.

Respiratory or skin sensitization

Conclusion/Summary

Skin : May cause an allergic skin reaction.
Respiratory : Based on available data, the classification criteria are not met.

Mutagenicity

Based on available data, the classification criteria are not met.

Carcinogenicity

Based on available data, the classification criteria are not met.

Reproductive toxicity

Based on available data, the classification criteria are not met.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
xylene	Category 3	-	Respiratory tract irritation
1-methoxy-2-propanol	Category 3	-	Narcotic effects
propan-2-ol	Category 3	-	Narcotic effects

Conclusion/Summary (Product) :

Based on available data, the classification criteria are not met.

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	-	hearing organs
Fatty acids, C18-unsatd., trimers, compds. with oleylamine	Category 2	oral	gastrointestinal tract, immune system, liver
Fatty acids, tall-oil, compds. with oleylamine	Category 2	oral	gastrointestinal tract
lead powder	Category 1	oral, inhalation	blood, central nervous system (CNS), kidneys

Conclusion/Summary (Product) :

Based on available data, the classification criteria are not met.

Aspiration hazard

SECTION 11: Toxicological information

Product/ingredient name	Result
xylene ethylbenzene	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

Conclusion/Summary (Product) : Based on available data, the classification criteria are not met.

Information on likely routes of exposure : Not available.

Potential acute health effects

Inhalation : No known significant effects or critical hazards.

Ingestion : No known significant effects or critical hazards.

Skin contact : Causes skin irritation. Defatting to the skin. May cause an allergic skin reaction.

Eye contact : Causes serious eye irritation.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation : No specific data.

Ingestion : No specific data.

Skin contact : Adverse symptoms may include the following:
irritation
redness
dryness
cracking

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate effects : No known significant effects or critical hazards.

Potential delayed effects : No known significant effects or critical hazards.

Long term exposure

Potential immediate effects : No known significant effects or critical hazards.

Potential delayed effects : No known significant effects or critical hazards.

Potential chronic health effects

General : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Other information : Not available.

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Avoid contact with skin and clothing.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878			
Code	: 000001099082	Date of issue/Date of revision	: 17 September 2025
SIGMAWELD 199 PASTE REDBROWN			
SECTION 11: Toxicological information			
The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.			
11.2.2 Other information			
Not available.			
SECTION 12: Ecological information			
12.1 Toxicity			
Product/ingredient name	Result	Species	Dose / Exposure
Zinc powder zinc dust (stabilised)	Acute - EC50 - Fresh water	Algae - <i>Pseudokirchneriella subcapitata</i>	0.106 mg/l [72 hours]
	Chronic - EC10	Daphnia - Water flea - <i>Daphnia magna</i> - Neonate	6.3 µg/l [21 days]
	Acute - EC50 - Fresh water	Daphnia - Water flea - <i>Daphnia magna</i>	354 µg/l [48 hours]
	Chronic - LC10 - Fresh water	Fish - Rainbow trout, donaldson trout - <i>Oncorhynchus mykiss</i> - Juvenile (Fledgling, Hatchling, Weanling)	185 µg/l [30 days]
	Chronic - EC10 - Fresh water	Algae - Green algae - <i>Raphidocelis subcapitata</i> - Exponential growth phase	27.3 µg/l [72 hours]
1-methoxy-2-propanol	Acute - LC50 - Fresh water	Fish - Goldfish	>4500 mg/l [96 hours]
	Acute - LC50	Daphnia - Daphnia	23300 mg/l [48 hours]
zinc oxide	Acute - EC50 - Fresh water	Daphnia - Water flea - <i>Daphnia magna</i> - Neonate	0.481 mg/l [48 hours]
	Acute - EC50	Algae	0.17 mg/l [72 hours]
	Chronic - NOEC - Fresh water	Algae	0.017 mg/l [72 hours]
ethylbenzene	Acute - EC50 - Fresh water	Daphnia	1.8 mg/l [48 hours]
	Chronic - NOEC - Fresh water	Daphnia - <i>Ceriodaphnia dubia</i>	1 mg/l
propan-2-ol	Acute - EC50 - Fresh water	Daphnia - Water flea - <i>Daphnia magna</i>	10.1 g/l [48 hours]
lead powder	Acute - LC50 - Fresh water	Daphnia - Water flea - <i>Daphnia magna</i>	0.594 mg/l [48 hours]
	Acute - EC50 - Fresh water	Algae - Green algae - <i>Raphidocelis subcapitata</i> - Exponential growth phase	20.5 µg/l [72 hours]
	Chronic - EC10 - Fresh water	Algae - Green algae - <i>Raphidocelis subcapitata</i> - Exponential growth phase	3.9 µg/l [72 hours]
Conclusion/Summary	: Very toxic to aquatic life with long lasting effects.		
English (GB)		United Arab Emirates	14/18

Code	: 000001099082	Date of issue/Date of revision	: 17 September 2025
SIGMAWELD 199 PASTE REDBROWN			

SECTION 12: Ecological information

12.2 Persistence and degradability

Product/ingredient name	Test	Result	Dose	Inoculum
ethylbenzene	-	79% [10 days] - Readily		

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
xylene	-	-	Readily
ethylbenzene	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
xylene	3.12	7.4 to 18.5	Low
1-methoxy-2-propanol	<1	-	Low
ethylbenzene	3.6	79.43	Low
propan-2-ol	0.05	-	Low

12.4 Mobility in soil

Soil/water partition coefficient

Product/ingredient name	logK _{oc}	K _{oc}
1-methoxy-2-propanol	1	10.447
ethylbenzene	2.2	170.406
propan-2-ol	0.54	3.4364

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product	
Methods of disposal	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Code	: 000001099082	Date of issue/Date of revision	: 17 September 2025
SIGMAWELD 199 PASTE REDBROWN			

SECTION 13: Disposal considerations

Hazardous waste : Yes.
European waste catalogue (EWC)

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging
Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	European waste catalogue (EWC)
Container	15 01 06 mixed packaging

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	IMDG	IATA
14.1 UN number or ID number	UN1263	UN1263	UN1263
14.2 UN proper shipping name	PAINT	PAINT	PAINT
14.3 Transport hazard class(es)	3	3	3
14.4 Packing group	II	II	II
14.5 Environmental hazards	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Marine pollutant substances	Not applicable.	(Zinc powder - zinc dust (stabilized))	Not applicable.

Additional information
ADR/RID : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.
Tunnel code : (D/E)
IMDG : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.
IATA : The environmentally hazardous substance mark may appear if required by other transportation regulations.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Conforms to Regulation (EC) No. 1907/2006 (REACH), Annex II, as amended by Commission Regulation (EU) 2020/878

Code : 000001099082

Date of issue/Date of revision : 17 September 2025

SIGMAWELD 199 PASTE REDBROWN

SECTION 14: Transport information

14.7 Transport in bulk according to IMO instruments : Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

Intrinsic property	Ingredient name	Status	Reference number	Date of revision
 Toxic to reproduction	lead powder	Recommended	11th recommendation	4/12/2023

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Other national and international regulations.

Explosive precursors : Not applicable.

Ozone depleting substances (EU 2024/590)

Not listed.

15.2 Chemical safety assessment : No Chemical Safety Assessment has been carried out.

SECTION 16: Other information

 Indicates information that has changed from previously issued version.

Abbreviations and acronyms

Full text of abbreviated H statements

: ATE = Acute Toxicity Estimate

: CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]

: DNEL = Derived No Effect Level

: EUH statement = CLP-specific Hazard statement

: PNEC = Predicted No Effect Concentration

: RRN = REACH Registration Number

:  H225 Highly flammable liquid and vapour.

: H226 Flammable liquid and vapour.

: H302 Harmful if swallowed.

: H304 May be fatal if swallowed and enters airways.

: H312 Harmful in contact with skin.

: H315 Causes skin irritation.

: H317 May cause an allergic skin reaction.

: H318 Causes serious eye damage.

: H319 Causes serious eye irritation.

: H332 Harmful if inhaled.

: H335 May cause respiratory irritation.

: H336 May cause drowsiness or dizziness.

: H360FD May damage fertility. May damage the unborn child.

: H362 May cause harm to breast-fed children.

English (GB)

United Arab Emirates

17/18

Code	: 000001099082	Date of issue/Date of revision	: 17 September 2025
SIGMAWELD 199 PASTE REDBROWN			

SECTION 16: Other information

Full text of classifications [CLP/GHS]	H372	Causes damage to organs through prolonged or repeated exposure.
	H373	May cause damage to organs through prolonged or repeated exposure.
	H400	Very toxic to aquatic life.
	H410	Very toxic to aquatic life with long lasting effects.
	H411	Toxic to aquatic life with long lasting effects.
	H412	Harmful to aquatic life with long lasting effects.
	Acute Tox. 4	ACUTE TOXICITY - Category 4
	Aquatic Acute 1	SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
	Aquatic Chronic 1	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
	Aquatic Chronic 2	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 2
	Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
	Asp. Tox. 1	ASPIRATION HAZARD - Category 1
	Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
	Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
	Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
	Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
	Lact.	REPRODUCTIVE TOXICITY - Effects on or via lactation
	Repr. 1A	REPRODUCTIVE TOXICITY - Category 1A
	Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
	Skin Sens. 1	SKIN SENSITISATION - Category 1
	Skin Sens. 1A	SKIN SENSITISATION - Category 1A
	STOT RE 1	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 1
	STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
	STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

History

Date of issue/ Date of revision	: 17 September 2025
Date of previous issue	: 20 May 2025
Prepared by	: EHS
Version	: 3

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.