SAFETY DATA SHEET



Date of issue 25 September

2025

Version 7

Section 1. Identification

Chemical name : HI-TEMP 1027 HD GRAY RESIN

GHS product identifier : HI-TEMP 1027 HD GRAY RESIN

Code : 00436786

Relevant identified uses of the substance or mixture and uses advised against

Product use : Coating.

Professional applications, Used by spraying.

Supplier's details : PPG Industries International Inc. Taiwan Branch.

No.209, Hong Tzuenn Rd Ping Chen City, Taoyuan County, Taiwan

Tel: 886 3 3663922

886 3 3751639 (Automotive OEM Coatings Products).

Fax: 886 3 2182667

Emergency telephone

number

: +886-3-3663922 +886-911998320

Section 2. Hazards identification

Classification of the substance or mixture

: FLAMMABLE LIQUIDS - Category 2

SKIN CORROSION/IRRITATION - Category 2

SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2A

REPRODUCTIVE TOXICITY - Category 2

REPRODUCTIVE TOXICITY - Effects on or via lactation

SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 2 SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2

AQUATIC TOXICITY (ACUTE) - Category 3

Percentage of the mixture consisting of ingredient(s) of unknown hazards to the

aquatic environment: 80.5%

GHS label elements

Hazard pictograms :







Signal word : Danger

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Section 2. Hazards identification

Hazard statements

: Highly flammable liquid and vapour.

Causes skin irritation.

Causes serious eye irritation.

Suspected of damaging fertility or the unborn child.

May cause harm to breast-fed children.

May cause damage to organs.

May cause damage to organs through prolonged or repeated exposure.

Harmful to aquatic life.

Precautionary statements

Prevention

: Obtain, read and follow all safety instructions before use. Wear protective gloves, protective clothing, eye protection, face protection, or hearing protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Avoid release to the environment. Do not breathe vapour. Avoid contact during pregnancy and while nursing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling.

Response

: F exposed or concerned, get medical advice. IF exposed or concerned: Get emergency medical help immediately. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse affected areas with water. IF ON SKIN: Wash with plenty of water. If skin irritation occurs: Get medical help. Take off contaminated clothing and wash it before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical help. Get medical help if you feel unwell.

Storage Disposal : Store locked up.

: Dispose of contents and container in accordance with all local, regional, national

and international regulations.

result in classification

Other hazards which do not : Prolonged or repeated contact may dry skin and cause irritation.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Hazardous ingredients	% (w/w)	CAS no.	Туре
toluene xylene ethylbenzene	≥5 - <10	108-88-3	[1] [2]
	≥3 - ≤5	1330-20-7	[1] [2]
	≥1 - ≤3	100-41-4	[1] [2] [3]
危害成分	% (w/w)	化學文摘社登記號碼(CAS No.)	類型
▼苯二甲苯苯乙烷	$\geq 5 - <10$	108-88-3	[1] [2]
	$\geq 3 - \leq 5$	1330-20-7	[1] [2]
	$\geq 1 - \leq 3$	100-41-4	[1] [2] [3]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Type

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Section 3. Composition/information on ingredients

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[3] Toxic chemical substance

Occupational exposure limits, if available, are listed in Section 8.

SUB codes represent substances without registered CAS Numbers.

Section 4. First aid measures

Description of necessary first aid measures

Inhalation : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is

irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by

trained personnel.

Ingestion: If swallowed, seek medical advice immediately and show the container or label.

Keep person warm and at rest. Do NOT induce vomiting.

Skin contact: Remove contaminated clothing and shoes. Wash skin thoroughly with soap and

water or use recognised skin cleanser. Do NOT use solvents or thinners.

Eye contact : Remove contact lenses, irrigate copiously with clean, fresh water, holding the

eyelids apart for at least 10 minutes and seek immediate medical advice.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact: Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact: May cause damage to organs following a single exposure in contact with skin.

Causes skin irritation. Defatting to the skin.

Ingestion : May cause damage to organs following a single exposure if swallowed.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

reduced foetal weight increase in foetal deaths skeletal malformations

Skin contact: Adverse symptoms may include the following:

irritation redness dryness cracking

reduced foetal weight increase in foetal deaths skeletal malformations

Ingestion : Adverse symptoms may include the following:

reduced foetal weight increase in foetal deaths skeletal malformations

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Section 4. First aid measures

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments

: No specific treatment.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

Suitable

: Use dry chemical, CO₂, water spray (fog) or foam.

Not suitable

: Do not use water jet.

Specific hazards arising from the chemical

: Highly flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products

: Decomposition products may include the following materials: carbon oxides

metal oxide/oxides Formaldehyde.

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

Methods and material for containment and cleaning up

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Section 6. Accidental release measures

Large spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Put on appropriate personal protective equipment (see Section 8). Avoid exposure obtain special instructions before use. Avoid contact during pregnancy or while nursing. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Conditions for safe storage, including any incompatibilities

Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

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Section 8. Exposure controls/personal protection

Ingredient name	Exposure limits
Muene	TW Minstry of Labor, labor permissible workplace exposure standards, allowable concentration (Taiwan, 3/2018) Absorbed through skin. STEL 15 minutes: 125 ppm. STEL 15 minutes: 470 mg/m³. TWA 8 hours: 100 ppm. TWA 8 hours: 376 mg/m³.
xylene	TW Minstry of Labor, labor permissible workplace exposure standards, allowable concentration (Taiwan, 3/2018) [xylenes] STEL 15 minutes: 125 ppm. STEL 15 minutes: 542.5 mg/m³. TWA 8 hours: 100 ppm. TWA 8 hours: 434 mg/m³.
ethylbenzene	TW Minstry of Labor, labor permissible workplace exposure standards, allowable concentration (Taiwan, 3/2018) STEL 15 minutes: 125 ppm. STEL 15 minutes: 542.5 mg/m³. TWA 8 hours: 100 ppm. TWA 8 hours: 434 mg/m³.

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Respiratory protection

: Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Gloves

: For prolonged or repeated handling, use the following type of gloves:

Recommended: polyvinyl alcohol (PVA), Viton® Not recommended: nitrile rubber

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Section 8. Exposure controls/personal protection

Skin protection : Appropriate footwear and any additional skin protection measures should be

selected based on the task being performed and the risks involved and should be

approved by a specialist before handling this product.

Eye protection : Chemical splash goggles.

Hygiene measures: Wash hands, forearms and face thoroughly after handling chemical products,

before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and

safety showers are close to the workstation location.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.
Colour : Grey.

Odour : Characteristic.

Odour threshold : Not available.

pH : Not applicable.

Melting point : Not available.

Boiling point : >37.78°C (>100°F)

Flash point : Closed cup: 4.44°C (40°F)

Flammability (solid, gas) : Not available.

Burning time : Not applicable.

Burning rate : Not applicable.

Decomposition temperature : Not available.

Evaporation rate : Not available.

Lower and upper explosive

(flammable) limits

: Not available.

Vapour pressure: Not available.Vapour density: Not available.

Relative density : 1.8

Solubility(ies) : Media Result

cold water Not soluble

Partition coefficient: n-

octanol/water

: Not applicable.

Auto-ignition temperature :

ature : Not available.

Viscosity : Dynamic (room temperature): Not available.

Kinematic (room temperature): Not available.

Kinematic (40°C): >21 mm²/s

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Section 10. Stability and reactivity

Chemical stability

Possibility of hazardous

Incompatible materials

reactions

Conditions to avoid

: The product is stable.

: Under normal conditions of storage and use, hazardous reactions will not occur.

: When exposed to high temperatures may produce hazardous decomposition products.

: Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.

Hazardous decomposition products

Hazardous polymerisation

: Depending on conditions, decomposition products may include the following materials: carbon oxides Formaldehyde. metal oxide/oxides

: Under normal conditions of storage and use, hazardous polymerisation will not

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Voluene	LC50 Inhalation Vapour	Rat	49 g/m³	4 hours
	LD50 Oral	Rat	5580 mg/kg	-
Xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
ethylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
⋉ ylene	Skin - Moderate irritant	Rabbit	-	24 hours 500	-
				mg	

Sensitisation

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

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Section 11. Toxicological information

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
F oluene	Category 1	-	-

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
F oluene	Category 1	-	-
Xylene	Category 1	-	-
ethylbenzene	Category 2	-	hearing organs

Aspiration hazard

Name	Result
Foluene Xylene	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1

Information on likely routes : Not available.

of exposure

Potential acute health effects

Inhalation : No known significant effects or critical hazards.

: May cause damage to organs following a single exposure if swallowed. Ingestion

: May cause damage to organs following a single exposure in contact with skin. **Skin contact**

Causes skin irritation. Defatting to the skin.

: Causes serious eye irritation. **Eye contact**

Symptoms related to the physical, chemical and toxicological characteristics

Eyes : Adverse symptoms may include the following:

> pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

> reduced foetal weight increase in foetal deaths skeletal malformations

Skin : Adverse symptoms may include the following:

> irritation redness dryness cracking

reduced foetal weight increase in foetal deaths skeletal malformations

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Section 11. Toxicological information

Ingestion : Adverse symptoms may include the following:

reduced foetal weight increase in foetal deaths skeletal malformations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Short term exposure

Potential immediate

: Not available.

effects

Potential delayed effects

: Not available.

Long term exposure

Potential immediate

effects

: Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : May cause damage to organs through prolonged or repeated exposure. Prolonged

or repeated contact can defat the skin and lead to irritation, cracking and/or

dermatitis.

Carcinogenicity : No known significant effects or critical hazards. : No known significant effects or critical hazards. Mutagenicity Reproductive toxicity : Suspected of damaging fertility or the unborn child.

May cause harm to breast-fed children.

Inhalation : No known significant effects or critical hazards. Ingestion : No known significant effects or critical hazards. **Skin contact** : No known significant effects or critical hazards. : No known significant effects or critical hazards. **Eye contact**

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)		Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
TI-TEMP 1027 HD GRAY RESIN Toluene Xylene ethylbenzene	25366.2 5580 4300 3500	N/A 1700	N/A N/A N/A N/A		106.4 N/A N/A 1.5

Other information

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Section 11. Toxicological information

Prolonged or repeated contact may dry skin and cause irritation. Sanding and grinding dusts may be harmful if inhaled. Repeated exposure to high vapor concentrations may cause irritation of the respiratory system and permanent brain and nervous system damage. Inhalation of vapour/aerosol concentrations above the recommended exposure limits causes headaches, drowsiness and nausea and may lead to unconsciousness or death. Contains a substance that may emit formaldehyde if stored beyond its shelf life and/or during cure at curing temperatures greater than 60C/140F. Avoid contact with skin and clothing.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Voluene	EC50 3.78 mg/l LC50 5.5 mg/l	Daphnia Fish	48 hours 96 hours
ethylbenzene	Acute EC50 1.8 mg/l Fresh water Chronic NOEC 1 mg/l Fresh water	Daphnia Daphnia - <i>Ceriodaphnia dubia</i>	48 hours

Persistence and degradability

Product/ingredient name	Test	Result		Dose		Inoculum
ethylbenzene	-	79 % - Readily - 10 days		-		-
Product/ingredient name	Aquatic half-life		Photolysis		Biode	gradability
Voluene Xylene ethylbenzene	-		-		Readil Readil Readil	y

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
F oluene	2.73	90	Low
Xylene	3.12	7.4 to 18.5	Low
ethylbenzene	3.6	79.43	Low

Mobility in soil

Soil/water partition coefficient

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

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Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
UN number	UN1263	UN1263	UN1263
UN proper shipping name	PAINT	PAINT	PAINT
Transport hazard class(es)	3	3	3
Packing group	II	II	II
Environmental hazards	No.	No.	No.
Marine pollutant substances	Not applicable.	Not applicable.	Not applicable.

Additional information

: None identified. UN **IMDG** : None identified. **IATA** : None identified.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according: Not applicable.

to IMO instruments

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Section 15. Regulatory information

TCCSCA List of toxic chemicals

Not applicable.

TCCSCA List of concerned chemicals

Not applicable.

List of chemicals for which manufacturing or handling is defined as "work specially hazardous to health" : This product contains substances "Specially hazardous to health": toluene, xylene, butan-1-ol, methanol, 2-methylpropan-1-ol, Isopropyl alcohol, n-butyl acetate.

Regulations Applicable:

- 1. Rules for Occupational Safety and Health Facilities
- 2. Regulations for the Labeling and Hazard Communication of Hazardous Chemicals
- 3. Prevention Rules for Organic Solvent Intoxication/Poisoning.
- 4. Standards of Permissible Exposure Limits of Airborne Hazardous Substances in Workplace
- 5. Traffic Safety Regulation of Road.

Section 16. Other information

References	Not available.		
Organisation that prepared the SDS	Name: PPG Industries International Inc., Taiwan Branch		
	Address / Telephone: No. 209, Hong Tzuenn Rd. Ping Chen City, Taoyuan County, Taiwan +886-3-3663922 +886-911998320		
Person who prepared the SDS	Title: Technical manager	Name: (Signature): Tony Cheng	
Date of issue	25 September 2025		

Date of previous issue : 6/10/2025

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▼ Indicates information that has changed from previously issued version.

Remarks : New SDS layout incorporating TW Table 2017

Key to abbreviations : ADN = European Provisions concerning the International Carriage of Dangerous

Goods by Inland Waterway

ADR = The European Agreement concerning the International Carriage of

Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

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Section 16. Other information

IATA = International Air Transport Association
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships,
1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
RID = The Regulations concerning the International Carriage of Dangerous Goods
by Rail
UN = United Nations

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by PPG, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.

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