

# SAFETY DATA SHEET



Date of issue/Date of revision

: 25 September 2025

Version

: 1.04

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

**Product name** : SIGMARINE 28 REDBROWN  
**Product code** : 00354428  
**Product type** : Liquid.  
**Other means of identification** : Not available.

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

**Product use** : Professional applications, Used by spraying.  
**Use of the substance/mixture** : Coating.  
**Uses advised against** : Product is not intended, labelled or packaged for consumer use.

### 1.3 Details of the supplier of the safety data sheet

PPG Coatings Belgium BV/SRL  
Tweemontstraat 104  
B-2100 Deurne  
Belgium  
Telephone +32-33606311  
Fax +32-33606435

**e-mail address of person responsible for this SDS** : Product.Stewardship.EMEA@ppg.com

### 1.4 Emergency telephone number

#### Supplier

+31 20 4075210

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Product definition** : Mixture

#### Classification according to UK CLP/GHS

Flam. Liq. 3, H226  
Skin Irrit. 2, H315  
Eye Irrit. 2, H319  
Carc. 1B, H350  
Repr. 1B, H360D  
STOT RE 2, H373  
Aquatic Chronic 3, H412

The product is classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

### 2.2 Label elements

#### **Hazard pictograms**



#### **Signal word**

: Danger

Code	: 00354428	Date of issue/Date of revision	: 25 September 2025
SIGMARINE 28 REDBROWN			

SECTION 2: Hazards identification

Hazard statements	: Flammable liquid and vapour. Causes skin irritation. Causes serious eye irritation. May cause cancer. May damage the unborn child. May cause damage to organs through prolonged or repeated exposure. Harmful to aquatic life with long lasting effects.
Precautionary statements	
Prevention	: Do not handle until all safety precautions have been read and understood. Wear protective gloves, protective clothing and eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not breathe vapour.
Response	: IF exposed or concerned: Get medical advice or attention.
Storage	: Not applicable.
Disposal	: Dispose of contents and container in accordance with all local, regional, national and international regulations. P202, P280, P210, P260, P308 + P313, P501
Supplemental label elements	: Contains Octadecanamide, N,N'-1,6-hexanediylbis[12-hydroxy-, butanone oxime, cobalt bis(2-ethylhexanoate) and maleic anhydride. May produce an allergic reaction.
Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles	: Restricted to professional users.
Special packaging requirements	
Containers to be fitted with child-resistant fastenings	: Not applicable.
Tactile warning of danger	: Not applicable.
2.3 Other hazards	
Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII	: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.
Other hazards which do not result in classification	: Prolonged or repeated contact may dry skin and cause irritation.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

: Mixture

Product/ingredient name	Identifiers	%	Classification	Type
ethylbenzene	REACH #: 01-2119489370-35 EC: 202-849-4 CAS: 100-41-4 Index: 601-023-00-4	≥10 - ≤25	Flam. Liq. 2, H225 Acute Tox. 4, H332 STOT RE 2, H373 (hearing organs) Asp. Tox. 1, H304 Aquatic Chronic 3, H412	[1] [2]
xylene	REACH #: 01-2119488216-32 EC: 215-535-7 CAS: 1330-20-7	≥10 - <20	Flam. Liq. 3, H226 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 STOT SE 3, H335 Asp. Tox. 1, H304 Aquatic Chronic 3, H412	[1] [2]

English (GB)

United Kingdom (UK)

2/17

Code : 00354428

Date of issue/Date of revision

: 25 September 2025

SIGMARINE 28 REDBROWN

**SECTION 3: Composition/information on ingredients**

trizinc bis(orthophosphate)	REACH #: 01-2119485044-40 EC: 231-944-3 CAS: 7779-90-0 Index: 030-011-00-6	≤1.0	Aquatic Acute 1, H400 (M=1) Aquatic Chronic 1, H410 (M=1)	[1]
Octadecanamide, N, N'-1,6-hexanediylbis[12-hydroxy-	CAS: 55349-01-4	<1.0	Skin Sens. 1, H317 Aquatic Chronic 4, H413	[1]
2-ethylhexanoic acid	REACH #: 01-2119488942-23 EC: 205-743-6 CAS: 149-57-5 Index: 607-230-00-6	≤1.0	Repr. 1B, H360D	[1]
butanone oxime	REACH #: 01-2119539477-28 EC: 202-496-6 CAS: 96-29-7 Index: 616-014-00-0	≤0.30	Acute Tox. 3, H301 Acute Tox. 4, H312 Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1, H317 Carc. 1B, H350 STOT SE 1, H370 (upper respiratory tract) STOT SE 3, H336 STOT RE 2, H373 (blood system)	[1]
calcium bis(2-ethylhexanoate)	REACH #: 01-2119978297-19 EC: 205-249-0 CAS: 136-51-6 Index: 607-230-00-6	<0.30	Eye Dam. 1, H318 Repr. 1B, H360D	[1]
cobalt bis(2-ethylhexanoate)	REACH #: 01-2119524678-29 EC: 205-250-6 CAS: 136-52-7 Index: 607-230-00-6	<0.10	Eye Irrit. 2, H319 Skin Sens. 1A, H317 Repr. 1B, H360FD Aquatic Acute 1, H400 (M=1) Aquatic Chronic 3, H412	[1] [2]
maleic anhydride	REACH #: 01-2119472428-31 EC: 203-571-6 CAS: 108-31-6 Index: 607-096-00-9	<0.0010	Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Resp. Sens. 1, H334 Skin Sens. 1A, H317 STOT RE 1, H372 (respiratory system) (inhalation) EUH071  <b>See Section 16 for the full text of the H statements declared above.</b>	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

**SUB codes represent substances without registered CAS Numbers.**

<b>Code</b> : 00354428	<b>Date of issue/Date of revision</b> : 25 September 2025
<b>SIGMARINE 28 REDBROWN</b>	

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- |                                   |   |
|-----------------------------------|---|
| <b>Eye contact</b>                | : Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice.   |
| <b>Inhalation</b>                 | : Remove to fresh air. Keep person warm and at rest. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel.  |
| <b>Skin contact</b>               | : Remove contaminated clothing and shoes. Wash skin thoroughly with soap and water or use recognised skin cleanser. Do NOT use solvents or thinners.  |
| <b>Ingestion</b>                  | : If swallowed, seek medical advice immediately and show the container or label. Keep person warm and at rest. Do NOT induce vomiting.  |
| <b>Protection of first-aiders</b> | : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. |

### 4.2 Most important symptoms and effects, both acute and delayed

#### Potential acute health effects

- |                     |   |
|---------------------|---|
| <b>Eye contact</b>  | : Causes serious eye irritation.                    |
| <b>Inhalation</b>   | : No known significant effects or critical hazards. |
| <b>Skin contact</b> | : Causes skin irritation. Defatting to the skin.    |
| <b>Ingestion</b>    | : No known significant effects or critical hazards. |

#### Over-exposure signs/symptoms

- |                     |   |
|---------------------|---|
| <b>Eye contact</b>  | : Adverse symptoms may include the following:<br>pain or irritation<br>watering<br>redness  |
| <b>Inhalation</b>   | : Adverse symptoms may include the following:<br>reduced foetal weight<br>increase in foetal deaths<br>skeletal malformations   |
| <b>Skin contact</b> | : Adverse symptoms may include the following:<br>irritation<br>redness<br>dryness<br>cracking<br>reduced foetal weight<br>increase in foetal deaths<br>skeletal malformations |
| <b>Ingestion</b>    | : Adverse symptoms may include the following:<br>reduced foetal weight<br>increase in foetal deaths<br>skeletal malformations   |

### 4.3 Indication of any immediate medical attention and special treatment needed

- |                            |   |
|----------------------------|---|
| <b>Notes to physician</b>  | : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled. |
| <b>Specific treatments</b> | : No specific treatment.  |

<b>Code</b> : 00354428	<b>Date of issue/Date of revision</b> : 25 September 2025
<b>SIGMARINE 28 REDBROWN</b>	

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

**Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.

**Unsuitable extinguishing media** : Do not use water jet.

### 5.2 Special hazards arising from the substance or mixture

**Hazards from the substance or mixture** : Flammable liquid and vapour. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

**Hazardous combustion products** : Decomposition products may include the following materials:  
carbon oxides  
metal oxide/oxides

### 5.3 Advice for firefighters

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to British standard BS EN 469 will provide a basic level of protection for chemical incidents.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

### 6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

### 6.3 Methods and material for containment and cleaning up

**Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

<b>Code</b> : 00354428	<b>Date of issue/Date of revision</b> : 25 September 2025
<b>SIGMARINE 28 REDBROWN</b>	

## SECTION 6: Accidental release measures

**Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

**6.4 Reference to other sections** : See Section 1 for emergency contact information.  
See Section 8 for information on appropriate personal protective equipment.  
See Section 13 for additional waste treatment information.

## SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 7.1 Precautions for safe handling

**Protective measures** : Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Materials such as cleaning rags, paper wipes and protective clothing, which are contaminated with the product may spontaneously self-ignite some hours later. To avoid the risks of fires, all contaminated materials should be stored in purpose-built containers or in metal containers with tight-fitting, self-closing lids. Contaminated materials should be removed from the workplace at the end of each working day and be stored outside.

**Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

### 7.2 Conditions for safe storage, including any incompatibilities

Store between the following temperatures: 0 to 35°C (32 to 95°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidising materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

### 7.3 Specific end use(s)

See Section 1.2 for Identified uses.



<b>Code</b> : 00354428	<b>Date of issue/Date of revision</b> : 25 September 2025
<b>SIGMARINE 28 REDBROWN</b>	

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

Occupational exposure limits

Product/ingredient name	Exposure limit values
ethylbenzene	<b>EH40/2005 WELs (United Kingdom (UK), 1/2020)</b> Absorbed through skin. STEL 15 minutes: 552 mg/m³. STEL 15 minutes: 125 ppm. TWA 8 hours: 100 ppm. TWA 8 hours: 441 mg/m³.
xylene	<b>EH40/2005 WELs (United Kingdom (UK), 1/2020) [xylene, o-,m-,p- or mixed isomers]</b> Absorbed through skin. STEL 15 minutes: 441 mg/m³. TWA 8 hours: 50 ppm. TWA 8 hours: 220 mg/m³. STEL 15 minutes: 100 ppm.
cobalt bis(2-ethylhexanoate)	<b>EH40/2005 WELs (United Kingdom (UK), 1/2020) [cobalt and cobalt compounds]</b> Carc. Inhalation sensitiser. TWA 8 hours: 0.1 mg/m³ (as Co).
maleic anhydride	<b>EH40/2005 WELs (United Kingdom (UK), 1/2020)</b> Inhalation sensitiser. STEL 15 minutes: 3 mg/m³. TWA 8 hours: 1 mg/m³.

Biological exposure indices

Product/ingredient name	Exposure indices
xylene	<b>EH40/2005 BMGVs (United Kingdom (UK), 1/2020) [Xylene, o-, m-, p- or mixed isomers]</b> BGV: 650 mmol/mol creatinine, methyl hippuric acid [in urine]. Sampling time: post shift.

**Recommended monitoring procedures** : Reference should be made to monitoring standards, such as the following: British Standard BS EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) British Standard BS EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) British Standard BS EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
ethylbenzene	DMEL	Long term Inhalation	442 mg/m³	Workers	Local
	DMEL	Short term Inhalation	884 mg/m³	Workers	Systemic
	DNEL	Long term Oral	1.6 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	15 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	77 mg/m³	Workers	Systemic
	DNEL	Long term Dermal	180 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	293 mg/m³	Workers	Local
xylene	DNEL	Long term Oral	5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	65.3 mg/m³	General population	Local
	DNEL	Long term Inhalation	65.3 mg/m³	General population	Systemic
	DNEL	Long term Dermal	125 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	212 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	221 mg/m³	Workers	Local
	DNEL	Long term Inhalation	221 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	260 mg/m³	General population	Local
	DNEL	Short term Inhalation	260 mg/m³	General population	Systemic

Code	: 00354428	Date of issue/Date of revision	: 25 September 2025
SIGMARINE 28 REDBROWN			

SECTION 8: Exposure controls/personal protection

2-ethylhexanoic acid	DNEL	Short term Inhalation	442 mg/m³	Workers	Local
	DNEL	Short term Inhalation	442 mg/m³	Workers	Systemic
	DNEL	Long term Oral	1 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	1 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	2 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	3.5 mg/m³	General population	Systemic
butanone oxime	DNEL	Long term Inhalation	14 mg/m³	Workers	Systemic
	DMEL	Long term Oral	1.6 µg/kg bw/day	General population	Systemic
	DMEL	Long term Dermal	4 µg/kg bw/day	Workers	Systemic
	DMEL	Long term Inhalation	4.82 µg/m³	General population	Systemic
	DMEL	Long term Inhalation	28 µg/m³	Workers	Systemic
	DNEL	Long term Inhalation	0.43 mg/m³	General population	Local
calcium bis(2-ethylhexanoate)	DNEL	Long term Inhalation	0.9 mg/m³	Workers	Local
	DNEL	Long term Oral	0.167 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.167 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.333 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	0.58 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	2.351 mg/m³	Workers	Systemic
cobalt bis(2-ethylhexanoate)	DNEL	Long term Inhalation	0.66 mg/m³	General population	Local
	DNEL	Long term Inhalation	2.66 mg/m³	Workers	Local
	DNEL	Long term Inhalation	37 µg/m³	General population	Local
	DNEL	Long term Oral	175 µg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	235.1 µg/m³	Workers	Local
	DNEL	Long term Inhalation	0.4 mg/m³	Workers	Systemic
maleic anhydride	DNEL	Long term Inhalation	0.4 mg/m³	Workers	Local
	DNEL	Long term Inhalation	0.4 mg/m³	Workers	Local
	DNEL	Long term Inhalation	0.05 mg/m³	General population	Systemic
	DNEL	Long term Oral	0.06 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	0.08 mg/m³	General population	Local
	DNEL	Long term Inhalation	0.081 mg/m³	Workers	Local
	DNEL	Long term Inhalation	0.081 mg/m³	Workers	Systemic
	DNEL	Short term Oral	0.1 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	0.1 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.1 mg/kg bw/day	General population	Systemic
	DNEL	Short term Dermal	0.2 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Dermal	0.2 mg/kg bw/day	Workers	Systemic
	DNEL	Short term Inhalation	0.2 mg/m³	Workers	Local
	DNEL	Short term Inhalation	0.2 mg/m³	Workers	Systemic

PNECs

Product/ingredient name	Compartment Detail	Value	Method Detail
ethylbenzene	Fresh water	0.1 mg/l	Assessment Factors
	Marine water	0.01 mg/l	Assessment Factors
	Sewage Treatment Plant	9.6 mg/l	Assessment Factors
	Fresh water sediment	13.7 mg/kg dwt	Equilibrium Partitioning
	Marine water sediment	1.37 mg/kg dwt	Equilibrium Partitioning
	Soil	2.68 mg/kg dwt	Equilibrium Partitioning
xylene	Secondary Poisoning	20 mg/kg	-
	Fresh water	0.327 mg/l	-
	Marine water	0.327 mg/l	-
	Sewage Treatment Plant	6.58 mg/l	-
	Fresh water sediment	12.46 mg/kg dwt	-
	Marine water sediment	12.46 mg/kg dwt	-
trizinc bis(orthophosphate)	Soil	2.31 mg/kg	-
	Fresh water	20.6 µg/l	Sensitivity Distribution
	Marine water	6.1 µg/l	Sensitivity Distribution
	Sewage Treatment Plant	100 µg/l	Assessment Factors
	Fresh water sediment	117.8 mg/kg dwt	Sensitivity Distribution
	Marine water sediment	56.5 mg/kg dwt	Equilibrium Partitioning
butanone oxime	Soil	35.6 mg/kg dwt	Sensitivity Distribution
	Fresh water	0.256 mg/l	Assessment Factors
	Sewage Treatment Plant	177 mg/l	Assessment Factors
cobalt bis(2-ethylhexanoate)	Fresh water	0.6 µg/l	Sensitivity Distribution



**Code** : 00354428  
**SIGMARINE 28 REDBROWN**

**Date of issue/Date of revision** : 25 September 2025

## SECTION 8: Exposure controls/personal protection

maleic anhydride	Marine water	2.36 µg/l	Sensitivity Distribution
	Sewage Treatment Plant	0.37 mg/l	Assessment Factors
	Fresh water sediment	9.5 mg/kg dw	Sensitivity Distribution
	Marine water sediment	9.5 mg/kg dw	Sensitivity Distribution
	Soil	10.9 mg/kg dw	Sensitivity Distribution
	Fresh water	0.1 mg/l	Assessment Factors
	Marine water	0.01 mg/l	Assessment Factors
	Sewage Treatment Plant	44.6 mg/l	Assessment Factors
	Fresh water sediment	0.334 mg/kg dw	Equilibrium Partitioning
	Marine water sediment	0.033 mg/kg dw	Equilibrium Partitioning
	Soil	0.042 mg/kg dw	Equilibrium Partitioning

### 8.2 Exposure controls

**Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapour or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

#### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Chemical splash goggles.

#### Skin protection

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. When prolonged or frequently repeated contact may occur, a glove with a protection class of 6 (breakthrough time greater than 480 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 2 or higher (breakthrough time greater than 30 minutes according to EN 374) is recommended. The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

**Gloves** : For prolonged or repeated handling, use the following type of gloves:

Recommended: natural rubber (latex), polyvinyl alcohol (PVA), Viton®  
 Not recommended: nitrile rubber

**Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

**Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

**Respiratory protection** :

Code	: 00354428	Date of issue/Date of revision	: 25 September 2025
SIGMARINE 28 REDBROWN			

SECTION 8: Exposure controls/personal protection

Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. If workers are exposed to concentrations above the exposure limit, they must use appropriate, certified respirators. Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Wear a respirator conforming to EN140. Filter type: organic vapour (Type A) and particulate filter P3

Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
---------------------------------	--

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state

Colour

Odour

Odour threshold

Melting point/freezing point


Initial boiling point and boiling range

Flammability (solid, gas)

Upper/lower flammability or explosive limits

Flash point

Auto-ignition temperature

Ingredient name	°C	°F	Method
 ylene	432	809.6	

pH

Viscosity


Solubility(ies)

Media	Result
cold water	Not soluble

Miscible with water

Partition coefficient: n-octanol/ water

Vapour pressure

Ingredient name	Vapour Pressure at 20°C			Vapour pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
 ethylbenzene	9.30076	1.2				

Relative density

Explosive properties

Oxidising properties

1.48

The product itself is not explosive, but the formation of an explosible mixture of vapour or dust with air is possible.

Product does not present an oxidizing hazard.

Code	: 00354428	Date of issue/Date of revision	: 25 September 2025
SIGMARINE 28 REDBROWN			

SECTION 9: Physical and chemical properties

Particle characteristics

Median particle size : Not applicable.

SECTION 10: Stability and reactivity

- 10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.
- 10.2 Chemical stability : The product is stable.
- 10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.
- 10.4 Conditions to avoid : When exposed to high temperatures may produce hazardous decomposition products.  
Refer to protective measures listed in sections 7 and 8.
- 10.5 Incompatible materials : Keep away from the following materials to prevent strong exothermic reactions:  
oxidising agents, strong alkalis, strong acids.
- 10.6 Hazardous decomposition products : Depending on conditions, decomposition products may include the following  
materials: carbon oxides metal oxide/oxides

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
ethylbenzene	LC50 Inhalation Vapour	Rat	17.8 mg/l	4 hours
	LD50 Dermal	Rabbit	17.8 g/kg	-
	LD50 Oral	Rat	3.5 g/kg	-
xylene	LD50 Dermal	Rabbit	1.7 g/kg	-
	LD50 Oral	Rat	4.3 g/kg	-
trizinc bis(orthophosphate)	LC50 Inhalation Dusts and mists	Rat	>5.7 mg/l	4 hours
	LD50 Oral	Rat	>5000 mg/kg	-
2-ethylhexanoic acid	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	3640 mg/kg	-
butanone oxime	LD50 Dermal	Rabbit	1100 mg/kg	-
	LD50 Oral	Rat	100 mg/kg	-
cobalt bis(2-ethylhexanoate)	LD50 Dermal	Rabbit	>5 g/kg	-
	LD50 Oral	Rat	3129 mg/kg	-
maleic anhydride	LD50 Dermal	Rabbit	2620 mg/kg	-
	LD50 Oral	Rat	400 mg/kg	-

Conclusion/Summary : There are no data available on the mixture itself.


Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
SIGMARINE 28 REDBROWN	50694.5	13690.4	N/A	54.2	N/A
ethylbenzene	3500	17800	N/A	17.8	N/A
xylene	4300	1700	N/A	11	N/A
2-ethylhexanoic acid	3640	N/A	N/A	N/A	N/A
butanone oxime	100	1100	N/A	N/A	N/A
cobalt bis(2-ethylhexanoate)	3129	N/A	N/A	N/A	N/A
maleic anhydride	400	2620	N/A	N/A	N/A

<b>Code</b> : 00354428	<b>Date of issue/Date of revision</b> : 25 September 2025
<b>SIGMARINE 28 REDBROWN</b>	

**SECTION 11: Toxicological information**

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
 xylene	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-

**Conclusion/Summary** : Not available.  
**Skin** : There are no data available on the mixture itself.  
**Eyes** : There are no data available on the mixture itself.  
**Respiratory** : There are no data available on the mixture itself.

Sensitisation

**Conclusion/Summary** :  
**Skin** : There are no data available on the mixture itself.  
**Respiratory** : There are no data available on the mixture itself.

Mutagenicity

**Conclusion/Summary** : There are no data available on the mixture itself.

Carcinogenicity

**Conclusion/Summary** : There are no data available on the mixture itself.


Reproductive toxicity

**Conclusion/Summary** : There are no data available on the mixture itself.


Teratogenicity

**Conclusion/Summary** : There are no data available on the mixture itself.


Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
 xylene	Category 3	-	Respiratory tract irritation upper respiratory tract Narcotic effects
butanone oxime	Category 1	-	
-	Category 3	-	

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
 ethylbenzene	Category 2	-	hearing organs blood system respiratory system
butanone oxime	Category 2	-	
maleic anhydride	Category 1	inhalation	

Aspiration hazard

Product/ingredient name	Result
 ethylbenzene xylene	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1

**Information on likely routes of exposure** : Not available.

Potential acute health effects

**Eye contact** : Causes serious eye irritation.  
**Inhalation** : No known significant effects or critical hazards.  
**Skin contact** : Causes skin irritation. Defatting to the skin.  
**Ingestion** : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

**Code** : 00354428  
**SIGMARINE 28 REDBROWN**

**Date of issue/Date of revision** : 25 September 2025

## SECTION 11: Toxicological information

- Eye contact** : Adverse symptoms may include the following:  
 pain or irritation  
 watering  
 redness
- Inhalation** : Adverse symptoms may include the following:  
 reduced foetal weight  
 increase in foetal deaths  
 skeletal malformations
- Skin contact** : Adverse symptoms may include the following:  
 irritation  
 redness  
 dryness  
 cracking  
 reduced foetal weight  
 increase in foetal deaths  
 skeletal malformations
- Ingestion** : Adverse symptoms may include the following:  
 reduced foetal weight  
 increase in foetal deaths  
 skeletal malformations

### Delayed and immediate effects as well as chronic effects from short and long-term exposure

#### Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

#### Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

#### Potential chronic health effects

Not available.

- Conclusion/Summary** : Not available.
- General** : May cause damage to organs through prolonged or repeated exposure. Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.
- Carcinogenicity** : May cause cancer. Risk of cancer depends on duration and level of exposure.
- Mutagenicity** : No known significant effects or critical hazards.
- Reproductive toxicity** : May damage the unborn child.

**Other information** : Not available.

## SECTION 12: Ecological information

### 12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
ethylbenzene	Acute EC50 1.8 mg/l Fresh water	Daphnia	48 hours
trizinc bis(orthophosphate)	Chronic NOEC 1 mg/l Fresh water	Daphnia - <i>Ceriodaphnia dubia</i>	-
	Acute LC50 0.112 mg/l	Fish	96 hours
	Chronic NOEC 0.026 mg/l	Fish	30 days

**Conclusion/Summary** : Not available.

### 12.2 Persistence and degradability

Code	: 00354428	Date of issue/Date of revision	: 25 September 2025
SIGMARINE 28 REDBROWN			

SECTION 12: Ecological information

Product/ingredient name	Test	Result	Dose	Inoculum
ethylbenzene	-	79 % - Readily - 10 days	-	-

Conclusion/Summary : Not available.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
ethylbenzene	-	-	Readily
xylene	-	-	Readily

12.3 Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
ethylbenzene	3.6	79.43	Low
xylene	3.12	7.4 to 18.5	Low
2-ethylhexanoic acid	2.7	-	Low
butanone oxime	0.63	5.01 [OECD 305 C]	Low
maleic anhydride	-2.78	-	Low

12.4 Mobility in soil

Soil/water partition coefficient : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste

Waste catalogue

Waste code	Waste designation
08 01 11*	waste paint and varnish containing organic solvents or other hazardous substances

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	Waste catalogue
Container	15 01 06 mixed packaging



<b>Code</b> : 00354428	<b>Date of issue/Date of revision</b> : 25 September 2025
<b>SIGMARINE 28 REDBROWN</b>	

**SECTION 13: Disposal considerations**

<b>Special precautions</b>	: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapour from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.
----------------------------	---

**SECTION 14: Transport information**

	<b>ADR/RID</b>	<b>ADN</b>	<b>IMDG</b>	<b>IATA</b>
<b>14.1 UN number</b>	UN1263	UN1263	UN1263	UN1263
<b>14.2 UN proper shipping name</b>	PAINT	PAINT	PAINT	PAINT
<b>14.3 Transport hazard class(es)</b>	3	3	3	3
<b>14.4 Packing group</b>	III	III	III	III
<b>14.5 Environmental hazards</b>	No.	Yes.	No.	No.
<b>Marine pollutant substances</b>	Not applicable.	Not applicable.	Not applicable.	Not applicable.

<b>Additional information</b>	
<b>ADR/RID</b>	: None identified.
<b>Tunnel code</b>	: (D/E)
<b>ADN</b>	: The product is only regulated as an environmentally hazardous substance when transported in tank vessels.
<b>IMDG</b>	: None identified.
<b>IATA</b>	: None identified.

<b>14.6 Special precautions for user</b>	: <b>Transport within user's premises:</b> always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
--	---

<b>14.7 Transport in bulk according to IMO instruments</b>	: Not available.
--	------------------

**SECTION 15: Regulatory information**

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

**UK (GB)/REACH**

**Annex XIV - List of substances subject to authorisation**

**Annex XIV**

None of the components are listed.

**Substances of very high concern**

None of the components are listed.

**Explosive precursors** : Not applicable.


**Ozone depleting substances**

Not listed.

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles**

Code	: 00354428	Date of issue/Date of revision	: 25 September 2025
SIGMARINE 28 REDBROWN			

SECTION 15: Regulatory information


Product/ingredient name	Entry Number (REACH)
 SIGMARINE 28 REDBROWN	3
	28
	30
2-ethylhexanoic acid	30
butanone oxime	28

Labelling : Restricted to professional users.


Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category
 5c

National regulations

Product/ingredient name	List name	Name on list	Classification	Notes
 cobalt bis(2-ethylhexanoate)	EH40/2005 WELs	cobalt and cobalt compounds	Carc	-

SECTION 16: Other information

 Indicates information that has changed from previously issued version.


Abbreviations and acronyms

: ATE = Acute Toxicity Estimate  
GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019 No. 720 and amendments  
DMEL = Derived Minimal Effect Level  
DNEL = Derived No Effect Level  
EUH statement = GB CLP-specific Hazard statement  
N/A = Not available  
PBT = Persistent, Bioaccumulative and Toxic  
PNEC = Predicted No Effect Concentration  
RRN = REACH Registration Number  
SGG = Segregation Group  
vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification

Classification	Justification
Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Carc. 1B, H350 Repr. 1B, H360D STOT RE 2, H373 Aquatic Chronic 3, H412	On basis of test data Calculation method Calculation method Calculation method Calculation method Calculation method Calculation method

Full text of abbreviated H statements

 H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H301	Toxic if swallowed.
H302	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.

Code	: 00354428	Date of issue/Date of revision	: 25 September 2025
SIGMARINE 28 REDBROWN			

SECTION 16: Other information

H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H350	May cause cancer.
H360D	May damage the unborn child.
H360FD	May damage fertility. May damage the unborn child.
H370	Causes damage to organs.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
H413	May cause long lasting harmful effects to aquatic life.
EUH071	Corrosive to the respiratory tract.

Full text of classifications

Acute Tox. 3	ACUTE TOXICITY - Category 3
Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Acute 1	SHORT-TERM (ACUTE) AQUATIC HAZARD - Category 1
Aquatic Chronic 1	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 1
Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Aquatic Chronic 4	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 4
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Carc. 1B	CARCINOGENICITY - Category 1B
Eye Dam. 1	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Repr. 1B	REPRODUCTIVE TOXICITY - Category 1B
Resp. Sens. 1	RESPIRATORY SENSITISATION - Category 1
Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITISATION - Category 1
Skin Sens. 1A	SKIN SENSITISATION - Category 1A
STOT RE 1	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 1
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
STOT SE 1	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 1
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE - Category 3

History

Date of issue/ Date of revision	: 25 September 2025
Date of previous issue	: 31 May 2024
Prepared by	: EHS
Version	: 1.04

Disclaimer

The information contained in this data sheet is based on present scientific and technical knowledge. The purpose of this information is to draw attention to the health and safety aspects concerning the products supplied by us, and to recommend precautionary measures for the storage and handling of the products. No warranty or guarantee is given in respect of the properties of the products. No liability can be accepted for any failure to observe the precautionary measures described in this data sheet or for any misuse of the products.